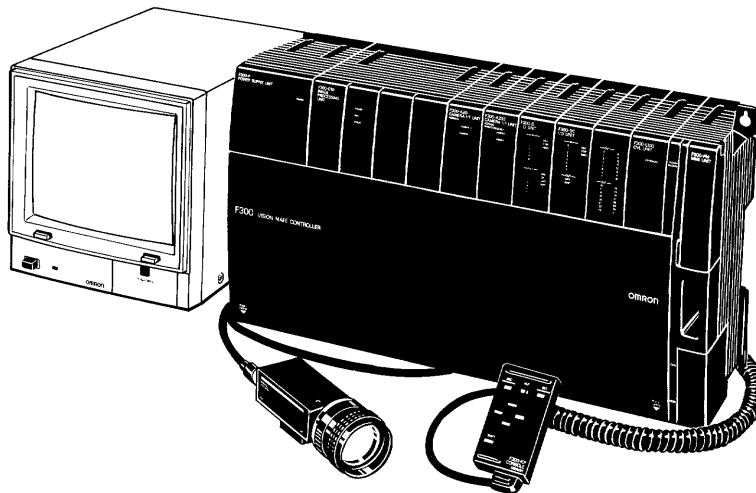


F300 Visual Inspection System (F300-C12E)

Specifications and Installation Manual

Produced April 1997



Notice:

OMRON products are manufactured for use according to proper procedures by a qualified operator and only for the purposes described in this manual.

The following conventions are used to indicate and classify precautions in this manual. Always heed the information provided with them. Failure to heed precautions can result in injury to people or damage to property.



DANGER

Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.



WARNING

Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



CAUTION

Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury, or property damage.

OMRON Product References

All OMRON products are capitalized in this manual. The word “Unit” is also capitalized when it refers to an OMRON product, regardless of whether or not it appears in the proper name of the product.

Visual Aids

The following headings appear in the left column of the manual to help you locate different types of information.

Important Indicates information of importance that, if not heeded, could result in damage to the product, malfunction, or incorrect operation.

Note Indicates information of particular interest for efficient and convenient operation of the product.

1, 2, 3... 1. Indicates lists of one sort or another, such as procedures, checklists, etc.

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No patent liability is assumed with respect to the use of the information contained herein. Moreover, because OMRON is constantly striving to improve its high-quality products, the information contained in this manual is subject to change without notice. Every precaution has been taken in the preparation of this manual. Nevertheless, OMRON assumes no responsibility for errors or omissions. Neither is any liability assumed for damages resulting from the use of the information contained in this publication.

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About this Manual:

This manual describes the basic installation and specifications of Units used in F300 Visual Inspection System and includes the sections described below.

Please read this manual completely and be sure you understand the information provided before attempting to install and operate an F300 Visual Inspection System.

Section 1 presents a brief introduction to the F300 Visual Inspection System, its required Units, and optional Units. This section also includes examples of system configurations.

Section 2 describes the basic components and operational specifications of each Unit in the F300 Visual Inspection System.

Section 3 describes operational, installation, and wiring requirements for the F300 Visual Inspection System.

Section 4 explains how to inspect and maintain the F300 Visual Inspection System and troubleshooting procedures to follow should problems occur.



WARNING






Failure to read and understand the information provided in this manual may result in personal injury or death, damage to the product, or product failure. Please read each section in its entirety and be sure you understand the information provided in the section and related sections before attempting any of the procedures or operations given.

General Safety Precautions

The user must operate the product according to the performance specifications described in this manual and the operation manuals.

Make sure that the ratings and performance characteristics of the product are sufficient for the systems, machines, and equipment, and be sure to provide the systems, machines, and equipment with double safety mechanisms.

Heed the following cautions and warnings to prevent against injury or damage to the product.

-  **WARNING** **Terminal Block Cover of the Power Supply Unit**
To prevent electric shock after completing the connection of the Power Supply Unit, be sure to cover the terminal block with the terminal protection cover (the cover and screw are provided with the Unit) and fasten it using the plastic screw and the screw hole of the NC terminal.
-  **WARNING** **Earthing the Protective Conductor Terminal**
To prevent electric shock, be sure to wire the protective conductor terminal to the protective earth using a conductor at least 2-mm² (AWG14).
-  **WARNING** **Memory Card Batteries**
Do not short-circuits plus and minus battery terminals, attempt to charge batteries, take them apart, deform them, or dispose of them in a fire.
Batteries can explode, leak, or combust.
-  **WARNING** **Video Monitor**
Do not open the back cover of the Video Monitor.
High-voltage parts inside may cause electric shock hazard.
-  **CAUTION** **Hot Lights**
Do not touch a fluorescent, halogen, or strobe light while the power is on or immediately after power is turned off. These lights can become extremely hot. Install a shield or move the light to a location where it can't be touched accidentally.

Important

1. External Power Source

In the case of supplying the following terminals with an external power source, use a DC power supply with the safety extra-low voltage output.

- COM IN terminals of Terminal Block Units or Parallel I/O Units
- COM OUT terminals of Terminal Block Units or Parallel I/O Units
- COM terminals of Power Supply Units

2. Location

Do not install an F300 System in locations subject the following conditions:

- Temperatures outside 0°C to 50°C
- Condensation due to rapid temperature fluctuations
- Relative humidity outside 35% to 85% RH
- Corrosive or flammable gas
- High concentrations of dust, salt, or iron particles
- Direct vibration or shock
- Direct sunlight
- Water, oil, or chemicals fumes or spray

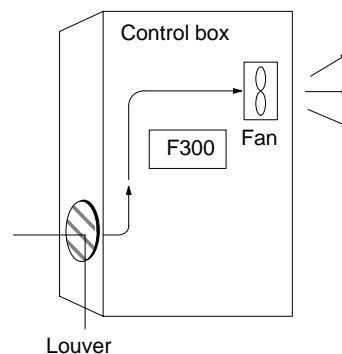
3. Installation

- Temperature Considerations:

Consider environmental factors and ease of operation and maintenance when installing the F300 System in a control box.

The operational temperature range of the F300 System is 0°C to 50°C. Take the following measures to maintain the F300 System in this range.

- Maintain a minimum of 50-mm clearance above and below the F300 System to improve air flow.
- Do not install the F300 System immediately above strong heat sources, such as heaters, transformers, or large-capacity resistors.
- Provide a forced-air fan or air conditioning if the ambient temperature exceeds 50°C.

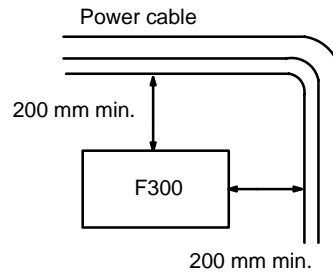


- Operation and Maintenance Considerations:

Keep the F300 System away from high-voltage equipment and motors to improve safety during operation and maintenance.

- **Noise Considerations:**

Do not install the F300 System in a cabinet containing high-voltage equipment or within 200 mm of power lines. Fully ground the mounting plate.



4. Power Wiring

- In order to avoid voltage drops, use power cables of at least 2 mm² (AWG14).
- To avoid interference from inductive noise, use twisted-pair cable.
- Wire the F300 power supply separately from other devices. In particular, wire it separately from any inductive loads.

5. Protective Conductor (Earth) Wiring

To avoid damage to the equipment due to lightning surge, short-circuit the GR and LG terminals using the short-circuiting bar (accessory).

To avoid damage to the equipment, do not share the protective ground wiring with any other devices nor wire the protective conductor terminal to the metal frame. Be sure to wire the protective conductor wiring of the equipment independently.

6. Mounting Units

Be sure to turn off the power supply before mounting Units. Replacing or adding a Unit while the power is turned on will result in damage to the Unit.

7. Connecting Cameras

- Don't ground the camera case.
- Don't remove the insulating attachment of the Camera.
- Don't remove the ferrite core that is attached to the Camera Cable.

8. Securing a Monitor

- Don't ground the monitor case.
- Make sure that there is no electrical conduction between the BNC terminals and the metallic mounting face.
- Use plastic screws if the Unit is to be mounted on a metal surface.

9. Touching Uninsulated Parts

In order to protect the Units from electrostatic discharge, operators must discharge static electricity from themselves before touching the uninsulated parts of the signal lines in the terminal block and the connector. For example, a grounded wrist strap can be used for the discharging.

SECTION 1

System Overview and Configuration

This section presents a brief introduction to the F300 System, its required Units, and optional Units. It also includes examples of system configurations.

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1-2-1	Basic System	6
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1-1 System Components

After receiving the F300 System, make sure that following Units are delivered as ordered.

1-1-1 Required Units

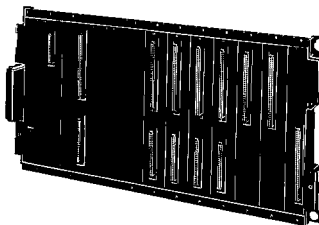
The following Units are essential in the configuration of the F300 System. You will need at least one of each type of Unit to construct an F300 System.

F300-B□ Base Unit

A Base Unit supplies power to other Units mounted on it, such as Camera I/F Units and I/O Units. Base Units are available with either 3 slots or 5 slots. Either can be used depending on System size.

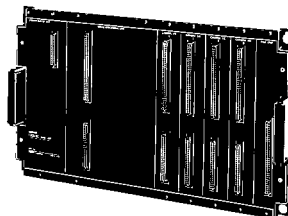
A Base Unit with various Units mounted to it to form a functional entity is called a Rack.

5-slot Base Unit (F300-B52)



Front Cover for 5-slot Base Unit

3-slot Base Unit (F300-B32)



Front Cover for 3-slot Base Unit

F300-P□□ Power Supply Unit

The Power Supply Unit converts 100 to 120 / 200 to 240 VAC power to DC power for the Units mounted to the Base Unit.

The voltages set before shipping are as follows:

- F300-P2: 100 to 120 VAC
- F300-P2E: 200 to 240 VAC



F300-C12E/C11E IMP Unit

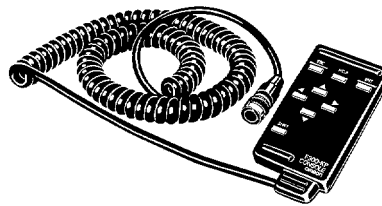
The IMP (Image Processing) Unit processes measurements.

**F300-FM2 MMI Unit**

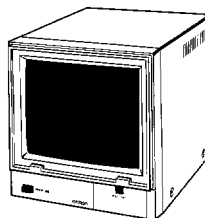
The MMI (Man-Machine Interface) Unit is used to connect the Console, the Video Monitor, and memory cards.

**F300-KP Console**

The Console is connected to the MMI Unit and is used to execute commands and input settings.

**F300-M09 Video Monitor (100 VAC)**

The Video Monitor is required to set F300 data and programs, check images, and display measurement results.

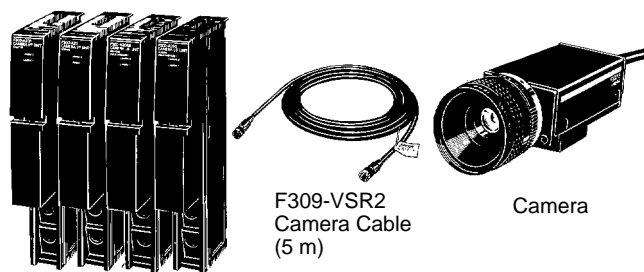


F309-VM Monitor Cable (2 m)

Note The F309-VM Monitor Cable incorporates a BNC connector, via which NTSC-standard video signals will be output to the Video Monitor.

F300-A2□□□ Camera I/F Units

A Camera I/F Unit inputs video signals from a camera to the F300. Five types of Camera I/F Unit are available to suit different applications. Two cameras can be connected to each Camera I/F Unit. Order the lens separately.



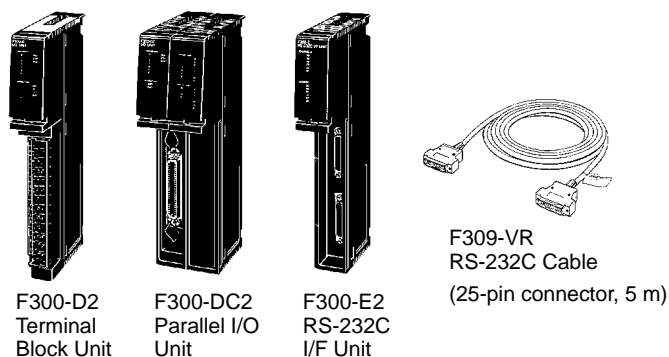
Unit	Input	Model	Camera	Camera Cable
Camera I/F Unit	Normal	F300-A20	F300-S Camera F200-S Camera	F309-VSR2 (5 m)
	Normal, simultaneously	F300-A22S	F300-S Camera	
	Shutter	F300-A20R	F300-S2R Shutter Camera	
	Shutter, simultaneously	F300-A22RS	F300-S3DR Shutter Camera	
	Frame shutter	F300-A23RS	F300-S4R Frame Shutter Camera	

1-1-2 Optional Expansion Units

Expansion Units are optional and are available to further extend the capabilities of the F300 System.

I/O Units

I/O Units can be used to input measurement commands from external devices and to output results. Select the Unit to suit the application from the Terminal Block Unit, Parallel I/O Unit, or RS-232C I/F Unit.



Note Both the Terminal Block Unit and Parallel I/O Unit are identified as I/O Unit (F300-D2) and I/O Unit (F300-DC2) on the actual units.

Unit	No. of I/O	Cable	Application
F300-D2 Terminal Block Unit	Inputs: 8 Outputs: 8	None	Connect to a programmable controller or other device to input measurement commands and output measurement results.
F300-DC2 Parallel I/O Unit	Inputs: 8 Outputs: 32	50P L connector (included with Unit)	
F300-E2 RS-232C I/F Unit	RS-232C interface: 2 channels	F309-VR (25-pin connector, 5 m). If the connector is different. Refer to 2-2-5 F300-E2 RS-232C I/F Unit for cable connections in detail.	Connect to a computer or other device equipped with an RS-232C interface to input measurement commands and output measurement results.

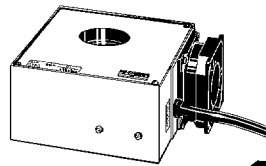
F300-FS Strobe I/F Unit

The Strobe Unit flashes the external strobe in synchronization with the image-input signal. Up to four Strobes can be connected to each Strobe Unit.



F309-FS
Strobe cable (2 m)

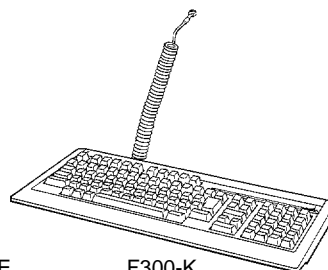
The following Strobes can be connected to the Strobe Unit.

**F300-L12E OVL Unit**

The F300 can be operated using the OMRON Visual Language (OVL). Commands and data are input from a special keyboard connected to an OVL Unit.



F300-L12E
OVL Unit



F300-K
Keyboard

F300-G Dummy Unit

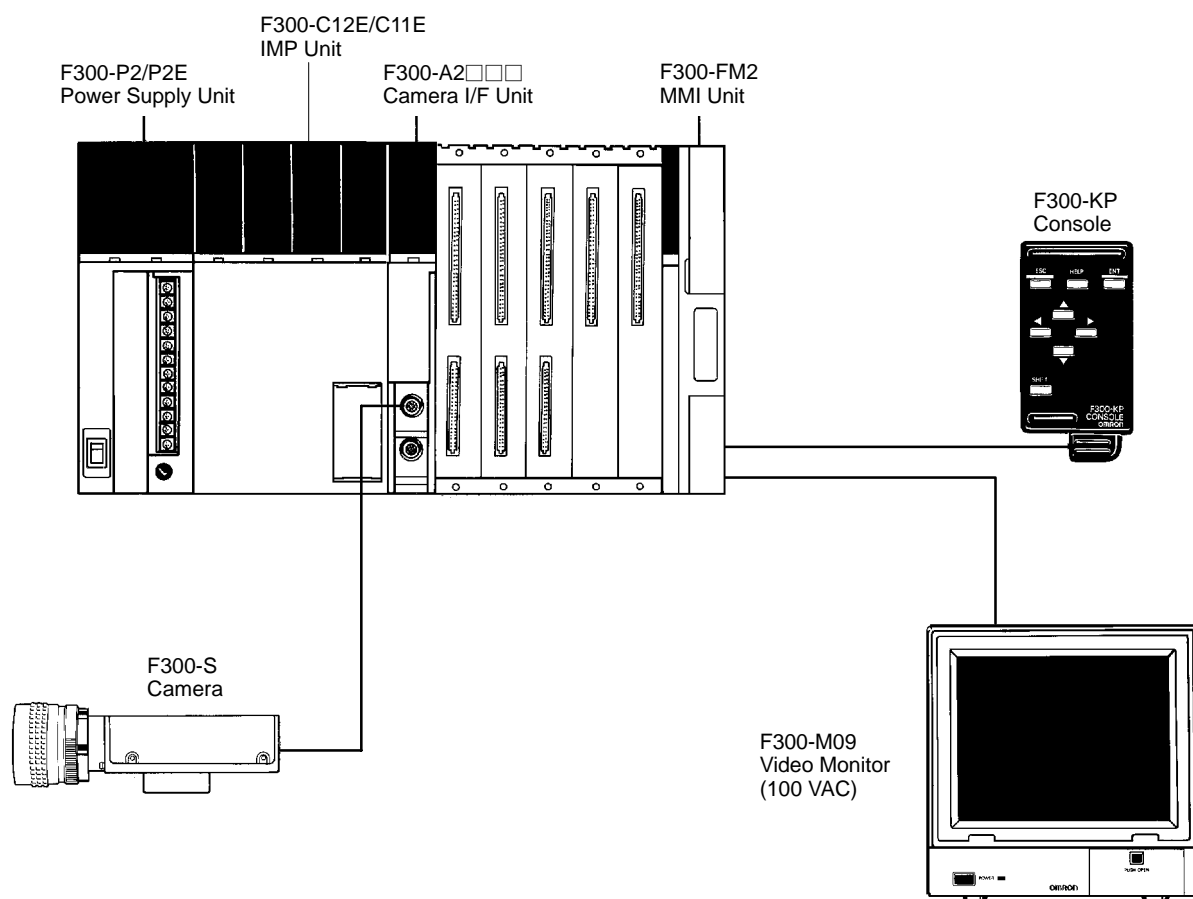
A Dummy Unit can be inserted into empty slots to improve external appearance, protect connectors, and maintain the strength of the Rack.



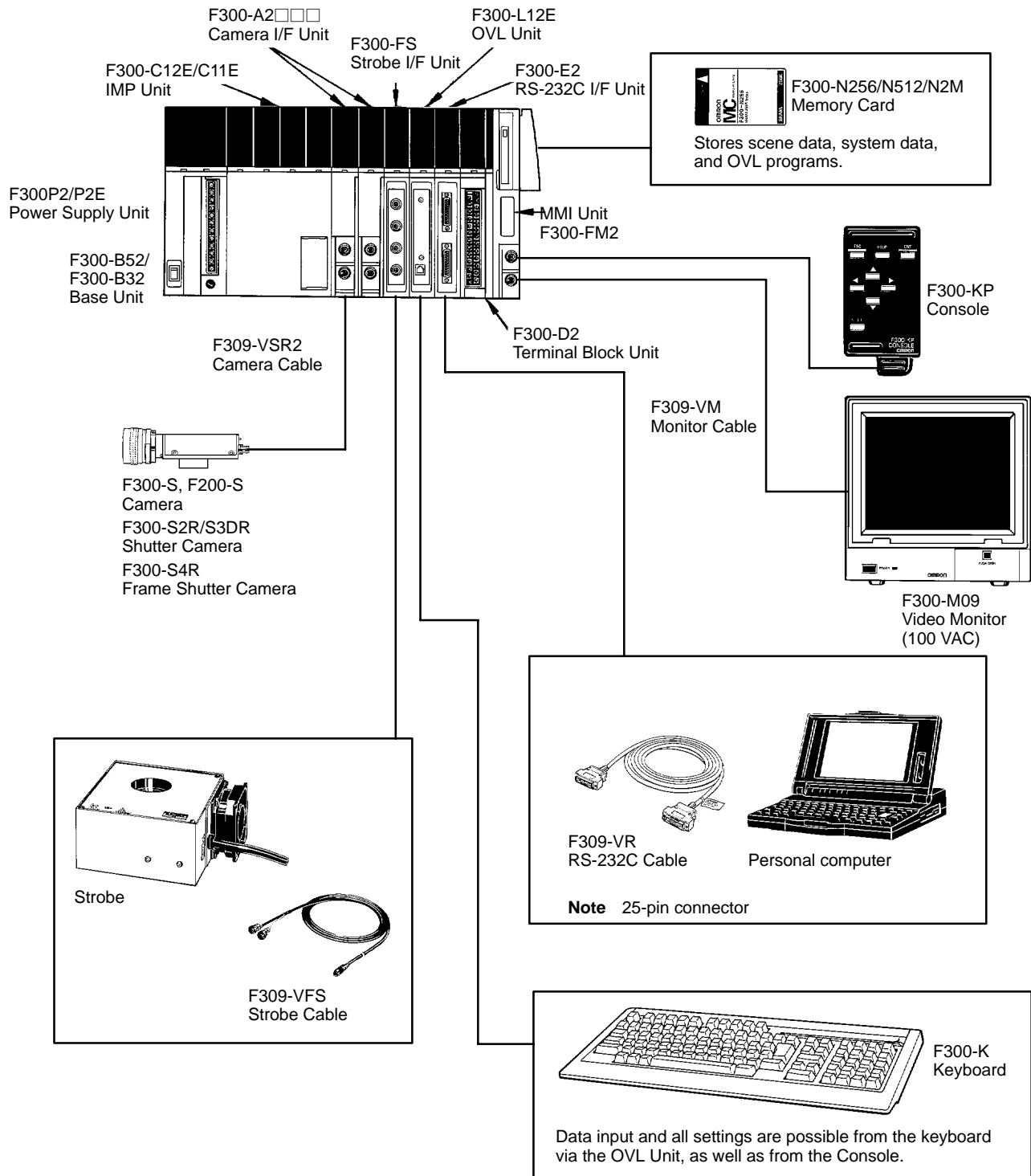
1-2 System Configuration

1-2-1 Basic System

A basic F300 System is shown below.



1-2-2 Expanded System



SECTION 2

Specifications and Features

This section describes the basic components and operational specifications of each Unit in a F300 System.

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2-1 Required Units

One or more of each of the following types of Unit is required in any F300 System.

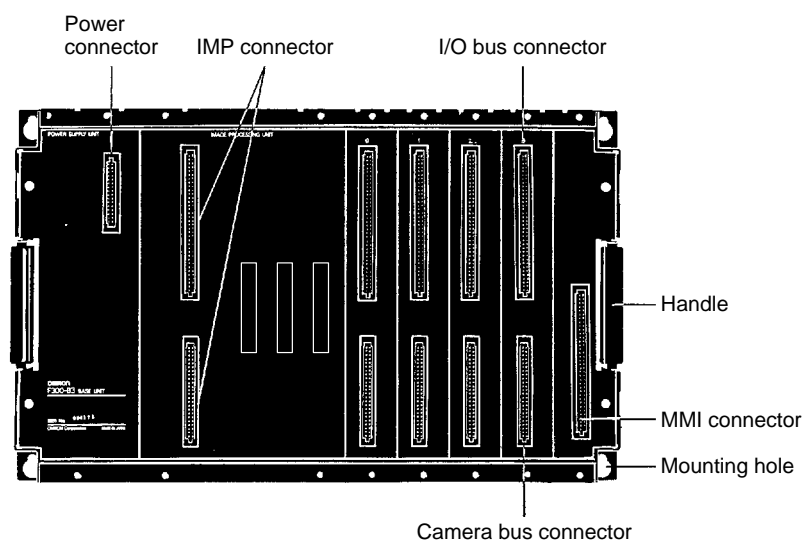
2-1-1 F300-B52/-B32 Base Unit

The F300-B32 and F300-B52 Base Unit provide hardware slots sharing a common bus line on which all Units are mounted and connected.

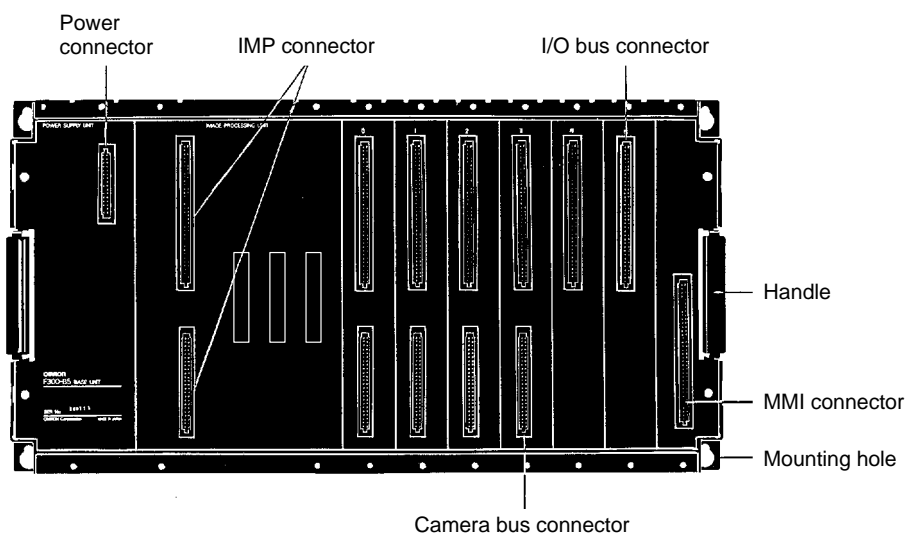
Components

The following illustrations show the essential components of the F300-B32 and F300-B52 Base Unit.

3-slot Base Unit (F300-B32)

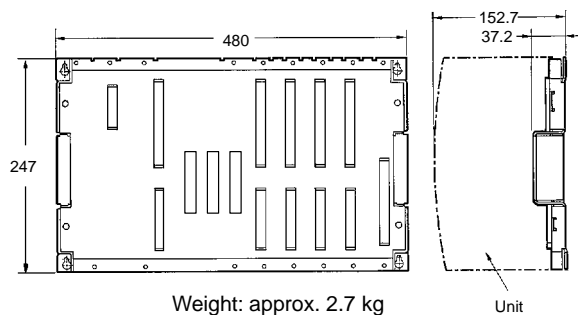
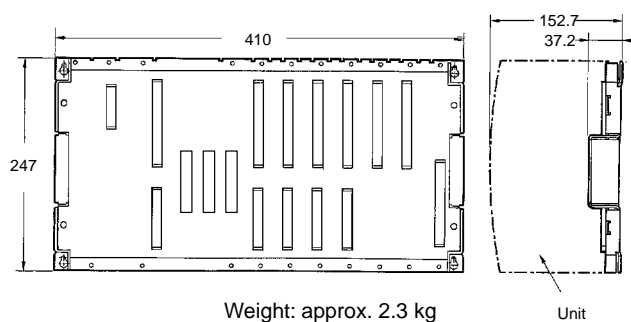
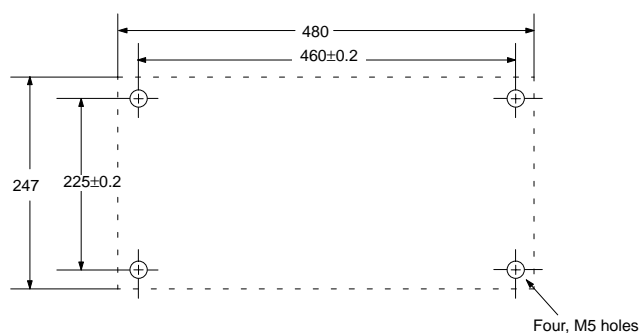
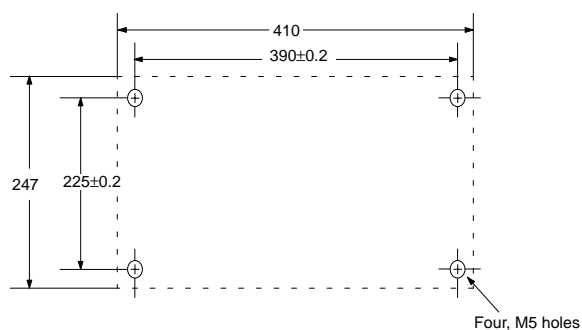


5-slot Base Unit (F300-B52)

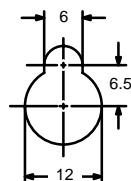


Dimensions and Weight

The following diagrams provide the weight, external dimensions, and mounting hole dimensions for the F300-B32 and -B52 Base Unit. Unless otherwise noted, all values are in millimeters (mm).

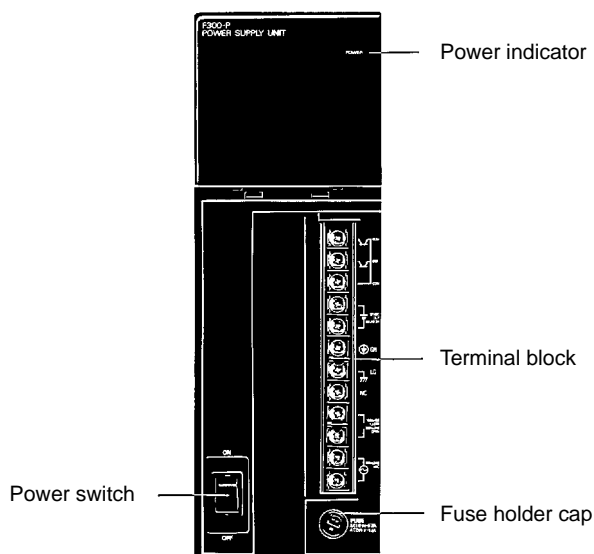
F300-B32 3-slot Base Unit**F300-B52 5-slot Base Unit****Mounting Hole Dimensions****5-slot Base Unit (F300-B52)****3-slot Base Unit (F300-B32)**

Base Unit Mounting Hole Shape



2-1-2 F300-P2/P2E Power Supply Unit

The Power Supply Unit takes in AC power supplied to the F300 and converts it to DC power for each unit. The following illustration shows the essential components of the F300-P2/P2E Power Supply Unit.

ComponentsSpecifications

General Specifications (All F300 Units)

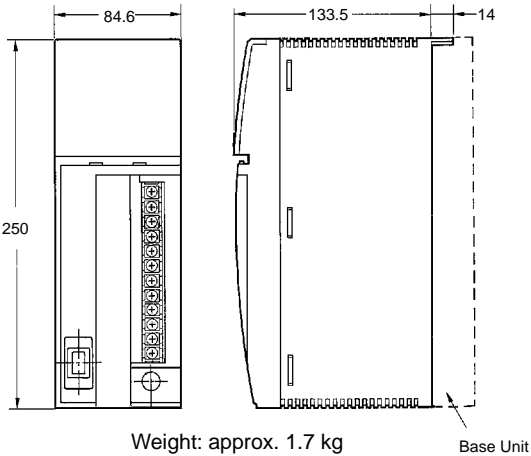
Item	F300-P2	F300-P2E
Supply voltage	100 to 120 VAC	200 to 240 VAC
Supply frequency	50/60 Hz	
Insulation	20 M Ω min. between all AC external terminals and GR terminal (at 500 VDC)	
Dielectric strength	1,500 VAC, 50/60 Hz for 1 minute between all AC external terminals and GR terminal; detected current: 10 mA max.	
Noise resistance	1500 Vp-p; pulse width: 1 μ s; rising time: 1 ns (pulse)	
Vibration resistance	10 to 150 Hz with 0.15-mm single amplitude	
Shock resistance	20G (196 m/s ²)	
Ambient temperature	0°C to 50°C	
Ambient humidity	35% to 85% RH (no condensation)	
Ambient environment	No corrosive gases	
Storage temperature	-25°C to 65°C	
Protection class	Class I (with protective conductor terminal)	
Degree of protection	IP20 (in-panel)	
Environmental conditions according to IEC1010-1	Indoor use Maximum altitude of 2,000 m Supply voltage fluctuations of $\pm 10\%$ of the rated voltage Installation category II Pollution degree 2	

Performance Specifications

Power supply	Supplied to Units	5 VDC \pm 3%, 7 A 13 VDC \pm 1%, 4.5 A -12 VDC \pm 5%, 0.9 A
	Service supply	12 VDC \pm 5%, 0.3 A
AC power interruption detection time		10 ms min.
Outputs (RUN, ERROR)	Output type	Photocoupler
	Output voltage	12 to 24 VDC \pm 10%
	Load current	100 mA max.
	Residual voltage	2 V max.
	Leak current	0.1 mA max.
Internal output circuits		

Dimensions and Weight

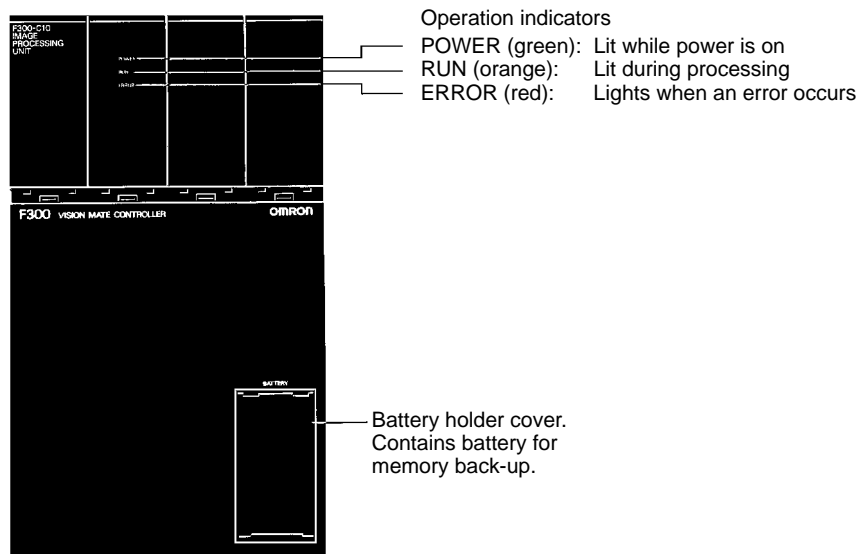
The following diagram provides the external dimensions and weight of the F300-P2/P2E Power Supply Unit. Unless otherwise noted, values are in millimeters (mm).



2-1-3 F300-C12E/C11E IMP Unit

The IMP (Image Processing) Unit is required by the F300 to process measurements. The following illustration shows the essential components of the IMP Unit.

Components



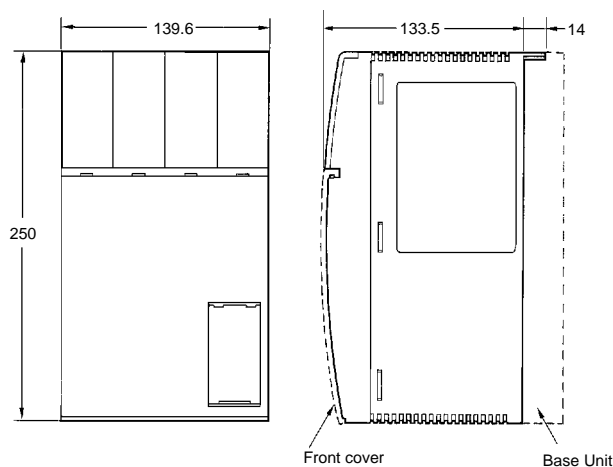
Specifications

General Specifications

Ambient temperature	0°C to 50°C
Ambient humidity	35% to 85% RH (no condensation)
Ambient environment	No corrosive gases
Storage temperature	-25°C to 65°C
Degree of protection	IP20 (in-panel)

Dimensions and Weight

The following diagram provides the external dimensions and weight of the IMP Unit. Unless otherwise noted, values are in millimeters (mm).

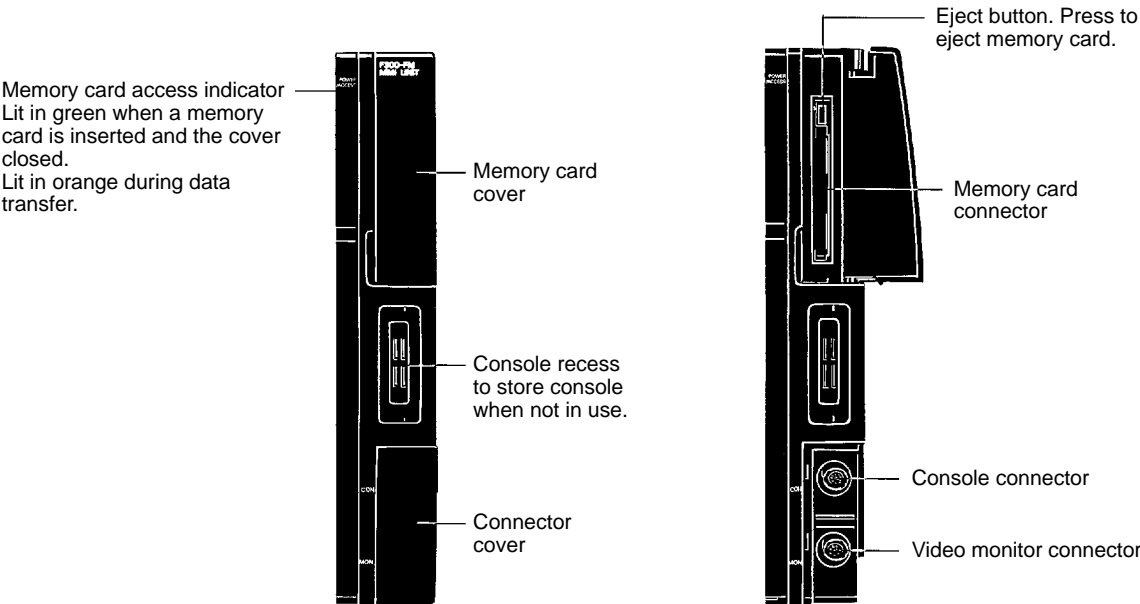


Weight: approx. 1.5 kg

2-1-4 F300-FM2 MMI Unit

The F300-FM2 MMI (Man-Machine Interface) Unit supports key inputs from the Console and image displays on the Video Monitor. The following illustrations shows the essential components of the F300-FM2 MMI Unit.

Components



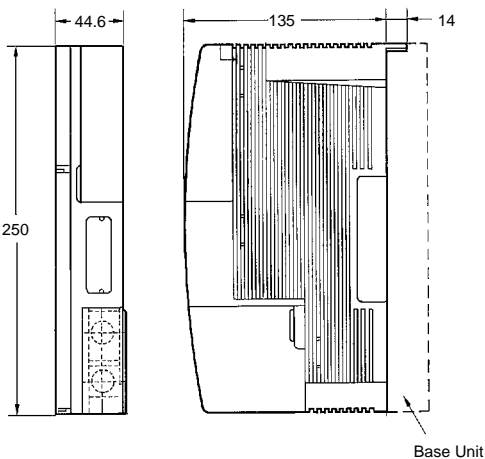
Specifications

General Specifications

Ambient temperature	0°C to 50°C
Ambient humidity	35% to 85% RH (no condensation)
Ambient environment	No corrosive gases
Storage temperature	−25°C to 65°C
Degree of protection	IP20 (in-panel)

Dimensions and Weight

The following diagram provides the external dimensions and weight of the F300-FM2 MMI Unit. Unless otherwise noted, values are in millimeters (mm).

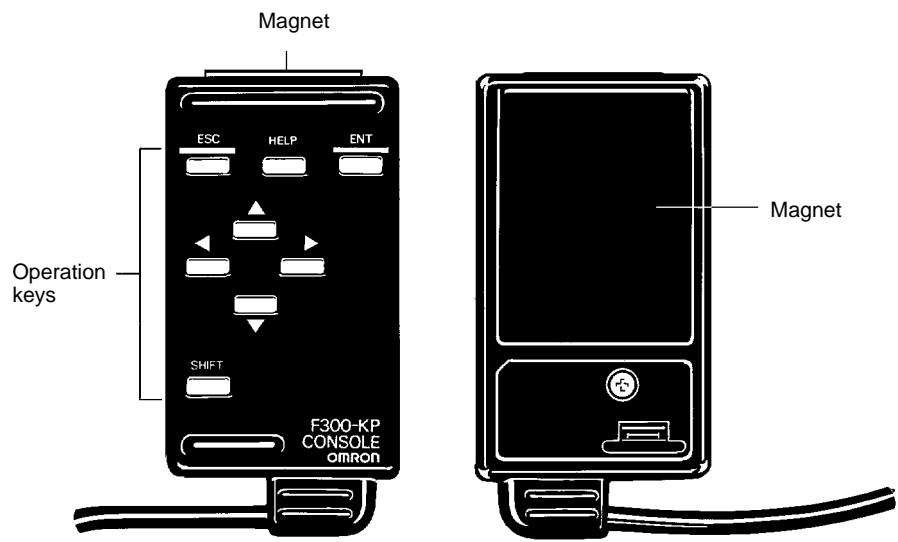


Weight: approx. 660 g

2-1-5 F300-KP Console

The F300-KP Console is the main F300 input device for menu operations and data input. Connect the Console to the MMI Unit. For information on Console operation, refer to the *F300 Visual Inspection System Menu Mode Operation Manual*. The following illustration shows the essential components of the F300-KP Console Unit.

Components

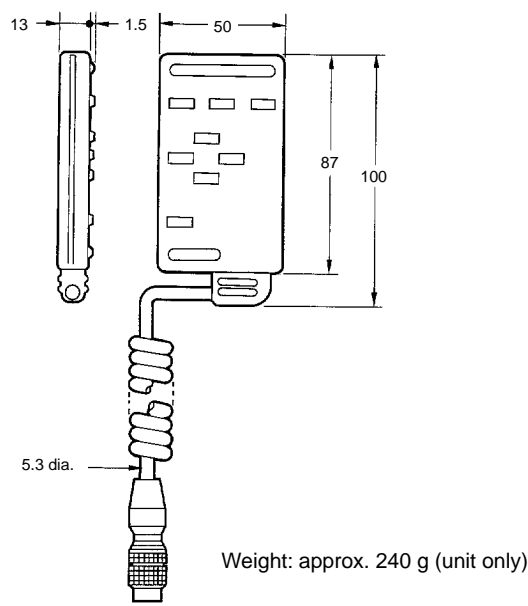


Specifications
General Specifications

Ambient temperature	0°C to 50°C
Ambient humidity	35% to 85% RH (no condensation)
Ambient environment	No corrosive gases
Storage temperature	−25°C to 65°C
Degree of protection	IP20 (in-panel)

Dimensions and Weight

The following diagram provides the external dimensions and weight of the F300-FM2 MMI Unit. Unless otherwise noted, values are in millimeters (mm).

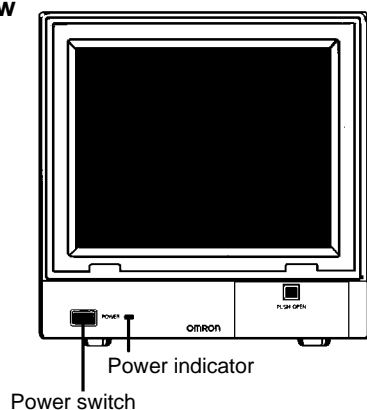


2-1-6 F300-M09 Video Monitor

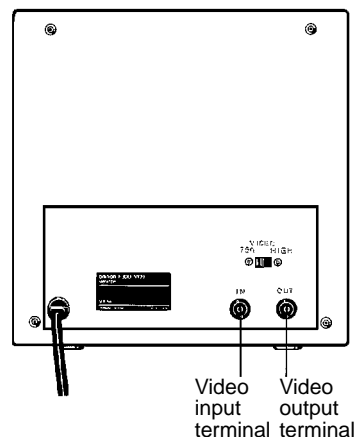
The F300-M09 Video Monitor is an output device of the F300 and used to display input images from the camera, data values that have been set, and measurement results.

Components

Front View



Rear View



Specifications

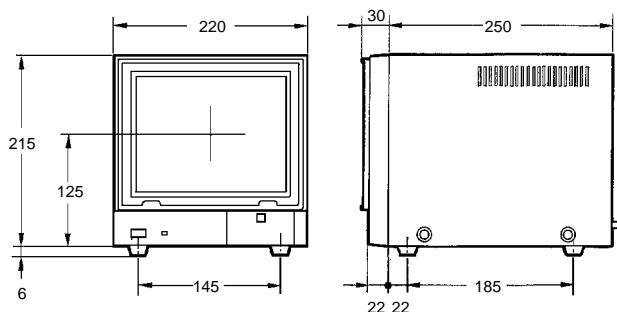
General Specifications

Ambient temperature	0°C to 40°C
Ambient humidity	10% to 90% RH (no condensation)
Ambient environment	No corrosive gases
Storage temperature	-25°C to 65°C

Detailed Specifications

Rating	System	Number of scanning lines: 525 Horizontal frequency: 15.75 kHz Field frequency: 60 Hz
	I/O impedance	75Ω, high impedance (selectable)
	I/O level and polarity	Image: 0.7 V (peak to peak), positive Cycle: 0.3 V (peak to peak), negative
	Screen size	164 x 123 mm (W x H)
Performance	Resolution	700 TV min. (at center)

Dimensions and Weight



Weight: approx. 5.8 kg



WARNING Do not open the back cover of the video monitor. High voltage part inside may cause electric shock hazard.

2-1-7 F300-A2□□□ Camera I/F Units

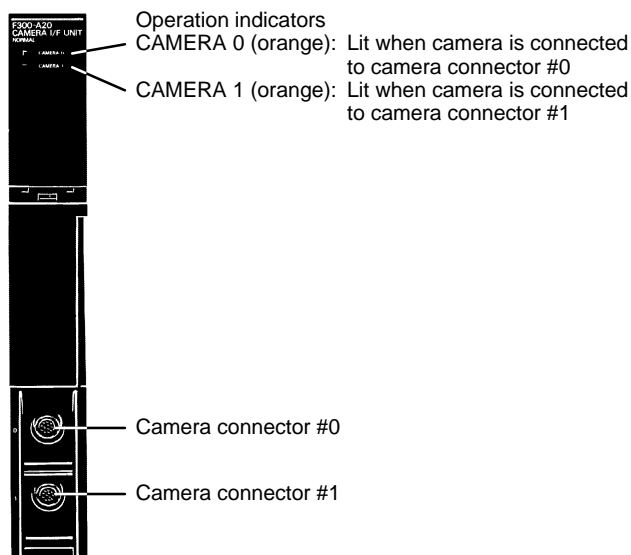
Five types of Camera I/F Unit are available: Normal, Normal/simultaneously, Shutter, Shutter/simultaneously, and Frame Shutter.

Camera I/F Unit Models

Unit	Input	Model	Connectable cameras	Number of cameras
Camera I/F Unit	Normal	F300-A20	F300-S Camera F200-S Camera	Up to two cameras per Camera I/F Unit.
	Normal, simultaneously	F300-A22S		
	Shutter	F300-A20R	F300-S2R Shutter Camera F300-S3DR Shutter Camera	
	Shutter, simultaneously	F300-A22RS		
	Frame Shutter	F300-A23RS	F300-S4R Frame Shutter Camera	

Components

The following illustration shows the essential components of the F300-A2□□□ Camera I/F Units.



Specifications

General Specifications

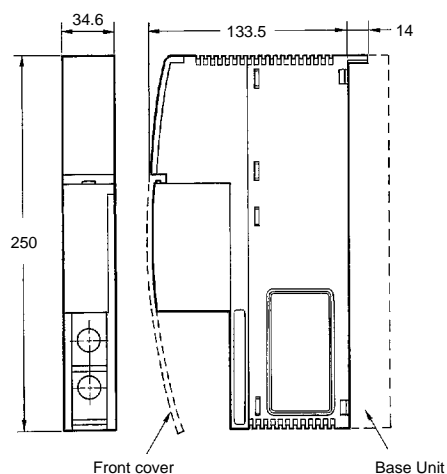
Ambient temperature	0°C to 50°C
Ambient humidity	35% to 85% RH (no condensation)
Ambient environment	No corrosive gases
Storage temperature	-25°C to 65°C
Degree of protection	IP20 (in-panel)

Performance Specifications

Item		F300-A20	F300-A22S	F300-A20R	F300-A22RS	F300-A23RS
Input		Normal	Normal/simul- taneously	Shutter	Shutter/simul- taneously	Frame Shutter
No. of connectable cameras		2 max				
Connectable cameras		F300-S, F200-S	F300-S	F300-S2R/S3DR		F300-S4R
Sync signal output	Frequency	HD, VD both dependent on camera bus sync signal		HD: 15.734 kHz VD: 59.94 Hz		
	Output amplitude	4 Vp-p, 1-kΩ negative pulse		4 Vp-p, 75-Ω negative pulse		
	Output pulse width	HD, VD both dependent on camera bus synchronous signal.		HD: 6.27 μs VD: 9 H		
Camera power output		12 V, 0.8 A (for 2 cameras)		12 V, 0.8 A (for 2 cameras) –12 V, 0.8 A (for 2 cameras)		
Cable length		5 m (standard)				
Weight		Approx. 400 g				

Dimensions and Weight

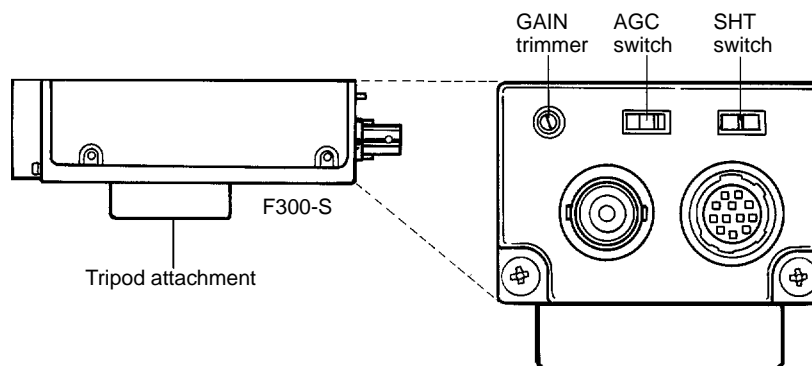
The following diagram provides the external dimensions and weight of the F300-A2□□□ Camera I/F Units. Unless otherwise noted, values are in millimeters (mm).



2-1-8 F300-S Camera

The following illustration shows the essential components of the F300-S Camera.

Components



GAIN trimmer	For the image amplifier. Do not adjust this trimmer.
AGC switch	Turns AGC on and off. Leave this switch off.
SHT switch	Turns the electronic shutter on and off. Leave this switch off.

Specifications

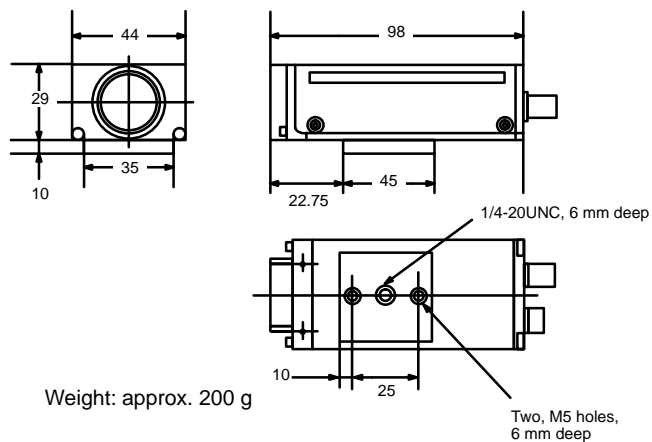
General Specifications

Power	12 VDC $\pm 10\%$
Ambient temperature	0°C to 50°C
Ambient humidity	35% to 85%
TV system	Conforms to RS-170
Picture element	Interline CCD
Effective pixels	768 \times 493 (H \times V)
Scanned area	8.6 \times 6.6 mm (equivalent to 2/3 inch)
Number of scan lines	525 lines
Scan method	2:1 interlace
Synchronization	Internal/external sync (automatically switchable)
Scan frequency	Horizontal: 15.734 kHz; Vertical: 59.94 Hz
Aspect ratio	4:3
Object illumination	Standard: 200 lux; F4 (3,200°K); AGC: ON; $\gamma = 1.0$ Minimum: 0.5 lux; F1.4; GAIN: MAX; $\gamma = 0.45$
Image output	VS: 1.0 V _{p-p} /75 Ω
Resolution	Horizontal: 570 lines; Vertical: 350 lines
S/N ratio	50 dB _{p-p} /rms (AGC: OFF $\gamma = 1.0$)
AGC	Output level within ± 2 dB for rated level fluctuations of ± 12 dB. Switchable ON/OFF with selector on panel. OFF on delivery.
Electronic shutter	1/1,000 s fixed. Switchable ON/OFF with selector on panel. OFF on delivery.
Lens mounting	C mount

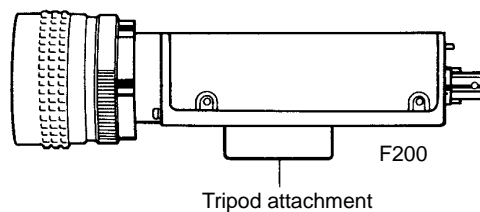
Note Use the F300-S Camera with the electronic shutter and AGC set to OFF.

Dimensions and Weight

The following diagram provides the external dimensions and weight of the F300-S Camera. Unless otherwise noted, values are in millimeters (mm).

**2-1-9 F200-S Camera**

Takes images of stationary objects or moving objects using strobes.

Components

Specifications

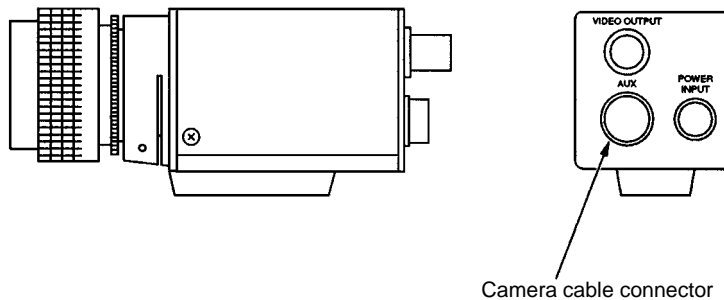
General Specifications

Power	10 to 16 VDC
Vibration resistance	Vibration frequency: 10 to 150 Hz; single amplitude: 0.75 mm
Impact resistance	196 m/s ² (20G)
Ambient temperature	0°C to 50°C
Ambient humidity	35% to 85% RH (no condensation)
Ambient environment	No corrosive gases
Storage temperature	−25°C to 65°C
Picture element	1/3" Interline CCD
Effective pixels	512 × 492 (H×V)
Synchronization	Internal sync
Object illumination	Standard: 300 lux; F8 Minimum: 3 lux; F1.4
Resolution	Horizontal: 350 lines (center)
S/N ratio	50 dB _{p-p} /rms
AGC	OFF
Electronic shutter	---
Lens mounting	C mount
Weight	Approx. 150 g

2-1-10 F300-S2R Shutter Camera

Used for picking up images of high-speed moving objects.

Components



Specifications

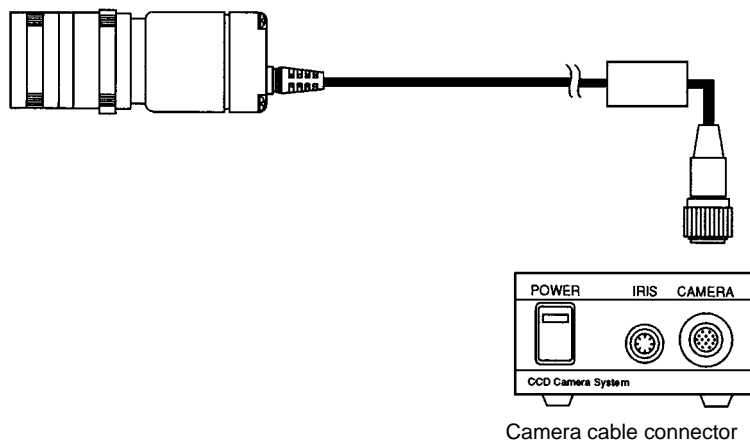
General Specifications

Power	12 VDC, 0.16 A (10.5 to 20 VDC, ripple of 1 Vp-p max.)
Ambient temperature	0°C to 50°C
Ambient humidity	35% to 85% RH
Ambient environment	No icing
Picture element	1/2" Interline CCD (black and white)
CCD charge storage mode	Field storage
Effective pixels	756 × 484 (H×V)
Synchronization	External/Internal synchronization (automatically switched)
External synchronization input signal	Sync system: HD/VD Input level: 2 to 5 Vp-p Input impedance: 75 Ω
Picture output	VS: 1.0 Vp-p/75 Ω
Resolution	Horizontal: 570 lines min.; Vertical: 350 lines
S/N ratio	56 dB
Shutter speed	1/1000 s, 1/2000 s, 1/4000 s, 1/10000 s (Default: 1/2000 s)
Shutter trigger input signal	Capture timing: falling edge
Shutter mode	Sync non-reset mode
Lens mounting	C mount
Weight	Approx. 200 g

2-1-11 F300-S3DR Shutter Camera

Used for picking up images of high-speed moving objects.

Components



Specifications

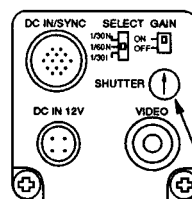
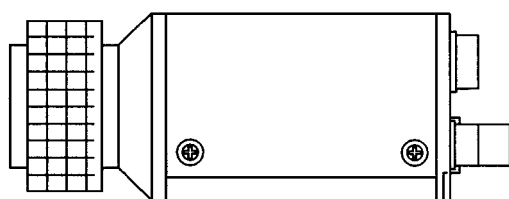
General Specifications

Power	12 VDC \pm 1.2 V
Power consumption	3.2 VA \pm 0.4 VA
Ambient temperature	0°C to 50°C
Ambient humidity	35% to 85% RH
Ambient environment	No icing
Picture element	1/2" Image area sensor (black and white)
CCD charge storage mode	Field accumulation
Effective pixels	768 \times 494 (H \times V)
Synchronization	External/Internal synchronization (automatically switched)
External synchronization input signal	Sync system: HD/VD Input level: 2 to 4 Vp-p Input impedance: 75 Ω
Image output	VS: 1.0 Vp-p/75 Ω
Resolution	Horizontal: 570 lines min.; Vertical: 350 lines (field)
S/N ratio	56 dB
Shutter speed	1/1000 s, 1/2000 s, 1/4000 s, 1/10000 s (Default: 1/2000 s)
Shutter trigger input signal	Capture timing: falling edge
Shutter mode	Sync non-reset mode
Lens mounting	C mount
Cable length between the head and amplifier	2 \pm 0.2 m
Weight	Camera head: approx. 220 g (including cable); Body: approx. 510 g

2-1-12 F300-S4R Shutter Camera

Used for picking up images of high-speed moving objects.

Components



Shutter speed setting switch

Specifications

General Specifications

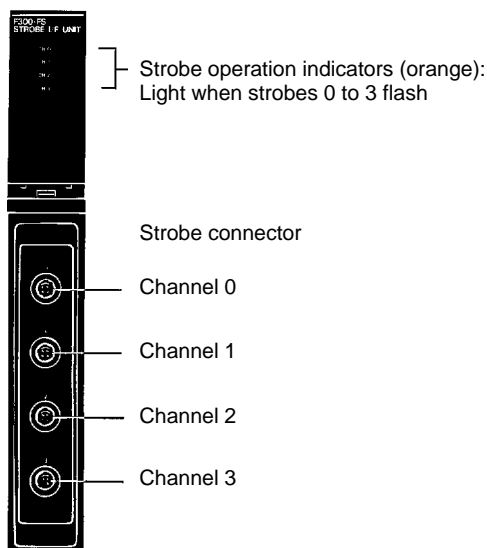
Power	12 VDC, 0.3 A (10.8 to 13.2 VDC, ripple of 1 Vp-p max.)
Ambient temperature	0°C to 50°C
Ambient humidity	35% to 85% RH
Ambient environment	No icing
Picture element	1/2" Interline CCD (black and white)
CCD format	Field storage VGA format
Effective pixels	659 × 494 (H×V)
Synchronization	External/Internal synchronization (automatically switched)
External synchronization input signal	Sync system: HD/VD Input level: 1.5 to 4.5 Vp-p Input impedance: 75 Ω
Image output	VS: 1.0 Vp-p/75 Ω
Resolution	Horizontal: 490 lines min.; Vertical: 480 lines
S/N ratio	56 dB
Shutter speed	1/1000 s, 1/1500 s, 1/2000 s, 1/3000 s, 1/4000 s, 1/6000 s, 1/8000 s, 1/10000 s 1/30000 s, 1/50000 s (Default: 1/2000 s)
Shutter trigger input signal	Capture timing: falling edge
Shutter mode	Full-frame mode
Lens mounting	C mount
Weight	Approx. 160 g

2-2 Expansion Units

2-2-1 F300-FS Strobe I/F Unit

The following illustration shows the essential components of the F300-FS Strobe I/F Unit.

Components



Specifications**General Specifications**

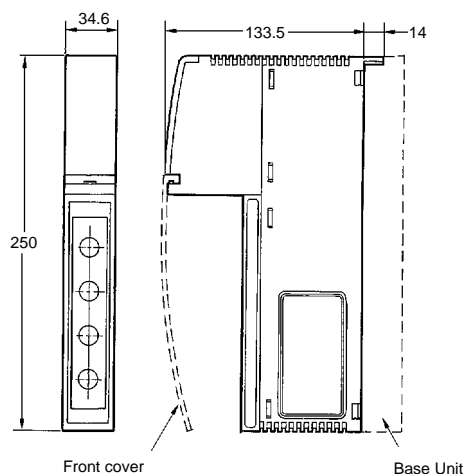
Ambient temperature	0°C to 50°C
Ambient humidity	35% to 85% RH (no condensation)
Ambient environment	No corrosive gases
Storage temperature	-25°C to 65°C
Degree of protection	IP20 (in-panel)

Performance Specifications

Strobe connections	4 max.
Strobe trigger output	20 mA max. per Unit, photocoupler output
Strobe flash error input	Photocoupler input Input ON current: 3 mA min. Input OFF current: 1.5 mA max.

Dimensions and Weight

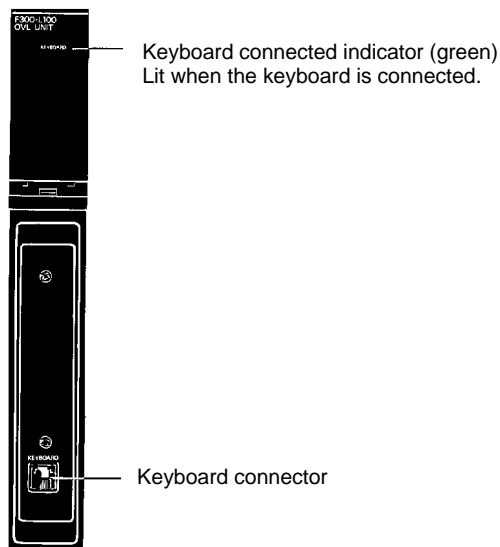
The following diagram provides the external dimensions and weight of the F300-FS Strobe I/F Unit. Unless otherwise noted, values are in millimeters (mm).



Weight: approx. 400 g

2-2-2 F300-L12E OVL Unit

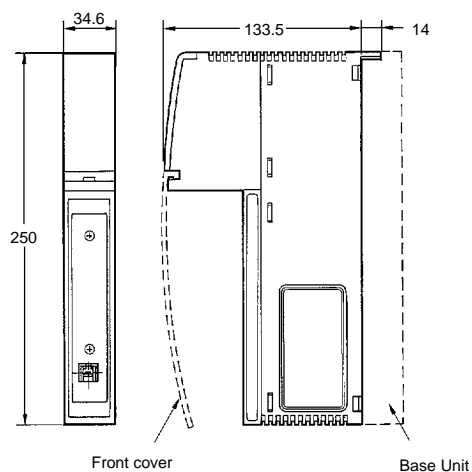
The OVL Unit extends the capabilities of the F300 to allow it to be operated using OVL (OMRON Vision Language). OVL was developed specifically for optical recognition and image measurement to permit more sophisticated measurements with a BASIC-like language. The OVL Unit's keyboard also allows data input and system operation from the Menu mode in the same fashion as is possible from the Console.

Component**Specifications****General Specifications**

Ambient temperature	0°C to 50°C
Ambient humidity	35% to 85% RH (no condensation)
Ambient environment	No corrosive gases
Storage temperature	-25°C to 65°C
Degree of protection	IP20 (in-panel)

Dimensions and Weight

The following diagram provides the external dimensions and weight of the F300-L12E OVL Unit. Unless otherwise noted, values are in millimeters (mm).



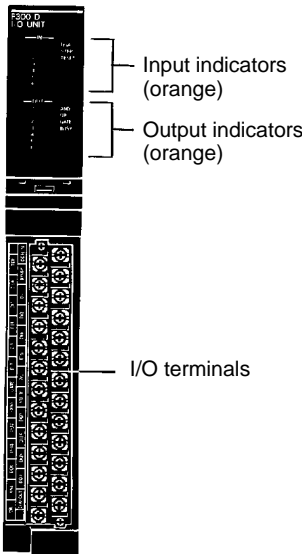
Weight: approx. 350 g

2-2-3 F300-D2 Terminal Block Unit

The F300-D2 Terminal Block Unit is connected to a programmable controller or other devices to input measurement commands and output measurement results.

The following illustration shows the essential components of the F300-D2 Terminal Block Unit.

Components



Specifications

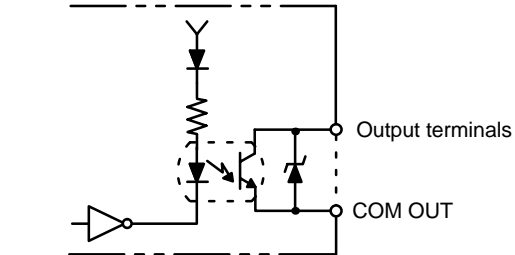
General Specifications

Ambient temperature	0°C to 50°C
Ambient humidity	35% to 85% RH (no condensation)
Ambient environment	No corrosive gases
Storage temperature	-25°C to 65°C
Degree of protection	IP20 (in-panel)

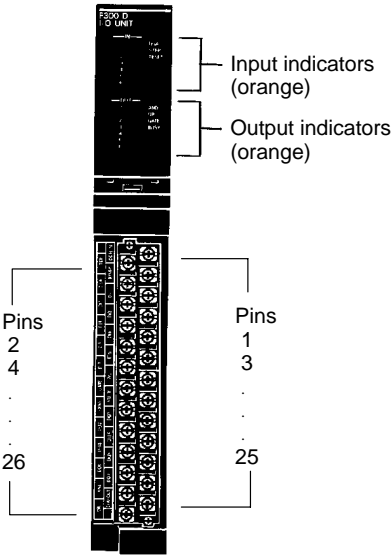
Input Specifications

Number of inputs	Data inputs: 8; control inputs: 4
Input voltage	12 to 24 VDC \pm 10%
ON current	3 to 15 mA
ON voltage	8.8 V max.
OFF current	0.1 mA max.
Input OFF voltage	4.5 V min.
ON delay	RESET input: 10 ms max.; other inputs: 0.5 ms max.
OFF delay	RESET input: 15 ms max.; other inputs: 0.7 ms max.
DI 0 to 7	Parallel data inputs
RESET	Resets the F300
STEP	Runs one measurement
DSA	Requests data output with handshaking
Internal circuit	<p>The internal circuit diagram shows the connection between the 'COM IN' terminal and the 'Input terminals'. The 'COM IN' terminal is connected to a common rail through a resistor. The 'Input terminals' are connected to a common rail through a resistor. The circuit includes a diode and a transistor, with a dashed box indicating the internal logic.</p>

Output Specifications

Number of outputs	Data outputs: 8 AND/OR outputs: 2
Output voltage	12 to 24 VDC ±10%
Load current	100 mA max.
ON residual voltage	2 V max.
OFF leak current	0.1 mA max.
DO 0 to 7	Parallel data outputs
BUSY	Disables inputs during measurement
GATE	For data output timing
AND	AND output of evaluations on all windows
OR	OR output of evaluations on all windows
Internal circuit	

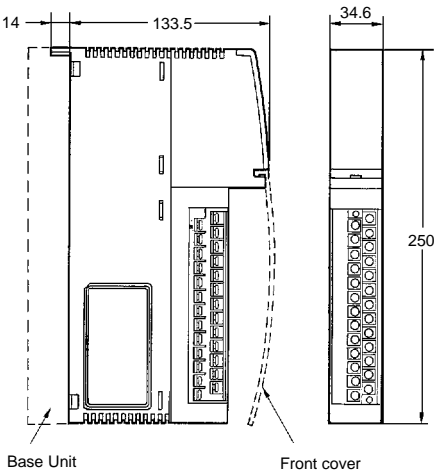
Terminal Allocations



Pin no.	Name		Pin no.	Name	
1	COM IN (for input)		14	GATE	
2	STEP		15	BUSY	
3	RESET		16	DO 0	Data output
4	DSA		17	DO 1	
5	DI 0	Data input	18	DO 2	
6	DI 1		19	DO 3	
7	DI 2		20	DO 4	
8	DI 3		21	DO 5	
9	DI 4		22	DO 6	
10	DI 5		23	DO 7	
11	DI 6		24	AND	
12	DI 7		25	COM OUT (for output)	
13	NC		26	OR	

Dimensions and Weight

The following diagram provides the external dimensions and weight of the F300-D2 Terminal Block Unit. Unless otherwise noted, values are in millimeters (mm).



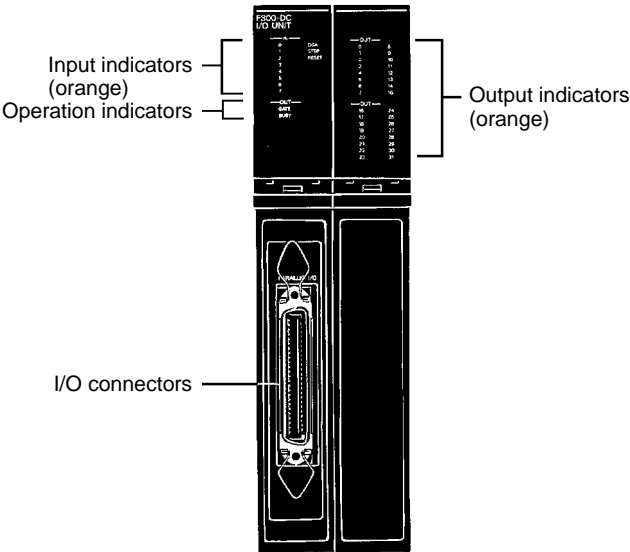
Weight: approx. 550 g

2-2-4 F300-DC2 Parallel I/O Unit

The F300-DC2 Parallel I/O Unit is connected to a programmable controller or other device to input measurement commands and output measurement results.

The following illustration shows the essential components of the F300-DC2 Parallel I/O Unit.

Components

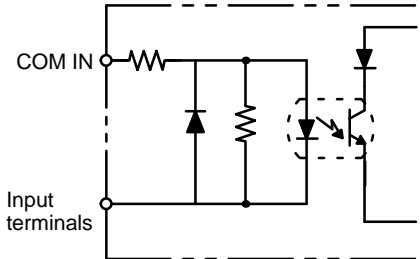


Specifications

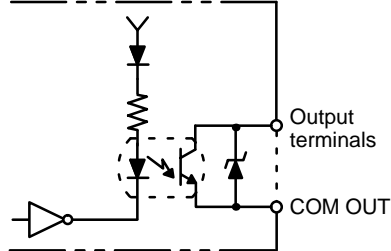
General Specifications

Ambient temperature	0°C to 50°C
Ambient humidity	35% to 85% RH (no condensation)
Ambient environment	No corrosive gases
Storage temperature	−25°C to 65°C
Degree of protection	IP20 (in-panel)

Input Specifications

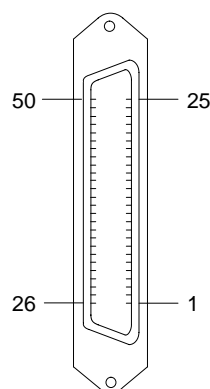
Number of inputs	Data inputs: 8
Input voltage	12 to 24 VDC $\pm 10\%$
ON current	3 to 15 mA
ON voltage	8.8 V max.
OFF current	0.1 mA max.
OFF voltage	4.5 V min.
ON delay	RESET input: 10 ms max.; other inputs: 0.5 ms max.
OFF delay	RESET input: 15 ms max.; other inputs: 0.7 ms max.
Internal circuit	

Output Specifications

Number of outputs	Data outputs: 32
Output voltage	12 to 24 VDC $\pm 10\%$
Load current	100 mA max.
ON residual voltage	2 V max.
OFF leak current	0.1 mA max.
Internal circuit	

Terminal Allocation

No.	Signal name		No.	Signal name			
1	COM OUT (for output)		26	COM OUT (for output)			
2	DO 31	Data outputs	27	DO 30	Data outputs		
3	DO 29		28	DO 28			
4	DO 27		29	DO 26			
5	DO 25		30	DO 24			
6	DO 23		31	DO 22			
7	DO 21		32	DO 20			
8	DO 19		33	DO 18			
9	DO 17		34	DO 16			
10	DO 15		35	DO 14			
11	DO 13		36	DO 12			
12	DO 11		37	DO 10			
13	DO 09		38	DO 08			
14	DO 07		39	DO 06			
15	DO 05		40	DO 04			
16	DO 03		41	DO 02			
17	DO 01		42	DO 00			
18	BUSY		43	GATE			
19	NC		44	DI 7		Data inputs	
20	DI 6	Data inputs	45	DI 5			
21	DI 4		46	DI 3			
22	DI 2		47	DI 1			
23	DI 0		48	DSA			
24	RESET		49	STEP			
25	COM IN (for input)		50	COM IN (for input)			

**Inputs**

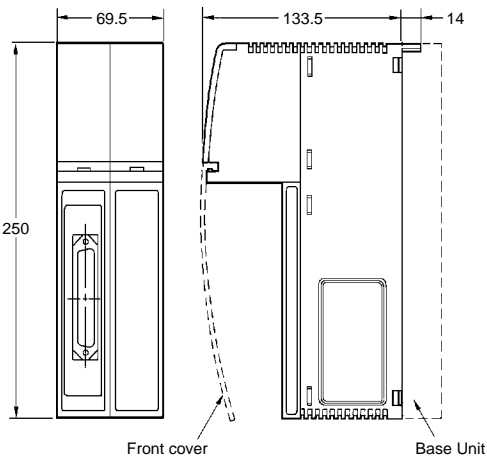
DI 0 to 7	Parallel data inputs
RESET	Resets the F300
STEP	Runs one measurement
DSA	Requests data output with handshaking

Outputs

DO 0 to 31	Parallel data outputs
BUSY	Disables inputs during measurement
GATE	For data output timing

Dimensions and Weight

The following diagram provides the external dimensions and weight of the F300-DC2 Parallel I/O Unit. Unless otherwise noted, values are in millimeters (mm).



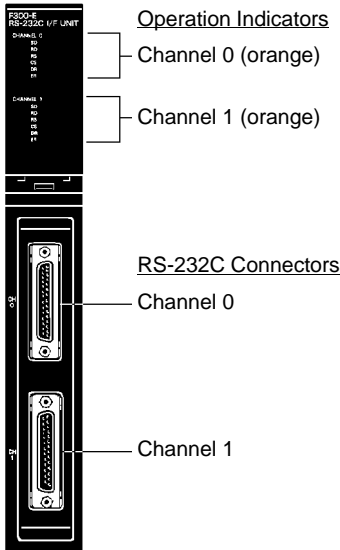
Weight: approx. 800 g

2-2-5 F300-E2 RS-232C I/F Unit

The RS-232C exchanges data with a personal computer or other device via the RS-232C interface. Menu operation and data settings are possible directly from the computer.

The following illustration shows the essential components of the F300-E2 RS-232C I/F Unit.

Components



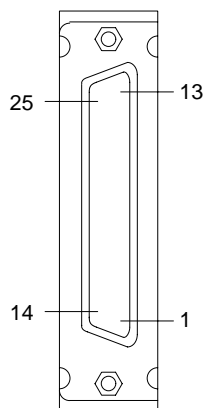
Specifications

General Specifications

Ambient temperature	0°C to 50°C
Ambient humidity	35% to 85% RH (no condensation)
Ambient environment	No corrosive gases
Storage temperature	−25°C to 65°C
Degree of protection	IP20 (in-panel)

**Communications
Specifications**

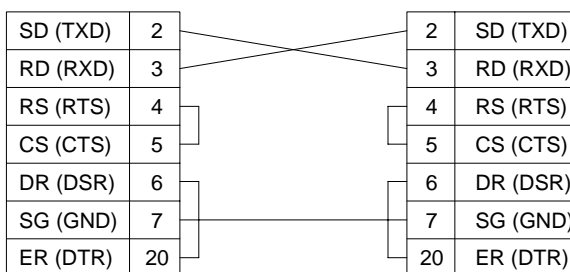
Number of channels	2 channels
Electrical ratings	Conform to EIA RS-232C
Synchronization	Non-synchronous
Transmission speed	19,200 bps max.

Connector Pin Allocation

Pin no.	Signal name	Name
1	FG (GND)	Frame ground
2	SD (TXD)	Send data
3	RD (RXD)	Receive data
4	RS (RTS)	Request to send
5	CS (CTS)	Clear to send
6	DR (DSR)	Data set ready
7	SG (GND)	Signal ground
20	ER (DTR)	Data terminal ready

**Connecting a Computer
with a RS-232C I/F Unit**

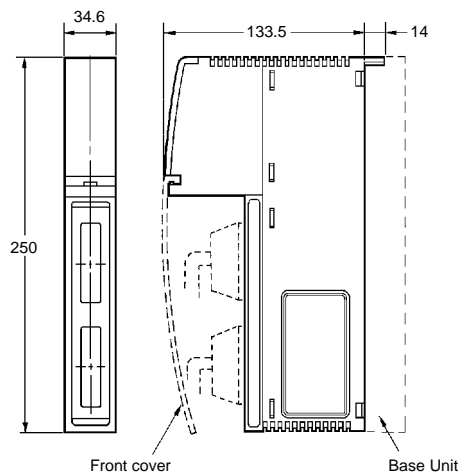
Connect the F300-VR as shown below.



Note The F300-VR uses a 25-pin connector. Be sure to check the pin arrangement of the computer before wiring.
Use only shielded RS-232C cable.

Dimensions and Weight

The following diagram provides the external dimensions and weight of the F300-E2 RS-232C I/F Unit. Unless otherwise noted, values are in millimeters (mm).



Weight: approx. 400 g

2-2-6 F300-G Dummy Unit

The F300-G Dummy Unit is inserted into empty slots to improve external appearance, protect connectors, and maintain the strength of the Rack. The Dummy Unit plays no role in measurements and consumes no power.

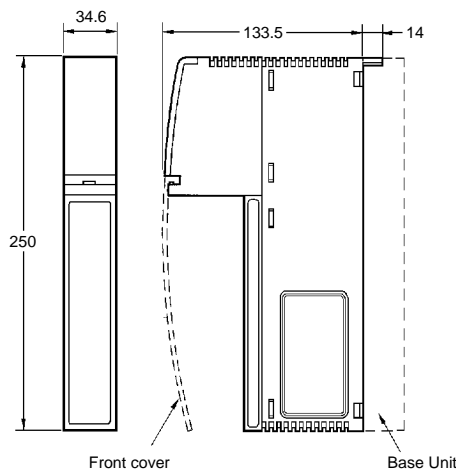
Specifications

General Specifications

Ambient temperature	0°C to 50°C
Ambient humidity	35% to 85% RH (no condensation)
Ambient environment	No corrosive gases
Storage temperature	–25°C to 65°C
Degree of protection	IP20 (in-panel)

Dimensions and Weight

The following diagram provides the external dimensions and weight of the F300-G Dummy Unit. Unless otherwise noted, values are in millimeters (mm).



Weight: approx. 200 g

2-3 F300 Camera Lenses

2-3-1 Types of Lens

The camera used with the F300 System can use a 4.8 to 75 mm CCTV lens or a 2x to 6x magnification lens. The selection of the correct lens between wide-angle and macro from this range allows optimum camera field-of-view and mounting distance. The camera requires a C-mount lens.

C-mount lenses other than those listed below can also be used. When using C-mount lenses other than those recommended, determine the field-of-view and mounting distance by trial and error.

CCTV Lens

Model	Focal distance	Illumination	Max. external diameter	Total length	Filter size
3Z4S-LE C418DX	4.8 mm	F1.8	40.5 mm dia.	35.5 mm	---
3Z4S-LE B618DX	6.5 mm	F1.8	48 mm dia.	42 mm	
3Z4S-LE C815B	8.5 mm	F1.5	42 mm dia.	40 mm	
3Z4S-LE B1214D-2	12.5 mm	F1.4	42 mm dia.	50 mm	M40.5 x P0.5
3Z4S-LE C1614A	16.0 mm	F1.4	30 mm dia.	33 mm	M27 x P0.5
3Z4S-LE B2514D	25.0 mm	F1.4	30 mm dia.	37.3 mm	
3Z4S-LE B5014A	50.0 mm	F1.4	48 mm dia.	48 mm	M46 x P0.75
3Z4S-LE B7514C	75.0 mm	F1.4	62 mm dia.	79 mm	M58 x P0.75

Magnification Lens

Model	Magnification	Illumination	End diameter
3Z4S-LE MML 2-65	2	F5.6	16 mm dia.
3Z4S-LE MML 4-65	4	F5.7	
3Z4S-LE MML 6-65	6	F6.1	

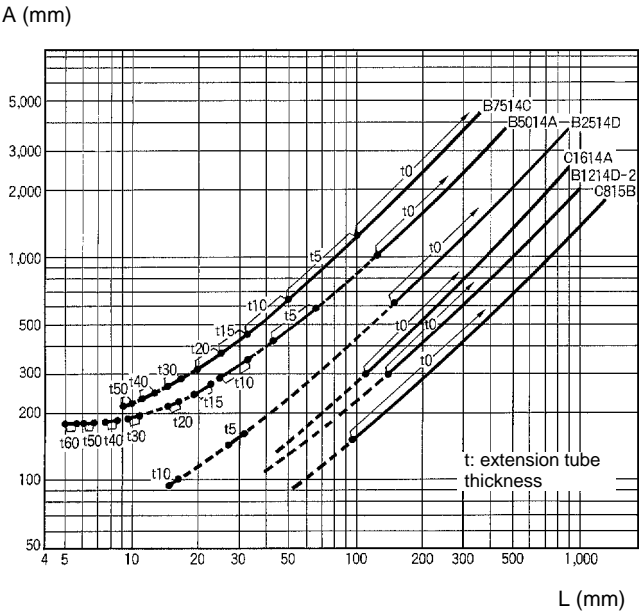
Zoom Lens

Model	Operation	Focal distance	Filter size
3Z4S-LE C6Z1218	Manual	12.5 to 75 mm	M49 x P0.75

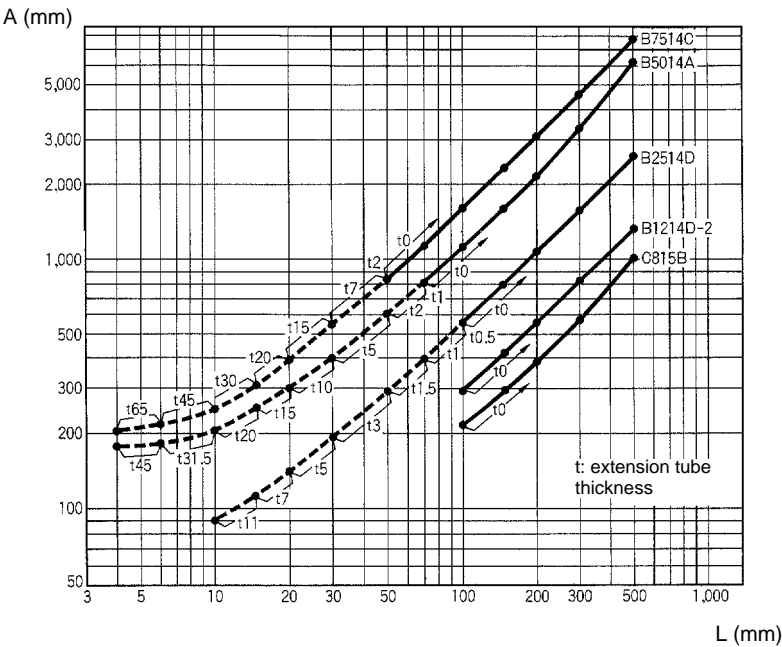
2-3-2 Optical Charts

An optical chart shows the relationship between the lens (the diagonal lines on the graph), camera distance (A), extension tube thickness (t), and field of vision (L). Logarithms are written for the field of vision along the horizontal axis and the camera distance along the vertical axis. Use optical charts as references for selecting the lens appropriate for a particular measured object. Optical charts vary according to the camera's CCD size, so be sure to use an optical chart that conforms to the camera that is being used.

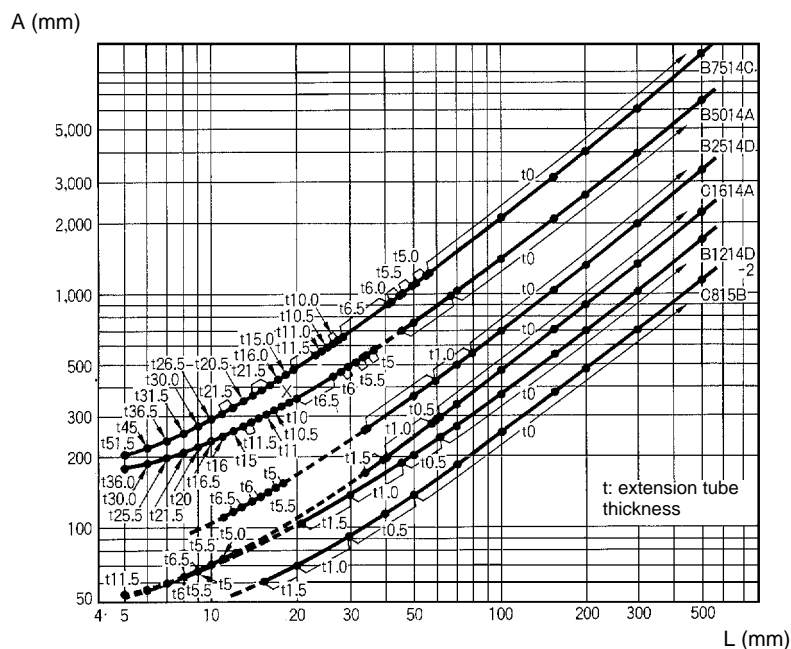
F300-S Cameras



F300-S2R/S3DR/S4R Cameras



F200-S Cameras



2-3-3 CCTV Lens, Field of Vision and Mounting Distance

In this table, A = camera distance, WD = working distance, and t = extension tube thickness. The following figures are approximate standards. Allow for some fine adjustment at the time of installation.

(Unit: mm)

F300-S Cameras

Field of vision		5	7	10	15	20	30	50	70	100	150	200	300	500
Lens														
CCTV lens	3Z4S-LE C815B	A						88.5	114.3	153.2	218.2	283.3	413.7	674.4
		WD						47.4	73.5	112.6	177.8	243.0	373.5	634.3
		t						1.0	0.5	---	---	---	---	---
	3Z4S-LE B1214D-2	A			64.0			127.8	166.0	223.7	320.1	416.6	609.9	996.5
		WD			8.5			76.1	114.8	172.8	269.5	366.2	559.6	946.4
		t			5.0			1.5	1.0	0.5	---	---	---	---
	3Z4S-LE C1614A	A				73.5		144.6	193.5	267.2	390.6	514.1	761.4	1256.2
		WD				35.2		109.4	158.9	233.2	356.9	480.6	728.1	1233.0
		t				5.0		1.5	1.0	---	---	---	---	---
	3Z4S-LE B2514D	A		87.4	101.0	117.4	152.8	226.9	302.2	415.9	606.1	796.5	1177.6	1940.1
		WD		33.8	52.8	71.9	110.0	186.3	262.6	377.0	567.7	758.4	1139.8	1902.5
		t		15.0	10.0	6.0	5.0	1.5	---	---	---	---	---	---
	3Z4S-LE B5014A	A	183.3	179.9	188.7	216.0	248.7	319.5	467.7	845.9	1226.2	1607.1	2369.3	3894.6
		WD	69.9	85.2	108.0	146.2	184.3	260.6	413.2	794.6	1176.0	1557.4	2320.2	3845.9
		t	65.0	45.0	30.0	20.0	15.0	10.0	5.0	1.5	---	---	---	---
	3Z4S-LE B7514C	A		204.4	217.7	258.6	307.7	414.1	636.7	863.0	1204.6	1775.8	2347.8	3492.6
		WD		55.2	89.6	146.9	204.2	318.7	547.9	777.0	1120.7	1693.5	2266.3	3411.9
		t		70.0	50.0	31.0	25.0	15.0	10.0	6.0	5.0	---	---	---

(Unit: mm)

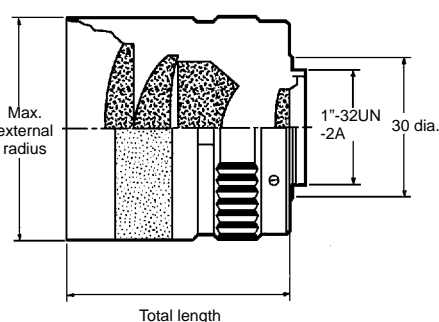
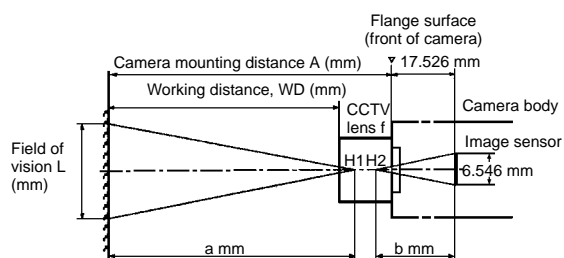
F300-S2R/S3DR/S4R Cameras

Field of vision			5	7	10	15	20	30	50	70	100	150	200	300	500
Lens															
CCTV lens	3Z4S-LE C815B	A						76.9	111.9	147.3	200.5	289.3	378.1	555.9	911.6
		WD						35.5	71.1	106.7	160.0	249.0	337.9	515.8	871.5
		t						1.0	0.5	---	---	---	---	---	---
	3Z4S-LE B1214D-2	A						110.6	162.5	214.9	293.8	425.4	557.2	820.8	1348.2
		WD						58.6	111.3	164.1	243.2	375.0	506.9	770.6	1298.1
		t						1.5	1.0	0.5	---	---	---	---	---
	3Z4S-LE C1614A	A				74.5		122.6	189.0	256.1	357.0	525.4	694.0	1031.4	1706.2
		WD				36.3		87.0	154.5	221.9	323.2	491.9	660.6	998.1	1673.0
		t				5.0		1.5	1.0	---	---	---	---	---	---
	3Z4S-LE B2514D	A		86.5	96.9	118.9	142.9	193.0	295.4	398.7	554.2	813.9	1073.7	1593.6	2633.7
		WD		32.0	47.6	73.6	99.7	151.7	255.7	359.7	515.7	775.8	1035.8	1555.9	2596.2
		t		15.0	10.0	6.0	5.0	1.5	---	---	---	---	---	---	---
	3Z4S-LE B5014A	A	179.7	186.8	207.8	251.8	299.8	399.8		811.4	1122.5	1641.8	2161.6	3201.5	5281.8
		WD	83.8	104.6	135.8	187.8	239.8	343.8		760.0	1072.1	1592.2	2112.4	3152.7	5233.3
		t	46.0	31.5	21.5	15.0	10.0	6.0		1.5	---	---	---	---	---
	3Z4S-LE B7514C	A	204.2	214.8	246.3	312.4	384.5	534.8	824.4	1152.8	1620.0	2400.0	3180.6	4742.3	7866.5
		WD	53.2	84.4	131.3	209.4	287.5	443.8	756.2	1068.7	1537.4	2318.6	3099.8	4662.1	7786.8
		t	70.0	50.0	35.0	25.0	16.0	10.0	6.0	5.0	5.0	---	---	---	---

(Unit: mm)

F200-S Cameras

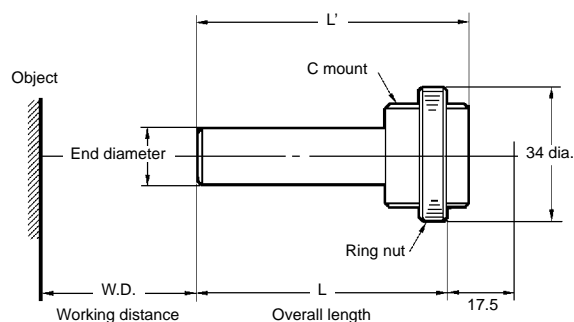
Field of vision			5	7	10	15	20	30	50	70	100	150	200	300	500
Lens															
CCTV lens	3Z4S-LE C815B	A						92.6	138.5	184.6	253.9	369.5	485.1	716.4	1179.1
		WD						51.6	97.9	144.1	213.6	329.2	444.9	676.3	1139.1
		t						0.5	0.5	---	---	---	---	---	---
	3Z4S-LE B1214D-2	A						133.9	201.9	270.3	373.0	544.3	715.8	1058.8	1744.8
		WD						82.4	151.0	219.6	322.5	494.0	665.6	1008.6	1694.8
		t						1.0	0.5	---	---	---	---	---	---
	3Z4S-LE C1614A	A						152.4	239.4	326.9	458.3	677.6	897.0	1335.8	2213.7
		WD						117.4	205.2	293.0	424.7	644.2	863.7	1302.6	2180.6
		t						1.5	0.5	---	---	---	---	---	---
	3Z4S-LE B2514D	A		93.5		140.6		239.0	373.1	507.8	710.4	1048.4	1386.5	2062.9	3415.9
		WD		43.0		97.1		198.6	333.9	469.2	672.2	1010.5	1348.7	2025.3	3378.4
		t		11.0		5.0		1.0	---	---	---	---	---	---	---
	3Z4S-LE B5014A	A	184.3	200.8	233.5	295.0	359.6	491.9	760.1	1029.7	1434.8	2110.9	2787.2	4140.1	6846.4
		WD	99.4	126.5	167.1	234.7	302.4	437.7	708.4	979.0	1385.0	2061.6	2738.3	4091.5	6798.0
		t	35.0	25.0	16.0	10.0	6.5	5.0	1.5	---	---	---	---	---	---
	3Z4S-LE B7514C	A	211.0	235.8	285.0	377.3	474.3	673.0	1075.7	1480.6	2089.1	3104.4	4120.1	6152.0	10216.3
		WD	76.7	117.3	178.3	279.9	381.5	584.7	991.2	1397.7	2007.4	3023.5	4039.7	6072.0	10136.7
		t	55.0	40.0	25.0	16.0	15.0	10.0	5.0	5.0	---	---	---	---	---



2-3-4 Magnification Lens, Field of Vision and Working Distance

Model	Magnification	Field of vision (see note)	Working distance (W _D)	Total length L	L'	End diameter
3Z4S-LE MML 2-65	2	V3.3 x H4.4	65	67.6	71.6	16 mm dia.
3Z4S-LE MML 4-65	4	---	65.7	66.7	70.7	
3Z4S-LE MML 6-65	6	---	65	82.5	86.5	

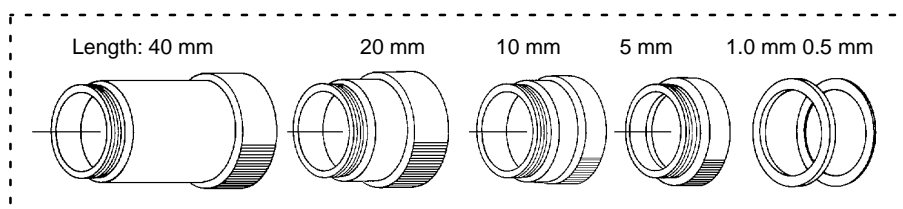
Note The field of vision is for the 2/3-inch CCD and is indicated in mm.



2-3-5 Extension Tubes

Extension tubes are used to move the camera closer to the object, outside the focal adjustment range of the lens. The tubes are available as a set of six.

Model	Thickness	Comment
3Z4S-LE EX-C6	0.5 mm, 1 mm, 5 mm, 10 mm, 20 mm, 40 mm	Use a combination of tubes to give the required thickness.

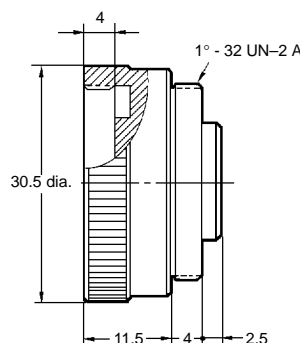


2-3-6 Teleconverter

Insert the Teleconverter between the lens and the camera to double the focal length.

Model	Max external diameter	Thickness
3Z4S-LE 2-EX	30.5 mm	11.5 mm

The following diagram provides the external dimensions for the 2-EX Teleconverter used with the F300 System. Unless otherwise noted, values are in millimeters (mm).



Note The focal length and brightness change in proportion to the teleconverter magnification. Note that the markings on the lens focus ring and aperture ring are not accurate when the teleconverter is used. These settings must be adjusted to compensate for the teleconverter magnification factor.

SECTION 3

Installation

This section describes the operational, installation, and wiring requirements of the F300 System.

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3-1 Installation Environment

The F300 System is highly reliable and resistant to environmental factors. The following guidelines, however, must be followed to ensure reliability and to get full use of the System.

3-1-1 Location

Do not install an F300 System in locations subject the following conditions:

- Temperatures outside 0°C to 50°C
- Condensation due to rapid temperature fluctuations
- Relative humidity outside 35% to 85% RH
- Corrosive or flammable gas
- High concentrations of dust, salt, or iron particles
- Direct vibration or shock
- Direct sunlight
- Water, oil, or chemicals fumes or spray

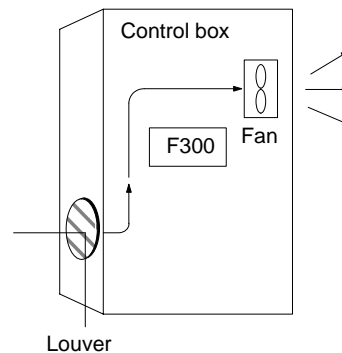
3-1-2 Installation

Consider environmental factors and ease of operation and maintenance when installing the F300 System in a control box.

Temperature Considerations

The operational temperature range of the F300 System is 0°C to 50°C. Take the following measures to maintain the F300 System in this range.

- Maintain a minimum of 50-mm clearance above and below the F300 System to improve air flow.
- Do not install the F300 System immediately above strong heat sources, such as heaters, transformers, or large-capacity resistors.
- Provide a forced-air fan or air conditioning if the ambient temperature exceeds 50°C.

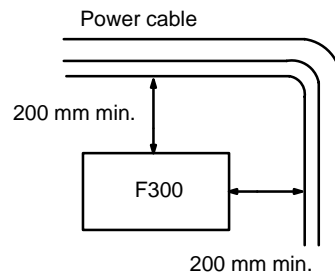


Operation and Maintenance Considerations

Keep the F300 System away from high-voltage equipment and motors to improve safety during operation and maintenance. The F300 System is easiest to work with if installed between 1.0 and 1.6 meters above the floor.

Noise Considerations

Do not install the F300 System in a cabinet containing high-voltage equipment or within 200 mm of power lines. Fully ground the mounting plate.

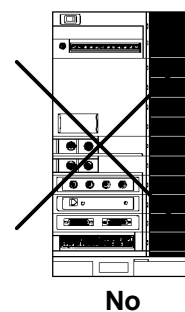
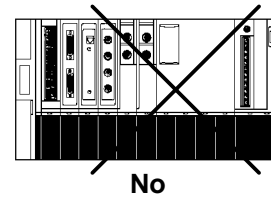
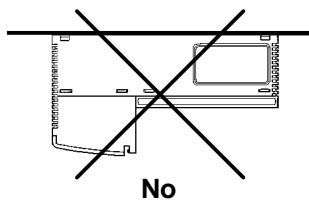
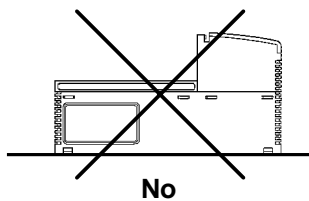
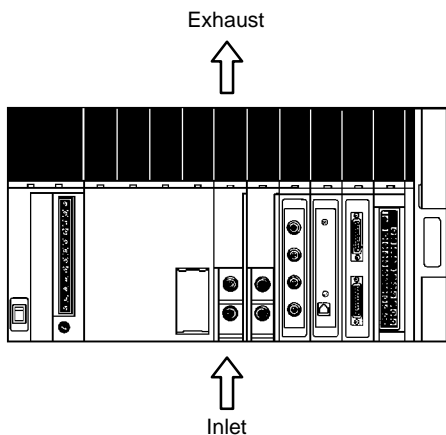


Important In order to protect the Units from electrostatic discharge, operators must discharge static electricity from themselves before touching the uninsulated parts of the signal lines in the terminal block and the connector. For example, a grounded wrist strap can be used for the discharging.

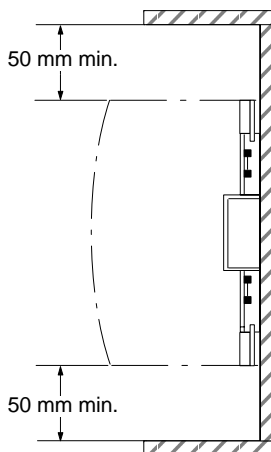
3-1-3 Precautions

Direction of Installation

Install the Unit vertically with the vents at the top and bottom to improve air circulation and heat dissipation. Do not install as shown in the right portion of the diagram below.



Clearance



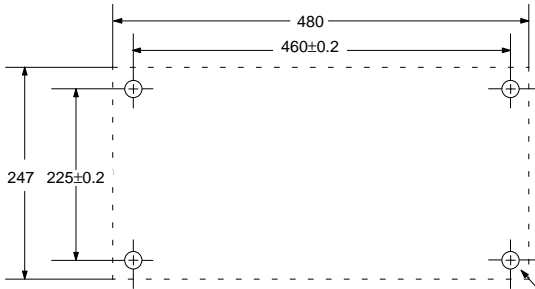
Maintain at least 50 mm clearance above and below the F300 System to improve air circulation.

Important Observe the following precautions when securing a monitor:

- Don't ground the monitor case.
- Make sure that there is no electrical conduction between the BNC terminals and the metallic mounting face.
- Use plastic screws if the Unit is to be mounted on a metal surface.

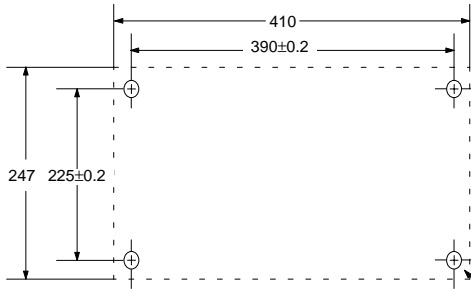
3-2 Base Unit Installation

F300-B52 Base Unit Mounting Hole Dimensions



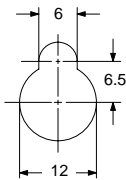
Four, M5 holes

F300-B32 Base Unit Mounting Hole Dimensions



Four, M5 holes

Finished Dimensions of Base Unit Mounting Holes

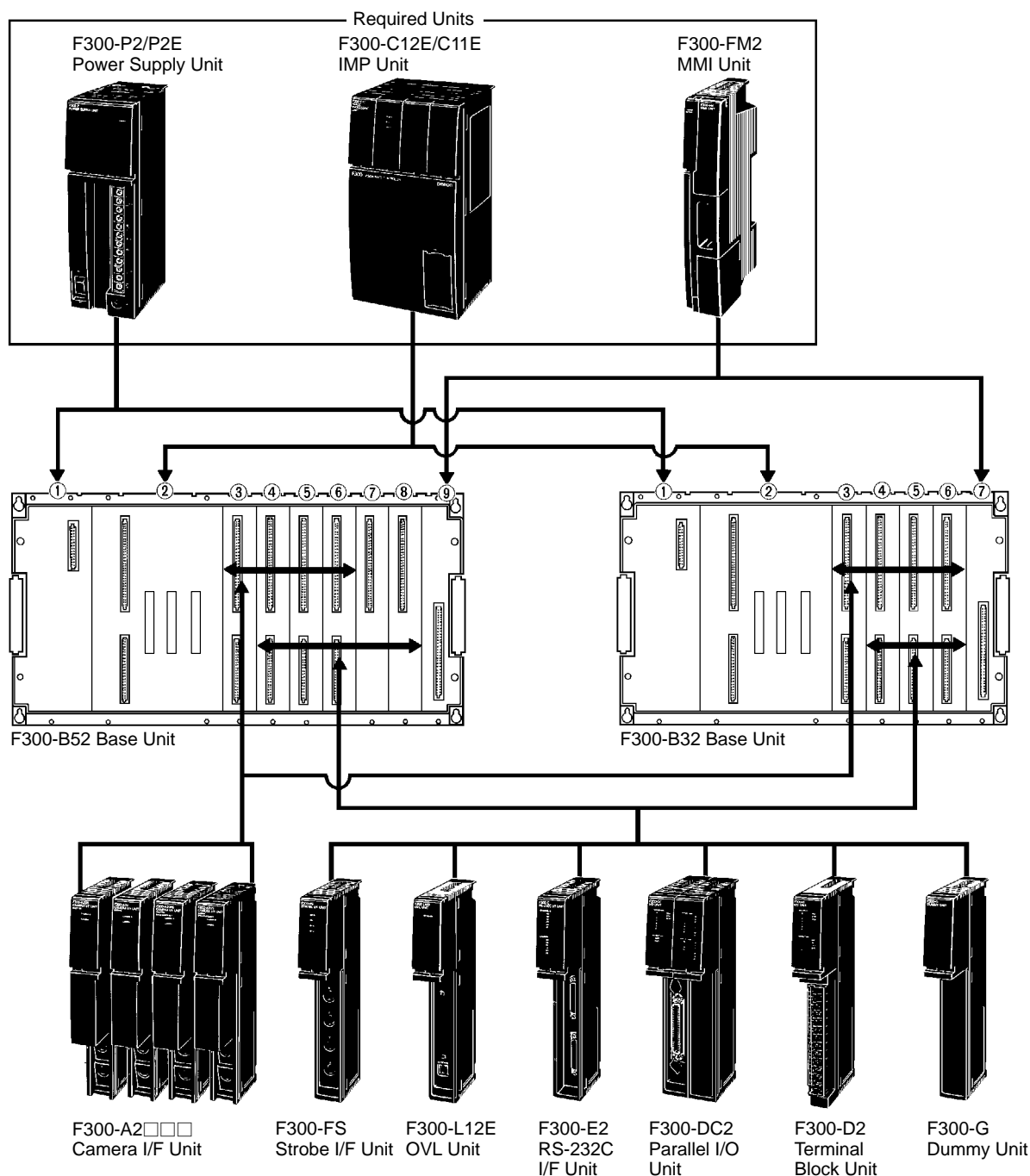


3-3 Mounting the Units

3-3-1 Mounting Positions

The Camera I/F Units can be mounted of slots 3 to 6 of the 3-slot or 5-slot Base Unit.

Expansion Units can be mounted of slots 4 to 8 of the 5-slot Base Unit or of slots 4 to 6 in the 3-slot Base Unit.



Note When mounting multiple Units, move the Camera Units toward the IMP Unit.

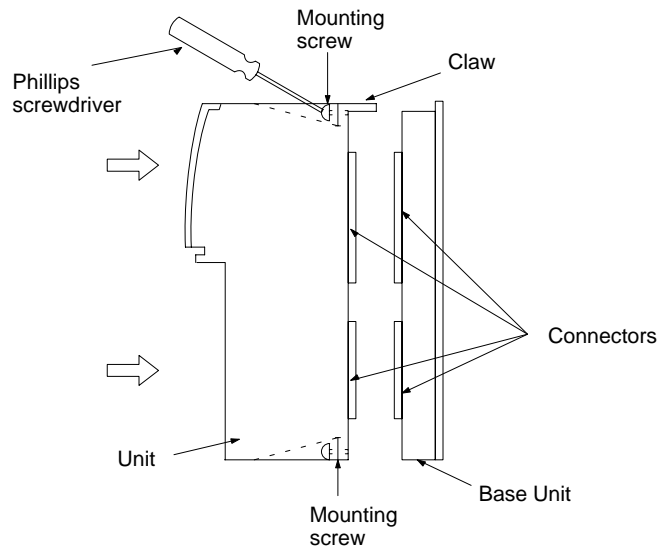
Number of Mountable Units

Type	Name	Model	5-slot Base Unit (F300-B52)		3-slot Base Unit (F300-B32)	
			Slot	Max. number	Slot	Max. number
Required units	Power Supply Unit	F300-P2	1	1	1	1
		F300-P2E				
	IMP Unit	F300-C12E/C11E	2	1	2	1
	MMI Unit	F300-FM2	9	1	7	1
Camera I/F Units (see note)	Normal	F300-A20	3 to 6	4 total	3 to 6	4 total
	Normal/Simultaneously	F300-A22S				
	Shutter	F300-A20R				
	Shutter/Simultaneously	F300-A22RS				
	Frame Shutter	F300-A23RS				
I/O Units	Terminal Block Unit	F300-D2	4 to 8	5	4 to 6	3
	Parallel I/O Unit	F300-DC2		2		1
	RS-232C I/F Unit	F300-E2		1		1
	Expansion Units	OVL Unit		1		1
Expansion Units	Strobe I/F Unit	F300-FS		2		2
	Dummy Unit	F300-G		5		3

Important Always use identical Camera I/F Units. Do not use different Camera I/F Unit models together.

3-3-2 Mounting Procedure

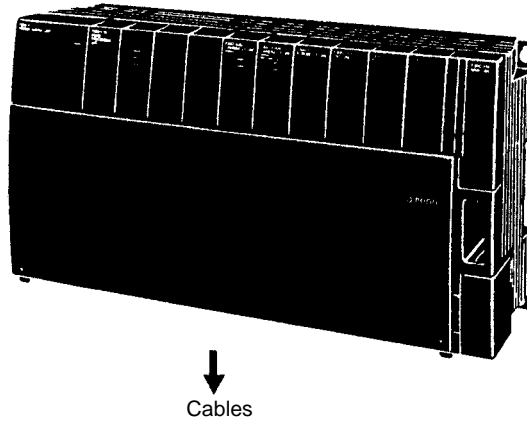
- 1, 2, 3...**
1. Turn off the power supply to the F300 System.
 2. Align the claw on the top of the Unit with the recess in the Base Unit and correctly align the connectors.
 3. Keeping the Unit and Base Unit parallel, push the Unit flush against the Base Unit.
 4. Tighten the mounting screws at the top and bottom of the Unit with a Phillips screwdriver.



Important Be sure to turn off the power supply before mounting Units. Replacing or adding a Unit while the power is turned on will result in damage to the Unit.

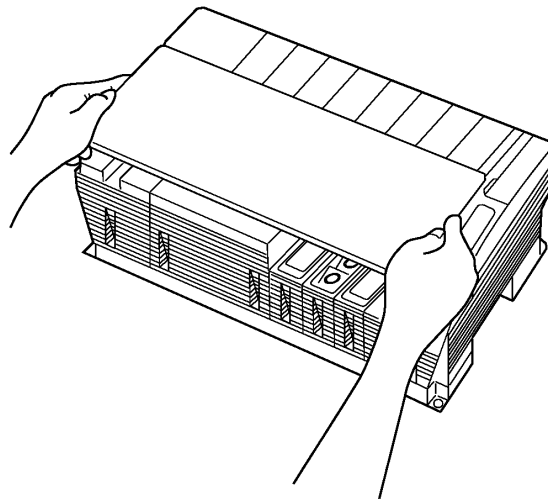
3-3-3 Attaching the Cover

Attach the cover in order to protect connecting cables to Units and peripheral devices, and to guard against malfunctioning.
Do not force the cover into place, and do not place any heavy objects on top of the cover.



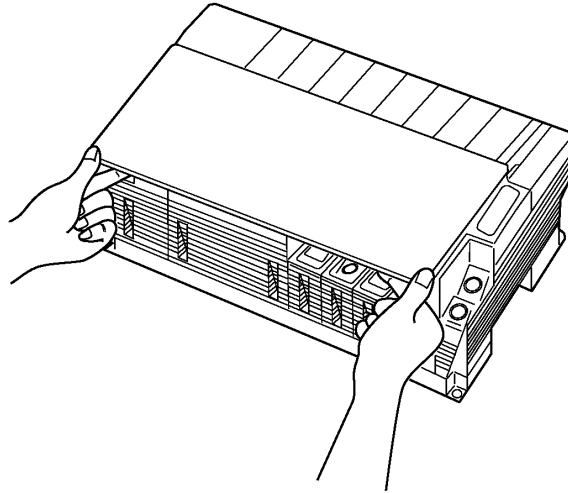
Procedure

- 1, 2, 3...**
1. Holding the bottom of the cover, insert the catches on the top of the cover into the notches on the front surface of the Unit.
 2. Press the bottom of the cover against the front surface of the Unit until it locks.



Removing the Cover

- 1, 2, 3...
1. Unlock the cover by lightly lifting up from the bottom.
 2. Continue lifting the cover and remove the catches at the top of the cover from the notches in the Unit.



3-4 Power and Protective Conductor (Earth) Wiring

Connect power cables and ground cables to the Power Supply Unit terminal block. The terminal block uses M4 screw connectors. Use the crimped connectors shown in the table below.

! WARNING In order to prevent electric shock, after completing the connection of the Power Supply Unit, be sure to cover the terminal block with the terminal protection cover (attachment) and fasten it using the plastic screw (attachment) and the screw hole of the NC terminal.

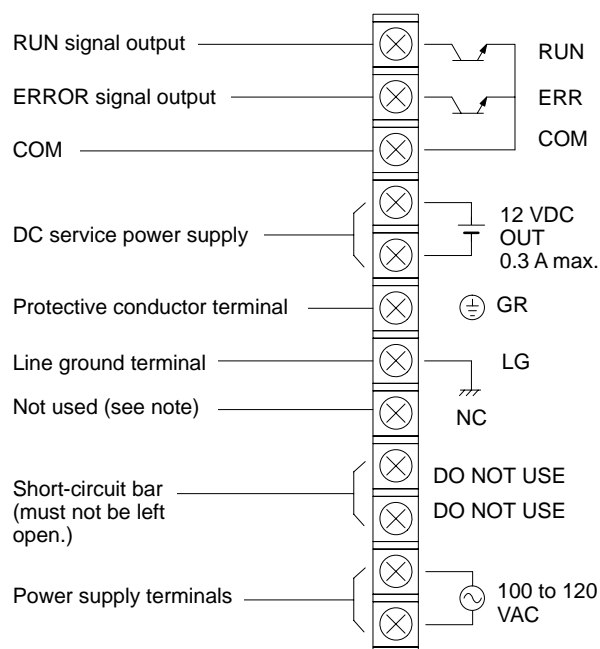
Crimped Connectors

Recommended Wire Size Use 2-mm² (14AWG) insulated wire for power supply wiring and protective conductor (earth) wiring.

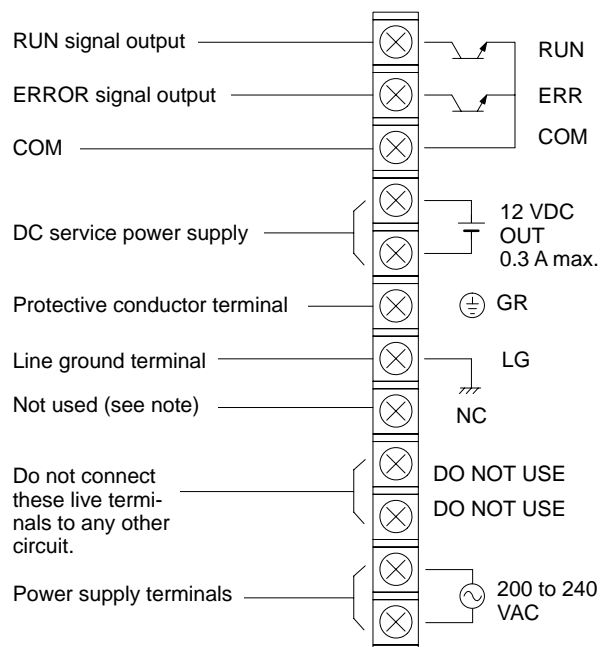
Recommended Service Amperage Connect the power supply terminals to a 15-A service amperage.

3-4-1 Power Wiring

- Important**
1. In order to avoid voltage drops, use power cables of at least 2 mm² (AWG14).
 2. To avoid interference from inductive noise, use twisted-pair cable.
 3. Wire the F300 power supply separately from other devices. In particular, wire it separately from any inductive loads.

F300-P2 Power Supply Unit

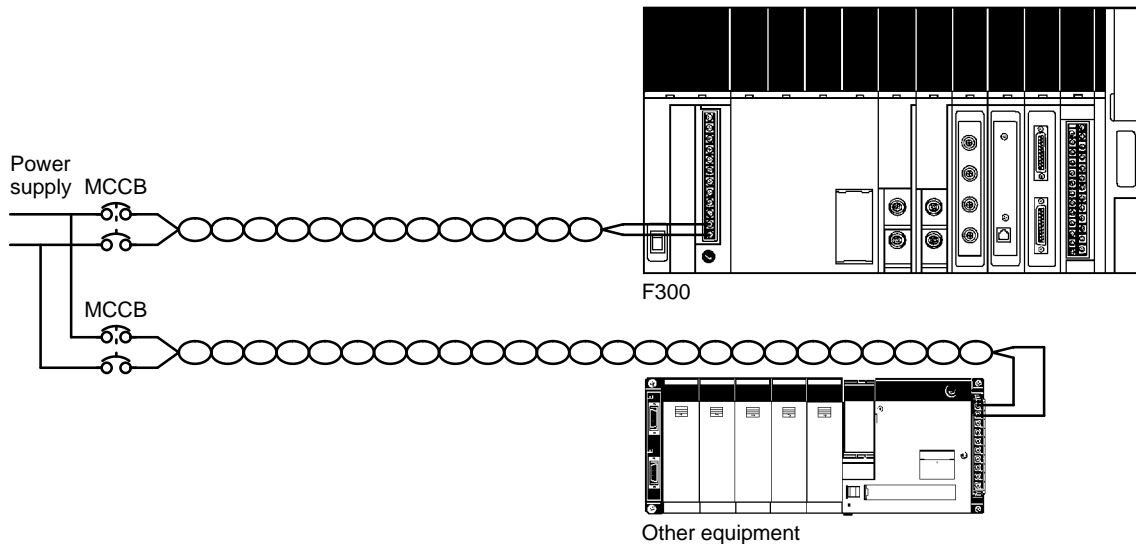
Note The screw hole is for fastening the terminal protection cover (accessory).

F300-P2E Power Supply Unit

Note The screw hole is for fastening the terminal protection cover (accessory).

Power Supply Capacity and Cable Sizing

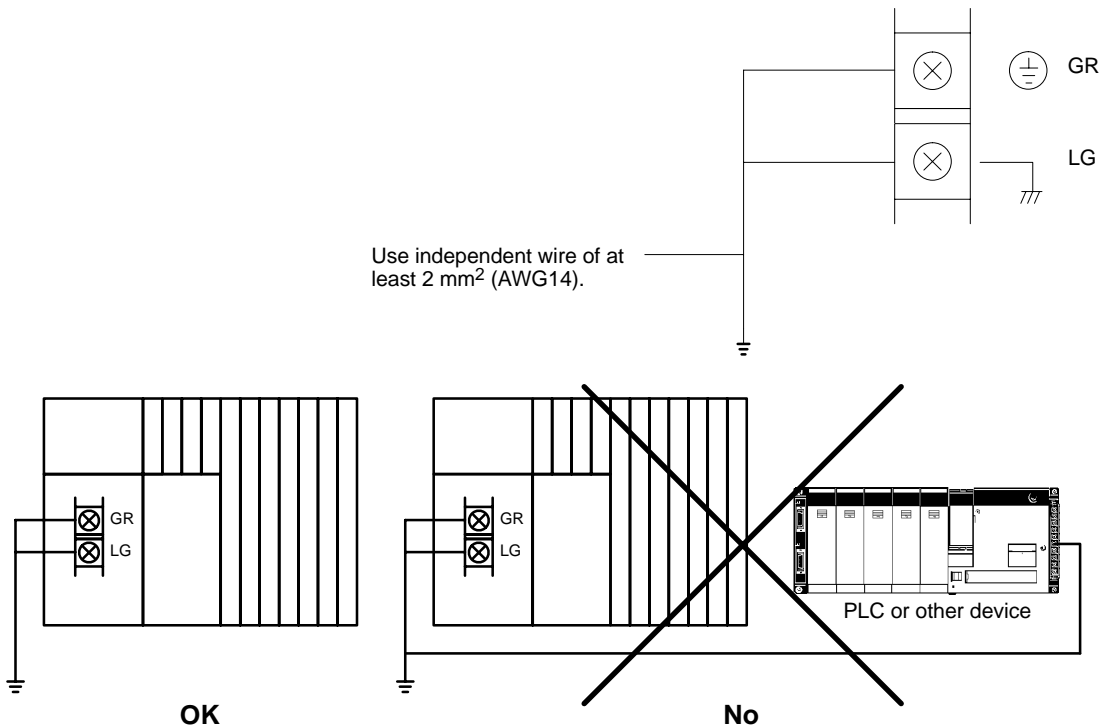
Although the current consumption should not exceed 2 A for 100 to 120 VAC/1 A for 200 to 240 VAC operation, surge current flows when the power is turned on. The power supply, protective circuit breakers, and cables must have sufficient capacity to prevent a voltage drop at startup.

**3-4-2 Protective Conductor (Earth) Wiring**

⚠ WARNING In order to prevent electric shock, be sure to wire the protective conductor terminal to the protective earth using a conductor of at least 2 mm² (AWG14).

Important To avoid damage to the equipment due to lightning surge, short-circuit the GR and LG terminals using the short-circuiting bar (accessory).

To avoid damage to the equipment, do not share the protective conductor wiring with any other devices nor wire the protective conductor terminal to the metal frame. Be sure to wire the protective conductor wiring of the equipment independently.



3-5 System Setup

3-5-1 Connecting Power Supply Unit I/O Terminals

⚠ WARNING In order to prevent electric shock, after completing the connection of the Power Supply Unit, be sure to cover the terminal block with the terminal protection cover (attachment) and fasten it using the plastic screw (attachment) and the screw hole of the NC terminal.

For the power supply unit I/O wiring, use crimped connectors as shown below.

Crimped Terminals



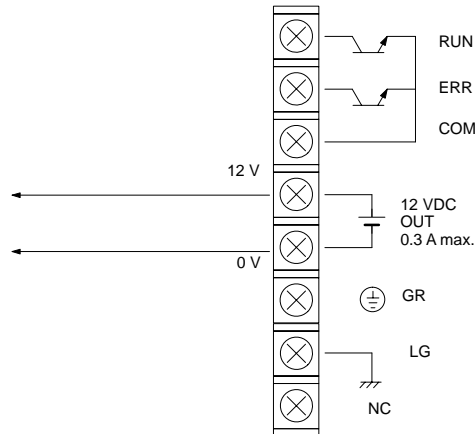
Applicable wire size: 1.04 to 2.63 mm² insulated wire.

Connecting to External Power Supply

The Power Supply Unit provides a 12-VDC service power supply. Use this power supply within the ranges specified below.

Important In the case of supplying the following terminals with an external power source, use a DC power supply with the safety extra-low voltage output.

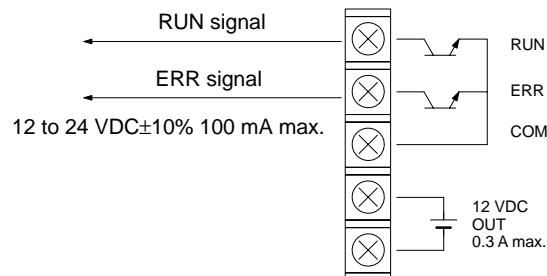
- COM IN terminals of Terminal Block Units or Parallel I/O Units
- COM OUT terminals of Terminal Block Units or Parallel I/O Units
- COM terminals of Power Supply Units



Output voltage	12 VDC $\pm 5\%$
Output current	0.3 A max.

Connecting to External Outputs

The Power Supply Unit outputs RUN and ERROR signals.



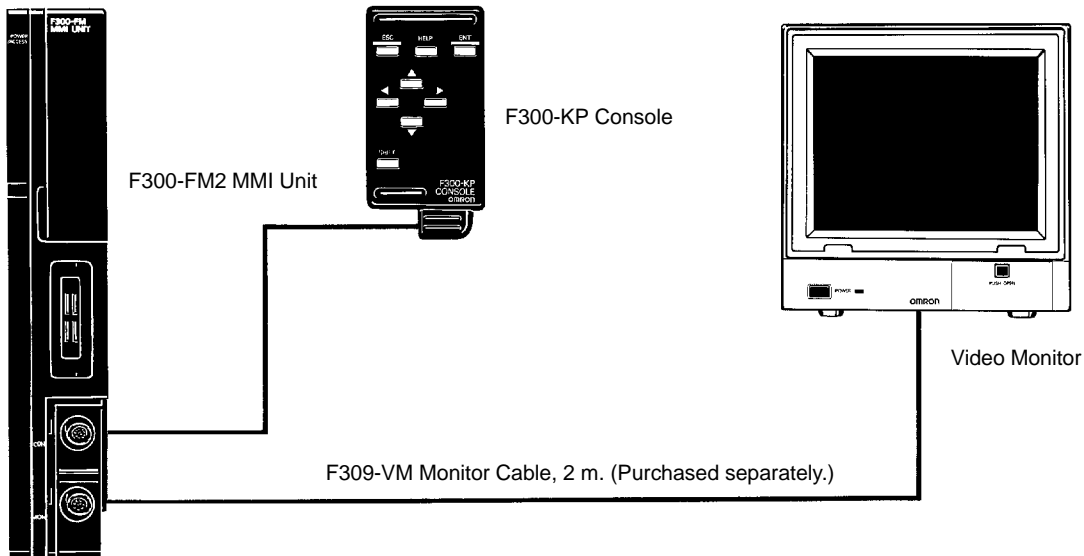
Signal	Name	Description
RUN	RUN signal	ON during measurement
ERR	ERROR signal	ON when an error occurs
COM	Common	Common to RUN and ERR signals.

The ERR signal is output on a camera error, missed strobe flash, measurement error, RS-232C I/F Unit communications error, Terminal Block Unit communications error, or memory card error. The error response can be set to enable or disable the ERR signal for various levels of errors.

3-5-2 Connecting Cables

Connect each Unit to external devices using the special-purpose cables (For example: F309-VM Monitor Cable). To prevent damage to the Units, turn off the power supply before connecting or disconnecting any cables.

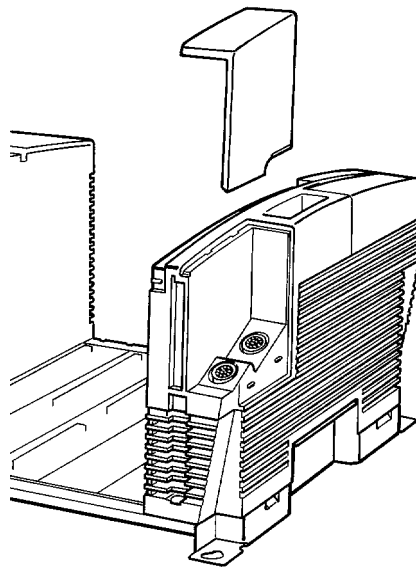
MMI Unit



Note The F309-VM Monitor Cable incorporates a BNC connector, via which NTSC-standard video signals will be output to the Video Monitor.

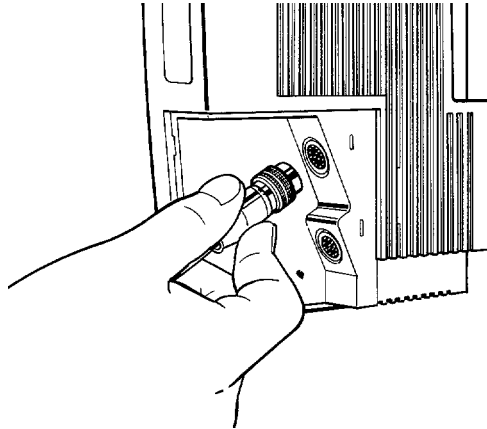
Connecting and Disconnecting Cables

Connect and disconnect Units using the following procedures.

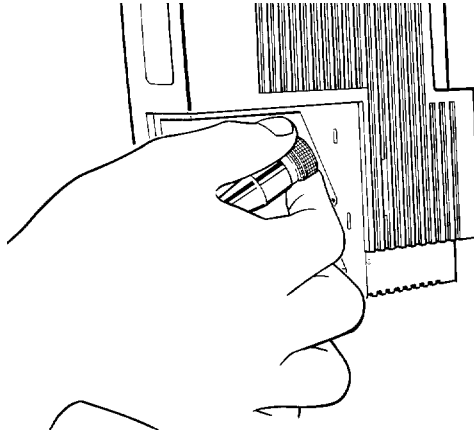


- 1, 2, 3...** 1. The Console and Video Monitor connectors are located under the MMI Unit connector cover.

2. To connect a cable, hold the rubber-molded part of the connector, align the notches, and push the connector straight in until it locks.

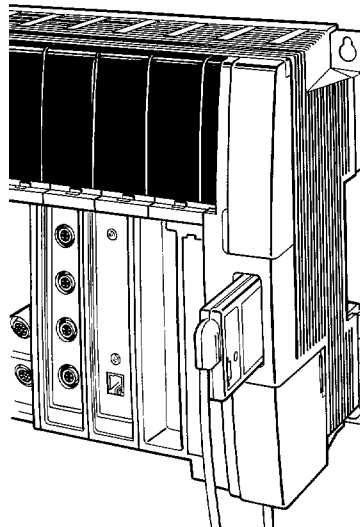


3. To disconnect the cable, lightly pull the lock ring to unlock the connector and pull the connector straight out. Do not apply undue force to the rubber molding or the cable.



Storing the Console

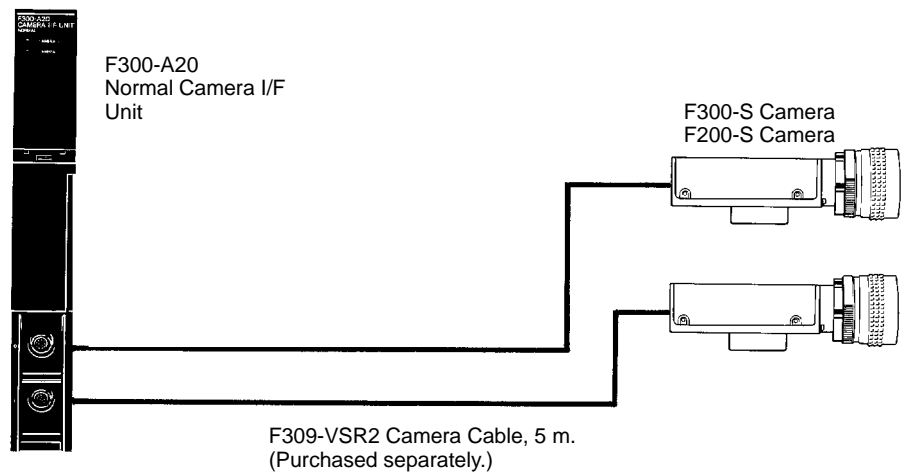
Store the Console in the recess provided in the MMI Unit when not in use. The magnet on the top of the Console holds it in place. Push the Console into the recess until it is held by the magnet.



Camera I/F Units

- Important** Observe the following precautions when connecting Cameras:
- Don't ground the camera case.
 - Don't remove the insulating attachment of the Camera.
 - Don't remove the ferrite core that is attached to the Camera Cable.

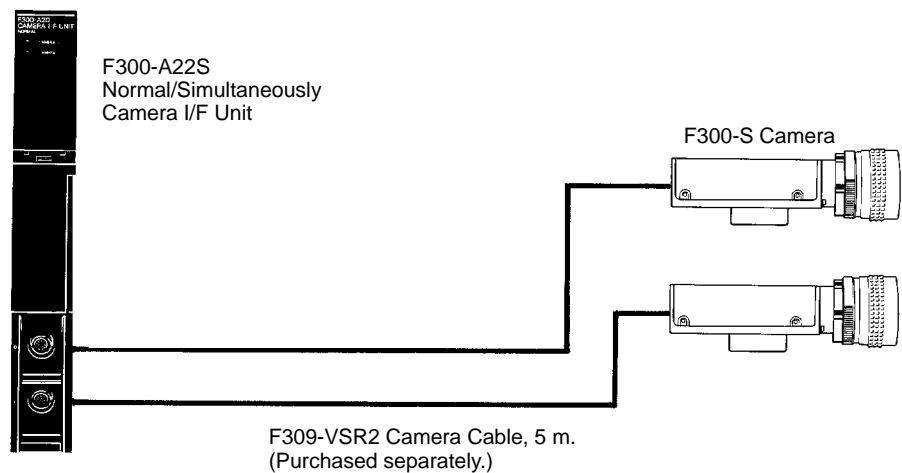
Normal Camera I/F Units



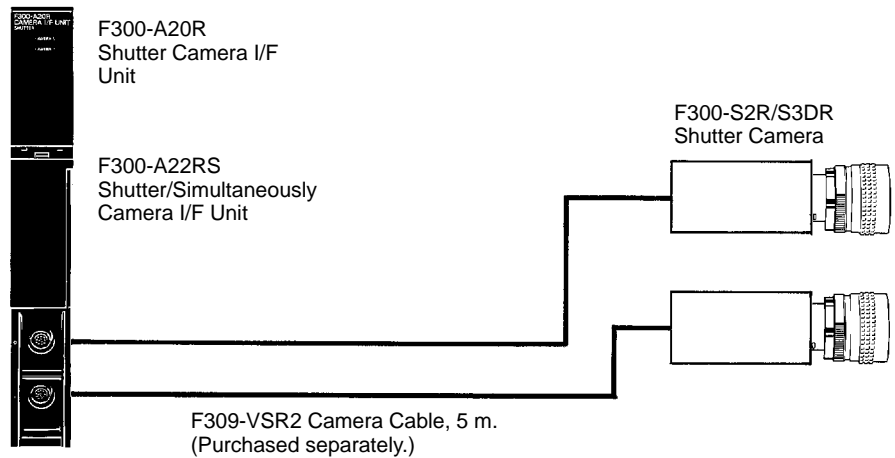
When using the F300-S Camera:

AGC switch	OFF
SHT switch	OFF

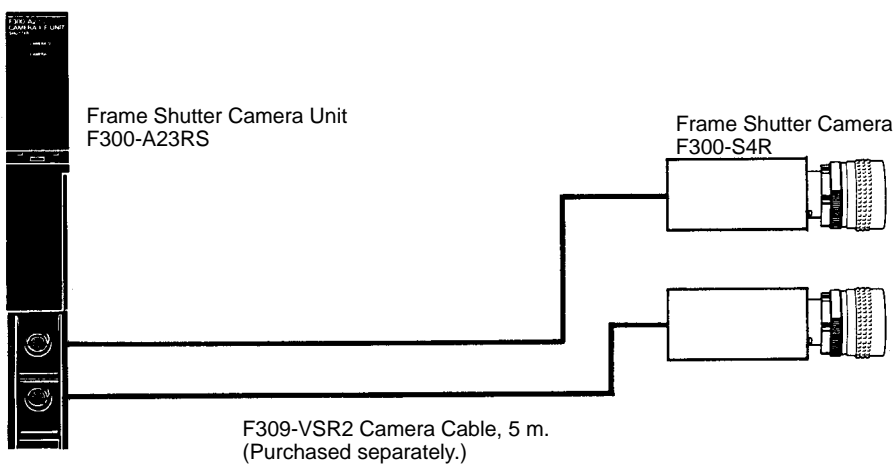
Normal/Simultaneously Camera I/F Units



Shutter and Shutter/Simultaneously Camera I/F Units



Frame Shutter Camera I/F Unit



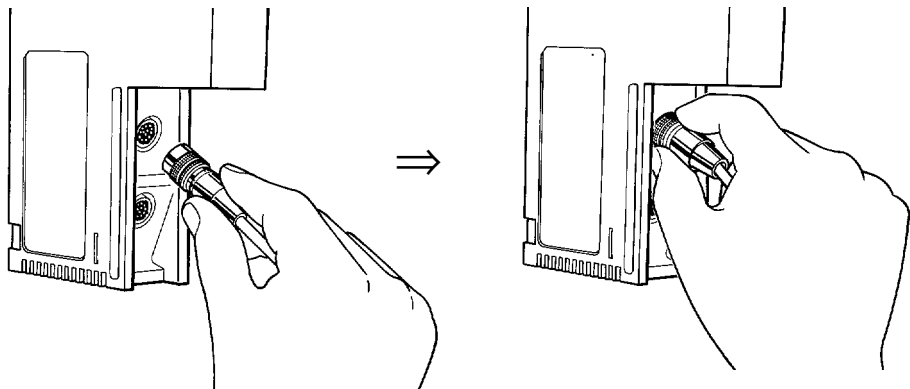
SELECT switch	1/30I
GAIN switch	OFF

Connecting and Disconnecting Cables

1, 2, 3...

Use the following procedures to connect or disconnect a cable from the Unit.

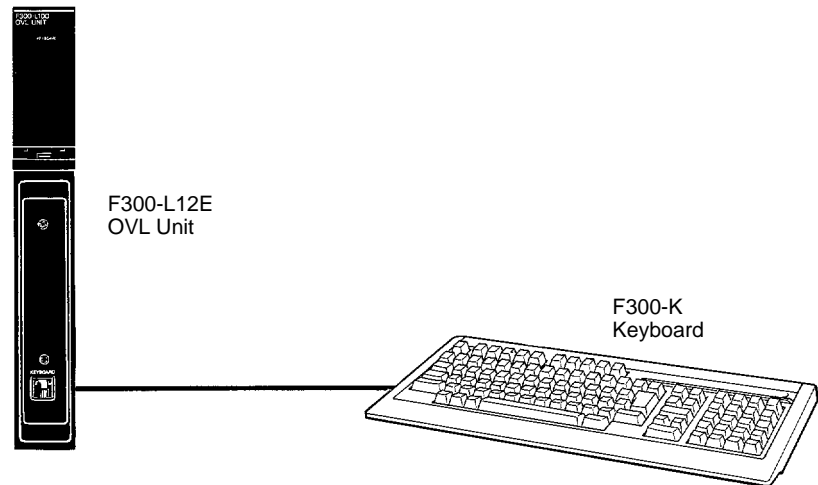
1. Hold the rubber-molded part of the connector, align the notches, and push the connector straight in until it locks.



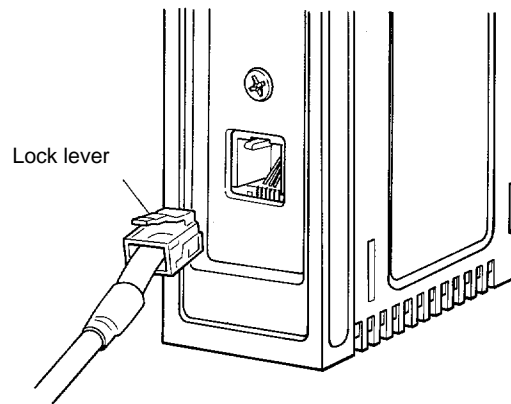
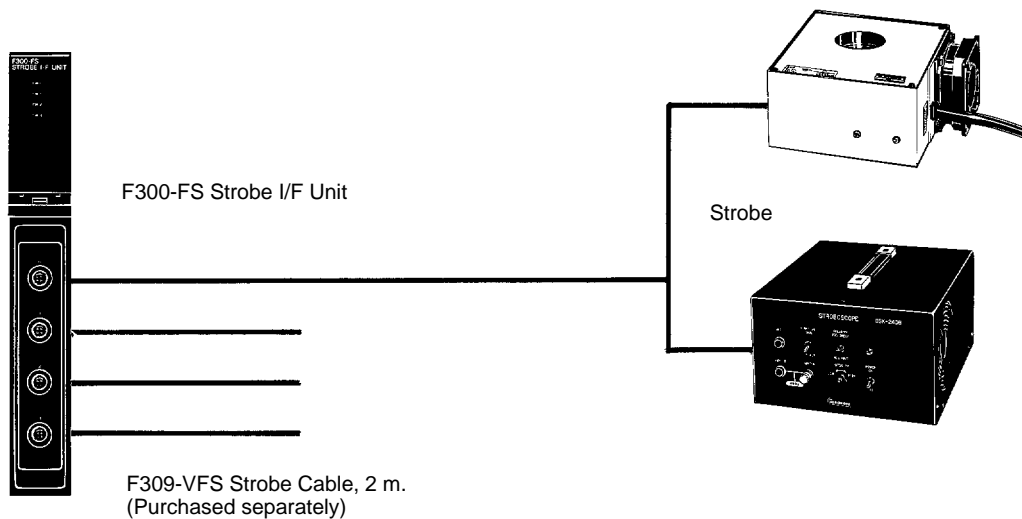
2. Lightly pull the lock ring to unlock the connector and pull the connector straight out. Do not apply undue force to the rubber molding or the cable.

OVL Unit

Follow the procedure below to connect and disconnect the F300-K Keyboard and the OVL Unit.



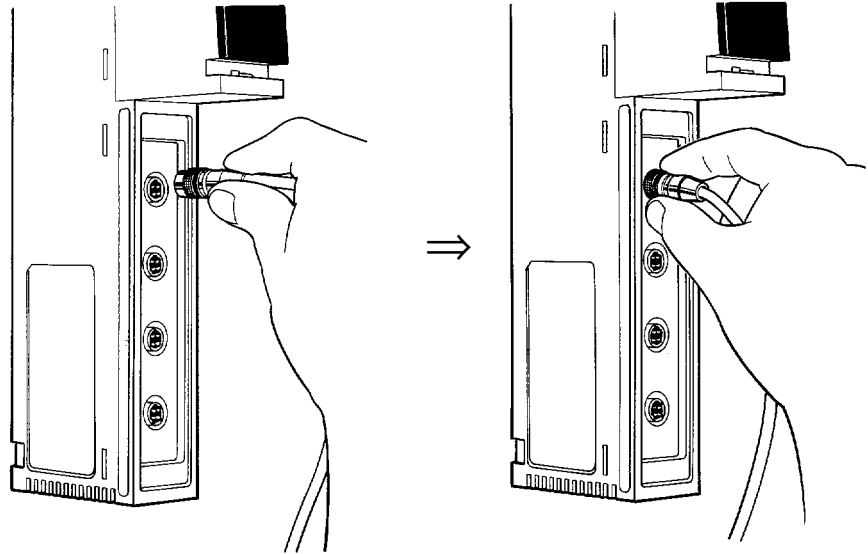
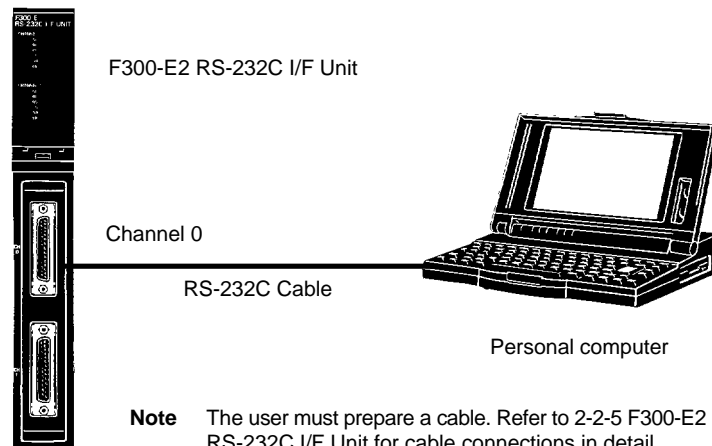
- 1, 2, 3...**
1. Holding the connector with the lock lever pointing up, push the connector straight in until it locks.
 2. Push down the lock lever to unlock the connector and pull the connector straight out.

**Strobe I/F Unit**

Connecting and Disconnecting the F300-FS Strobe I/F Unit

Use the following procedure to connect or disconnect the F300-FS Strobe I/F Unit and strobes.

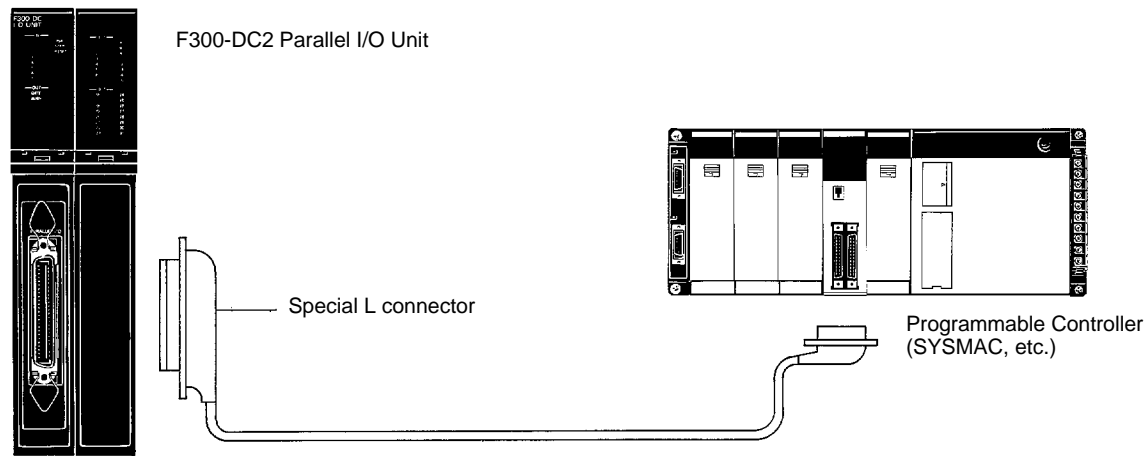
- 1, 2, 3...**
1. Hold the rubber-molded part of the connector, align the notches, and push the connector straight in until it locks.
 2. Lightly pull the lock ring to unlock the connector and pull the connector straight out. Do not apply undue force to the rubber molding or the cable.

**RS-232C I/F Unit**

After inserting the connector, tighten the upper and lower screws.

Parallel I/O Unit

A special L-connector is supplied for the Parallel I/O Unit. Refer to the *Connector Pin Allocation* diagram on page 34 when wiring and assembling this connector.



Connector Specifications

Item	Model	Manufacturer
Connector type	57LE-40500-7300 (D34)	Daiichi Denshi Kogyo
Suitable connector (1 set provided)	57JE-B50H-L12	

Note Use the multi-conductor shielded cable for connecting the signal lines of Parallel I/O Units.

Important In the case of supplying the COM IN and COM OUT terminals with an external power source, use a DC power supply with the safety extra-low voltage output.

SECTION 4

Inspection, Maintenance, and Troubleshooting

This section explains how to inspect and maintain the F300 System and provides troubleshooting procedures to follow should problems occur.

4-1	Inspection	62
4-2	Maintenance	62
4-2-1	Memory Back-up Battery for IMP Unit Replacement	62
4-2-2	Replacing the Fuse	64
4-2-3	Memory Card Battery Replacement	64
4-3	Troubleshooting	65

4-1 Inspection

Inspect the F300 System on a daily or regular basis to maintain it in proper working condition.

Regular Inspections

The majority of components used in the F300 System are semiconductors, which under proper operational conditions require little or no maintenance. Regular inspections are important, however, to prevent problems such as terminal deterioration due to environmental factors.

Inspection Points

Inspections are normally carried out once or twice a year. Increase this frequency to suit the surrounding environmental conditions.

Inspection point	Details	Standard	Comments
Power supply	Voltage measured at terminal block within standard value?	Within rated voltage range (see Note 1)	Circuit tester
Environment	Ambient temperature inside cabinet within standard value?	0°C to 50°C	Thermometer
	Ambient humidity inside cabinet within standard value?	35% to 85%	Hygrometer
	Condensation within acceptable range?	No condensation	---
	No accumulated dust, soil, etc?	No accumulation	Visual inspection
Installation	Units firmly fixed?	No looseness	Flat-blade screwdriver
	Cable connectors correctly inserted and locked?	No looseness	---
Battery life	Memory back-up battery within rated life period?	Within 5 years (see Note 2)	---

Note 1. Permitted voltage fluctuation ranges

Power Supply Unit	Fluctuation range
F300-P2	100 to 120 VAC
F300-P2E	200 to 240 VAC

2. Battery Life

A lithium battery is built into the IMP Unit to backup the memory. The battery life is approximately 5 years at a temperature of 25°C. The life is reduced at higher and lower temperatures. Replace the battery before the end of the current battery's rated life.

4-2 Maintenance

The F300 IMP Unit back-up battery and Power Supply Unit fuse and memory card back-up battery require periodic replacement. Follow the procedures below to replace these items.

Except for the user-serviceable parts above, the user should return the F300 to OMRON for all repairs and servicing.

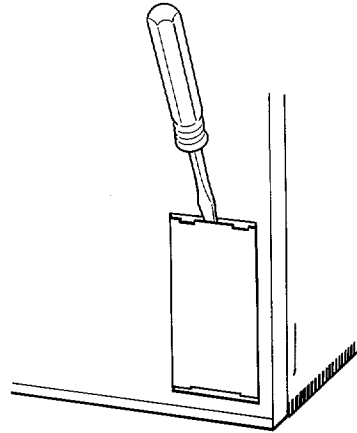
4-2-1 Memory Back-up Battery for IMP Unit Replacement

Recommended Parts

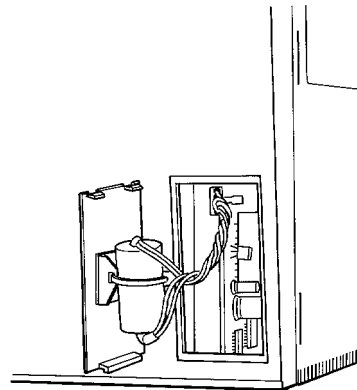
Model number	Maker
3Z49-BAT1	OMRON

Procedure

- 1, 2, 3...**
1. Turn off the F300 System power. If the F300 System is already off, turn it on for 10 seconds then turn it off again.
 2. Insert a small flat-blade screwdriver into the cut-out at the top of the battery cover and gently remove the cover.



3. Detach the battery connector. Cut the battery retaining band with nippers and pull the battery from the connector.
4. Secure the new battery to the cover with the retaining band supplied and attach the battery connector.

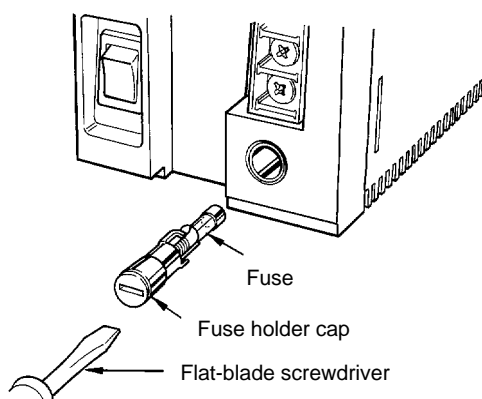


5. Return the battery cover to its original position.

- Important**
1. Replace the battery within 5 minutes to prevent loss of the memory contents. If replacement will take more than 5 minutes, transfer the scene, system, and shading master data to a memory card or a computer connected to the RS-232C port before replacing the battery.
 2. To prevent damage to or leakage from the battery, do not short, recharge, disassemble, or heat the battery.

4-2-2 Replacing the Fuse

- 1, 2, 3...
1. Disconnect the power supply before replacing the fuse.
 2. Loosen and remove the fuse holder cap with a flat-blade screwdriver. Pull out the cap and remove the fuse located inside.



3. Insert a new fuse and replace the cap in its original position.

Fuse Specifications

Power Supply Unit	Specifications
F300-P2	6.3 A, 125 V, MF51NM <ul style="list-style-type: none"> • UL and CSA approved. • Semi time-lag type.
F300-P2E	T3.15 A, 250 V, 5.2 dia. x 20 mm <ul style="list-style-type: none"> • UL and CSA approved. • According to IEC127 sheet III.

4-2-3 Memory Card Battery Replacement

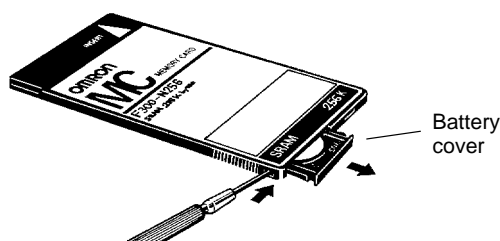
The following table shows the recommended batteries for each type of memory card.

Memory card	Battery
N300-N256	<ul style="list-style-type: none"> • HMC-BAT01 (OMRON) • CR2325
F300-N512	
F300-N2M	CR2025

F300-N256/N512

Follow the procedure shown below to replace the battery for an F300-N256 or F300-N512 Memory Card.

- 1, 2, 3...
1. Using a pointed implement such as a pin, push down the battery cover from the hole in the right side.



2. Replace the battery, being careful to insert the new battery in the proper direction. To avoid memory loss, be sure to replace the battery within one minute.
3. Put the battery cover back in position.

F300-N2M

Follow the procedure shown below to replace the battery for an F300-N2M Memory Card.

- 1, 2, 3...**
1. Press down the catches and pull out the battery cover.
 2. Replace the battery, being careful to insert the new battery in the proper direction. To avoid memory loss, be sure to replace the battery within five minutes.
 3. Put the battery cover back in position.



WARNING

Do not short-circuit plus and minus battery terminals, attempt to charge batteries, take them apart, deform them, or dispose of them in a fire. Batteries can explode, leak, or combust.

4-3 Troubleshooting

Troubleshooting Table

Symptom	Cause	Remedy
POWER indicator does not light	Broken power cable; circuit breaker tripped; loose terminal	Replace fuse.
	Blown fuse	Set correctly.
	Incorrect setting of voltage selector bar	Set bar correctly.
RUN indicator does not light	Measurement conditions not set	Correctly set measurement conditions.
ERROR indicator does not light	Defective IMP Unit	Contact Service Center
No image on screen	Incorrect connection of camera or video monitor	Check connector contact and cable conductivity.
	Incorrect camera number setting	Correctly set camera number.
No input from Console or keyboard	Defective connector contact; broken cable	Check connector contact and cable conductivity.

Appendix A

Comparison of New and Old Models

Modified Units

The Units shown in the following table have been modified to conform to the EC Directives.

Unit name	New model number	Old model number
IMP Unit	F300-C12E	F300-C10EV2
Power Supply Unit	F300-P2 (100 to 120 VAC) (see note)	F300-P
	F300-P2E (200 to 240 VAC)	F300-PE
MMI Unit	F300-FM2	F300-FM
Base Unit	F300-B52	F300-B5
	F300-B32	F300-B3
Normal Simultaneously Camera I/F Unit	F300-A22S	F300-A20S
Shutter Simultaneously Camera I/F Unit	F300-A22RS	F300-A20RS
Parallel I/O Unit	F300-DC2	F300-DC
Terminal Block Unit	F300-D2	F300-D
RS-232C I/F Unit	F300-E2	F300-E
OVL Unit	F300-L12E	F300-L100EV2
Camera Cable	F309-VSR2	F309-VS
	F309-VSR2	F309-VSR

Note The model has been changed but does not conform to the EC Directives.

Conformance to EC Directives

Use only the following Units when installing a Visual Inspection System that must conform to the EC Directives.

Unit name	Model number
IMP Unit	F300-C12E
Power Supply Unit	F300-P2E
MMI Unit	F300-FM2
Base Unit	F300-B52
	F300-B32
Normal Simultaneously Camera I/F Unit	F300-A22S
Shutter Simultaneously Camera I/F Unit	F300-A22RS
Parallel I/O Unit	F300-DC2
Terminal Block Unit	F300-D2
RS-232C I/F Unit	F300-E2
OVL Unit	F300-L12E
Dummy Unit	F300-G
Console	F300-KP
Normal Camera	F300-S
Shutter Camera	F300-S2R
Memory Card	F300-N256
	F300-N512
	F300-N2M
Keyboard	F300-K
Monitor Cable	F309-VM (2 m)
Camera Cable	F309-VSR2 (5 m)
RS-232C Cable	F309-VR (5 m)

Non-conformance to EC Directives

Unit name	Model number
Power Supply Unit	F300-P2 (100 to 120 VAC)
Normal Camera I/F Unit	F300-A20
Shutter Camera I/F Unit	F300-A20R
Frame Shutter Camera I/F Unit	F300-A23RS
Strobe I/F Unit	F300-FS
Video Monitor	F300-M09 (100 VAC)
Normal Camera	F200-S
Shutter Camera	F300-S3DR
Frame Shutter Camera	F300-S4R
Strobe Cable	F309-VFS (2 m)

Interface Compatibility

Some old IMP Units cannot be connected to some new Base Units as shown in the following table.

Base Unit	IMP Unit	
	F350-C10 <input type="checkbox"/> F350-C40 <input type="checkbox"/>	F350-C12 <input type="checkbox"/> F350-C41 <input type="checkbox"/>
F300-B3/B5	Connectable	Connectable
F300-B32/B52	Not connectable	Connectable

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Revision History

A manual revision code appears as a suffix to the catalog number on the front cover of the manual.

Cat. No. Z118-E1-1



Revision code

The following table outlines the changes made to the manual during each revision. Page numbers refer to the previous version.

Revision code	Date	Revised content
1	April 1997	Original production