

# E5CD-B Digital Controller

## EN INSTRUCTION MANUAL

Thank you for purchasing the OMRON E5CD Digital Controller. This manual describes the functions, performance, and application methods needed for optimum use of the product. Please observe the following items when using the product.

- This product is designed for use by qualified personnel with a knowledge of electrical systems.
- Before using the product, thoroughly read and understand this manual to ensure correct use.
- Keep this manual in a safe location so that it is available for reference whenever required.

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检验合格  
裏面は日本語です  
뒷면은 한국어로 적혀져 있습니다  
検査員: 01

Refer to the E5CD Digital Controllers User's Manual (Cat. No. H224) for detailed application procedures.

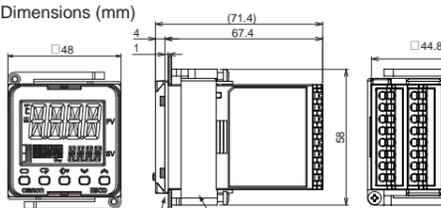
### Safety Precautions

#### Key to Warning Symbols

**CAUTION** Indicates a potentially hazardous situation which, if not avoided, is likely to result in minor or moderate injury or property damage. Read this manual carefully before using the product.

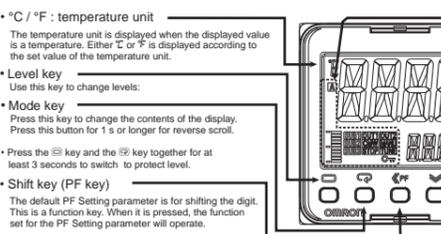
### Wiring

#### Dimensions



- Do not remove the terminal block. Doing so may result in failure or malfunction.
- A Setup Tool port is provided on the upper of the product. Use this port to connect a personal computer to the product when using the Setup Tool. E58-CIFQ2 USB-Serial Conversion Cable is required to connect the personal computer to the product. (Do not use the product with the USB-Serial Conversion Cable left permanently connected.) Refer to the instruction manual provided with the USB-Serial Conversion Cable for details on connection methods.

#### Names of Parts on Front Panel



### Operation Menu

#### Input Type

Input type	Input	Setting	Setting range
Platinum resistance thermometer	Pt100	0	-200 to 850 / -300 to 1500
		1	-199.9 to 500.0 / -199.9 to 900.0
		2	0.0 to 100.0 / 0.0 to 210.0
Thermocouple	JPT100	3	-199.9 to 500.0 / -199.9 to 900.0
		4	0.0 to 100.0 / 0.0 to 210.0
		5	-200 to 1300 / -300 to 2300
Infrared Thermosensor	ESIB	6	-20.0 to 500.0 / 0.0 to 900.0
		7	-100 to 850 / -100 to 1500
		8	-20.0 to 400.0 / 0.0 to 750.0
		9	-200 to 400 / -300 to 700
		10	-199.9 to 400.0 / -199.9 to 700.0
		11	-200 to 850 / -300 to 1100
		12	-100 to 850 / -100 to 1500
		13	-200 to 400 / -300 to 700
		14	-199.9 to 400.0 / -199.9 to 700.0
		15	-200 to 1300 / -300 to 2300
		16	0 to 1700 / 0 to 3000
		17	0 to 1700 / 0 to 3000
		18	0 to 1800 / 0 to 3200
		19	0 to 2300 / 0 to 4000
Current input	4 to 20mA	25	Use the following ranges for scaling: -1999 to 1999, -19.99 to 19.99, -1.999 to 1.999, -0.1999 to 0.1999
		26	Use the following ranges for scaling: -1999 to 1999, -19.99 to 19.99, -1.999 to 1.999, -0.1999 to 0.1999
Voltage input	0 to 5V	27	Use the following ranges for scaling: -1999 to 1999, -19.99 to 19.99, -1.999 to 1.999, -0.1999 to 0.1999
		28	Use the following ranges for scaling: -1999 to 1999, -19.99 to 19.99, -1.999 to 1.999, -0.1999 to 0.1999
Voltage input	0 to 10V	29	Use the following ranges for scaling: -1999 to 1999, -19.99 to 19.99, -1.999 to 1.999, -0.1999 to 0.1999
		30	Use the following ranges for scaling: -1999 to 1999, -19.99 to 19.99, -1.999 to 1.999, -0.1999 to 0.1999

#### Alarms (Alarms are output from auxiliary outputs.)

Setting	Alarm type	Alarm output function
0	No alarm function	Output off
1	Deviation upper/lower limit	ON: "L", "H" values
		OFF: "L", "H" values
2	Deviation upper limit	ON: "L", "H" values
		OFF: "L", "H" values
3	Deviation lower limit	ON: "L", "H" values
		OFF: "L", "H" values
4	Deviation upper/lower range	ON: "L", "H" values
		OFF: "L", "H" values
5	Deviation upper/lower limit standby sequence ON	ON: "L", "H" values
		OFF: "L", "H" values
6	Deviation upper limit standby sequence ON	ON: "L", "H" values
		OFF: "L", "H" values
7	Deviation lower limit standby sequence ON	ON: "L", "H" values
		OFF: "L", "H" values
8	Absolute value upper limit	ON: "L", "H" values
		OFF: "L", "H" values
9	Absolute value lower limit	ON: "L", "H" values
		OFF: "L", "H" values
10	Absolute value upper limit standby sequence ON	ON: "L", "H" values
		OFF: "L", "H" values
11	Absolute value lower limit standby sequence ON	ON: "L", "H" values
		OFF: "L", "H" values
12	LBA (only for alarm 1)	ON: "L", "H" values
		OFF: "L", "H" values
13	PV Change Rate Alarm	ON: "L", "H" values
		OFF: "L", "H" values
14	SP absolute value upper limit	ON: "L", "H" values
		OFF: "L", "H" values
15	SP absolute value lower limit	ON: "L", "H" values
		OFF: "L", "H" values
16	MV absolute value upper limit	ON: "L", "H" values
		OFF: "L", "H" values
17	MV absolute value lower limit	ON: "L", "H" values
		OFF: "L", "H" values

\*1: Upper and lower limits can be set for parameters 1, 4 and 5 to provide for different types of alarm. These are indicated by the letter "L" and "H".  
 \*2: The default alarm type is "2".

#### Conformance to EN/IEC Standards

This is a class A product. In residential areas it may cause radio interference, in which case the user may be required to take adequate measures to reduce interference.

#### Conformance to Safety Standard

Due to UL Listing requirements, use the E54-CT1L or E54-CT3L current transformer with the factory wiring (internal wiring). Use a UL category X0BA or X0BA7 current transformer that is UL Listed for field wiring (external wiring) and not the factory wiring (internal wiring).

Always externally connect the recommended fuse that is specified in the Instruction Manual before you use the Digital Controller.

Analog Input  
 • If you input an analog voltage or current, set the Input Type parameter to the control input type.  
 • Do not use the Digital Controller to measure a circuit with Measurement Category II, III, or IV.  
 • Do not use the Digital Controller to measure an energized circuit to which a voltage that exceeds 30 Vrms or 60 VDC is applied.

The protection provided by the Digital Controller may be impaired if the Digital Controller is used in a manner that is not specified by the manufacturer.

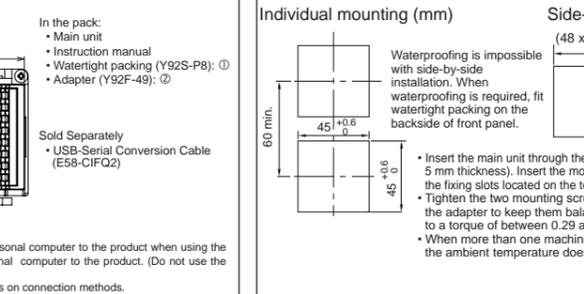
### Warning Symbols

**CAUTION**  
 Minor injury due to electric shock may occasionally occur. Do not touch the terminals while power is being supplied.  
 Electric shock, fire, or malfunction may occasionally occur. Do not allow metal objects, conductors, debris (such as cuttings) from installation work, moisture, or other foreign matter to enter the Digital Controller, the Setup Tool ports, or between the pins on the connectors on the Setup Tool cable.  
 Do not use the product where subject to flammable or explosive gas. Otherwise, minor injury from explosion may occasionally occur.  
 Never disassemble, modify, or repair the product or touch any of the internal parts. Minor electric shock, fire, or malfunction may occasionally occur.  
**CAUTION - Risk of Fire and Electric Shock**  
 a) This is the product UL listed as Open Type Process Control Equipment. It must be mounted in an enclosure that does not allow fire to escape externally.  
 b) More than one disconnect switch may be required to de-energize the equipment before servicing.  
 c) Signal inputs are SELV, limited energy.  
 d) Caution: To reduce the risk of fire or electric shock, do not interconnect the outputs of different Class 2 circuits.  
 If the output relays are used past their life expectancy, contact fusing or burning may occasionally occur. Always consider the application conditions and use the output relays within their rated load and electrical life expectancy. The life expectancy of output relays varies considerably with the output load and switching conditions.  
 The maximum terminal temperature is 75°C. Use wires with a heat resistance of 75°C min to wire the terminals. Set the parameters of the product so that they are suitable for the system being controlled. If they are not suitable, unexpected operation may occasionally result in property damage or accidents.  
 A malfunction in the Digital Controller may occasionally make control operations impossible or prevent alarm outputs, resulting in property damage. To maintain safety in the event of malfunction of the Digital Controller, take appropriate safety measures, such as installing a monitoring device on a separate line.

### Suitability for Use

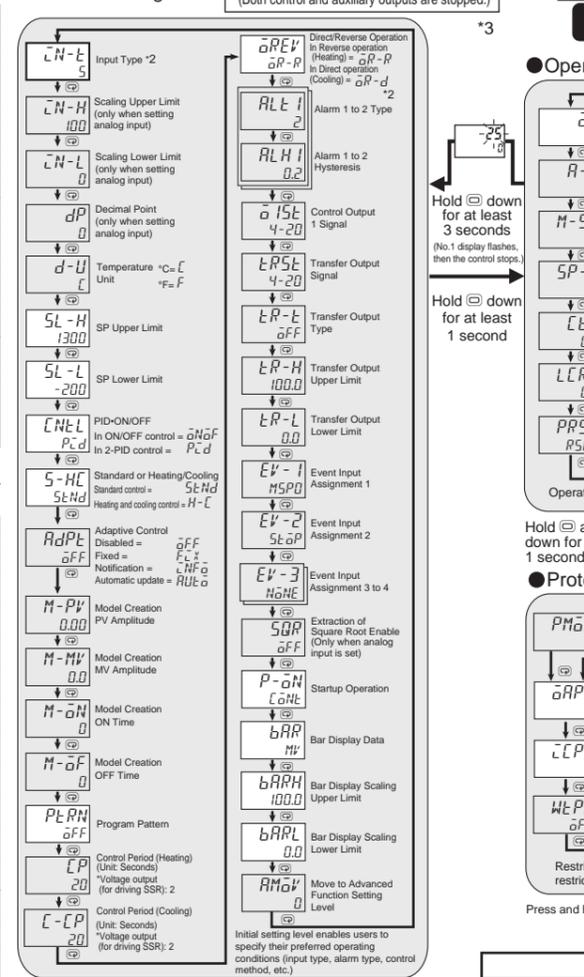
Omron Companies shall not be responsible for conformity with any standards, codes or regulations which apply to the combination of the Product in the Buyer's application or use of the Product.  
 At Buyer's request, Omron will provide applicable third party certification documents indicating ratings and limitations of use which apply to the Product. This information by itself is not sufficient for a complete determination of the suitability of the Product in combination with the end product, machine, system, or other application or use. Buyer shall be solely responsible for determining appropriateness of the particular Product with respect to Buyer's application, product or system. Buyer shall take application responsibility in all cases.  
**NEVER USE THE PRODUCT FOR AN APPLICATION INVOLVING SERIOUS RISK TO LIFE OR PROPERTY WITHOUT ENSURING THAT THE SYSTEM AS A WHOLE HAS BEEN DESIGNED TO ADDRESS THE RISKS, AND THAT THE OMRON PRODUCT(S) IS PROPERLY RATED AND INSTALLED FOR THE INTENDED USE WITHIN THE OVERALL EQUIPMENT OR SYSTEM.**

### Installation



- **CMW**: Communications writing enabled/disabled indicator. Lit when communications writing is enabled and not lit when it is disabled.
- **OT**: Protection indicator. Lit when Setting Change Protect is ON (disables the Up and Down keys).
- **MANU**: Manual output indicator. Lit when the Auto/Manual Mode is set to Manual Mode.
- **Bar Display**: Displays the MV or heater current in 10 steps.
- **Operation indicators**:
  - SUB1: Auxiliary output 1 indicator
  - SUB2: Auxiliary output 2 indicator
  - OUT1: Control output 1 indicator. In the case of linear current output, lit except the output is 0%.
- **TUNE**: Lit during auto-tuning.
- **STOP**: Control stopped indicator. Lit when "Run/Stop" is stopped during operation. During control stop, functions other than control output are valid.
- **A**: Flashing or lit during adaptive control.

### Initial Setting Level



- \*2: Refer to the adjoining tables for details of input types and alarm types.
- \*3: Operation is stopped when moved to the initial setting level. (Both control and auxiliary outputs are stopped.)
- \*4: The grayed-out settings items are not displayed for some models and some settings of other setting items.
- Typical example: The parameters are not displayed under the following conditions.
  - AT Execute/Cancel: Not displayed if PID ON/OFF is set to ON/OFF.
  - Alarm 1 Type: The default setting is for Controllers that are not equipped with HBHS alarms. For a Controller equipped with HBHS alarms, the Auxiliary Output 1 Assignment parameter (Advanced Function Setting Level) is set to a heater alarm. If the setting parameter 1, the Alarm 1 Type parameter will be displayed.
  - Refer to the E5CD Digital Controllers User's Manual (Cat. No. H224) for the setting method.
- \*5: The four numeric digits of the product code are displayed in the No. 2 display. The setting cannot be changed and there is nothing that you need to set.

### Error Display (troubleshooting)

When an error has occurred, the No. 1 display shows the error code. Take necessary measure according to the error code, referring the table below.

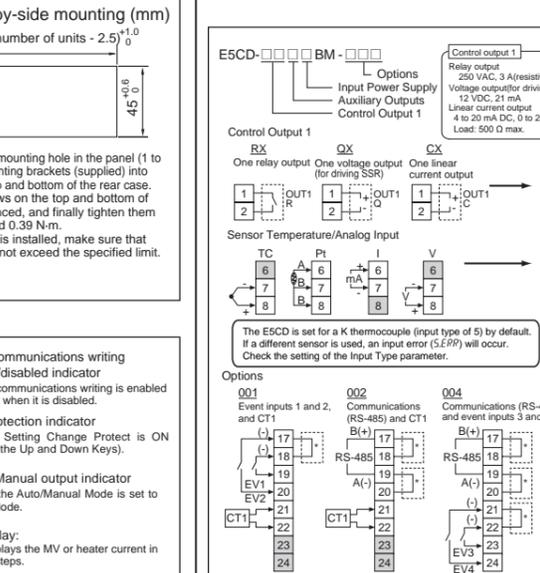
No. 1 display	Meaning	Action	Status of error
SEPR (S. Err)	Input error	Check the setting of the Input Type parameter, check the input wiring, and check for broken or shorts in the temperature sensor.	Control output: OFF Alarm: ON
E333 (E333)	A/D converter error	After the check of input error, turn the power OFF then back ON again. If the display remains the same, the controller may be repaired. If the display is restored to normal, then a probable cause can be external noise affecting the control system. Check for external noise.	Control output: OFF Alarm: OFF
E111 (E111)	Memory error	Turn the power OFF then back ON again. If the display remains the same, the controller may be repaired. If the display is restored to normal, then a probable cause can be external noise affecting the control system. Check for external noise.	Control output: OFF Alarm: OFF

If the input value exceeds the display limit (-9999 to 9999), though it is within the control range, [E333] will be displayed under -1999 and [E333] above 9999. Under these conditions, control outputs and alarms will operate normally. Refer to the E5CD Digital Controllers User's Manual (Cat. No. H224) for the controllable ranges.  
 \*6: Error shown only for "Process value / Set point". Not shown for other status.

### Precautions for Safe Use

- Be sure to observe the following precautions to prevent operation failure, malfunction, or adverse effects on the performance and functions of the product. Do not do so occasionally result in unexpected events. Use the product within specifications.
- The product is designed for indoor use only. Do not use the product outdoors. Do not use or store the product in any of the following locations:
    - Places directly subject to heat radiated from heating equipment.
    - Places subject to intense temperature change.
    - Places subject to splashing liquid or oil atmospheres.
    - Places subject to vibration and large shocks.
    - Places subject to dust or corrosive gas (in particular, sulfide gas and ammonia gas).
  - Do not store the Digital Controller within the rated ambient temperature and humidity. Provide forced-cooling if required.
  - To allow heat to escape, do not block the area around the product. Do not block the ventilation holes on the product.
  - Be sure to wire properly with correct signal name and polarity of terminals.
  - For the wiring materials for the E5CD-B, use stranded or solid copper wires with a cross-sectional area of 0.25 to 1.5 mm<sup>2</sup> (equivalent to AWG24 to AWG16). The stripping length is 10 mm if ferrules are used and 8 mm if ferrules are not used. Connect only one wire to each terminal.
  - Do not wire the terminals which are not used.
  - Allow as much space as possible between the controller and devices that generate a powerful high-frequency or surge. Separate the high-voltage or large-current power lines from other lines, and avoid parallel or common wiring with the power lines when you are wiring to the terminals.
  - Make sure that the rated voltage is attained within two seconds of turning ON the power using a switch or relay contact. If the voltage is applied gradually, the power may not be reset or output malfunctions may occur.
  - Make sure that the Digital Controller has 30 minutes or more to warm up after turning ON the power before starting actual control operations to ensure the correct temperature display.
  - When using adaptive control, turn ON power for the load at the same time as or before supplying power to the Digital Controller.
  - During tuning, ensure that the power for the load (e.g., heater) is ON. Otherwise, the correct tuning result cannot be calculated and optimal control will not be possible. Tuning is used in the following functions: AT, adaptive control, automatic filter adjustment, and water-cooling output adjustment.
  - A switch or circuit breaker should be provided close to this unit. The switch or circuit breaker should be within easy reach of the operating area and must be marked as a disconnecting means for this unit.
  - Do not wire anything to the release hole.
  - Wipe off any dirt from the Digital Controller with a soft dry cloth. Never use thinners, benzene, alcohol, or any other cleaners that contain these or other organic solvents. Deformation or discoloration may occur.
  - Design system (control panel, etc.) considering the 2 second of delay that the controller's output to be set after power ON. The output will turn OFF when you move to the Initial Setting Level. Take this into consideration when performing control.
  - The number of non-volatile memory write operations is limited. Therefore, use RAM write mode when frequently overwriting data during communications or other operations.
  - When disassembling the Digital Controller for disposal, use suitable tools.
  - Do not exceed the communications distance that is given in the specifications and use the specified communications cable. Refer to the E5CD Digital Controllers User's Manual (Cat. No. H224) for the communications distance and cable specifications.
  - Do not turn the power supply to the Digital Controller ON or OFF while the USB-Serial Conversion Cable is connected. The Digital Controller may malfunction.
  - Do not use the Temperature Controller if the front sheet is peeling.
  - Follow the following precautions when you wire the Digital Controller.
    - When you insert a flat-blade screwdriver into a release hole on the terminal block, do not tilt or twist the screwdriver. The terminal block may be damaged.
    - Insert a flat-blade screwdriver into the release holes at an angle. The terminal block may be damaged if you insert the screwdriver straight in.
    - Do not allow the flat-blade screwdriver to fall out while it is inserted into a release hole.
    - Do not bend a wire past its natural bending radius or pull on it with excessive force. Doing so may cause the wire to break.
    - Do not use crossover wiring except for the input power supply and communications.

### Connections

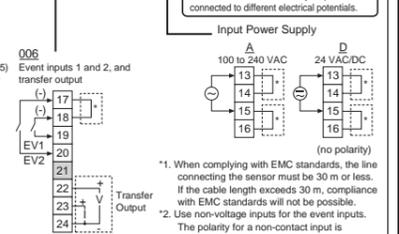


### Specifications

Power supply voltage	100 to 240 VAC, 50/60 Hz or 24 VAC, 50/60 Hz / 24 VDC
Operating voltage range	85 to 110% of the rated voltage
Power consumption	Option 000: 5.2 VA max. (100 to 240 VAC) 3.1 VA max. (24 VAC) / 6 W max. (24 VDC) 6.5 VA max. (100 to 240 VAC) 4.1 VA max. (24 VAC) / 2.3 W max. (24 VDC)
All other specifications:	Thermocouple: (±0.3 % of indication value or ±1°C, whichever is greater) ±1 digit max. Platinum resistance thermometer: (±0.2 % of indication value or ±0.8°C, whichever is greater) ±1 digit max. Analog input: 0.2 % FS ±1 digit max. Output current: approx. 7 mA per contact. ON: 1 kΩ max., OFF: 100 kΩ min. ON: residual voltage 1.5 V max., OFF: leakage current 0.1 mA max. Relay output: SPST-NO 250VAC, 3A(resistive load) Electrical life of relay: 100,000 operations Voltage output (for driving SSR): 12 VDC ±2%, 21 mA Linear current output: 4 to 20 mA DC, 0 to 20 mA DC Load: 500 Ω max. 2-ON/OFF or 2-PID control Relay outputs: SPST-NO, 250 VAC, 2 A (resistive load) Electrical life of relay: 100,000 operations 4 to 20 mA DC with load of 500 Ω max. 1 to 5 VDC with load of 1 kΩ min. (Avoid freezing or condensation)
Indication accuracy (Ambient temperature: 23°C)	
Event input	
Contact input	
Non-contact input	
Control output 1	
Control method	
Auxiliary outputs	
Transfer output	
Ambient temperature	
Ambient humidity	
Storage temperature	
Altitude	
Recommended fuse	
Weight	
Degree of protection	
Installation environment	
Memory protection	

### Other functions

Refer to the E5CD Digital Controllers User's Manual (Cat. No. H224) for information on the Advanced Function Setting Level, Monitor/Setting Item Level, Manual Control Level, and other functions.  
 Refer to the E5CD Digital Controllers Communications Manual (Cat. No. H225) for information on communications.



### Precautions for Correct Use

- Connecting Wires to Push-In Plus Terminal Block
  - Part Names of the Terminal Block
  - Connecting Wires with Ferrules and Solid Wires: Insert the solid wire or ferrule straight into the terminal block until the end strikes the terminal block.
  - Connecting Stranded Wires: Use the following procedure to connect the wires to the terminal block.
    - Hold a flat-blade screwdriver at an angle and insert it into the release hole.
    - With the screwdriver still inserted into the release hole, remove the wire from the terminal insertion hole.
    - Remove the flat-blade screwdriver from the release hole.
- Removing Wires from Push-In Plus Terminal Block
  - Use the following procedure to remove wires from the terminal block. The same method is used to remove stranded wires, solid wires, and ferrules.
    - Hold a flat-blade screwdriver at an angle and insert it into the release hole.
    - With the screwdriver still inserted into the release hole, remove the wire from the terminal insertion hole.
    - Remove the flat-blade screwdriver from the release hole.

Only the value set to the HS: Temperature Input Shift parameter is applied to the entire temperature input range. When the process value is 200°C, the process value is treated as 201.2°C after input shift if the input shift value is set to 1.2°C. The process value is treated as 198.8°C after input shift if the input shift value is set to -1.2°C.

### Other functions

Refer to the E5CD Digital Controllers User's Manual (Cat. No. H224) for information on the Advanced Function Setting Level, Monitor/Setting Item Level, Manual Control Level, and other functions.  
 Refer to the E5CD Digital Controllers Communications Manual (Cat. No. H225) for information on communications.

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