

Machine Automation Controller NJ-series

# EtherNet/IP™ Connection Guide

## **OMRON** Corporation

FQ2 series Smart Camera

Network
Connection
Guide



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## 1. Related Manuals

The table below lists the manuals related to this document.

To ensure system safety, make sure to always read and heed the information provided in all Safety Precautions, Precautions for Safe Use, and Precaution for Correct Use of manuals for each device which is used in the system.

Cat. No.	Model	Manual name	
W500	NJ501-[][][][]	NJ-series CPU Unit Hardware User's Manual	
	NJ301-[][][][]		
W501	NJ501-[][][][]	NJ-series CPU Unit Software User's Manual	
	NJ301-[][][][]		
W506	NJ501-[][][][]	NJ-series CPU Unit Built-in EtherNet/IP <sup>™</sup> Port User's	
	NJ301-[][][][]	Manual	
W504	SYSMAC-SE2[][][]	Sysmac Studio Version 1 Operation Manual	
Z326	FQ2 series	FQ2 Smart Camera User's Manual	

## 2. Terms and Definitions

Terms	Explanation and Definition	
Tag data link	A function that enables cyclic tag data exchanges on an EtherNet/IP	
	network between Controllers or between Controllers and other devices	
	without using a user program in the Controllers.	
Tag	A tag is a unit that is used to exchange data with tag data links. Data is	
	exchanged between the local network variables and remote network	
	variables specified in the tags or between specified I/O memory areas.	
Tag set	When a connection is established, from 1 to 8 tags (including Controller	
	status) is configured as a tag set. Each tag set represents the data that is	
	linked for a tag data link connection.	
Connection	A connection is used to exchange data as a unit within which data	
	synchronicity is maintained.	
	Thus, data concurrency is maintained for all the data exchanged for a tag	
	or multiple tags in one data set.	
Originator and	To perform tag data links, one node requests the opening of a	
Target	communications line called "connection" to exchange data with another	
	node.	
	The node that requests opening the connection is called "originator", and	
	the node that receives the request is called "target".	
Node	With an EtherNet/IP network, 1 node is 1 EtherNet/IP port.	
Tag data link	The tag data link parameter is the setting data to perform the tag data	
parameter	link. It includes the data to set tags, tag sets, and connections.	
EDS file	A file that contains the I/O points of EtherNet/IP devices and the	
	parameters that can be set via EtherNet/IP.	

#### 3. Remarks

- (1) Understand the specifications of devices which are used in the system. Allow some margin for ratings and performance. Provide safety measures, such as installing safety circuit in order to ensure safety and minimize risks of abnormal occurrence.
- (2) To ensure system safety, always read and heed the information provided in all Safety Precautions, Precautions for Safe Use, and Precaution for Correct Use of manuals for each device used in the system.
- (3) The user is encouraged to confirm the standards and regulations that the system must conform to.
- (4) It is prohibited to copy, to reproduce, and to distribute a part of or whole part of this document without the permission of OMRON Corporation.
- (5) The information contained in this document is current as of July 2013. It is subject to change without notice for improvement.

The following notation is used in this document.



Indicates a potentially hazardous situation which, if not avoided, will result in minor or moderate injury, or may result in serious injury or death. Additionally there may be significant property damage.

Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury or in property damage.



#### **Precautions for Safe Use**

Precautions on what to do and what not to do to ensure safe usage of the product.



#### **Precautions for Correct Use**

Precautions on what to do and what not to do to ensure proper operation and performance.



#### **Additional Information**

Additional information to read as required.

This information is provided to increase understanding or make operation easier.

#### **Symbols**



The filled circle symbol indicates operations that you must do. The specific operation is shown in the circle and explained in text. This example shows a general precaution for something that you must do.

### 4. Overview

This document describes the procedure for connecting the Smart Camera (FQ2 series) of OMRON Corporation (hereinafter referred to as OMRON) to the NJ-series Machine Automation Controller (hereinafter referred to as the Controller) on EtherNet/IP and provides the procedure for checking their connection.

Specifically, it describes the procedure for connecting EtherNet/IP using the EtherNet/IP settings of the project file prepared beforehand (hereinafter referred to as the "procedure for using the configuration files").

Section 9 A-1 and Section 10 A-2 describe the procedures for setting parameters without the prepared configuration files (hereinafter referred to as the "procedure for setting parameters from the beginning".

To follow the "procedure for using configuration files", obtain the latest "Sysmac Studio project file" and "Network Configurator v3 network configuration file" (hereinafter referred to as "configuration files") from OMRON in advance.

Name	File name	Version
Sysmac Studio project file (extension: SMC)	OMRON_FQ2_EIP_EV100.SMC	Ver.1.00
Network Configurator version 3 network configuration file (extension: NVF)	OMRON_FQ2_EIP_EV100.NVF	Ver.1.00

## 5. Applicable Devices and Support Software

#### 5.1. Applicable Devices

The applicable devices are as follows:

Manufacturer	Name	Model
OMRON	NJ-series CPU Unit	NJ501-[][][][]
		NJ301-[][][][]
OMRON	FQ2 series Smart Camera	FQ2-S10[][][][]
		FQ2-S15[][][]
		FQ2-S20[][][][]
		FQ2-S25[][][][]
		FQ2-S30[][][][]
		FQ2-S35[][][][]
		FQ2-S30[][]
		FQ2-S35[][]



#### **Precautions for Correct Use**

As applicable devices above, the devices with the models and versions listed in Section 5.2. are actually used in this document to describe the procedure for connecting devices and checking the connection.

You cannot use devices with versions lower than the versions listed in Section 5.2.

To use the above devices with versions not listed in Section 5.2 or versions higher than those listed in Section 5.2, check the differences in the specifications by referring to the manuals before operating the devices.

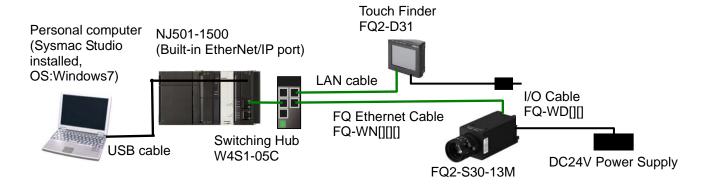


#### **Additional Information**

This document describes the procedure to establish the network connection. Except for the connection procedure, it does not provide information on operation, installation or wiring method. It also does not describe the function or operation of the devices. Refer to the manuals or contact your OMRON representative.

#### 5.2. Device Configuration

The hardware components to reproduce the connection procedure of this document are as follows:



Manufacturer	Name	Model	Version
OMRON	NJ series CPU Unit	NJ501-1500	Ver.1.03
	(Built-in EtherNet/IP port)		
OMRON	Power Supply Unit	NJ-PA3001	
OMRON	Switching Hub	W4S1-05C	Ver.1.0
OMRON	Sysmac Studio	SYSMAC-SE2[][][]	Ver.1.04
OMRON	Network Configurator	(Included in Sysmac Studio.)	Ver.3.53
OMRON	Sysmac Studio project file	OMRON_FQ2_EIP_EV10 0.SMC	Ver.1.00
OMRON	Network Configurator version 3 network configuration file	OMRON_FQ2_EIP_EV10 0.NVF	Ver.1.00
-	Personal computer (OS:Windows7)	-	
-	USB cable (USB 2.0 type B connector)	-	
-	LAN cable (Ethernet STP	-	
	(Shielded twisted-pair) cable of category 5 or higher)		
OMRON	Smart Camera	FQ2-S30-13M	Ver.1.61
	(with a C-mount)	0740 LE 0) (ППППП	
OMRON	Camera lens	3Z4S-LE SV[][][][][] FZ-LEH[][][]	
OMRON	I/O Cable	FQ-WD[][][]	
OMRON	FQ Ethernet Cable	FQ-WN[][][]	
OMRON	Touch Finder (Model with AC/DC/battery power supply)	FQ2-D31	Ver.1.60
OMRON	AC Adapter for Touch Finder (Model with AC/DC/battery power supply)	FQ-AC1	



#### **Precautions for Correct Use**

To use the configuration files, obtain the latest "Sysmac Studio project file" and "Network Configurator version 3 network configuration file" from OMRON beforehand. (To obtain the files, contact your OMRON representative.)



#### **Precautions for Correct Use**

Update the Sysmac Studio to the version specified in this section or higher version using the auto update function.

If a version not specified in this section is used, the procedures described in Section 7 and subsequent sections may not be applicable. In that case, use the equivalent procedures described in the Sysmac Studio Version 1 Operation Manual (Cat.No. W504) and Network Configuratior Online Help.



#### **Additional Information**

In this document, a USB is used to connect with the Controller. For information on how to install a USB driver, refer to *A-1 Driver Installation for Direct USB Cable Connection* in the Sysmac Studio Version 1 Operation Manual (Cat.No. W504).

## 6. EtherNet/IP Settings

This section describes the specifications such as communication parameters and variables that are defined in this document.

Hereinafter, the Smart Camera is referred to as the "destination device" in some descriptions.

#### 6.1. EtherNet/IP Communications Settings

The Controller settings are shown below.

	Controller (node 1)	Smart Camera (node 2)
IP address setting	-	Fixed
IP address	192.168.250.1	192.168.250.2
Subnet mask	255.255.255.0	255.255.255.0 (Default)
Gateway	-	10.5.5.1 (Default)
KeepAlive	Use (Default)	-
Link data output	-	EtherNet/IP
Connection type		
Output data size	-	32 bytes (Default)

<sup>\*</sup>In this document, the gateway setting is unnecessary because the connection is made in the same segment.

The Touch Finder settings used in 7.6.2 Checking Data That Are Sent and Received are shown below.

	Touch Finder
	(For operation check)
Auto	OFF (Default)
IP Address	192.168.250.150
Subnet mask	255.255.255.0 (Default)
Gateway	10.5.5.1 (Default)
Display screen	Run

<sup>\*</sup>In this document, the gateway setting is unnecessary because the connection is made in the same segment.

#### 6.2. Allocation for Tag Data Links

#### 6.2.1. Data Types

The following data types are used for the Smart Camera.

■Definition of the data type to access the signals (Union)

This data type is used to access the control signals and status signals.

Data type name		Base type
	U_EIPFlag	UNION
	F	BOOL[32]
	W	DWORD

■Definition of the data type to access the command communications area (Structure)

This data type is used to access the command area

Data type name	Base type	Destination device data
S_EIPOutput	STRUCT	-
ControlFlag	U_EIPFlag	Control flags (32bit)
CommandCode	DWORD	Command code (CMD-CODE)
CommandParam1	UDINT	Command parameter
CommandParam2	UDINT	Command parameter (CMD-PARAM)
CommandParam3	DINT	(CIVID-FARAIVI)

■Definition of the data type to access the response/output areas (Structure)

This data type is used to access the response/output areas.

Data type name	Base type	Destination device data
S_EIPInput	STRUCT	-
StatusFlag	U_EIPFlag	Status flags (32bit)
CommandCodeEcho	DWORD	Command code (CMD-CODE)
ResponseCode	UDINT	Response code (RES-CODE)
ResponseData	UDINT	Response data (RES-DATA)
OutputData	DINT[8] *1	Output data 0 to 7 (DATA0 to 7)

<sup>\*1:</sup> Output data size

The data that can be output is determined by the set value of the Output data sizes as follows:

Output data size	Destination device data	Base type
32 bytes (Default)	Output data 0 to 7	DINT[8]
64 bytes	Output data 0 to 15	DINT[16]
128 bytes	Output data 0 to 31	DINT[32]
256 bytes	Output data 0 to 63	DINT[64]



#### **Additional Information**

For details on the structure and union, refer to Accessing Communications Areas Using Variables with NJ-series Controllers in 9-2 Outputting Data and Controlling Operation Through EtherNet/IP of 9 Connecting through Ethernet in the FQ2 Smart Camera User's Manual (Cat. No. Z326).

#### 6.2.2. Data Allocation

The data in the tag data links of the Smart Camera are allocated to the global variables of the Controller. The relationship between the device data and the global variables is shown below. The following global variables are defined in the "Configuration file".

#### ■Output area (Controller → Smart Camera)

Variable	Data type	Data size
EIPOutput	S_EIPOutput	20 bytes

Offset (word)	Destination device data	Variable name	Data type			
+0 and +1	Control flags (32 bits)	EIPOutput.ControlFlag.F*1	BOOL[32]			
+0 and +1	(Data type: U_EIPFlag)	EIPOutput.ControlFlag.W*1	DWORD			
+2 and +3	Command code (CMD-CODE)	EIPOutput.CommandCode	DWORD			
+4 and +5	Command parameter	EIPOutput.CommandParam1	UDINT			
+6 and +7	Command parameter (CMD-PARAM)	EIPOutput.CommandParam2	UDINT			
+8 and +9	(CIVID-FARAIVI)	EIPOutput.CommandParam3	DINT			

<sup>\*1:</sup> Allocation of Control flags

Allocation of the EIPOutput.ControlFlag.F variable

31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
															DS A	ER RC LR														TR IG	EX E

EXE: Control command execution bit: Turn ON this bit to send a specified command to execute

TRIG: Measurement execution bit: Turn ON this bit to start measurement. ERRCLR: Error clear bit: Turn ON this bit to turn OFF the ERROR signal. DSA: Data output request bit: Turn ON this bit to request next data output.

#### ■Input area (Controller ← Smart Camera)

Variable	Data type	Data size
EIPInput	S_EIPInput	48 bytes

Offset (word)	Destination device data	Variable name	Data type		
+0 and +1	Status flags (32 bits)	EIPInput.StatusFlag.F*1	BOOL[32]		
+0 and +1	(Data type: U_EIPFlag)	EIPInput.StatusFlag.W*1	DWORD		
+2 and +3	Command code	EIDInnut CommandCodoEcho	DWORD		
+2 and +3	(CMD-CODE)	EIPInput.CommandCodeEcho	DWORD		
+4 and +5	Response code	EIDInnut BosnonsoCodo	LIDINT		
+4 and +5	(RES-CODE)	EIPInput.ResponseCode	UDINT		
+6 and +7	Response data	EIDInnut PernanceData	DINT		
+0 and +7	(RES-DATA)	EIPInput.ResponseData	DINI		
+8 and +9	Output data 0(DATA0)				
+10 and +11	Output data 1(DATA1)				
+12 and +13	Output data 2(DATA2)				
+14 and +15	Output data 3(DATA3)	EIPInput.OutputData	DINT[8]*2		
+16 and +17	Output data 4(DATA4)	ElFiliput.OutputData	נסן ואווט		
+18 and +19	Output data 5(DATA5)				
+20 and +21	Output data 6(DATA6)				
+22 and +23	Output data 7(DATA7)				

#### \*1: Allocation of Status flags

Allocation of the *EIPInput.StatusFlag.F* variable

31	30	) 29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
															GAT E	ER R											RU N	OR	REA DY	BUS Y	FLG

FLG: Control command completion bit: Turns ON when the execution of the command is completed

BUSY: Command execution active bit: Turns ON during the execution of the command

READY: Ready bit: Turns ON when a command can be executed.

OR: Overall judgment bit: Turns ON when the overall judgment result is NG.

RUN: RUN mode display bit: Turns ON during RUN mode.

ERR: Error bit: Turns ON when an error is detected.

GATE: Data output completed bit: Turns ON when data output is completed.

#### \*2: Output data size

The output data that is specified for the data output method is output.

The data that can be output is determined by the set value of the Output data sizes as follows:

Offset (word)	Output data size	Destination device data	Data type
+8 to +23	32 bytes (Default)	Output data 0 to 7	DINT[8]
+8 to +39	64 bytes	Output data 0 to 15	DINT[16]
+8 to +71	128 bytes	Output data 0 to 31	DINT[32]
+8 to +135	256 bytes	Output data 0 to 63	DINT[64]



#### **Additional Information**

For details on the command codes and response codes, refer to 9-2 Outputting Data and Controlling Operation Through EtherNet/IP of 9 Connecting through Ethernet in the FQ2 Smart Camera User's Manual (Cat. No. Z326).



#### **Additional Information**

For information on how to set output data items (position, etc.), refer to Setting the Data to Output Automatically after Measurements in 9-2 Outputting Data and Controlling Operation Through EtherNet/IP of 9 Connecting through Ethernet in the FQ2 Smart Camera User's Manual (Cat. No. Z326).



#### **Additional Information**

With the Sysmac Studio, the data type is expressed as ARRAY[0..2] OF WORD when an array is specified for a data type. However, the data type of an array is simplified in this document (e.g. WORD[3]).

It is possible for Sysmac Studio to specify an array as a data type by using each of the following ways.

- •ARRAY[0..2] OF WORD
- •WORD [3]

In the example above, 3 WORD array elements are secured.

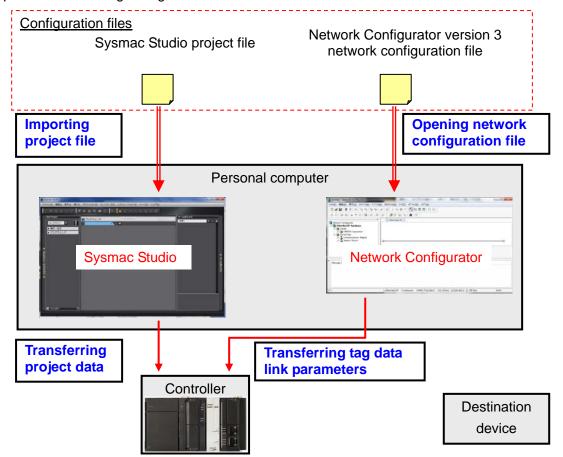
#### 7. Connection Procedure

This section describes how to connect the Controller on the EtherNet/IP network using the "procedure for using configuration files".

This document explains the setting procedure of the Controller and Smart Camera from the factory default setting. For the initialization, refer to Section 8 Initialization Method.

#### 7.1. Overview of Setting Tag Data Links

The following figure shows the relationship of processes to perform tag data links using the "procedure for using configuration files".





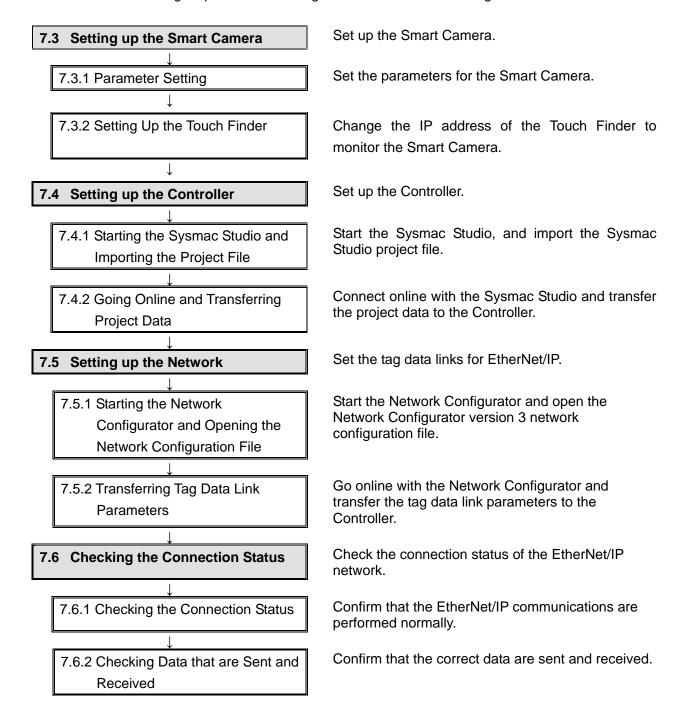
#### **Precautions for Correct Use**

Obtain the latest "Sysmac Studio project file" and "Network Configurator version 3 network configuration file" from OMRON in advance.

(To obtain the files, contact your OMRON representative.)

#### 7.2. Work Flow

Take the following steps to make the tag data link connection settings for EtherNet/IP.



#### 7.3. Setting Up the Smart Camera

Set up the Smart Camera.



#### **Precautions for Correct Use**

Complete the procedure in 7.3.1 Parameter Setting before moving on to 7.3.2. Setting Up the Touch Finder.

To restart from 7.3.1 Parameter Setting, restore the Controller, Smart Camera and Touch Finder to the factory default setting. For the initialization, refer to 8. Initialization.

#### 7.3.1. Parameter Setting

Set the parameters for the Smart Camera.

1 Connect the Switching Hub to the Ethernet Cable Connector on the side of the Smart Camera using the FQ Ethernet Cable.

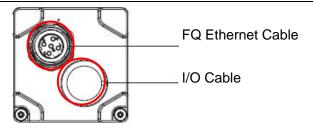
Connect the I/O Cable to the I/O Cable Connector.

Connect the 24 VDC power supply to the brown of the I/O Cable, and the GND to the blue of the I/O Cable

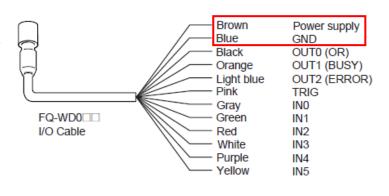
Turn ON the 24 VDC power supply.

\*In this document, only the power supply lines are wired. Note that so as not to short-circuit the other lines.

\*For details on I/O Cable, refer to 2-4 Wiring in the FQ2 Smart Camera User's Manual (Cat. No. Z326).



Side of Smart Camera



Set up the Smart Camera by using the Touch Finder.

> To select a setting item, tap the Touch Finder's touch panel using the touch pen.



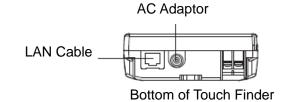


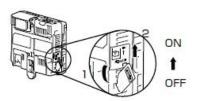
Front of Touch Finder

Touch pen

Connect the AC Adaptor to the AC power supply connector on the Touch Finder.

Connect the Switching Hub to the Ethernet Connector on the Touch Finder using the LAN Cable.





Turn ON the power supply Touch Finder power supply switch switch to the Touch Finder.

The start screen of the Touch Finder is displayed.

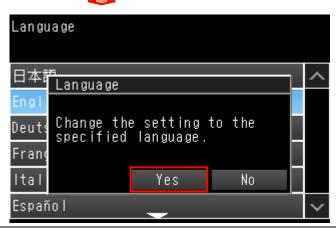


\*Select a language at the first startup. In the following example, English is selected.

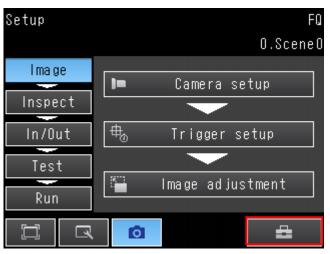


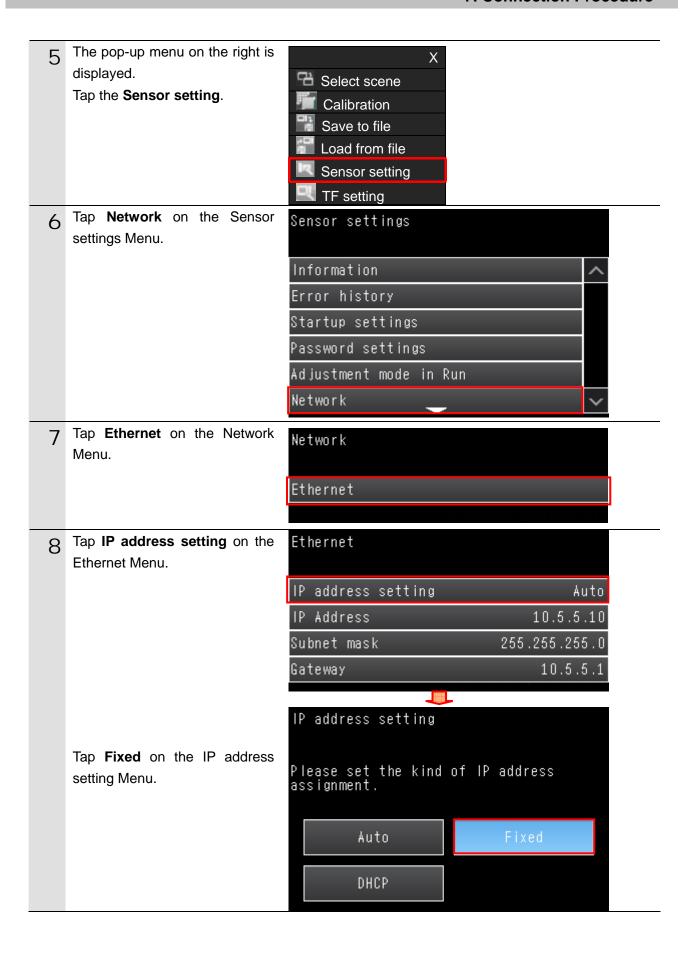
Start screen of Touch Finder

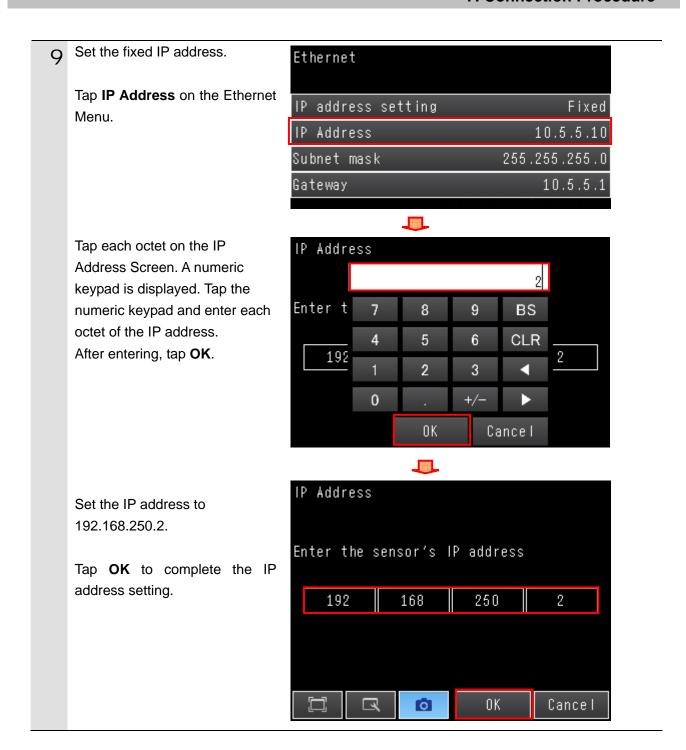


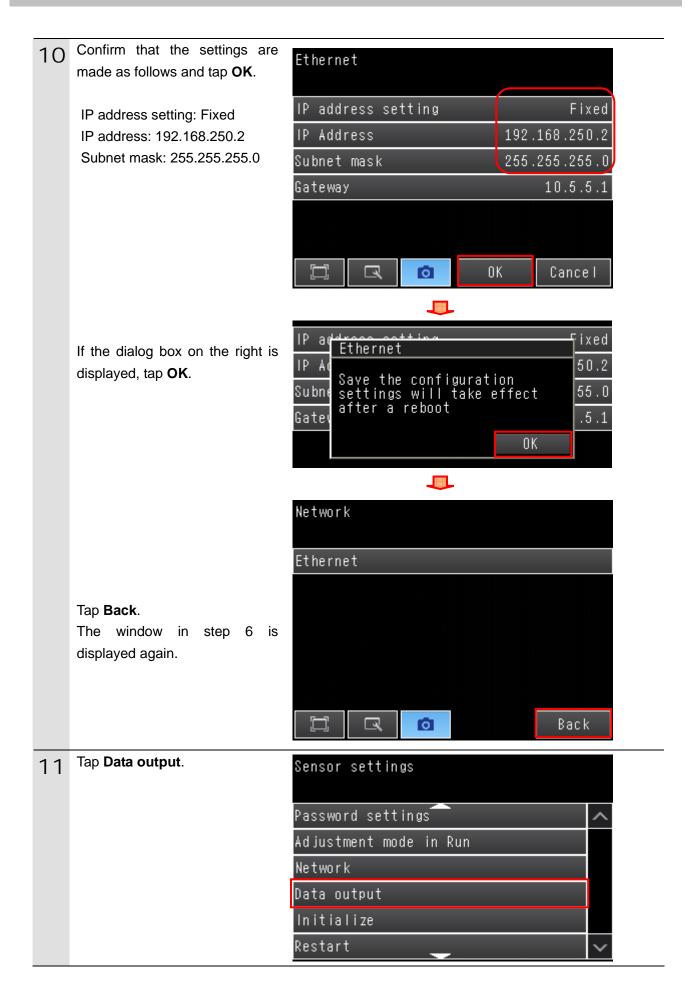


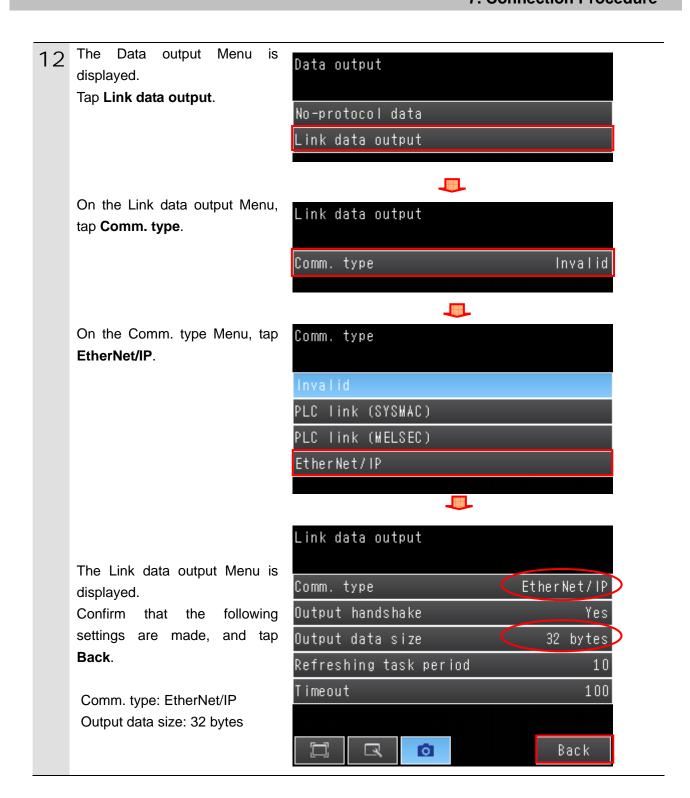
- Tap the icon on the right button of the Touch Finder Window.
  - \*If "Auto connect" is displayed and the screen on the right is not displayed, tap Auto connect and display this screen.

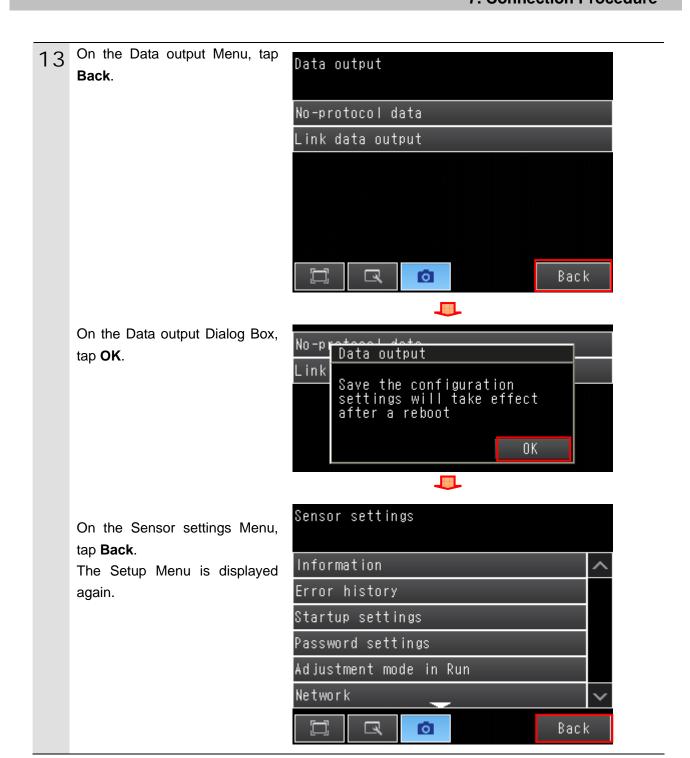


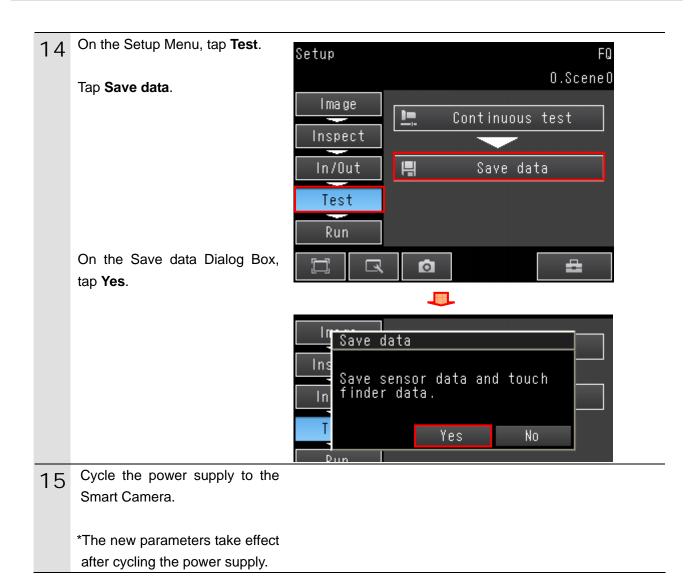






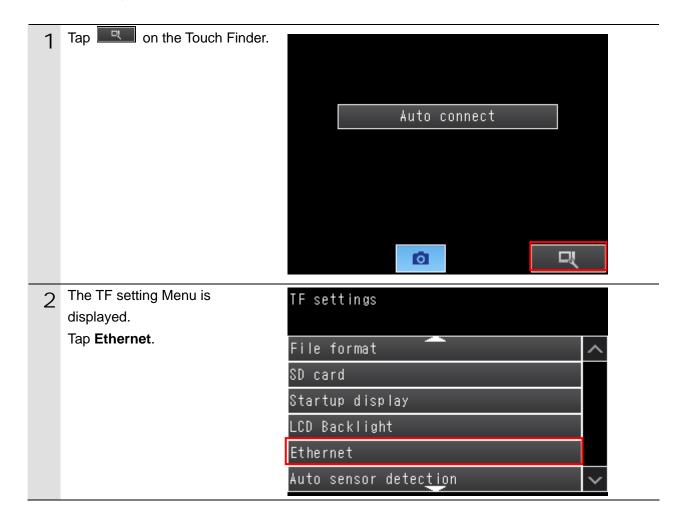




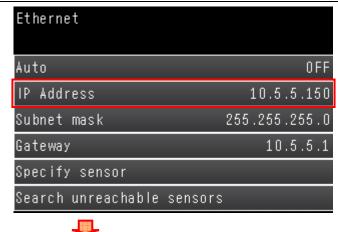


#### 7.3.2. Setting Up the Touch Finder

Change the IP address of the Touch Finder to monitor the Smart Camera.



Tap **IP Address** on the Ethernet Menu.



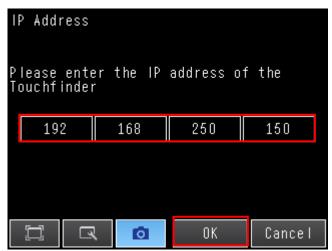
Tap each octet on the IP Address Screen. A numeric keypad is displayed. Tap the numeric keypad and enter each octet of the IP address.

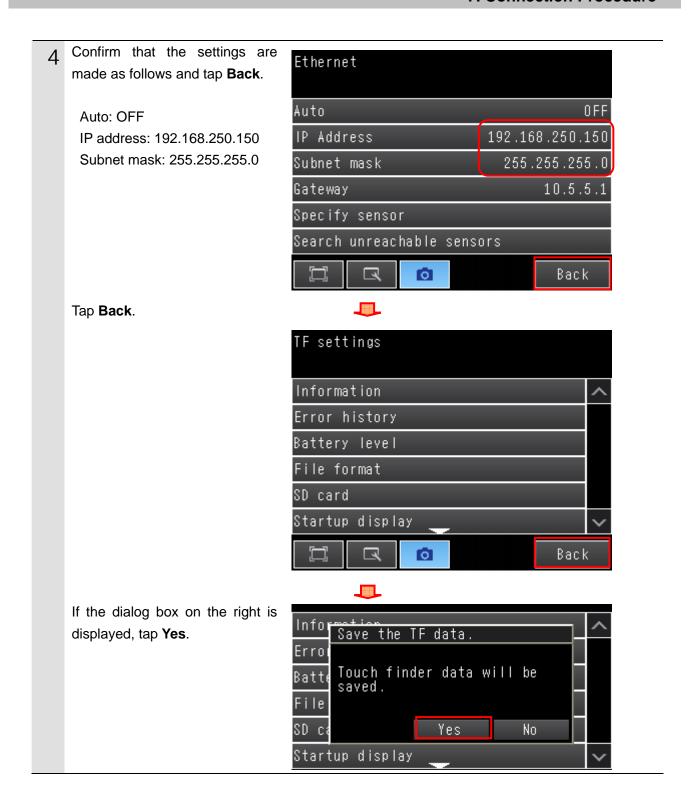
After entering, tap **OK**.

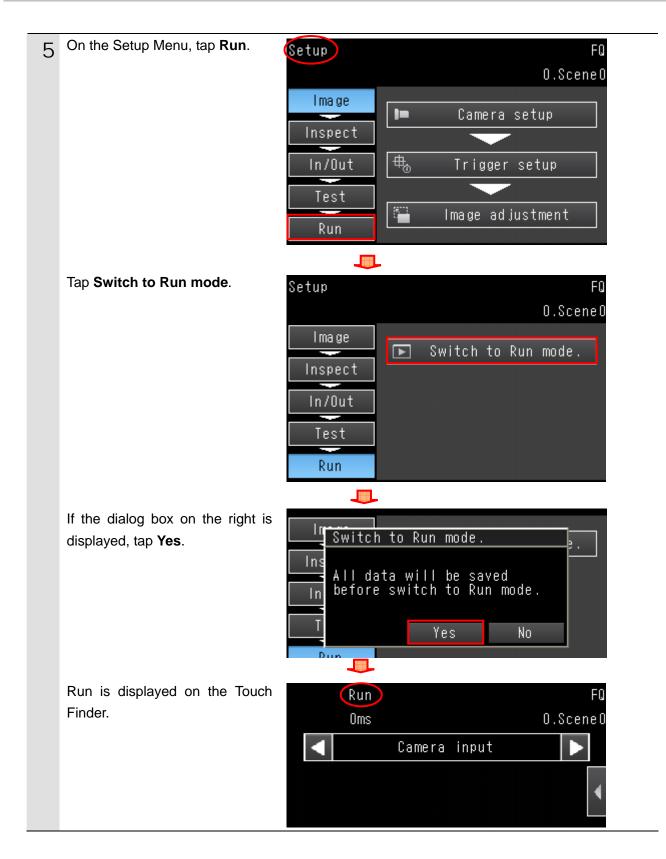
Set the IP address to 192.168.250.150.

Tap **OK** to complete the IP address setting.









#### **Additional Information**

For details on the Ethernet setting for the Touch Finder, refer to 2-5 Setting Up Ethernet in Section 2 Installation and Connections of the FQ2 Smart Camera User's Manual (Cat. No. Z326).

#### 7.4. Setting Up the Controller

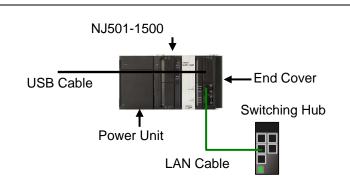
Set up the Controller.

#### 7.4.1. Starting the Sysmac Studio and Importing the Project File

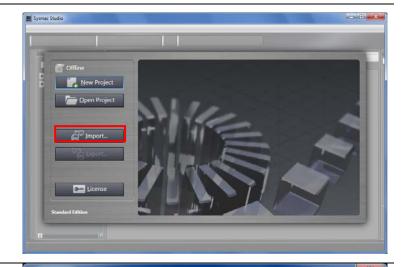
Start the Sysmac Studio, and import the Sysmac Studio project file. Install the Sysmac Studio and USB driver beforehand

1 Connect the LAN cable to the built-in EtherNet/IP port (PORT1) on the Controller, and connect the USB cable to the peripheral (USB) port. Then, connect the personal computer, Smart Camera, Switching Hub and Controller as shown in 5.2. Device Configuration.

Turn ON the power supply to the Controller.



- 2 Start the Sysmac Studio. Click the **Import** Button.
  - \*If a confirmation dialog for an access right is displayed at start, select to start.

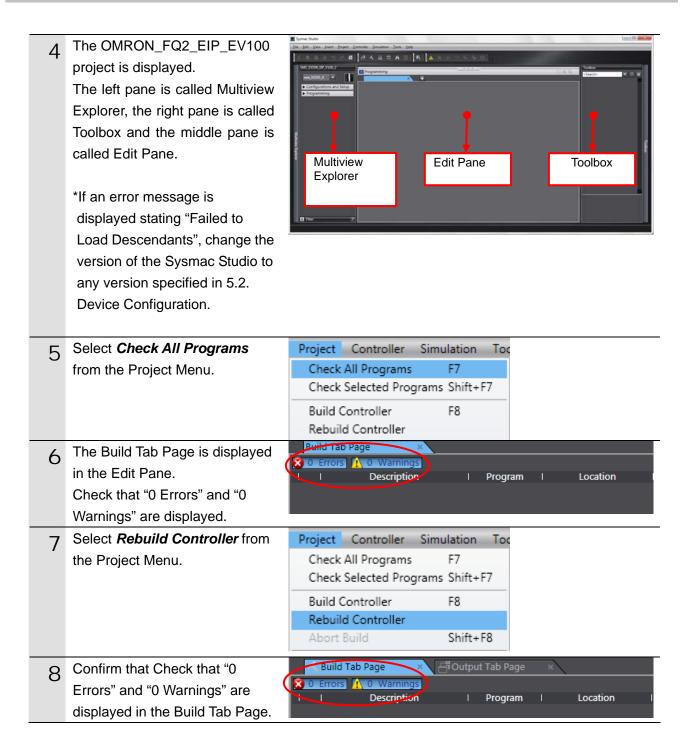


3 The Import File Dialog Box is displayed. Select OMRON\_FQ2\_EIP\_EV100.SM C (Sysmac Studio project file) and click the **Open** Button.

\*Obtain the Sysmac Studio project file from OMRON.



#### 7. Connection Procedure



#### 7.4.2. Going Online and Transferring the Project Data

Connect online with the Sysmac Studio and transfer the project data to the Controller.

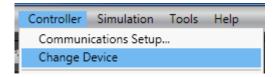
## **⚠ WARNING**

Always confirm safety at the destination node before you transfer a user program, configuration data, setup data, device variables, or values in memory used for CJ-series Units from the Sysmac Studio.



The devices or machines may perform unexpected operation regardless of the operating mode of the CPU Unit.

1 Select *Change Device* from the Controller Menu.



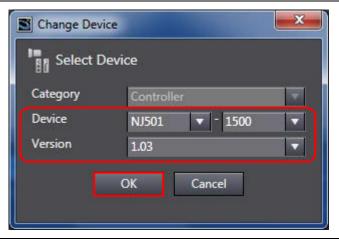
The Change Device Dialog Box is displayed.

Confirm that Device and Version are set as shown on the right.

\*If the settings are different, select and set the setting items from the pull-down list

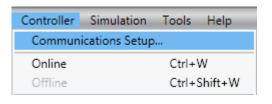
Click the **OK** Button.

3 If the settings were changed in step 2, the Build Dialog Box is displayed. Click the **Yes** Button.





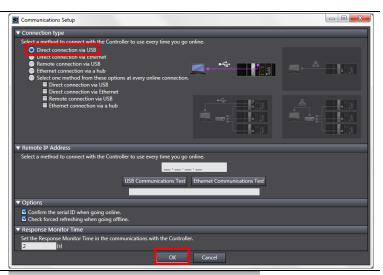
4 Select *Communications Setup* from the Controller Menu.



#### 7. Connection Procedure

The Communications Setup
Dialog Box is displayed.
Select the *Direct Connection via USB* Option for Connection
Type.

Click the **OK** Button.

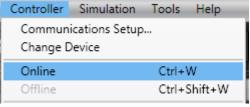


6 Select *Online* from the Controller Menu.

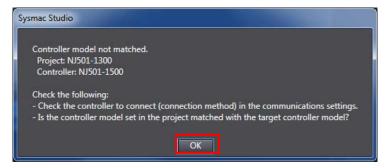
\*If a confirmation dialog box shown on the right is displayed, the model or version of the Controller is different from the device setting.

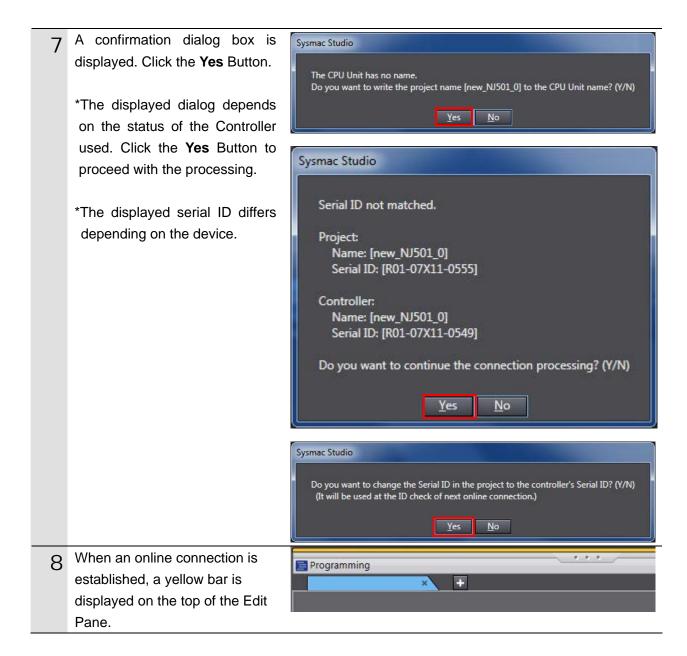
Check the model and version of the Controller, correct the device setting of the project file, and repeat the procedure from step 1.

Click the **OK** Button to close the dialog box.





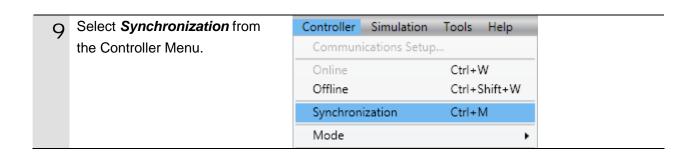


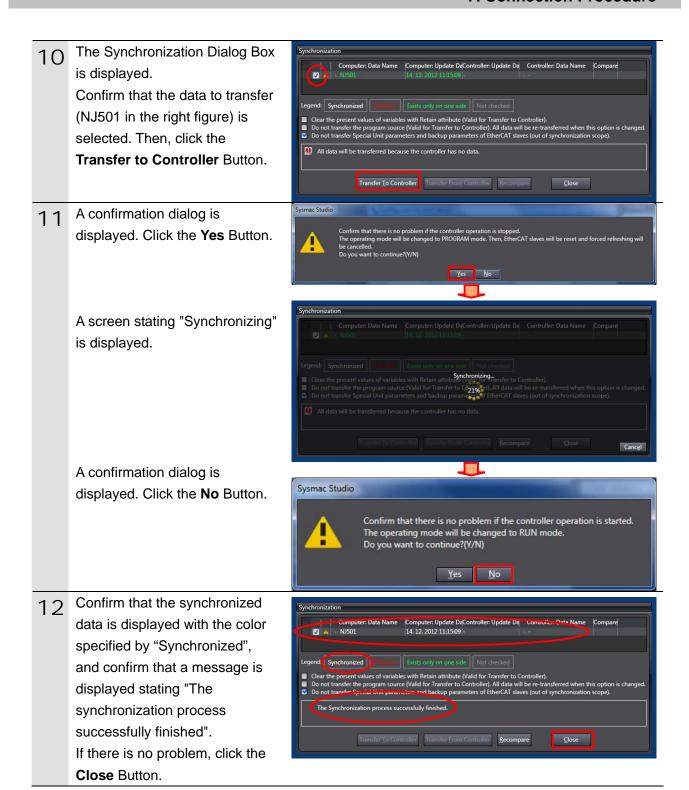




#### **Additional Information**

For details on the online connections to a Controller, refer to Section 5 Going Online with a Controller in the Sysmac Studio Version 1 Operation Manual (Cat. No. W504).







#### **Additional Information**

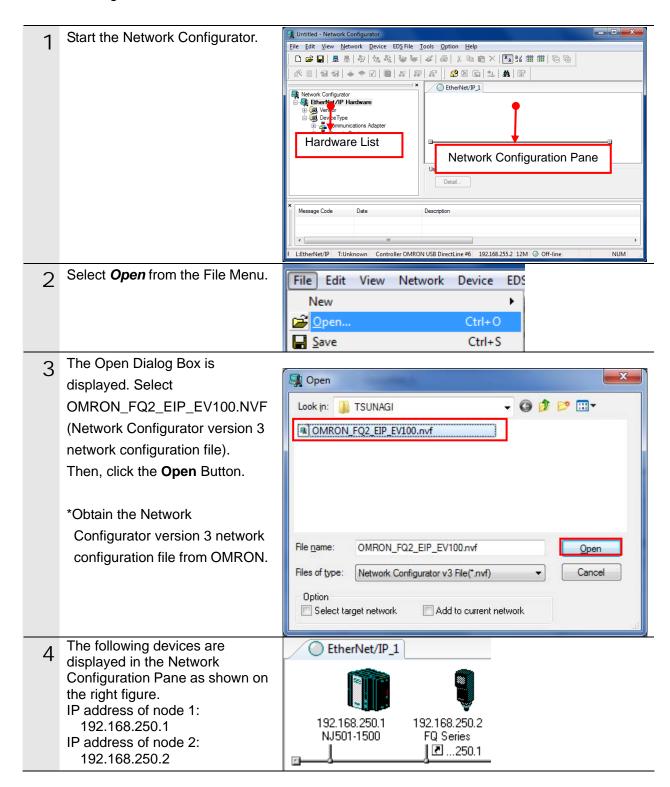
If the synchronization fails, referring to the message that is displayed, please take appropriate action. For details, refer to 10-3 Error Messages for Sysmac Studio Operation in the Sysmac Studio Version 1 Operation Manual (Cat. No. W504).

#### 7.5. Setting Up the Network

Set the tag data links for EtherNet/IP.

# 7.5.1. Starting the Network Configurator and Opening the Network Configuration File

Start up the Network Configurator and open the Network Configurator version 3 network configuration file.



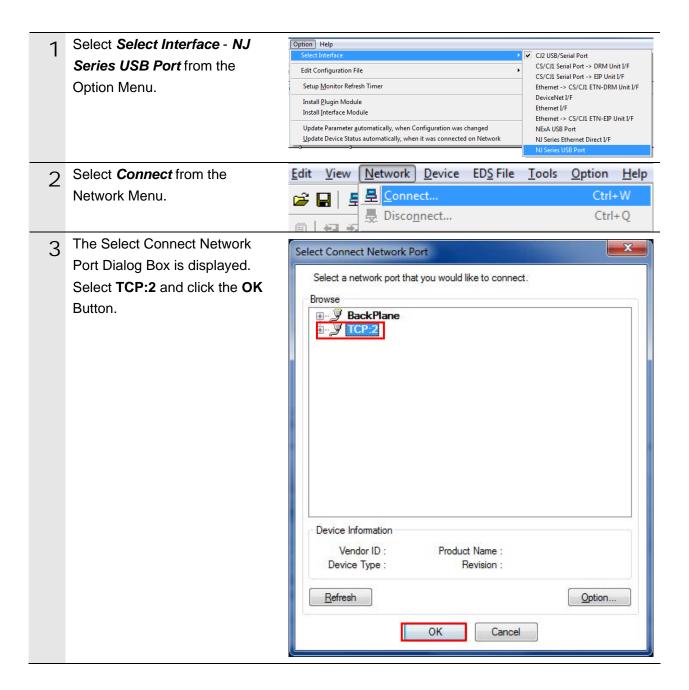
## 7.5.2. Transferring the Tag Data Link Parameters

Connect the Network Configurator online and transfer the tag data link parameters to the Controller.

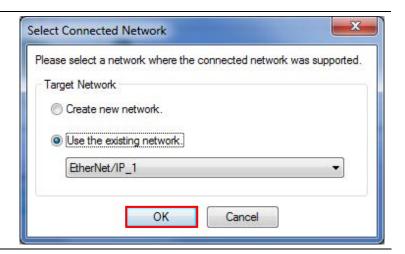


#### **Precautions for Correct Use**

Confirm that the LAN cable is connected before proceeding to the following procedure. If it is not connected, turn OFF the power to the devices and then connect the LAN cable.



The Select Connected Network Dialog Box is displayed. Click the **OK** Button.





#### **Precautions for Correct Use**

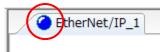
If an online connection cannot be made to the Controller, check the cable connection. Or, return to step 4 and check the settings such as a connection type and try again.



#### **Additional Information**

For details on the online connections to a Controller, refer to 7-2-8 Connecting the Network Configurator to the Network in Section 7 Tag Data Link Functions of the NJ-series CPU Unit Built-in EtherNet/IP Port User's Manual (Cat. No. W506).

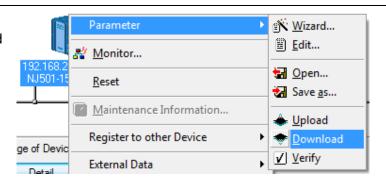
When an online connection is established normally, the color of the icon shown on the figure changes to blue.



6 Right-click node 1 device on the Network Configuration Pane and select *Parameter - Download*.

The dialog box on the right is displayed. Click the **Yes** Button.

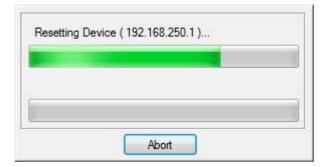
\*If the Controller used is in RUN mode, the List of Device that are executing Dialog Box is displayed. If displayed, click the Download after changed to Program mode Button and proceed to the next step.





## 7. Connection Procedure

7 The tag data link parameters are downloaded from the Network Configurator to the Controller.



- 8 The dialog box on the right is displayed. Click the **OK** Button.
  - \*If the operating mode was changed in step 6, a confirmation dialog is displayed. Click the **No** Button to remain in the current operating mode.



#### 7.6. Connection Status Check

Check the connection status of the EtherNet/IP network.

#### 7.6.1. Checking the Connection Status

Check that the EtherNet/IP communications are performed normally.

1 Confirm that the tag data links are normally in operation by checking the LED indicators on the Controller.

#### Controller

LED indicators in normal status:

[NET RUN]: Lit green [NET ERR]: Not lit

[LINK/ACT]: Flashing yellow

(Flashing while packets are being

sent and received)



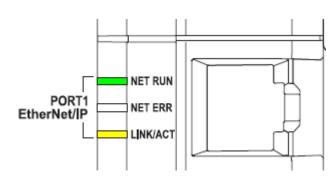
LED indicators in normal status:

[ETN]: Flashing orange

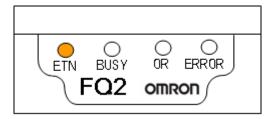
[BUSY]: Not lit or lit green

[OR]: Not lit or lit orange

[ERROR]: Not lit

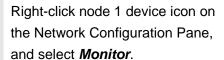


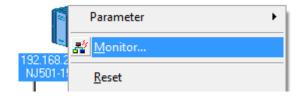
(Controller)

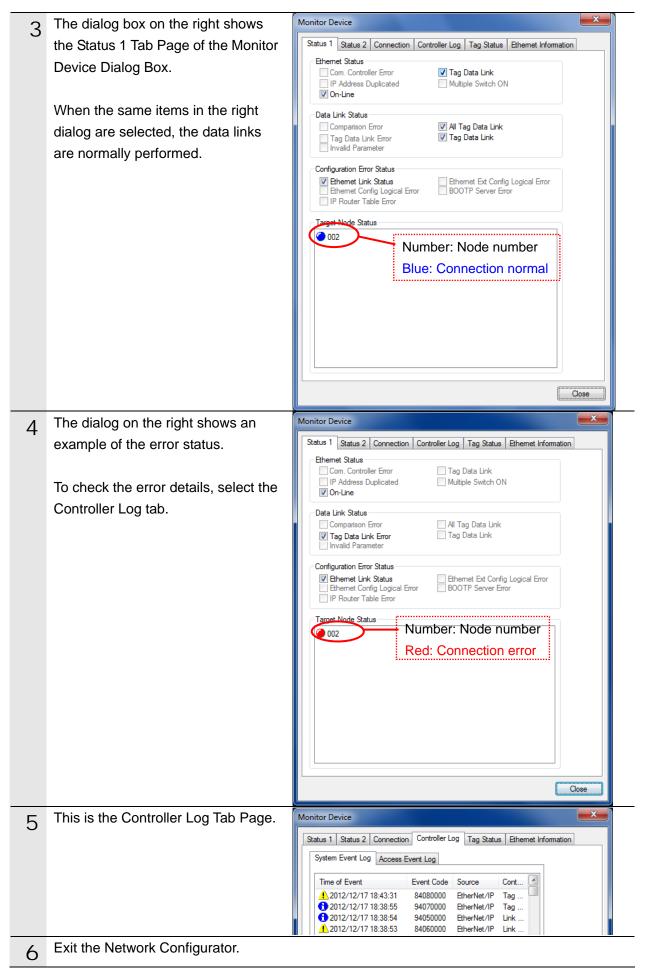


(Smart camera)

Confirm that the tag data links are normally performed by checking the status information on the Device Monitor Window of the Network Configurator.







#### 7.6.2. Checking Data That Are Sent and Received

Confirm that the correct data are sent and received.

## **⚠ WARNING**

Always confirm safety at the destination node before you transfer a user program, configuration data, setup data, device variables, or values in memory used for CJ-series Units from the Sysmac Studio.



The devices or machines may perform unexpected operation regardless of the operating mode of the CPU Unit.

## 

The Smart Camera will start operation if you perform the following procedure. Confirm safety before you perform the procedure. If you cannot confirm safety, complete the check procedure in Section 7.6.1 and do not perform the procedure in this section.



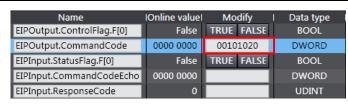
When you perform the check procedure in this section, make sure to complete all the steps and to place the operation in the safe state.

Select Watch Tab Page from the Project Simulatio View Insert Controller View Menu. Output Tab Page Alt+3 Watch Tab Page Alt+4 Cross Reference Tab Page Alt+5 Build Tab Page Alt+6 2 The Watch Tab Page 1 is displayed in the lower section of the Edit Pane. The following names are entered in Name EIPOutput.ControlFlag.F[0] the Watch Tab Page 1 for EIPOutput.CommandCode monitoring. EIPInput.StatusFlag.F[0] EIPOutput.ControlFlag.F[0](EXE) EIPInput.CommandCodeEcho EIPOutput.CommandCode EIPInput.ResponseCode EIPInput.StatusFlag.F[0](FLG) EIPInput.CommandCodeEcho EIPInput.ResponseCode

4 Enter 00101020 in the Modify
Column for
EIPOutput.CommandCode.
(Command code [00101020]: Start
Continuous Measurements)

Press the **Enter** key to set the value. The Online value for *EIPOutput.CommandCode* changes to 00101020.

Click **True** in the Modify Column for *EIPOutput*. *ControlFlag*. *F[0]*(EXE). The Online Value changes to True. (EIPOutput.ControlFlag.F[0](EXE): Control command execution bit)





Name	IOnline valueI	Modify	Data type
EIPOutput.ControlFlag.F[0]	False	TRUE FALSE	BOOL
EIPOutput.CommandCode	0010 1020	00101020	DWORD
EIPInput.StatusFlag.F[0]	False	TRUE FALSE	BOOL
EIPInput.CommandCodeEcho	0000 0000		DWORD
EIPInput.ResponseCode	0		UDINT



Name	IOnline valuel	Modify	I Data type
EIPOutput.ControlFlag.F[0]	True	TRUE FALSE	BOOL
EIPOutput.CommandCode	0010 1020	00101020	DWORD
EIPInput.StatusFlag.F[0]	True	TRUE FALSE	BOOL
EIPInput.CommandCodeEcho	0010 1020		DWORD
EIPInput.ResponseCode	0		UDINT

The measurement is completed and OK is displayed on the screen of the Touch Finder.



- The values of EIPInput.StatusFlag.F[0](FLG),EIPI nput.CommandCodeEch and EIPInput.ResponseCode change as follows:
  - •EIPInput.StatusFlag.F[0](FLG): [TRUE]
  - •EIPInput.CommandCodeEcho: [00101020]

(The sent command code is returned.)

EIPInput.ResponseCode:[0]
 (The execution result of the command (0: OK, -1(FFFFFFFF):NG) is reflected.)



## 8. Initialization Method

This document explains the setting procedure from the factory default setting.

Some settings may not be applicable as described in this document unless you use the devices with the factory default setting.

#### 8.1. Controller

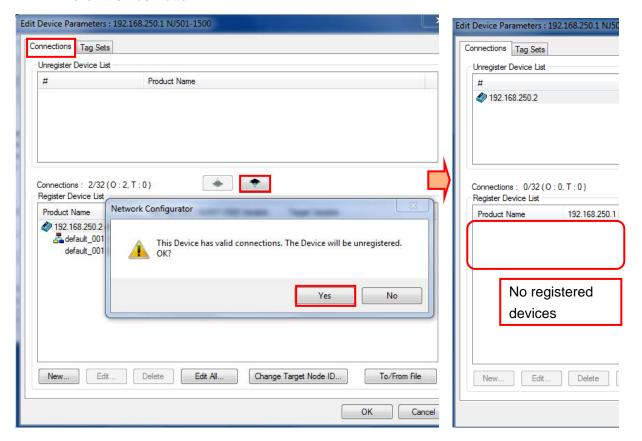
To initialize the Controller, it is necessary to initialize the CPU Unit and EtherNet/IP port. Place in the PROGRAM mode before the initialization.

#### 8.1.1. EtherNet/IP Port

Delete the connection information and tag information that are set for the EtherNet/IP port. Follow the procedure below to set blank connection information and blank tag information and delete them using the Network Configurator.

#### (1) Deleting connection information

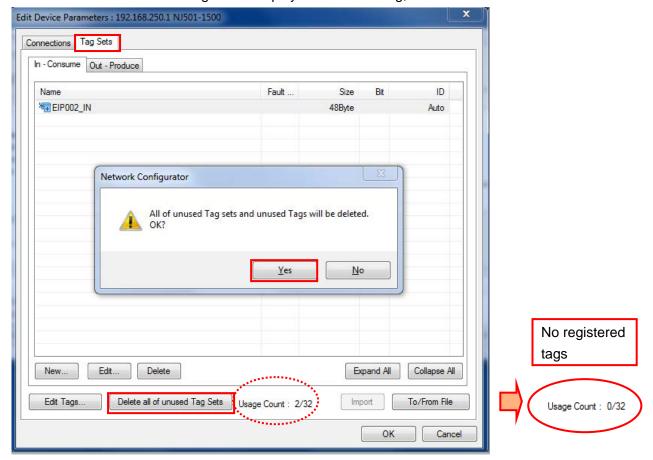
In the Connections Tab Page of the Edit Device Parameters Dialog Box, move all devices registered in the Register Device List to the Unregister Device List by using the UP Button. If a confirmation dialog is displayed when you remove devices from the registration list, click the **Yes** Button.



#### (2) Deleting tag information

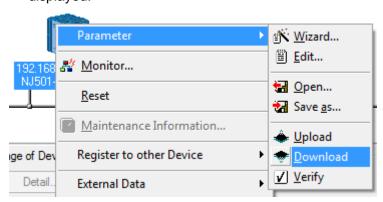
In the Tag Sets Tab Page of the Edit Parameters Dialog Box, click the **Delete all of unused Tag Sets** Button. Delete tags in both tab pages: In - Consume Tab Pages and Out - Produce Tab Page.

If a confirmation dialog box is displayed when deleting, click the **Yes** Button.



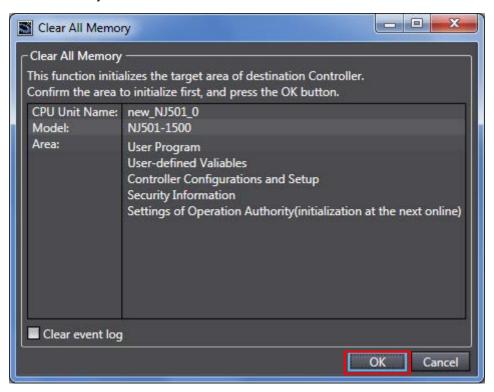
#### (3)Download

Right-click the Controller and select **Parameter - Download** from the menu that is displayed.



#### 8.1.2. **CPU Unit**

To initialize the settings of the Controller, select *Clear All Memory* from the Controller Menu of the Sysmac Studio.



## 8.2. Smart Camera

For information on how to initialize the Smart Camera, refer to *Initializing the Sensor and Touch Finder* in 7-11 Functions Related to the System of the FQ2 Smart Camera User's Manual (Cat. No. Z326).

# 9. Appendix 1 Detailed Settings of the Tag Data Links

This section describes the detailed settings necessary to perform tag data links set in this document.

### 9.1. Global Variable Table

The Controller accesses the data in the tag data links as global variables. The following are the settings of the global variables. Register a global variable table with the Sysmac Studio.

Name	Data type	Network publish	Destination device allocation
EIPOutput	S_EIPOutput	Output	Output data (20Byte)
EIPInput	S_EIPInput	Input	Input data (48Byte)

#### 9.1.1. Data Types

The following data types are used for the global variables.

■Definition of the data type to access the signals (Union)

This data type is used to access the control signals and status signals.

Data type name	Base type
U_EIPFlag	UNION
F	BOOL[32]
W	DWORD

■Definition of the data type to access the command communications area (Structure)

This data type is used to access the command area

Data type name	Base type	Destination device data
S_EIPOutput	STRUCT	-
ControlFlag	U_EIPFlag	Control flags (32bit)
CommandCode	DWORD	Command code (CMD-CODE)
CommandParam1	UDINT	Command parameter
CommandParam2	UDINT	Command parameter (CMD-PARAM)
CommandParam3	DINT	(CIVID-FARAIVI)

■Definition of the data type to access the response/output areas (Structure)

This data type is used to access the response/output areas.

Data type	name	Base type	Destination device data
S_EIPInpu	t	STRUCT	-
StatusFlag		U_EIPFlag	Status flags (32bit)
Command	CodeEcho	DWORD	Command code (CMD-CODE)
Response	Code	UDINT	Response code (RES-CODE)
Response	Data	UDINT	Response data (RES-DATA)
OutputData	l	DINT[8] *1	Output data 0 to 7 (DATA0 to 7)

<sup>\*1:</sup> Output data size

The data that can be output is determined by the set value of the Output data size setting as follows:

Output data size	Destination device data	Base type
32 bytes (Default)	Output data 0 to 7	DINT[8]
64 bytes	Output data 0 to 15	DINT[16]
128 bytes	Output data 0 to 31	DINT[32]
256 bytes	Output data 0 to 63	DINT[64]



#### **Additional Information**

For details on the data types, refer to Accessing Communications Areas Using Variables with NJ-series Controllers in 9-2 Outputting Data and Controlling Operation Through EtherNet/IP of 9 Connecting through Ethernet in the FQ2 Smart Camera User's Manual (Cat. No. Z326).



### **Additional Information**

With the Sysmac Studio, the data type is expressed as ARRAY[0..2] OF WORD when an array is specified for a data type. However, the data type of an array is simplified in this document (e.g. WORD[3]).

It is possible to set either of the following to specify an array for a data type with the Sysmac Studio.

- •ARRAY[0..2] OF WORD
- •WORD [3]

In the example above, 3 WORD array elements are secured.

## 9.2. Relationship between Destination Device and Global Variables

The global variables must be sorted in order of offsets of the destination device when setting the tag data link parameters.

The relationship between the memory allocation (offset) of the destination device and the global variables are shown below.

#### ■Output area (Controller → Smart Camera)

Offset (word)	Destination device data	Variable name	Data type
+0 and +1	Control flags (32 bits)	EIPOutput.ControlFlag.F*1	BOOL[32]
+0 and +1	(Data type: U_EIPFlag)	EIPOutput.ControlFlag.W*1	DWORD
+2 and +3	Command code (CMD-CODE)	EIPOutput.CommandCode	DWORD
+4 and +5	Command parameter	EIPOutput.CommandParam1	UDINT
+6 and +7	Command parameter (CMD-PARAM)	EIPOutput.CommandParam2	UDINT
+8 and +9	(CIVID-FARAIVI)	EIPOutput.CommandParam3	DINT

<sup>\*1:</sup> Allocation of Control flags

Allocation of the EIPOutput.ControlFlag.F variable

31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
															DS A	ER RC LR														TR IG	EX E

EXE: Control command execution bit: Turn ON this bit to send a specified command to execute

TRIG: Measurement execution bit: Turn ON this bit to start measurement.

ERRCLR: Error clear bit: Turn ON this bit to turn OFF the ERROR signal.

DSA: Data output request bit: Turn ON this bit to request next data output.

#### ■Input area (Controller ← Smart Camera)

Offset (word)	Destination device data	Variable name	Data type
. O and . 1	Status flags (32bit)	EIPInput.StatusFlag.F*1	BOOL[32]
+0 and +1	(Data type: U_EIPFlag)	EIPInput.StatusFlag.W*1	DWORD
+2 and +3	Command code (CMD-CODE)	EIPInput.CommandCodeEcho	DWORD
+4 and +5	Response code (RES-CODE)	EIPInput.ResponseCode	UDINT
+6 and +7	Response data (RES-DATA)	EIPInput.ResponseData	DINT
+8 and +9	Output data 0(DATA0)		
+10 and +11	Output data 1(DATA1)		
+12 and +13	Output data 2(DATA2)		
+14 and +15	Output data 3(DATA3)	EIPInput.OutputData	DINT[8] <sup>*2</sup>
+16 and +17	Output data 4(DATA4)	ETF IIIput.OutputData	ואוןטן
+18 and +19	Output data 5(DATA5)		
+20 and +21	Output data 6(DATA6)		
+22 and +23	Output data 7(DATA7)		

#### \*1: Allocation of Status flags

Allocation of the EIPInput.StatusFlag.F variable

31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
															GAT E	ER R											RU N	()R	REA DY	BUS Y	FLG

FLG: Control command completion bit: Turns ON when the execution of the command is completed

BUSY: Command execution active bit: Turns ON during the execution of the command

READY: Ready bit: Turns ON when a command can be executed.

OR: Overall judgment bit: Turns ON when the overall judgment result is NG.

RUN: RUN mode display bit: Turns ON during RUN mode.

ERR: Error bit: Turns ON when an error is detected.

GATE: Data output completed bit: Turns ON when data output is completed.

#### 9. Appendix 1 Detailed Settings of the Tag Data Links

#### \*2: Output data size

The output data that is specified for the data output method is output.

The data that can be output is determined by the set value of the Output data size setting as follows:

Offset (word)	Output data size	Destination device data	Data type
+8 to +23	32 bytes (Default)	Output data 0 to 7	DINT[8]
+8 to +39	64 bytes	Output data 0 to 15	DINT[16]
+8 to +71	128 bytes	Output data 0 to 31	DINT[32]
+8 to +135	256 bytes	Output data 0 to 63	DINT[64]



#### **Additional Information**

For details on the command codes and response codes, refer to 9-2 Outputting Data and Controlling Operation Through EtherNet/IP of 9 Connecting through Ethernet in the FQ2 Smart Camera User's Manual (Cat. No. Z326).



#### **Additional Information**

For information on how to set output data items (position, etc.), refer to Setting the Data to Output Automatically after Measurements in 9-2 Outputting Data and Controlling Operation Through EtherNet/IP of 9 Connecting through Ethernet in the FQ2 Smart Camera User's Manual (Cat. No. Z326).

## 9.3. Associating the Tag Data Links

Tag data link parameters are required to perform tag data links with the destination device. Follow the procedure below to associate the tag data links.

- (1)Use the Sysmac Studio to define the global variables to publish on the network. Store the created global variables in a CSV file to use in the Network Configurator.
- (2) Read the CSV file (tag list) created in step 1 to the Network Configurator.
- (3)Install the EDS file of the destination device in the Network Configurator.
- (4)Make a single tag set that includes the tag lists.
- (5)Link the tag set with the destination device information and create tag data link parameters.

The numbers shown in the tables below correspond to the steps above.

#### ■Output area (Controller →Smart Camera)

Controller setting (Set with Sysmac Studio.)		Tag data link parameter setting (Set with Network Configurator.)			Destination device information (EDS file setting contents)		
(1)		Tag set: EIPOutput 20 bytes (5)		← (3)	Output_100-[20 Bytes]		
Global variable (Data type)			(4)	Tag list			
EIPOutput	S_EIPOu tput	→ (2)		EIPOutput	(20 bytes)		*For details, refer to <i>Section</i> 9.2.

#### ■Input area (Controller ←Smart Camera)

Controller setting (Set with Sysmac Studio.)		Tag data link parameter setting (Set with Network Configurator. )			Destination device information (EDS file setting contents)		
(1)			Tag	set: EIPInput	48 bytes (5)	← (3)	Input_101 - [48 bytes]
Global variable (Data type)			(4)	Tag list			
EIPInput	S_EIPInput	→ (2)		EIPInput	(48 bytes)		*For details, refer to Section 9.2.

This section describes the procedure for setting the Controller without using the configuration files (Procedure for setting parameters from the beginning).

It also describes the procedure for changing the parameters of the configuration files.

#### 10.1. Overview of Setting Procedure without the Configuration Files

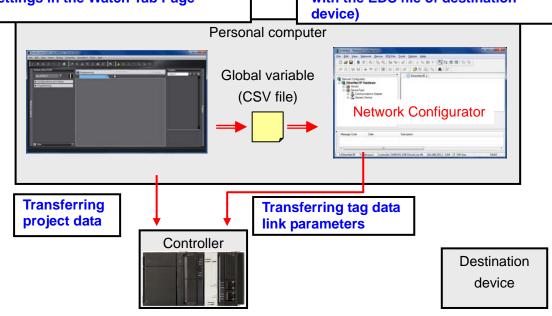
The following figure shows the relationship of processes to perform tag data links using the "procedure for setting parameters from the beginning".

## **Settings made with Sysmac Studio**

- Setting parameters (IP address, etc.)
- Setting global variables (name, network setting and task setting, etc.)
- Exporting global variables
- Building
- •Settings in the Watch Tab Page

# Settings made with Network Configurator

- Uploading network configuration
- •Importing CSV file (tag name)
- Tag registration
- •Connection setting (associating tags with the EDS file of destination device)

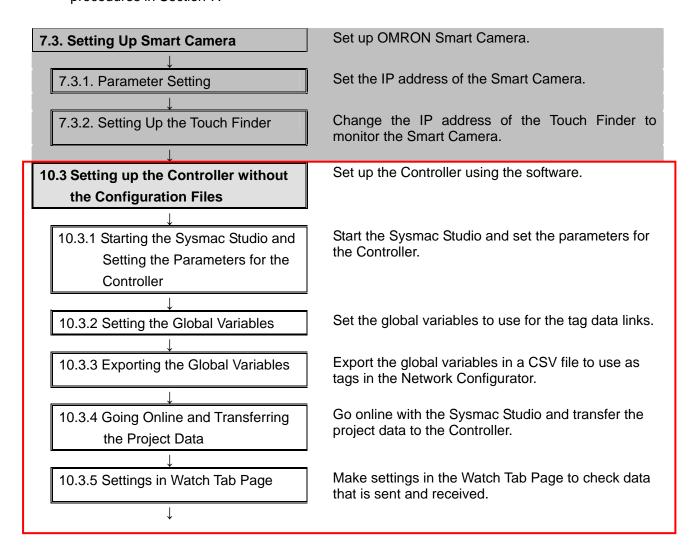


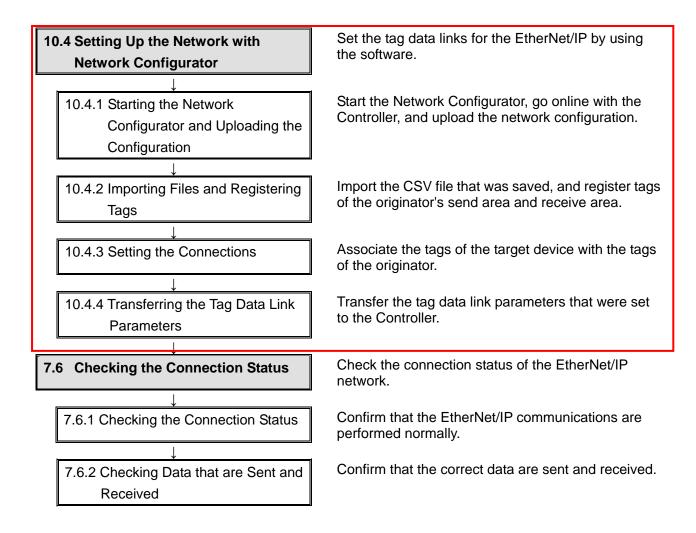
## 10.2. Work Flow of "Procedure for Setting Parameters from the Beginning"

Use the following procedures to make connection settings for tag data links of EtherNet/IP using the "procedure for setting parameters from the beginning".

This section describes the detailed procedures for "10.3 Setting up the Controller without the Configuration Files" and "10.4 Setting up the Network with Network Configurator" (in red frames below) without using the "configuration files".

The procedures for 7.3 Setting up the Smart Camera and 7.6 Checking the Connection Status" are the same as for the "procedure for using the configuration files". Refer to the procedures in Section 7.





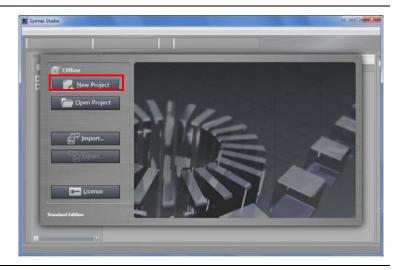
## 10.3. Setting Up the Controller without the Configuration Files

Set up the Controller using the software.

# 10.3.1. Starting the Sysmac Studio and Setting the Parameters for the Controller

Start the Sysmac Studio and set the parameters for the Controller.

- 1 Connect the LAN cable and USB cable to the Controller and turn ON the power supply to the Controller.
  - \*For details, refer to step 1 in 7.4.1 Starting the Sysmac Studio and Importing the Project File.
- 2 Start the Sysmac Studio. Click the **New Project** Button.
  - \*If a confirmation dialog for an access right is displayed at start, select to start.



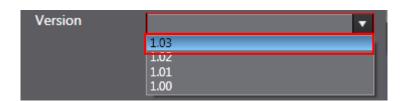
3 The Project Properties Dialog Box is displayed.

\*In this document, New Project is set as the project name.

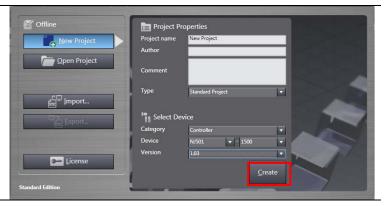
Confirm that the Category and Device to use are set in the Select Device Field.

Select 1.03 from the Version pull-down menu.

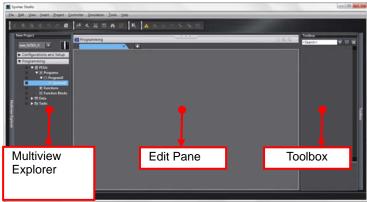




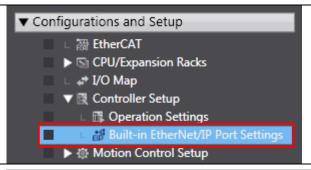
4 Click the **Create** Button.



The New Project is displayed.
The left pane is called Multiview
Explorer, the right pane is called
Toolbox and the middle pane is
called Edit Pane.



Double-click Built-in
EtherNet/IP Port Settings
under Configurations and
Setup - Controller Setup in the
Multiview Explorer.

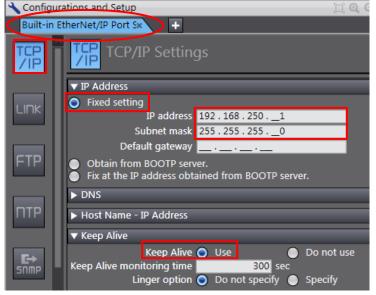


7 The Built-in EtherNet/IP Port Settings Tab Page is displayed in the Edit Pane.

Click the **TCP/IP Settings**Button, select the *Fixed Setting*Option in the IP Address Field,
and make the following settings.

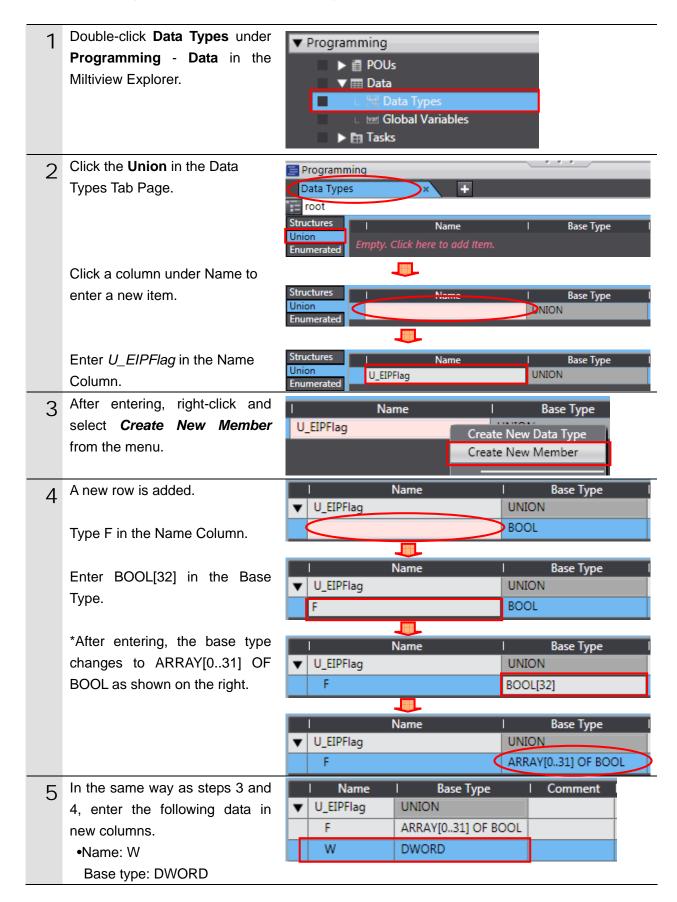
IP address: 192.168.250.1 Subnet mask: 255.255.255.0

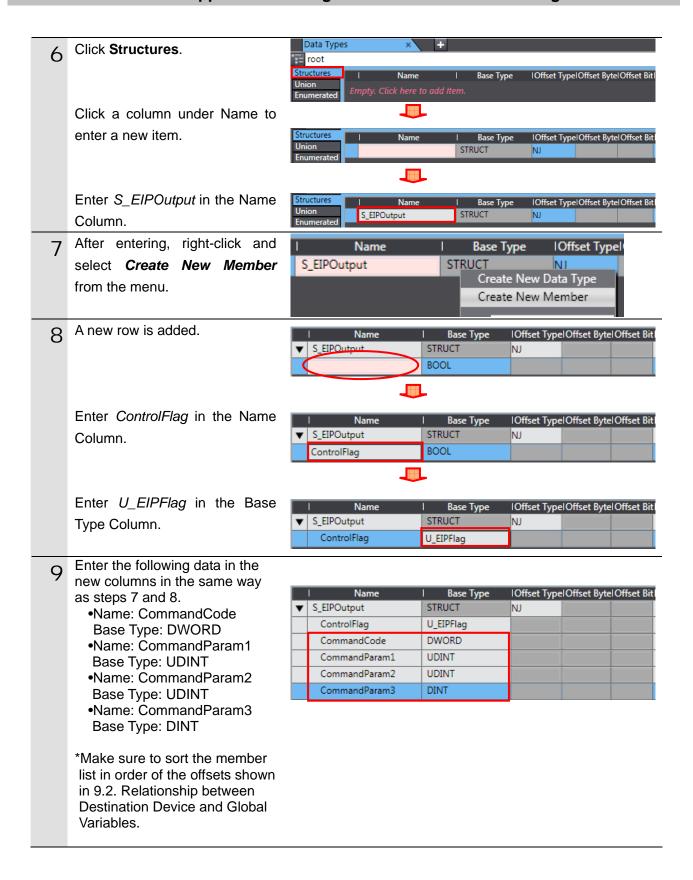
Keep Alive: Use



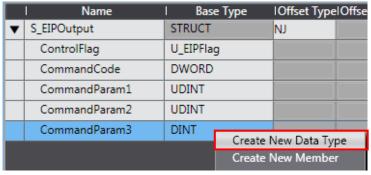
## 10.3.2. Setting Global Variables

Set the global variables to use for the tag data links.





After entering, right-click and select *Create New Data Type* from a menu.



Enter *S\_EIPInput* in the Name Column.

	l Name	Base Type	Offset Type	Offset Byte	Offset Bit
▼	S_EIPOutput	STRUCT	NJ		
	ControlFlag	U_EIPFlag			
	CommandCode	DWORD			
	CommandParam1	UDINT			
	CommandParam2	UDINT			
	CommandParam3	DINT			
	S_EIPInput	STRUCT	NJ		

11 Enter the following data in the new columns in the same way as steps 7 and 8.

•Name: StatusFlag
Base type: U\_EIPFlag

Name: CommandCodeEcho
 Base type: DWORD

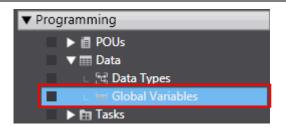
•Name: ResponseCode
Base type: UDINT
•Name: ResponseData

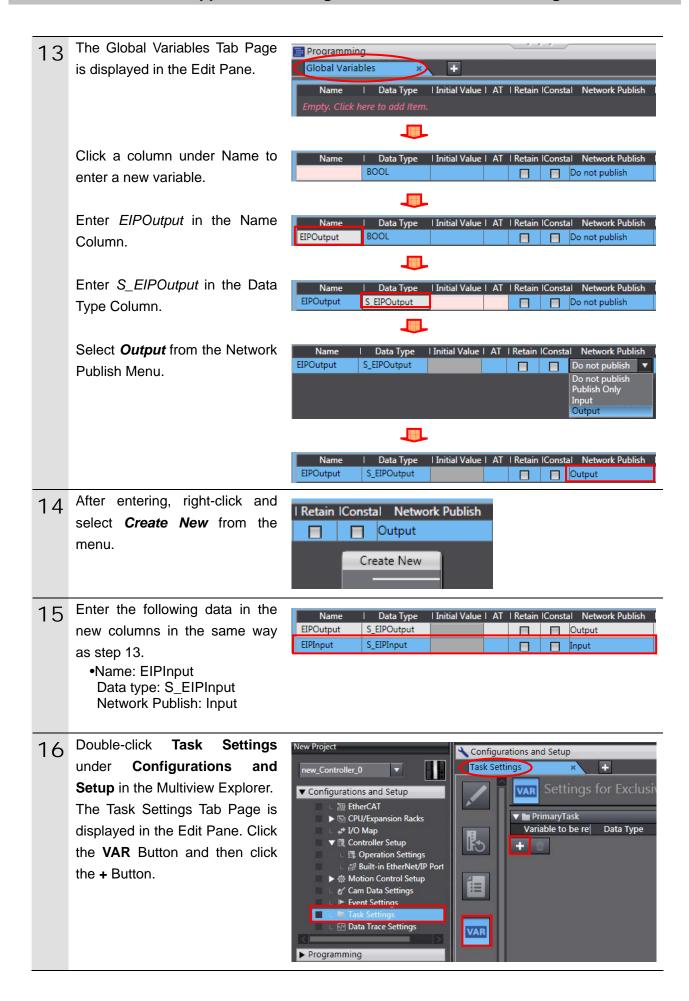
Base type: DINT

Name: OutputData
Base type: DINT[8]

	l Name	l Base Type	IOffset TypeIOffset ByteIOffset Bit
▼	S_EIPOutput	STRUCT	NJ
	ControlFlag	U_EIPFlag	
	CommandCode	DWORD	
	CommandParam1	UDINT	
	CommandParam2	UDINT	
	CommandParam3	DINT	
▼	S_EIPInput	STRUCT	NJ
	StatusFlag	U_EIPFlag	
	CommandCodeEcho	DWORD	
	ResponseCode	UDINT	
	ResponseData	DINT	
	OutputData	ARRAY[07] OF DINT	

Double-click Global Variables under Programming - Data in the Multiview Explorer.





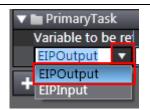
17 Click the Down Button under Variable to be refreshed. The variables set in steps 2 to 5 are displayed.

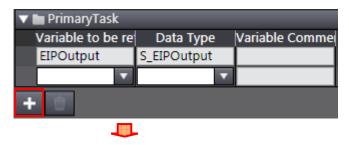
Select *EIPOutput*.

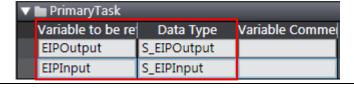
18 Click the + Button and select a variable to be refreshed.

\*The data types are displayed automatically, and they do not have to be set.

Add all variables set in steps 13 and 15 as shown in the right figure.

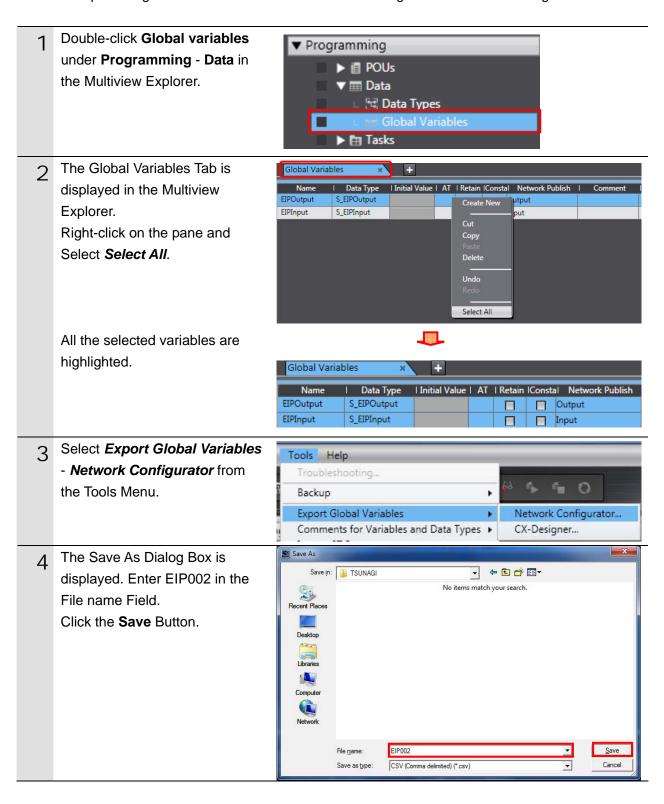






## 10.3.3. Exporting the Global Variable

Export the global variables in a CSV file to use as tags in the Network Configurator.



#### 10.3.4. Going Online and Transferring the Project Data

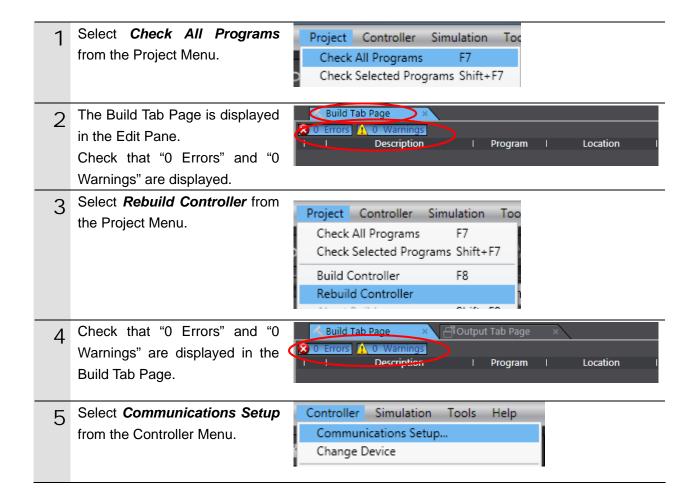
Connect online with the Sysmac Studio and transfer the project data to the Controller.

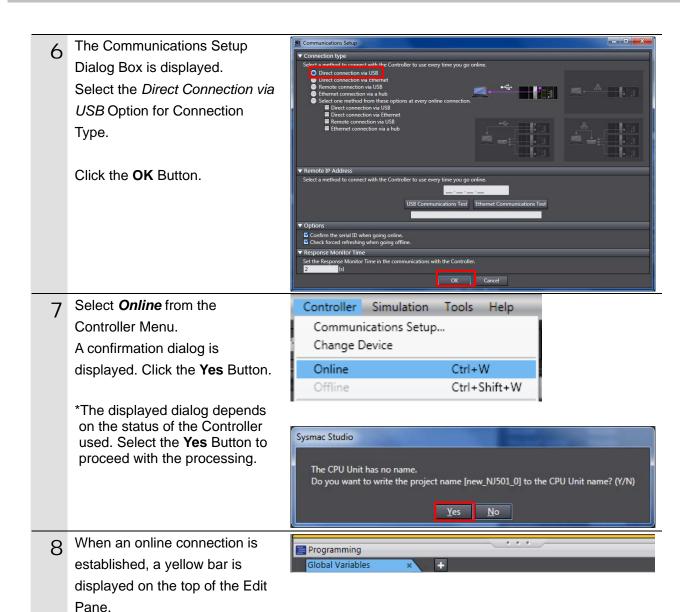
## **⚠ WARNING**

Always confirm safety at the destination node before you transfer a user program, configuration data, setup data, device variables, or values in memory used for CJ-series Units from the Sysmac Studio.



The devices or machines may perform unexpected operation regardless of the operating mode of the CPU Unit.



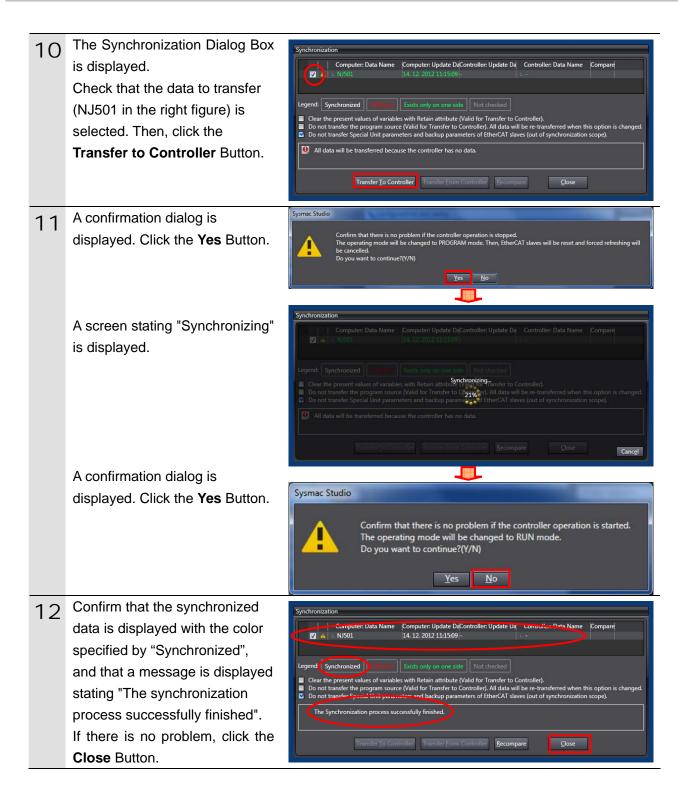




#### **Additional Information**

For details on the online connections to a Controller, refer to Section 5 Going Online with a Controller in the Sysmac Studio Version 1.0 Operation Manual (Cat. No. W504).





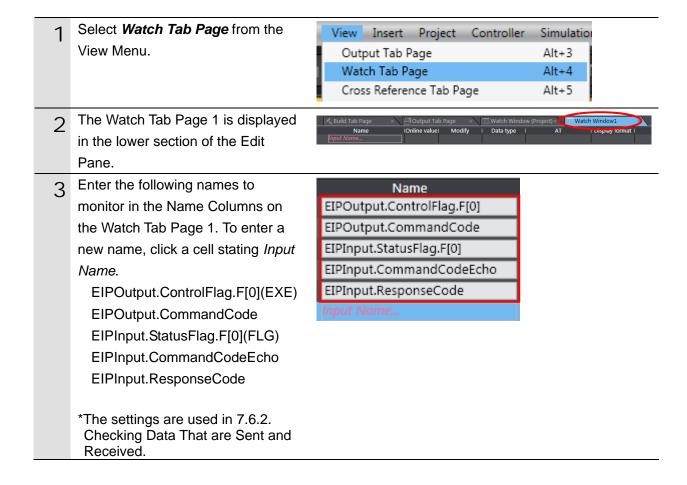


#### **Additional Information**

If the synchronization fails, referring to the message that is displayed, please take appropriate action. For details, refer to 10-3 Error Messages for Sysmac Studio Operation in the Sysmac Studio Version 1 Operation Manual (Cat. No. W504).

## 10.3.5. Settings in the Watch Tab Page

Make settings in the Watch Tab Page to check data that is sent and received.



## 10.4. Setting Up the Network with Network Configurator

Set the tag data links for the EtherNet/IP by using the software.

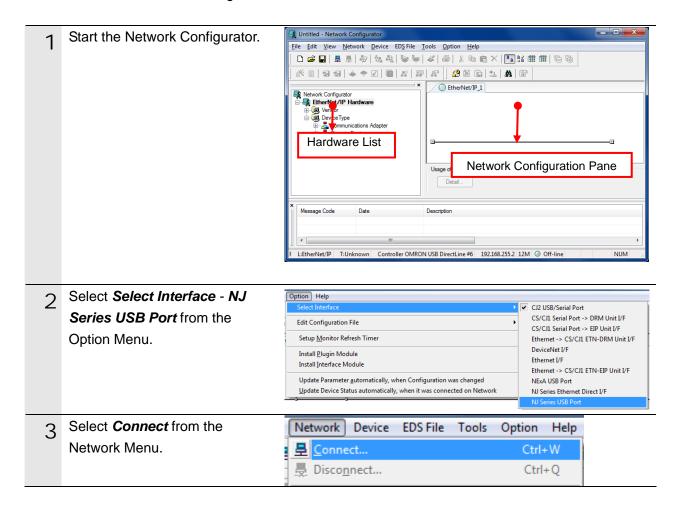


#### **Precautions for Correct Use**

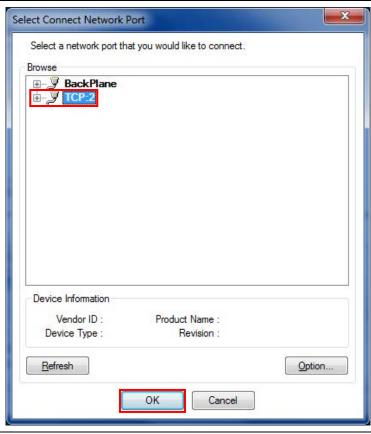
Please confirm that the LAN cable is connected before proceeding to the following steps. If it is not connected, turn OFF the power to the devices, and then connect the LAN cable.

### 10.4.1. Starting Network Configurator and Uploading Configuration

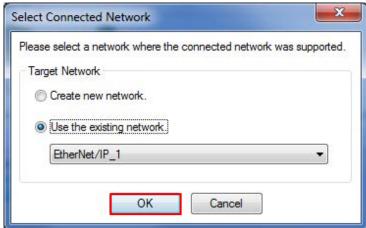
Start the Network Configurator and install the EDS file.



The Select Connect Network
Port Dialog Box is displayed.
Select TCP:2 and click the OK
Button.



The Select Connected Network Dialog Box is displayed. Click the **OK** Button.





#### **Precautions for Correct Use**

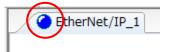
If an online connection cannot be made to the Controller, check the cable connection. Or, return to step 2 and check the settings such as a connection type and try again.



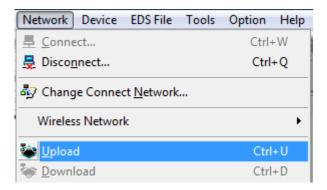
#### **Additional Information**

For details on the online connections to a Controller, refer to 7-2-8 Connecting the Network Configurator to the Network in Section 7 Tag Data Link Functions of the NJ-series CPU Unit Built-in EtherNet/IP Port User's Manual (Cat. No. W506).

When an online connection has been established normally, the icon shown on the figure turns blue.



7 Select *Upload* from the Network Menu to upload the device information on the network.



The dialog box on the right is displayed. Click the **Yes** Button.



- 7 The Target Device Dialog Box is displayed. Click the **OK** Button.
  - \*The addresses displayed depend on the environment.
    Display addresses to connect by using the Add and Edit Button.



The device parameters are X 10 **Network Configurator** uploaded. When uploading is completed, the dialog on the Network upload was completed. right is displayed. Click the **OK** Button. OK After uploading is completed, 11 EtherNet/IP\_1 confirm that the Network Configuration Pane shows the updated IP Addresses of 192.168.250.2 devices. 192.168.250.1 FQ Series NJ501-1500 IP address of node 1: 192.168.250.1 IP address of node 2 192.168.250.2 Right-click the node 2 device 12 <u>₩izard...</u> Parameter and select Parameter - Edit. Edit.. Monitor... 🚰 <u>О</u>реп... Reset The Edit Device Parameters 13 Edit Device Parameters Dialog Box is displayed. Parameters Confirm that the values are set Value Parameter Name as follows and click the OK ■ All parameters Button. 48 0001 Input Size •Output Size :20 0002 Output Size 20 0003 RPI 10000 •Input Size :48 Reset Default Setup Expand All Collapse All

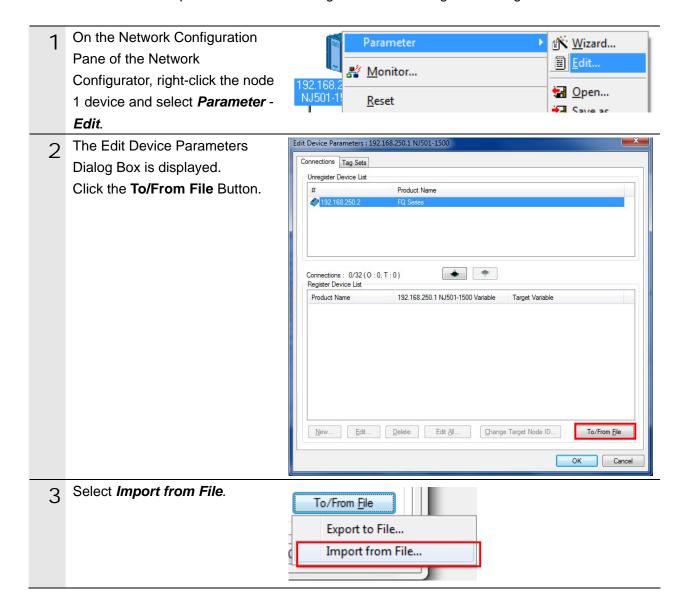
Cancel

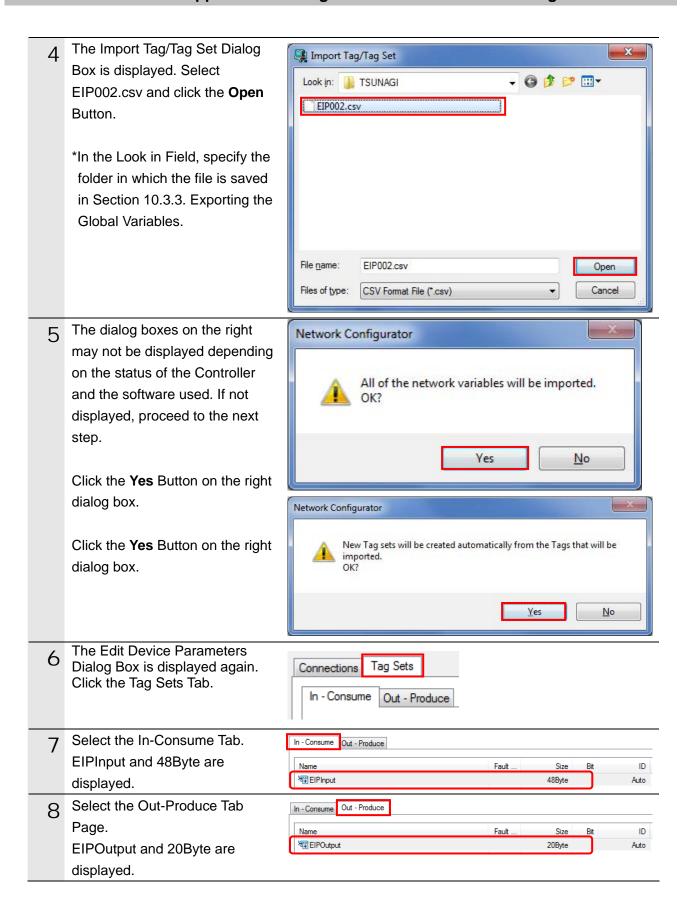
OK

## 10.4.2. Importing the File and Registering the Tags

Import the CSV file that was saved, and register tags of the originator's send area and receive area.

This section explains the receive settings and send settings of the target node.



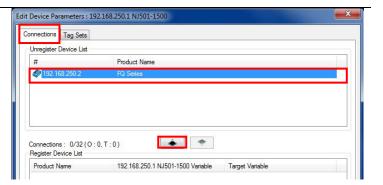


## 10.4.3. Setting the Connections

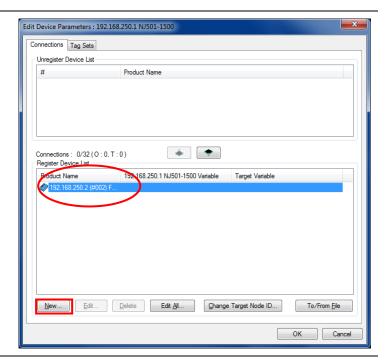
Associate the tags of the target device (that receives the open request) with the tags of the originator (that requests opening).

Select the Connections Tab in the Edit Device Parameters Dialog Box.

Then, select 192.168.250.2 in the Unregister Device List Field. Click the Down Button that is shown in the dialog.

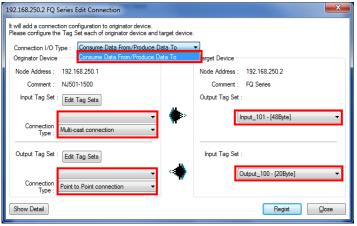


2 192.168.250.2 is registered in the Register Device List.
Select 192.168.250.2 and click the **New** Button.



The Edit Connection Dialog Box is displayed. Select *Consume Data From/Produce Data To* from the Connection I/O Type Pull-down Menu.

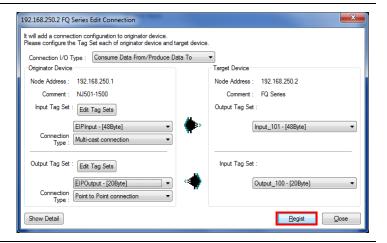
In the same way, set the value listed in the table below in each field of Originator Device and Target Device.



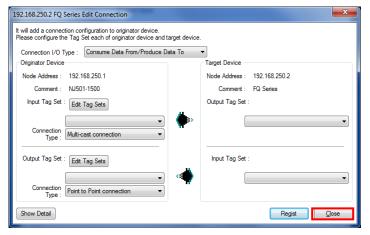
#### ■Settings of Connections

Connection I/O type		Consume Data From/Produce Data To	
Originator device	Input Tag Set	EIPInput – [48Byte]	
	Connection Type	Multi-cast connection	
	Output Tag Set	EIPOutput – [20Byte]	
	Connection Type	Point to Point connection	
Target Device	Output Tag Set	Input_101 - [48Byte]	
	Input Tag Set	Output_100 - [20Byte]	

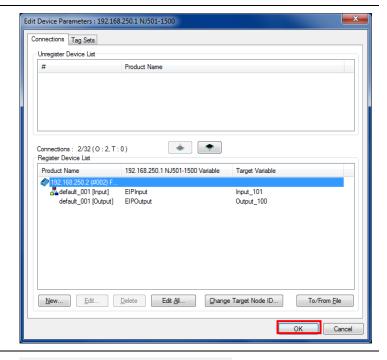
4 Confirm that settings are correct and click the **Regist** Button.



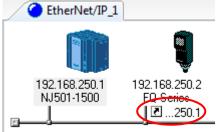
The Edit Connection Dialog Box is displayed. Do not make any setting and click the **Close** Button.



The Edit Device Parameters
Dialog Box is displayed again.
Click the **OK** Button.



7 When the connection setting is completed, the node address is displayed under the device icon on the Network Configuration Pane.



## 10.4.4. Transferring Tag Data Link Parameters

Transfer the tag data link parameters that were set to the Controller.

Right-click node 1 device on the Network Configuration Pane and Parameter <u>Wizard...</u> select Parameter - Download. <u>Edit...</u> 🎎 Monitor... 🚼 <u>O</u>pen... Reset Save <u>a</u>s... Maintenance Information... ▶ <u>U</u>pload Register to other Device Download ✓ Verify External Data The dialog on the right is **Network Configurator** displayed. Click the Yes Button. Downloading parameters to selected devices will start. \*The List of Devices that are executing Dialog Box is displayed if the Controller used No is in RUN mode. If displayed, click the **Download after** changed to Program mode Button and proceed to the next step. The tag data link parameters are downloaded from the Network Resetting Device (192.168.250.1)... Configurator to the Controller. Abort The dialog box on the right is x **Network Configurator** displayed. Click the **OK** Button. Download of device parameter was completed. \*If the operating mode was changed in step 1, a confirmation dialog box is OK displayed. Click the NO Button to remain in the current operating mode.

# 11. Revision History

Revision	Date of revision	Revision reason and revision page
code		
01	Jul. 18, 2013	First edition

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