Thank you for choosing a SYSDRIVE 3G3RV/3G3PV/3G3FV Inverter and DeviceNet Communications Card. This manual describes the specifications and operating methods of the DeviceNet Communications Card used for exchanging data between an Inverter and a Programmable Controller. Specifically, it describes the operation methods, communications methods, and data setting methods of the 3G3FV-PDRT1-SINV1 DeviceNet Communications Card. Proper use and handling of the product will help ensure proper product performance, will length product life, and may prevent possible accidents.
Please read this manual thoroughly and handle and operate the product with care. For details about the 3G3RV/3G3PV/3G3FV Inverter and DeviceNet communications system, refer to the following manuals.

SYSDRIVE 3G3RV User's Manual (1532)
SYSDRIVE 3G3PV User's Manual (1537)
SYSDRIVE 3G3FV User's Manual (1516)
DeviceNet Unit Operation Manual (W380)
DeviceNet (CompoBus/D) Operation Manual (W267)

## NOTICE

1. This manual describes the functions of the product and relations with other products. You should assume that anything not described in this manual is not possible.
2. The name "SYSMAC" in this manual refers to the SYSMAC CS/CJ-series, C200HX/HG/HE, and CV-series Programmable Controllers that can be connected to a DeviceNet System. (C200HS Programmable Controllers support only the remote I/O function.)
3. Although care has been given in documenting the product, please contact your OMRON representative if you have any suggestions on improving this manual.
4. The product contains potentially dangerous parts under the cover. Do not attempt to open the cover under any circumstances. Doing so may result in injury or death and may damage the product. Never attempt to repair or disassemble the product.
5. We recommend that you add the following precautions to any instruction manuals you prepare for the system into which the product is being installed.

- Precautions on the dangers of high-voltage equipment.
- Precautions on touching the terminals of the product even after power has been turned off. (These terminals are live even with the power turned off.)

6. Specifications and functions may be changed without notice in order to improve product performance.

## Items to Check Before Unpacking

Check the following items before removing the product from the package:

- Has the correct product been delivered (i.e., the correct model number and specifications)?
- Has the product been damaged in shipping?
- Are any screws or bolts loose?
- Have all accessories been delivered together with or attached to the product?



# DeviceNet (CompoBus/D) Communications Card MODEL 3G3FV-PDRT1-SINV1 

## Notice:

OMRON products are manufactured for use according to proper procedures by a qualified operator and only for the purposes described in this manual.
The following conventions are used to indicate and classify precautions in this manual. Always heed the information provided with them. Failure to heed precautions can result in injury to people or damage to property.

DANGER
Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

## WARNING

Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury, or property damage.

## OMRON Product References

All OMRON products are capitalized in this manual. The word "Unit" is also capitalized when it refers to an OMRON product, regardless of whether or not it appears in the proper name of the product.
The abbreviation "Ch," which appears in some displays and on some OMRON products, often means "word" and is abbreviated "Wd" in documentation in this sense.
The abbreviation "PC" means Programmable Controller and is not used as an abbreviation for anything else.

## Visual Aids

The following headings appear in the left column of the manual to help you locate different types of information.

Note Indicates information of particular interest for efficient and convenient operation of the product.

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No patent liability is assumed with respect to the use of the information contained herein. Moreover, because OMRON is constantly striving to improve its high-quality products, the information contained in this manual is subject to change without notice. Every precaution has been taken in the preparation of this manual. Nevertheless, OMRON assumes no responsibility for errors or omissions. Neither is any liability assumed for damages resulting from the use of the information contained in this publication.

## - Transportation, Installation, Wiring, and Maintenance Precautions

WARNING Do not touch the conductive parts such as internal PCBs or terminal blocks while power is being supplied. Doing so may result in electrical shock.

WARNING Turn ON the input power supply only after mounting the front cover, terminal covers, bottom cover, Operator, and optional items. Leave them mounted in place while power is being supplied. Not doing so may result in electrical shock, malfunction, or damage to the product.

WARNING Wiring, maintenance, or inspection must be performed by authorized personnel. Not doing so may result in electrical shock or fire.

WARNING Wiring, maintenance, or inspection must be performed after turning OFF the power supply, confirming that the CHARGE indicator (or status indicators) is OFF, and after waiting for the time specified on the Inverter front cover. Not doing so may result in electrical shock.

WARNING Do not damage, pull on, apply stress to, place heavy objects on, or pinch the cables. Doing so may result in electrical shock, operation stoppage, or burning.

WARNING Do not attempt to disassemble or repair the Unit. Doing either of these may result in electrical shock, injury, or damage to the product.

Caution

Caution Do not apply any strong impact. Doing so may result in damage to the product or malfunction.

Caution
Do not store, install, or operate the product in the following places. Doing so may result in electrical shock, fire or damage to the product.

- Locations subject to direct sunlight.
- Locations subject to temperatures or humidity outside the range specified in the specifications.
- Locations subject to condensation as the result of severe changes in temperature.
- Locations subject to corrosive or flammable gases.
- Locations subject to exposure to combustibles.
- Locations subject to dust (especially iron dust) or salts.
- Locations subject to exposure to water, oil, or chemicals.
- Locations subject to shock or vibration.

Do not allow foreign objects to enter inside the product. Doing so may result in fire or malfunction.

Be sure to wire correctly and securely. Not doing so may result in injury or damage to the product.

Caution Be sure to firmly tighten the screws on the terminal block. Not doing so may result in fire, injury, or damage to the product.

Caution Carefully handle the product because it uses semiconductor elements. Careless handling may result in malfunction.

## Caution Take appropriate and sufficient countermeasures when installing systems in the following locations. Not doing so may result in equipment damage.

- Locations subject to static electricity or other forms of noise.
- Locations subject to strong electromagnetic fields and magnetic fields.
- Locations subject to possible exposure to radioactivity.
- Locations close to power supplies.


## - Operation and Adjustment Precautions

| 1 Caution | Do not carelessly change Inverter's settings. Doing so may result in injury or dam- <br> age to the product. |
| :--- | :--- |
| $\boxed{4}$ Caution $\quad$Be sure to perform the setting switch settings correctly and confirm the settings be- <br> fore starting operation. Not doing so may result in malfunction or damage to the <br> product. |  | product.

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## 1-1 Functions

The 3G3FV-PDRT1-SINV1 DeviceNet Communications Card is a dedicated communications interface card that makes it possible for the SYSDRIVE 3G3RV, 3G3PV, and 3G3FV Inverters to communicate with SYSMAC Programmable Controllers. Installing a DeviceNet Communications Card in a SYSDRIVE 3G3RV, 3G3PV, or 3G3FV Inverter permits a Programmable Controller to monitor RUN/STOP and operating conditions, and to make changes in set values.


## Easy Communications

The following two functions can be used simultaneously in DeviceNet communications between the CPU Unit of a SYSMAC PC and a SYSDRIVE 3G3RV, 3G3PV, or 3G3FV Inverter.

- Remote I/O Communications

I/O is automatically transferred between Slaves and the CPU Unit without any special programming in the CPU Unit. (Automatically transmits Inverter control inputs such as RUN or STOP from a SYSMAC PC to the SYSDRIVE Inverter and returns operation status of the Inverter or output frequency monitor data.)

- Message Communications

Message communications are performed between a CPU Unit to which a Master Unit is mounted and Slaves (SYSDRIVE 3G3RV/3G3PV/3G3FV Inverters) by executing specific instructions (such as CMND and IOWR, depending on the model of SYSMAC PC used) from the program in the CPU Unit. (Allows some parameter setting and monitoring, Inverter output frequency, output voltage, or output current. If the remote I/O communications is not performed, Inverter control data such as RUN or STOP can be input through this message communications function.)
Remote I/O communications for the DeviceNet Communications Card are performed using either 4 or 8 words allocated in the I/O Area of the SYSMAC PC. The Inverter can be controlled using remote I/O communications because the basic control I/O functions, frequency setting functions, and output frequency monitoring functions are assigned to remote I/O. The allows the Inverter to be controlled through simple I/O processing.

## ■ Communications with SYSMAC CS/CJ-series, C200HX/HG/HE, and CV-series PCs

The DeviceNet communications system is supported by both SYSMAC CS/CJ-series, C200HX/HG/ HE, and CV-series Programmable Controllers. Up to twice as many Inverters can be connected in comparison to SYSMAC BUS Remote I/O Systems to support even larger control systems.

Note 1. The maximum number of nodes that can be connected to the system depends on the type of Master Unit used, whether the message function is used, and the number of words used by remote I/O communications. See 1-4 DeviceNet System Configuration for further details.
Note 2. The SYSMAC CS/CJ-series includes the CS1G, CS1H and CJ1G Programmable Controllers. The SYSMAC CV Series includes the CV1000, CV2000, and CVM1 Programmable Controllers. SYSMAC C200HS PCs support only remote I/O communications.

## Multi-vendor Network

DeviceNet conforms to the DeviceNet open field network specification, which means that devices (Masters and Slaves) produced by other manufacturers can also be connected to the Network. The DeviceNet Communications Card supports the DeviceNet AC/DC drive object.

## Choice of Communications Functions

The DeviceNet Communications Card has various functions to choose from to suit the Inverter applications.

- Remote I/O Communications

Either basic remote I/O control or special remote I/O can be chosen for remote I/O allocation to suit the application. Special I/O control can be used to control and set all functions for 3G3RV/3G3PV/3G3FV-series Inverters.

- Message Communications

Basic Inverter control and monitoring is possible with DeviceNet explicit messages, which are defined for AC/DC driver objects. Remote I/O and message communications can be used simultaneously, i.e., remote I/O control can be performed at the same time as other control using message communications.

## Applicable to Various System Configurations

Remote I/O communications and message communications are available as communications functions. Normal control inputs are controlled by the remote I/O communications function. When necessary, the message communications function is used to monitor each Inverter.

Note For connecting the DeviceNet Communications Card of the Inverter, use DCA1-5C10 Thin Cables and branch them from the T-branch Tap.
Thick Cables cannot be used for this kind of wiring because of the terminal block dimensions. As for multi-drop wiring, use Thin Cables for direct insertion. Thick Cables cannot be used for this kind of wiring.


## 1-2 New Functions

The software of the previous DeviceNet Communications Card (3G3FV-PDRT1-SIN) has been upgraded with this model (3G3FV-PDRT1-SINV1), and new functions have been added.

Note The upgraded software used with this model is Ver. 2.0. The software version can be confirmed using the Configurator.

## New Remote I/O Function

A new remote I/O function has been added to the three existing functions (basic remote I/O, standard remote I/O, and special remote I/O). The new remote I/O, called control remote I/O, contains functionality and arrays matching the Inverter control terminal I/O signals, and it provides easy-to-use specifications for reduced wiring.

Note The control remote I/O function does not conform to the AC/DC drive profile, but is specially set for this product.

## Changes to Remote I/O Switching Methods

The four types of remote I/O functions use explicit messages for switching. The following table shows the changed area settings for the remote I/O to be set.

| Item | Original area (before changes) |  | New area (after changes) |  |
| :--- | :--- | :--- | :--- | :--- |
| Remote input switching | Class: | $100(64 \mathrm{Hex})$ | Class: | $101(65 \mathrm{Hex})$ |
| $($ SYSMAC $\leftarrow$ Inverter) | Instance: | $01(01 \mathrm{Hex})$ | Instance: | $01(01 \mathrm{Hex})$ |
|  | Attribute: | 202 (CA Hex) | Attribute: | $01(01 \mathrm{Hex})$ |
| Remote output switching | Class: | $100(64 \mathrm{Hex})$ | Class: | $101(65 \mathrm{Hex})$ |
| $($ SYSMAC $\rightarrow$ Inverter) | Instance: | $01(01 \mathrm{Hex})$ | Instance: | $01(01 \mathrm{Hex})$ |
|  | Attribute: | $203($ CB Hex) | Attribute: | $02(02 \mathrm{Hex})$ |

## - Parameter Reading and Writing Using Explicit Messages

An event parameter reading and writing function has been added that uses explicit messages. Although previously it was necessary to set special remote I/O to read and write parameters, explicit messages can now be used so that remote I/O can be selected more freely.

## New Communications Power Supply Interrupt Detection Function

A function has been added that detects interruptions in the communications power supply and detects errors if the DeviceNet communications power supply falls below the specified voltage.

## 3G3RV Special Remote I/O Supported from Version VSF105091 (VSF105081)

Special remote I/O can be used with the 3G3RV beginning with 3G3RV software version VSF105091 (Asian models: VSF105081). Special remote I/O is not supported by earlier versions.

Note Other DeviceNet communications functions can be used regardless of the software version.

## 1-3 DeviceNet Features

## - System Configuration Example



## Multi-vendor Network

DeviceNet conforms to the DeviceNet open field network specification, which means that devices (Masters and Slaves) produced by other manufacturers can also be connected to the Network. Therefore, a wide range of field-level applications can be supported by combining valve devices, sensors, and other devices.

## Simultaneous Remote I/O and Message Services

Remote I/O communications to constantly exchange I/O data between the PC and Slaves can be executed simultaneously with message communications, to send/receive Master Unit data as required by the application. Therefore, a DeviceNet Network can be installed to flexibly handle applications that require both bit data and message data. Message communications can be achieved either by using OMRON's FINS commands or by using DeviceNet explicit messages.

## - Connect Multiple PCs to the Same Network

A Configurator (sold separately) can be used to enable connection of more than one Master to the Network, allowing message communications between PCs and between multiple groups of PCs and Slaves. This allows the DeviceNet Network to be used as a common bus to unify controls while reducing wiring.

## ■ Handle Multi-point Control and Line Expansions with Multi-layer Networks

A Configurator (sold separately) can be used to enable mounting more than one Master Unit to a single PC, allowing control of many more points. This feature can easily handle line expansions and other applications.

## - Free Remote I/O Allocation

A Configurator (sold separately) can be used to enable flexible allocation of I/O, i.e., in any area and in any order. This allows I/O allocations that suit the application to simplify programming and enable effective usage of PC memory areas.

## Handle Slaves with Different Response Speeds

A Configurator (sold separately) can be used to set the communications cycle time, enabling usage of Slaves with slow response times.

## ■ Easily Expand or Change Lines with Various Connection Methods

Use a multi-drop trunk line, T-branch multi-drop lines, or daisy-chain drop lines. All three connection methods can be combined to flexibly construct a Network that meets the needs of the application.

Note For connecting the DeviceNet Communications Card of the Inverter, use DCA1-5C10 Thin Cables and branch them from the T-branch Tap.

## 1-4 DeviceNet System Configuration

## 1-4-1 System Configuration

Open field network DeviceNet is a multi-bit, multi-vendor network that combines controls and data on a machine/line-control level.

Two types of communications are supported: 1) Remote I/O communications that automatically transfer I/O between Slaves and the CPU Unit of a SYSMAC PC without any special programming in the CPU Unit and 2) Message communications are performed between a CPU Unit to which a Master Unit is mounted and Slaves by executing specific instructions (such as CMND and IOWR, depending on the model of SYSMAC PC used) from the program in the CPU Unit.
A Configurator (sold separately) can be used to enable following. This allows the support of an even larger control system.

- I/O area words can be flexibly allocated for remote I/O communications.
- More than one Master Unit can be mounted to a single PC.
- More than one Master Unit can be connected in a single Network.


## - Fixed Allocation: Configuration without a Configurator

CS1W-DRM21, CJ1W-DRM21, C200HW-DRM21-V1, CVM1-DRM21-V1 DeviceNet Master Unit


Note 1. The Master Unit occupies one node of the DeviceNet Network.
Note 2. If C200HS PCs are used, only remote I/O communications are possible.
Note 3. If one node uses more than one word, the maximum number of nodes will be reduced by one node for each extra word that is used.

## Free Allocation: Configuration with a Configurator

CS1W-DRM21, CJ1W-DRM21,
C200HW-DRM21-V1 or CVM1-DRM21-V1
DeviceNet Master Unit


Note 1. The Master Unit and Configurator each occupy one node of the DeviceNet Network.
Note 2. If C200HS PCs are used, only remote I/O communications are possible.
Note 3. The maximum number of nodes that can be connected to the Network will be limited by the maximum number of control points of the PC used.

## 1-4-2 Configurator Overview

The Configurator is a software application run on a computer and is used to support a DeviceNet communications system. The Configurator can be connected to the network via a serial communications port (using Peripheral Bus or Host Link), or it can be connected directly using an interface (hardware) for connecting computers to the DeviceNet Network. The Configurator occupies one node on the DeviceNet Network, but has no specific functions on the network itself. The Configurator provides the following functions.

- Free Allocation of Remote I/O

The remote I/O allocations in the PCs can be changed from the Configurator. I/O can be flexibly allocated for each node within the specified I/O areas.

- More than One Master Unit per Network

Slaves can be set for each Master Unit from the Configurator enabling communications between multiple groups of PCs and Slaves. The maximum number of nodes connected to one Network remains at 64. One Slave can be connected to no more than one Master Unit.

- More than one Master Unit per PC

Remote I/O can be allocated for each Slave of the Master Unit from the Configurator, so more than one Master Unit can be mounted to the same PC.

Note In allocating Remote I/O for each Master Unit, be careful not to allow any dual allocation.

## Configurator Specifications

| Item |  | WS02-CFDC1-E | 3G8F5-DRM21 | 3G8E2-DRM21 |
| :---: | :---: | :---: | :---: | :---: |
| Personal computer |  | --- | Desktop model | Notebook model |
| Components |  | Installation disk (software) | Installation disk (software) Dedicated ISA Board | Installation disk (software) Dedicated PCMCIA Card DeviceNet Interface Unit |
| Operating environment | Hardware | Computer: IBM PC/AT or compatible <br> CPU: Windows NT: 166 MHz Pentium min. <br> Memory: 32 MB min. <br> Hard disk: 15 MB min. free space |  |  |
|  | OS | Windows 95, 98, 2000, or NT 4.0 |  |  |
|  | DeviceNet interface | No accessories | Dedicated ISA Board | Dedicated PCMCIA Card DeviceNet Interface Unit |
| Relation to Network |  | Operates as one node on the Network, requires one node address, and only one Configurator can be connected to the Network. (The Configurator can be disconnected from the Network after remote I/O has been allocated.) |  |  |

## 1-4-3 DeviceNet Communications Specifications

| Item |  |  | Specific |
| :---: | :---: | :---: | :---: |
| Communications protocol |  | DeviceNet |  |
| Supported connections (communications) |  | Master-Slave: Remote I/O and explicit messages <br> Peer-to-peer: FINS messages <br> Both conform to DeviceNet specifications. |  |
| Connection forms |  | Combination of multi-drop and T-branch connections (for trunk and drop lines) |  |
| Baud rate |  | 500 Kbps , 250 Kbps , or 125 Kbps (switchable) |  |
| Communications media |  | Special 5 -wire cables ( 2 signal lines, 2 power lines, and 1 shield line) <br> Thick Cable: DCA2-5C10 (100 m) <br> Thin Cable: $\quad$ DCA1-5C10 ( 100 m ) |  |
| Communications distances | 500 Kbps | Network length: 100 m max. <br> Drop line length: 6 m max. <br> Total drop line length: 39 m max. |  |
|  | 250 Kbps | Network length: <br> Drop line length: <br> Total drop line length | 250 m max. 6 m max. 78 m max. |
|  | 125 Kbps | Network length: <br> Drop line length: <br> Total drop line length | 500 m max. 6 m max. 156 m max. |
| Communications power supply |  | 24 VDC $\pm 1 \%$, supplied externally <br> (Slave power supply: 11 to 25 VDC) <br> Recommended power supply: OMRON S82H Series or S82J Series |  |
| Max. number of nodes |  | 64 nodes |  |
| Max. number of Masters |  | Without Configurator: 1 <br> With Configurator: 63 |  |
| Max. number of Slaves |  | Without Configurator: 63 <br> With Configurator: 63 |  |
| Error control |  | CRC check |  |

## 1-4-4 Inverter

The maximum number of Inverters that can be connected to one Network depends on the PC model that is used, the remote I/O functions of the Inverter, and whether message communications are used or not. (Use the message communications function for setting some parameters and for monitoring the output current.) The differences between models are provided in the following tables.

## ■ CS1W-DRM21 or CJ1W-DRM21 Master Units

## - Communications without Configurator: Fixed Allocations

| Applicable PC | CS Series | CJ Series |
| :--- | :--- | :--- |
| Master Unit | CS1W-DRM21 | CJ1W-DRM21 |
| Supported communications | Remote I/O and messages |  |
| Maximum number of Slaves per <br> Master Unit | 63 |  |
| Maximum number of controlled <br> points per Master Unit | 2,048 |  |
| Allocation areas | Select one of the following settings, using the software switch (Fixed <br> Area Setting 1, 2, or 3 Switch) in the words allocated to the Master <br> Unit in the CIO Area: <br> 1. OUT: CIO 3200 to CIO 3263; IN: CIO 3300 to CIO 3363 (default) <br> 2. OUT: CIO 3400 to CIO 3463; IN: CIO 3500 to CIO 3563 <br> 3. OUT: CIO 3600 to CIO 3663; IN: CIO 3700 to CIO 3763 |  |
| Allocation method | Words are allocated for each node to the above data areas in node <br> address order only. <br> $8-p o i n t ~ S l a v e s: ~ A l l o c a t e d ~ 1 ~ w o r d ~(1 ~ n o d e ~ a d d r e s s) ~$ <br> $16-p o i n t ~ S l a v e s: ~ A l l o c a t e d ~ 1 ~ w o r d ~(1 ~ n o d e ~ a d d r e s s) ~$ <br> Slaves with more than 16 points: Allocated multiple words (multiple <br> node addresses) |  |
| Maximum <br> number of <br> Inverters | Without explicit <br> messages | 4 words remote I/O: 32 <br> 6 words remote I/O: 21 <br> 8 words remote I/O: 16 |

## - Communications with Configurator: Free Allocations

| Applicable PC | CS Series | CJ Series |
| :--- | :--- | :--- |
| Master Unit | CS1W-DRM21 | CJ1W-DRM21 |
| Supported communications | Remote I/O and messages |  |
| Maximum number of Slaves per <br> Master Unit | 63 | Using Settings in Words Allocated in DM Area: 16,000 points (IN: 500 <br> words $\times 1$ block; OUT: 500 words $\times 1$ block <br> Using Configurator: 32,000 points (IN: 500 words $\times 2$ blocks; OUT: 500 <br> words $\times 2$ blocks <br> Mainimum number of controlled per Master Unit |
| CIO 0000 to CIO 6143 |  |  |
| WR: W000 to W511 |  |  |
| AR: H000 to H511 |  |  |
| DM: D00000 to D32767 |  |  |
| EM: E00000 to E32767 |  |  |


| Applicable PC | CS Series CJ Series |
| :---: | :---: |
| Allocation method | Words are allocated to each node in the above data areas in any order. The following limitations apply: <br> - Using Settings in Words Allocated to Master Unit in DM Area: <br> The following limitations apply when allocating words using settings in the DM Area. <br> Words are allocated in 2 blocks (OUT 1, IN 1). Each block consists of sequential words. <br> Words for each slave are allocated inside the allocated words in order of node number. <br> (It is not necessary to allocate words to unused node numbers.) <br> The leftmost byte of a word cannot be allocated to an 8-point Slave. <br> - Using the Configurator: <br> Using the Configurator allows much wider allocation than using settings in the DM Area. <br> Words are allocated in 4 blocks (OUT 1, OUT 2, IN 1, IN 2). Each block consists of sequential words. <br> Words for each slave can be allocated inside the allocated words in any order. <br> - Limitations That Apply to Both Methods <br> The following limitations apply when allocating words using either settings in the DM Area or using the Configurator. <br> The maximum that can be allocated in one block is 500 words. <br> For Slaves with more than 8 points, the first byte cannot be specified as the leftmost byte ( 7 to 15). <br> The same Slave cannot be used for more than one Master Unit. Words are allocated to Slaves as follows: <br> - 8-point Slaves: Allocated leftmost or rightmost byte of a word. <br> - 16-point Slaves: Allocated 1 word. <br> - Slaves with more than 16 points: Allocated multiple words (for Slaves with an odd number of bytes, the last byte will be the rightmost byte). |
| Maximum number of Inverters (using one Master Unit only) | 63 |
| Maximum number of Inverters with more than one Master Unit | Calculate from the number of words allocated in the data areas and the number of words allocated to the Inverters ( 4 to 8 words). <br> The DM Area cannot be manipulated by bit, so it cannot be allocated for remote I/O for Inverters. |

- C200HW-DRM21-V1 or CVM1-DRM21-V1 Master Units
- Communications without Configurator: Fixed Allocation

| Applicable PC |  | CV Series | CS Series/ C200HX/HG/HE | C200HS |
| :---: | :---: | :---: | :---: | :---: |
| Master Unit |  | CVM1-DRM21-V1 | C200HW-DRM21-V1 |  |
| Supported communications |  | Remote I/O and messages | Remote I/O and messages | Remote I/O |
| Max. No. of Slaves per Master Unit |  | 63 | 50 | 32 |
| Max. No. of controlled points per Master Unit |  | 2,048 | 1,600 | 1,024 |
| Allocation areas |  | OUT: CIO 1900 to CIO 1963 <br> IN: CIO 2000 to CIO 2063 | OUT: IR 050 to IR 099 IN: IR 350 to IR 399 | OUT: IR 50 to IR 81 <br> IN: IR 350 to IR 381 |
| Allocation method |  | Words are allocated for each node to the above data areas in node address order only. <br> 8 -point Slaves: Allocated 1 word <br> 16-point Slaves:Allocated 1 word <br> Slaves with more than 16 points: Allocated multiple words |  |  |
| Max. No. of Inverters | Without explicit messages | 4 words remote I/O: 32 <br> 6 words remote I/O: 21 <br> 8 words remote I/O: 16 | 4 words remote I/O: 25 <br> 6 words remote I/O: 16 <br> 8 words remote I/O: 12 | 4 words remote I/O: 16 <br> 6 words remote I/O: 10 <br> 8 words remote I/O: 8 |
|  | With explicit messages | 4 words remote I/O: 32 <br> 6 words remote I/O: 21 <br> 8 words remote I/O: 16 | 4 words remote I/O: 25 <br> 6 words remote I/O: 16 <br> 8 words remote I/O: 12 | - |

## - Communications with Configurator: Free Allocation

| Applicable PC | CV Series | CS Series/ <br> C200HX/HG/HE | C200HS |
| :--- | :--- | :--- | :--- |
| Master Unit | CVM1-DRM21-V1 | C200HW-DRM21-V1 |  |
| Supported communications | Remote I/O and <br> messages | Remote I/O and <br> messages | Remote I/O |
| Max. No of Slaves per <br> Master Unit | 63 | 63 | 63 |
| Max. No. of controlled points <br> per Master Unit | 6,400 (100 words $\times 4$ <br> blocks) | Without messages: <br> 4,800 <br> With messages: 1,600 | 1,280 (total of 4 blocks) |


| Applicable PC |  | CV Series | CS Series/ C200HX/HG/HE | C200HS |
| :---: | :---: | :---: | :---: | :---: |
| Allocation areas |  | Core I/O Area: <br> CIO 0000 to <br> CIO 2555 <br> CIO 0000 to <br> CIO 2427 for <br> CV500/CVM1-CPU01(- <br> $\mathrm{V} \square)$ | IR Area 1: IR 000 to IR 235IR Area 2: IR 300 to IR 511 |  |
|  |  | CPU Bus Link Area: G008 to G255 | HR Area: HR 00 to HR 99 <br> LR Area: LR 00 to LR 63 |  |
|  |  | DM Area: <br> D00000 to <br> D24575 <br> D00000 to <br> D08191 for <br> CV500/CVM1-CPU01 <br> (-V $\square$ ) | DM Area: <br> DM 0000 to DM 5999 <br> DM 0000 to DM 4095 for C200HE-CPU11 (-Z) | DM Area: <br> DM 0000 to DM 5999 |
| Allocation method |  | Words are allocated to each node in the above data areas in any order using the Configurator. <br> The following limitations apply: <br> The allocation areas are in 4 blocks (OUT 1, OUT 2, IN 1, and IN 2). Each block consists of sequential words. <br> 100 words max. per block. <br> For Slaves with more than 8 points, the first byte cannot be specified in leftmost bits ( 7 to 15). <br> Words are allocated to Slaves as follows: <br> 8-point Slaves: Allocated leftmost or rightmost byte of 1 word <br> 16-point Slaves:Allocated 1 word <br> Slaves with more than 16-points: Allocated multiple words (For Slaves with an odd number of bytes, the last byte will be the rightmost byte) |  |  |
| Max. No. of Inverters (using one | Without explicit messages | 63 | 4 remote I/O words: 63 <br> 6 remote I/O words: 50 <br> 8 remote I/O words: 37 | 4 words remote I/O: 20 <br> 6 words remote I/O: 13 <br> 8 remote I/O words: 10 |
| Master Unit only) | With explicit messages | 63 | 4 remote I/O words: 25 6 remote I/O words: 16 8 remote I/O words: 12 | --- |
| Max. No. Inverters with more than one Master Unit |  | Calculate from the number of words allocated in the data areas and the number of words allocated to the Inverters ( 4 or 6 words). <br> Note 1. The DM Area cannot be manipulated by bit, so it cannot be allocated for remote I/O for Inverters. <br> Note <br> 2. If the CPU Bus Link is used with a CV-series PC, the CPU Bus Link Area will be used for the CPU Bus Link Therefore, the CPU Bus Link Area cannot be allocated to Inverters if the CPU Bus Link is used. |  |  |



- DeviceNet Communications Line Design -

2-1 Network Configuration Overview
2-2 Network Configuration Restrictions
2-3 Communications Power Supply
2-4 Communications Line Noise Prevention

## 2-1 Network Configuration Overview

The following diagram shows the configuration of a DeviceNet Network.


DeviceNet cables (5-wire cables) are used for the trunk lines and drop lines.

## 2-1-1 Network Components

## Nodes

There are two kinds of nodes on a DeviceNet Network: The Master and Slaves. The Slaves connect to external I/O and the Master administers the Network and manages the external I/O of the Slaves. The Master and Slaves can be connected at any location in the Network, as shown in the preceding diagram.

## Trunk/Drop Lines

The trunk line refers to the cable that has Terminating Resistors on both ends. Cables branching from the trunk line are known as drop lines. The trunk line length does not necessarily coincide with the maximum length of the Network. DeviceNet communications are transmitted through 5 -wire cables. The cables come in thick and thin versions.

## Connection Methods

Two methods can be used to connect DeviceNet nodes: The T-branch method and the multi-drop method. With the T-branch method, the node is connected to a drop line created with a T-branch Tap. With the multi-drop method, the node is directly connected to the trunk line or the drop line. Secondary branches can be made from a drop line. Both of these connection methods can be used in the same Network.

## Terminating Resistors

Terminating Resistors are connected at each end of the trunk line to reduce signal reflection and stabilize communications. There are two kinds of Terminating Resistors available: One that is provided with a T-branch Tap and a Terminal-block Terminating Resistor. Use a DeviceNet Cable when connecting a Terminal-block Terminating Resistor.

## - Communications Power Supplies

To use DeviceNet, connect a communications power supply to the communications connector of each node with a 5 -wire cable. Basically, a communications power supply, internal circuit power supply, and I/O power supply must be provided separately.

## 2-1-2 Connections

## - Trunk and Drop Lines

The trunk line is a cable to which Terminating Resistors are connected at the ends. Drop lines are cables that branch from the trunk lines. A special 5 -wire cable is used for both the trunk lines and the drop lines.

## Branching Patterns

## Branching Patterns from Trunk Line

1. One drop line from
trunk line

2. Three drop lines (maximum) from trunk line

3. Node connected directly to trunk line


## Branching Patterns from Drop Line

4 One drop line from
drop line
5. Three drop lines (maximum) from drop line

6. Node connected directly to drop line


Various forms of connection can be used on the same Network, as shown in the following diagram. Any number of nodes up to 63 can be connected onto a single drop line.

Note Design the Inverter wiring for T-branch wiring purposes using Thin Cables.


## 2-2 Network Configuration Restrictions

DeviceNet communications are designed to meet a wide range of applications by providing a choice of baud rates and allowing different combinations of T-branch and multi-drop connections. The restrictions of DeviceNet communications that are required to enable the various communications possibilities are described here.

## 2-2-1 Baud Rate and Communications Distance

The maximum length of the DeviceNet communications cables is restricted by the baud rate and the type of cable used. The three types of restrictions on DeviceNet communications cable length are as follows:

- Maximum network length
- Drop line length
- Total drop line length

Be sure to design and configure a Network that meets the conditions provided below to ensure reliable communications.

## - Maximum Communications Distance

| Baud rate | Maximum network length |  | Drop line length | Total drop line <br> length |
| :--- | :--- | :--- | :--- | :--- |
|  | Thick Cable | Thin Cable |  |  |
| 500 kbps | 100 m max. | 100 m max. | 6 m max. | 39 m max. |
| 250 kbps | 250 m max. | 100 m max. | 6 m max. | 78 m max. |
| 125 kbps | 500 m max. | 100 m max. | 6 m max. | 156 m max. |

Note Thick Cable (5-wire): DCA2-5C10 (100 m)
Thin Cable (5-wire): DCA1-5C10 (100 m)

## Maximum Network Length

The length of the Network is longest at either the distance between the two most distant nodes or at the distance between the Terminating Resistors.
There are two types of cables: Thick Cables and Thin Cables. The cable thickness affects signal deterioration. The maximum length of the Network therefore depends on the type of cable used as shown in the previous table.
The following restrictions apply to Networks in which both Thick and Thin Cables are combined.

| Baud rate | Maximum Network length |
| :--- | :--- |
| 500 kbps | Thick Cable length + Thin Cable length $\leqq 100 \mathrm{~m}$ |
| 250 kbps | Thick Cable length $+2.5 \times$ Thin Cable length $\leqq 250 \mathrm{~m}$ |
| 125 kbps | Thick Cable length $+5.0 \times$ Thin Cable length $\leqq 500 \mathrm{~m}$ |

## Drop Line Length

The length of the drop line is measured from the point in the trunk line where the original branch was made to the end of the branch. The maximum length of a drop line is 6 m . It is possible to make a secondary branch from a drop line.

## Total Drop Line Length

The total drop line length is the total sum length of all the drop lines (but not including the trunk line). Do not exceed the maximum total drop line length (even when the length of each individual drop line is 6 m or less). The standard for the total drop line length varies with the baud rate as shown in the previous table.

## Configuration Example

The following configuration example shows the maximum length of the Network, the drop line lengths, and the total drop line length.


## Maximum Network Length

Drop Line Length

Total Drop Line Length

The longest distance between nodes is 48 m , and the distance between the two Terminating Resistors is 40 m . The maximum Network length is therefore 48 m .

There are four branch points in the trunk line. The length of each drop line is shown in the diagram. The maximum drop line length is 6 m .

The sum of all the drop lines is 40 m .

## 2-2-2 Locating Terminating Resistors

Be sure to connect the Terminating Resistors at both ends of the trunk line to reduce signal reflection and stabilize communications.
When there is a T-branch Tap 6 m or less from the end of the trunk line (or the node):
A Terminating Resistor attached to a T-branch Tap can easily be mounted without taking up much space.
When there is not a T-branch Tap 6 meters or less from the end of the trunk line (or the node):
A Terminating Resistor must be connected before that point. Either a T-branch Tap mounted to a Terminating Resistor or a terminal block with Terminating Resistor can be used. In this case, be sure to make the cable length 1 m or less from the node to the Terminating Resistor.


## 2-3 Communications Power Supply

## 2-3-1 Locating the Communications Power Supply

## Basic Concept

- The communications power supply must be 24 VDC.
- Make sure that the power is supplied from the trunk line.
- When providing power to several nodes from one power supply, if possible try to locate the nodes in both directions from the power supply.
- Provide power through Power Supply Taps. It is, however, possible to use T-branch Taps instead when there is one communications power supply in the system and the total current consumption is less than 5 A.
- The power supply capacity for cables is restricted to 8 A for Thick Cables and 3 A for Thin Cables.
- A single Network is usually supplied by one power supply. It is, however, possible to have more than one power supply when power supply specifications cannot be met with a single power supply. (See 2-3-4 Step 3: Splitting the System into Multiple Power Supplies.)
- Fully consider the power supply capacity allowance in the design.
- If the power supply is switched OFF during the operation of the Network, there may be a malfunction in the nodes.
- The current capacity of the drop line varies according to its length. The longer the drop line, the lower its maximum capacity becomes. This is the same whether the cable is thick or thin. Calculate the current capacity passing through the drop line I (the total current consumption at the drop line) using the following formula.

$$
\begin{array}{lll}
I=4.57 / L & \text { I: } & \text { Permissible current }(A) \\
& \text { L: } & \text { Length of the drop line }(m)
\end{array}
$$

## Flowchart

Use the flowchart below to determine the communications power supply on the trunk line. Satisfy the conditions for each drop line on page 2-6.


## Power Supply Location Patterns

The power supply can be located in the configurations shown below. Basically, select from the configurations 1 and 2.
Consider using configuration 3 when power supply specifications cannot be met by configurations 1 and 2. It is possible to use configuration 4 for a duplex power supply.

1 Locating the Nodes on Both Sides of the Power Supply


## 2 Locating the Nodes on One Side of the Power Supply

Note Configuration 1 is recommended for a single power supply to several nodes.


## 3 Splitting the Power Supply System with Multiple Power Supplies



## 4 Duplex Power Supply with Multiple Power Supplies



Note 1. If power supply specifications cannot be met with a single power supply when the current capacity of the Thick Cable exceeds 8 A even after the power supply location is modified, use more than one communications power supply.
Note 2. In configuration 1, the power can be supplied in two directions to the trunk line as long as the current capacity of each is 8 A or less when using Thick Cable, i.e., it is possible to have a configuration with a total maximum current capacity of up to 16 A .

Note 3. Consider changing to Thick Cable to meet specifications if the current capacity of the Thin Cable exceeds 3 A when using Thin Cable for the trunk line.

## Setting the Power Supply Location

Determine whether or not the current can be supplied normally by finding the current capacity required by each node and the voltage drop in the cables to be used to provide power. Calculate the values below in advance.

- The current capacity required by each node
- The distance between the power supply and each node

The current capacity of the 3G3FV-PDRT1-SINV1 DeviceNet Communications Card is approximately 20 mA .

## - Calculating the Power Supply Location

There are two methods to find the best location of the communications power supply on the trunk line.

- Simple calculation from a graph
- Calculation by formula (Calculating the voltage drop from resistance and current consumption of the communications cables).
Each drop line must satisfy the equation on page 2-6, which represents the relationship between the drop line length and the current capacity for the drop line.

Note 1. From the graph, a hypothetical power supply location can be determined if the conditions calculated in the graph are met by estimating the worst configuration (that has the maximum voltage drop as shown in the diagram below).


Note 2. Even if the power supply specifications cannot be met using the graph, the conditions can be met and a hypothetical power supply location determined by using the formula.
Note 3. When the communications power supply and the internal circuit supply are the same, use the formula to calculate a hypothetical power supply location because it cannot be determined by using the graph.

## 2-3-2 Step 1: Determining the Best Location for the Power Supply from a Graph

A voltage drop occurs when a current flows through a communications cable. The longer the communications cable and the larger the current, the greater the voltage drop. The communications power supply at each node must be 11 VDC or more. To ensure the correct power supply, the relationship is plotted as shown in the following graph to find the maximum current that satisfies the voltage of the communications power supply at different trunk line lengths even if there is a voltage drop due to cable resistance.

## - Thick Cable

| Distance (m) | $\mathbf{0}$ | $\mathbf{2 5}$ | $\mathbf{5 0}$ | $\mathbf{1 0 0}$ | $\mathbf{1 5 0}$ | $\mathbf{2 0 0}$ | $\mathbf{2 5 0}$ | $\mathbf{3 0 0}$ | $\mathbf{3 5 0}$ | $\mathbf{4 0 0}$ | $\mathbf{4 5 0}$ | $\mathbf{5 0 0}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Max. current (A) | 8.00 | 8.00 | 5.42 | 2.93 | 2.01 | 1.53 | 1.23 | 1.03 | 0.89 | 0.78 | 0.69 | 0.63 |



## Thin Cable

| Distance (m) | $\mathbf{0}$ | $\mathbf{1 0}$ | $\mathbf{2 0}$ | $\mathbf{3 0}$ | $\mathbf{4 0}$ | $\mathbf{5 0}$ | $\mathbf{6 0}$ | $\mathbf{7 0}$ | $\mathbf{8 0}$ | $\mathbf{9 0}$ | $\mathbf{1 0 0}$ |
| :---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: | :---: |
| Max. current (A) | 3.00 | 3.00 | 3.00 | 2.06 | 1.57 | 1.26 | 1.06 | 0.91 | 0.80 | 0.71 | 0.64 |



## Determining the Best Location of the Power Supply from a Graph

Verify the Items 1 to 3 below for each node located in the same direction viewed from the power supply. Therefore, if nodes are located on both sides of the power supply, these items must be verified for all nodes located in each direction.

1 Find A, the total current consumption of all the nodes to which communications power is to be supplied.
2 Using the graph compute $B$, the maximum current flow in each cable from the power supply to the end of the trunk line according to the types of cables (Thick Cables or Thin Cables).
3 Compare the values found in steps 1 and 2 , above. If the first value $(A)$ is less than the second (B), this shows that power supply specifications are met and power can be supplied to all nodes at any point in the Network.
Note Be sure to refer to the correct graph as the maximum current flow is different for Thick and Thin Cables.

## Countermeasures

If the second value $(B)$ is less than the first $(A)$, use the following procedure to locate the communications power supply.

- Locate the communications power supply in the center of the Network and the nodes to both sides of it.
- If the nodes are already located at both sides of the power supply, move the power supply in the direction that requires the larger current capacity.
- If Thin Cable is being used, replace it with Thick Cable.

Note If, after following the above procedure, B is still less than A, go to Step 2 and determine the actual position of the nodes by the formula calculation method.

## - Calculation Example

The following example shows a Network that requires power to be supplied for 240 m on Thick Cable. The power supply is located in the center of the Network. Because the power supply is in the center, the maximum current will flow both to the left and to the right, enabling the supply of at least twice the maximum current as when the power supply is placed on the end of the Network. The current consumption for individual nodes is as follows:


Total power supply length on left = Total power supply length on right $=120 \mathrm{~m}$
Total current consumption on left: $0.1+0.25+0.2=0.55 \mathrm{~A}$
Total current consumption on right: $0.15+0.25+0.15=0.55 \mathrm{~A}$
Maximum current for the left side of the Thick Cable (see previous table) = approx. 2.5 A Maximum current for the right side of the Thick Cable (see previous table) approx. 2.5 A (using straight line approximation between 100 to 150 m )

## 2-3-3 Step 2: Calculating the Best Location of the Actual Nodes

Go to Step 2 if the best location for the power supply according to the specifications cannot be determined from the graphs. The second method calculates the best location for each actual node and does not estimate the worst possible configuration for the power supply.
Basically, in the DeviceNet Network the permissible maximum voltage drop within the system can be specified at 5 V for a power supply line (+V or -V ), by calculating the specifications for the voltage of the communications power supply ( 24 VDC ) and the input voltage of the communications power supply of each device ( 11 to 25 VDC).
Of the permissible $5-\mathrm{V}$ maximum voltage drop within the system, the permissible voltage drop is 4.65 V in the trunk lines and 0.35 V in the drop lines.

The following formulae are applicable when power is supplied independently for communications and the internal circuit. For details on voltage drop and formulae when the communications power supply and internal circuit power supply are shared, refer to the DeviceNet Operation Manual.

## - Formulae

Try to calculate the best location for each node using the formula below. If the best location for each node can be determined using the formula, the specifications for the power supply to each node can also be met. Do not exceed the maximum current capacity of the cable (Thick Cable: 8 A and Thin Cable: 3 A).

$$
\left\{\left(L_{1} \times R_{C}+N_{1} \times 0.005\right) \times I_{1}\right\}+\left\{\left(L_{2} \times R_{C}+N_{2} \times 0.005\right) \times I_{2}\right\}+\ldots . .+\left\{\left(L_{n} \times R_{C}+N_{n} \times 0.005\right) \times \ln \right\} \leqq 4.65 V
$$

Li : The distance $(\mathrm{m})$ of the trunk line between the power supply and node i .
Rc: Maximum cable resistance for approx. 1 m (Thick Cable: $0.015 \Omega / \mathrm{m}$, Thin Cable: $0.069 \Omega / \mathrm{m}$ )
Ni: The number of T-branch Taps on the trunk line between the power supply and node i .
li: The consumption current required for the communications power supply for node i.
$0.005 \Omega=$ The contact resistance of the T-branch Taps.
Note 1. If there are nodes on both sides of the power supply, the formula is used to calculate the best location in each direction, and if the conditions are satisfied, then the locations are valid. The conditions are satisfied if the following equations are true. Voltage drop (V) on trunk line at left side $\leqq 4.65 \mathrm{~V}$ Voltage drop (V) on trunk line at right side $\leqq 4.65 \mathrm{~V}$
Note 2. The above formulae are for the communications power supply. For Unit power supplies, perform calculations according to the power supply specifications of the Units.

## - Calculation Example



## Left Side Equation

Node
$(120 \times 0.015+3 \times 0.005) \times 0.1=0.1815(\mathrm{~V})$
Node 2: $\quad(80 \times 0.015+2 \times 0.005) \times 0.25=0.3025(\mathrm{~V})$
Node 3: $\quad(40 \times 0.015+1 \times 0.005) \times 0.2=0.121(\mathrm{~V})$
If $0.1815+0.3025+0.121=0.605 \mathrm{~V} \leqq 4.65 \mathrm{~V}$, the conditions are satisfied.

## Right Side Calculation

Node 4: $\quad(40 \times 0.015+1 \times 0.005) \times 0.15=0.09075(\mathrm{~V})$
Node 5: $\quad(80 \times 0.015+2 \times 0.005) \times 0.25=0.3025(\mathrm{~V})$
Node 6: $\quad(120 \times 0.015+3 \times 0.005) \times 0.15=0.27225(\mathrm{~V})$
If $0.09075+0.3025+0.27225=0.6655 \mathrm{~V} \leqq 4.65 \mathrm{~V}$, the conditions are satisfied.

## 2-3-4 Step 3: Splitting the System into Multiple Power Supplies

Go to Step 3 if the best location for the nodes cannot be calculated from the formulae. In the third step, there are multiple power supplies and the power supply system is split.

## ■ Splitting the Power Supply System

- Be sure to use a Power Supply Tap for each power supply when the Network is supplied by two or more power supplies.
- Remove the fuses in the Power Supply Tap to split the power supply system.

Once the power supply system is split, return to Step 1 or 2, and determine the best location of the nodes in each system.

## ■ Power Supply Tap Configuration



- Internal Circuitry of the Power Supply Tap



## 2-3-5 Dual Power Supplies

Because diodes are contained in Power Supply Taps, these taps can be used to construct a dual power supply system in the Network. Dual power supply differs from parallel operation of power supplies, so the following restrictions apply.

## - Restrictions

Dual power supply is basically used to ensure backup power supply, not parallel operation of power supplies. Therefore, each power supply to be used must meet the power allocation specifications (i.e., must satisfy steps 1 and 2).

## 2-4 Communications Line Noise Prevention

## 2-4-1 Communications Line Noise

The communications line sends and receives high-speed pulse signals, and checks whether the data is correct by checking the sequence of the signals. If the amount of noise on the communications line is too great, the interference will alter the communications signal data, and communications will be impossible. Communications lines are more sensitive and require higher speeds than normal I/O lines, so be sure that noise does not interfere with communications. Use the preventative noise countermeasures described here when configuring the system to ensure smooth system start up.

## 2-4-2 Grounding the Network

## - Grounding the Network

The DeviceNet Network must be grounded at only one location so that a ground loop is not created. The ground should also be connected as close as possible to the center of the Network. Connect the cable shield to the ground terminal on the communications power supply and then connect to a ground of $100 \Omega$ max., as shown in the following diagram.


If more than one communications power supply is connected to the same Network, ground only the one nearest the center of the Network. Do not connect the shield wire at the other power supplies.
Note 1. Always ground the communications cable shield at one and only one location in the Network.
Note 2. Always ground to $100 \Omega$ or less.
Note 3. Always use a separate ground. Never use the same ground as for Inverters or other drive system devices.

## Grounding the DeviceNet Communications Card

The DeviceNet Communications Card should be grounded according to DeviceNet recommendations installing a noise filter as shown in the following diagram. The ground is normally wired to the ground terminal (12 (G)).

Note If the cable grounded to the Inverter is not sufficient and is receiving noise interference, disconnect the grounding cable.


## 2-4-3 Communications Power Supply Noise Prevention

The communications power supply is the most important power supply in a DeviceNet Network. The following measures will prevent noise in the communications power supply.

- Use the recommended power supply (S82H/S82J) for communications.
- Use an independent power supply for communications.
- Make sure to install a noise filter on the primary AC input side of the communications power supply.
- Always use a control system power supply for the primary AC side of the communications power supply that is not shared with power devices, such as Inverters or motors.
If noise interference remains in cables for which noise countermeasures have been implemented, the following countermeasures may be effective.


## - Communications Cable Shielding

Suspend the communications cable shielding wire without grounding it. This will filter the noise that flows from the ground to the communications cable and will filter the noise current that flows in the shielding wire.

## - Communications Power Supply

Suspend the communications power supply without grounding it. This will also filter the noise that flows from the communications power supply ground to the communications cable or the noise current that flows in the shielding wire. The switching power supply is usually connected to the case and the capacitor as shown below. The ground (FG) terminal must be suspended and the control panel for the power supply itself must be insulated.

## Switching Power Supply Configuration



## Suspending the Communications Power Supply



When using S82J power supply


When using other power supplies

## 2-4-4 Noise Prevention Wiring

To prevent inductive noise, do not wire the communications line, SYSMAC power lines, and other power lines near to each other. Keep the power lines for Inverters, motors, regulators, and contactors, the communications lines, and the SYSMAC power lines separated from each other by at least 300 mm . Also, provide separate conduits or ducts for the communications lines and power lines.


- Do not install communications lines and SYSMAC power lines onto the control panel on which highvoltage devices are mounted.
- Because noise currents flow through metallic equipment (such as casings), the communications cables should be placed as far away from metallic equipment as possible.
- Ground the shielding wire on the communications cable at one point.
- If the same ground is used for the communications cables and communications power supply, there is a possibility that noise may be transmitted through the ground line to the communications line. In order to avoid this, be sure that the power line ground and the grounds for the communications cables and the communications power supply are located as far from each other as possible.

Caution Connect the communications signal lines (V+, CANH, shield, CANL, and V -) so that they do not come into contact with each other.

If noise is generated, check the wiring.

- Communications may be performed even if the $\mathrm{V}+$ and CANH , or V - and CANL, are in contact with each other, but differential operation will not be performed, reducing resistance to noise.
- If the shield wire comes into contact with any of the signal lines, a high level of noise will be superimposed on the line, reducing resistance to noise.


## 2-4-5 Noise Prevention for Peripheral Devices

- Install surge suppressors on devices that generate noise, particularly devices that have an inductive component such as motors, transformers, solenoids, and magnetic coils.

- If a surge suppressor does not fit on the device, installing a ferrite core directly next to the device's contactors, such as a contactor may be effective.


Ferrite core 0443-1641151
Nisshin Electric Co, Ltd.

- Insert a line filter on the primary side of the communications power supply.
- When there are two or more communications power supplies, the communications power cables can be grounded by simply connecting a single Power Supply Tap near the center of the communications cable. Do not ground shielding wire at more than one place.


- Setup and Wiring -

3-1 Nomenclature and Settings
3-2 Installation and Wiring

## 3-1 Nomenclature and Settings

## 3-1-1 Names of Parts



## 3-1-2 Terminal Block

The following table provides details of the terminal block connected to the communications line.

| Display | Sticker color | Code | Cable color | Details |
| :--- | :--- | :--- | :--- | :--- |
| 1 | Black | V- | Black | Communications power supply ground. |
| 2 | Blue | CAN L | Blue | Communications data low side. |
| 3 | --- | SG | (Shield) | Shield connection. |
| 4 | White | CAN H | White | Communications data high side. |
| 5 | Red | V+ | Red | Communications power supply, 24 VDC. |



## 3-1-3 Operation Indicators

The DeviceNet Communications Card has 4 operation indicators that show the status of the power and communications as described in the following table.

| Indicator | Display |  | Meaning |
| :---: | :---: | :---: | :---: |
|  | Color | Status |  |
| PWR | Green | Lit | Power is being supplied from the Inverter to the Card. |
|  | --- | Not lit | Power is not being supplied from the Inverter. <br> The Card is not connected properly and power is not being supplied to it. |
| MS | Green | Lit | The Card is operating normally. |
|  |  | Flashing | Initial settings or necessary preparations for communications are incomplete. |
|  | Red | Lit | A fatal error (hardware error) has occurred in the Card. |
|  |  | Flashing | A non-fatal error, such as a switch setting error, has occurred. |
|  | --- | Not lit | Power is not being supplied from the Inverter. <br> The Card is not connected properly and power is not being to supplied to it. |
| NS | Green | Lit | The DeviceNet Network is operating normally. (Communications connection established.) |
|  |  | Flashing | The Network is normal, but the communications connection with the Master Unit is not established. |
|  | Red | Lit | A fatal communications error has occurred. <br> A DeviceNet communications error was detected caused by node address duplication or Bus OFF. (These errors make communications impossible.) |
|  |  | Flashing | A non-fatal communications error has occurred due to communications timeout. |
|  | --- | Not lit | A DeviceNet Network error has occurred. For example, the Network does not exist, power is not supplied to the Card, or the baud rates do not match. |
| WD | Green | Flashing | The CPU Unit of the Card is operating normally. |
|  | Red | Lit | The CPU Unit of the Card is not ready or the CPU Unit has malfunctioned. |
|  | --- | Not lit | Power is not being supplied from the Inverter. <br> The Card is not connected properly and power is not being to supplied to it. |

Note When both of the baud rate setting pins DR0 and DR1 are set to ON, both the MS and NS will be lit in red.

## 3-1-4 Baud Rate and Node Address Settings

In a DeviceNet Network, the baud rate can be set to $500 \mathrm{Kbps}, 250 \mathrm{Kbps}$, or 125 Kbps . To manage Master/Slave communications, numbers are assigned as node addresses.


Note Default settings are all OFF.
ON


## Baud Rate Setting Pins

| Pin | $\mathbf{5 0 0} \mathbf{~ K b p s}$ | $\mathbf{2 5 0} \mathbf{~ K b p s}$ | $\mathbf{1 2 5}$ Kbps |
| :--- | :--- | :--- | :--- |
| DR1 | ON | OFF | OFF |
| DR0 | OFF | ON | OFF |

## - Node Address Setting Pins

| Pin | Node Address |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | to | 63 |
| ADR5 | OFF | OFF | OFF | OFF | OFF | OFF | OFF | OFF | OFF | OFF | OFF | OFF | OFF | OFF | OFF | OFF | to | ON |
| ADR4 | OFF | OFF | OFF | OFF | OFF | OFF | OFF | OFF | OFF | OFF | OFF | OFF | OFF | OFF | OFF | OFF | to | ON |
| ADR3 | OFF | OFF | OFF | OFF | OFF | OFF | OFF | OFF | ON | ON | ON | ON | ON | ON | ON | ON | to | ON |
| ADR2 | OFF | OFF | OFF | OFF | ON | ON | ON | ON | OFF | OFF | OFF | OFF | ON | ON | ON | ON | to | ON |
| ADR1 | OFF | OFF | ON | ON | OFF | OFF | ON | ON | OFF | OFF | ON | ON | OFF | OFF | ON | ON | to | ON |
| ADR0 | OFF | ON | OFF | ON | OFF | ON | OFF | ON | OFF | ON | OFF | ON | OFF | ON | OFF | ON | to | ON |

Note 1. The same node address cannot be used for more than one Slave connected to the communications line.
Note 2. Remote I/O allocations in the CPU Unit are affected by the node addresses, so make sure that the remote I/O allocations do not overlap before setting a node address. Refer to Chapter 4 DeviceNet System Startup.

## 3-2 Installation and Wiring

## WARNING

Do not touch the conductive parts such as internal PCBs or terminal blocks while power is being supplied. Doing so may result in electrical shock.

WARNING Turn ON the input power supply only after mounting the front cover, terminal covers, bottom cover, Operator, and optional items. Leave them mounted in place while power is being supplied. Not doing so may result in electrical shock, malfunction, or damage to the product.

WARNING
Wiring, maintenance, or inspection must be performed by authorized personnel. Not doing so may result in electrical shock or fire.

WARNING Wiring, maintenance, or inspection must be performed after turning OFF the power supply, confirming that the CHARGE indicator (or status indicators) is OFF, and after waiting for the time specified on the Inverter front cover. Not doing so may result in electrical shock.

## WARNING

Do not damage, pull on, apply stress to, place heavy objects on, or pinch the cables. Doing so may result in electrical shock, operation stoppage, or burning.

## WARNING

Do not attempt to disassemble or repair the Unit. Doing either of these may result in electrical shock, injury, or damage to the product.

Caution Do not store, install, or operate the product in the following places. Doing so may result in electrical shock, fire or damage to the product.

- Locations subject to direct sunlight.
- Locations subject to temperatures or humidity outside the range specified in the specifications.
- Locations subject to condensation as the result of severe changes in temperature.
- Locations subject to corrosive or flammable gases.
- Locations subject to exposure to combustibles.
- Locations subject to dust (especially iron dust) or salts.
- Locations subject to exposure to water, oil, or chemicals.
- Locations subject to shock or vibration.

Caution Do not allow foreign objects to enter inside the product. Doing so may result in fire or malfunction.

Caution Do not apply any strong impact. Doing so may result in damage to the product or malfunction.

Caution

Caution

Caution Carefully handle the product because it uses semiconductor elements. Careless handling may result in malfunction.

Caution Take appropriate and sufficient countermeasures when installing systems in the following locations. Not doing so may result in equipment damage.

- Locations subject to static electricity or other forms of noise.
- Locations subject to strong electromagnetic fields and magnetic fields.
- Locations subject to possible exposure to radioactivity.
- Locations close to power supplies.


## 3-2-1 DeviceNet Communications Card Installation

Caution Before installing and wiring an Optional Card, always turn OFF the power to the SYSDRIVE 3G3RV/3G3PV/ 3G3FV Inverter and wait for the CHARGE indicator to turn OFF.

## Mounting Procedure

1. Turn OFF the Inverter, wait for at least 5 minutes, remove the front cover of the Inverter, and check that the CHARGE indicator is not lit.
2. Mount the Optional Card to the option C area.
3. Insert the provided spacers into the spacer holes on the mounting base of the Inverter.
4. After properly engaging the connectors of the Optional Card and control circuit board, insert the spacers to the spacer holes of the Optional Card, and press the Optional Card until the spacers click.
5. Connect the shielded ground cable of the Optional Card to FG terminal 12 ( E ) on the control circuit board of the Inverter.
6. Press the top of the connector 2 CN and check that the apexes of the triangular marks on both sides match.


Note When the DeviceNet Communications Card is mounted, other Optional Cards cannot be mounted in the C area.

## 3-2-2 Communications Cable Wiring

## Connecting Communications Cables

This section explains how to prepare and connect the communications cables to connectors for the DeviceNet Network.
Use the following procedure to prepare and connect the communications cables to the connectors.
Note For connecting of the DeviceNet Communications Card of the Inverter, use DCA1-5C10 Thin Cables.
Thick Cables cannot be used for this kind of wiring because of the terminal block dimensions.

1. Remove about 30 mm of the cable covering, being careful not to damage the shield weaving underneath. Do not remove more than about 30 mm ; removing too much of the covering can result in short circuits.

2. Carefully peel back the weaving to reveal the signal lines, power lines, and the shielding wire. The shielding wire will be loose on the outside of the other lines, but it is harder than the weaving.

3. Remove the exposed weaving and the aluminum tape from the signal and power lines. Strip the covering from the signal and power lines to the proper length for the crimp terminals. Twist together the wires of each of the signal and power lines.


## Inverter Internal Wiring

Keep the DeviceNet wiring separated from the main circuit wiring as much as possible. Do not wire them together.


## DeviceNet Communications Card Crimp Terminal

To further improve the reliability and ease of wiring, use the following straight crimp terminal when wiring the communications cable to the terminal block of the DeviceNet Communications Card.


## - DeviceNet Communications Card Terminal Block Wiring Procedure

1. Loosen the terminal screws using a thin flat-blade screwdriver.
2. Insert the wires from underneath the terminal block.
3. Tighten the terminal screws securely to a torque of $0.5 \mathrm{~N} \cdot \mathrm{~m}$.

Note 1. Separate the DeviceNet communications cables from the main circuit wiring and other power lines.
Note 2. Do not solder the ends of the electric wires. Doing so may cause contact failure.
Note 3. If straight crimp terminals are not used, strip the electrical wires to a length of 5.5 mm .
Note 4. Do not tighten the screws to a torque exceeding $0.5 \mathrm{~N} \cdot \mathrm{~m}$. Doing so may damage the terminal block. If the screws are too loose, however, malfunctions or short circuits may result.


## - Connecting Communications Cables to T-branch Taps

For connecting the DeviceNet Communications Card, use DCA1-5C10 Thin Cables and branch them from the T-branch Tap. This is done for reasons of terminal block dimensions and easy maintenance.

Note 1. Thick Cables cannot be used for this wiring.
Note 2. As for multi-drop wiring, use Thin Cables for direct insertion.
This section shows how to connect a communications cable with a connector attached to a T-branch Tap. There are two kinds of T-branch Taps, one makes a single branch and the other makes three branches, but the cable connections are the same for both.
The connectors indicated by asterisks in the following diagrams have the least resistance and these connectors should be used for the trunk line connections. When using a T-branch Tap on a drop line, connect the longest drop line to these connectors.

## - DCN1-1C T-branch Tap



## - DCN1-3C T-branch Tap



## - T-branch Tap Connectors

The required number of connectors (on cable side) for T-branch Taps are supplied with the product.

| Name | COMBICON Plug with Screw Flange |
| :--- | :--- |
| Model | MSTBP 2515-STF-5.08 AB AU SO |
| Manufacturer | Phoenix Contact |

Align the cable connector with the socket on the T-branch Tap as shown in the following diagram and fully insert the connector into the socket. Tighten the set screws to secure the connection. Tighten the screws to a torque of $0.3 \mathrm{~N} \cdot \mathrm{~m}$.


Note To avoid damaging the cable or breaking wires, do not pull on the cable or bend it too sharply when connecting it to the T-branch Tap. Also, never place heavy objects on top of the cable.

## - Connecting Terminating Resistors

Terminating resistors must be connected at each end of the trunk line. Use the methods described here to connect the Terminating Resistors.

## - T-branch Tap Terminating Resistor

A Terminating Resistor is included with the T-branch Tap. Insert the Terminating Resistor into the Tbranch Tap as shown in the following diagram. The Terminating Resistor can face in either direction.


## - Terminal-block Terminating Resistor



A Terminating Resistor is built into the Terminal-block Terminating Resistor. To connect the cable to the Terminating Resistor, attach standard M3 crimp terminals to the signal wires and securely screw the terminals to the Terminal-block Terminating Resistor. Tighten to a torque of $0.5 \mathrm{~N} \cdot \mathrm{~m}$.

6.0 mm max.


Note To avoid damaging the cable or breaking wires, do not pull on the cable or bend it too sharply when connecting it to the terminal block. Also, never place heavy objects on top of the cable.


- DeviceNet System Startup

4-1 SYSMAC Word Allocations and Scan List
4-2 SYSDRIVE Inverter Settings
4-3 Startup Procedure

## 4-1 SYSMAC Word Allocations and Scan List

In a DeviceNet Network, remote I/O and message communications can be used simultaneously. This section describes remote I/O communications, particularly the memory words allocated in the SYSMAC PC that correspond to the remote I/O of the Slaves.

## 4-1-1 Overview and Restrictions of Word Allocations

## Fixed Allocation: Without Configurator

If a Configurator is not used, default word allocations are used in the DeviceNet Master Unit. The remote I/O is allocated in the order of DeviceNet node addresses and the words are divided into output areas and input areas. The word allocation default settings of the Master Unit are set based on the assumption that one node should occupy one input word and one output word. Output words will be allocated even to Units that are used only for input.

For Units that require two input words or two output words, the node addresses to which the second word is normally allocated cannot be set. If it is set, the word allocations will overlap.

## - Allocation Areas for CS1W-DRM21 or CJ1W-DRM21 Master Units



## - Allocation Areas for CVM1-DRM21-V1 Master Unit

## CVM1 or CV-series PC



## - Allocation Areas for C200HW-DRM21-V1 Master Unit



Each node address is allocated one input and one output word starting from node 00. If a Slave requires more than one input or one output word, then it is assigned more than one node address. If a Slave requires less than one word, it simply uses the rightmost bits in the word allocated to it.

## Free Allocation: With Allocated DM Area Words

When using a CS/CJ-series Master Unit (CS1W-DRM21/CJ1W-DRM21), it is possible to allocate any area to slaves using the allocated DM Area words. Set the following data in the Master User Allocations Table, and then turn ON the Master User Allocations Switch to execute allocation.

1. The area (i.e., CIO, DM, etc.) and first word of the OUT 1 block allocated to DeviceNet remote I/O
2. The area and first word of the IN 1 block allocated to DeviceNet remote I/O
3. The area and the first word of the Allocation Size Setup Table, which indicates the words allocated to each DeviceNet slave.
Free allocation using the allocated DM Area words enables the following.

- Free allocation is possible without using a Configurator.
- Output words do not need to be allocated to Input Units, only input words.
- Slaves that require two words can be allocated two words using only one node address so that the next node addresses can be set for another Slave.
Free allocation using the allocated DM Area words differs from free allocation using the Configurator in the following ways.
- Words can be allocated in order of node address only. Allocation is not possible in any other order.
- Two blocks are used for setting, 1 OUT block and 1 IN block. Allocation is not possible using 4 blocks. (Size of 1 block = 500 words max.)
- The leftmost byte cannot be allocated to slaves with less than 16 points.


At least one byte (rightmost) is allocated to each address.

- For slaves with more than 16 inputs or outputs, more than one input or output word is allocated to that slave's node address.
- The rightmost byte is allocated to slaves with less than 16 inputs or outputs.


## Free Allocation: With Configurator

A Configurator can be used to allocate words in the DeviceNet Master Unit in any order by calling parameters of the Master Unit and changing the word allocation of parameters. The following allocations are possible when using a Configurator.

- Output words do not need to be allocated to Input Units, only input words.
- Slaves that require two words can be allocated two words using only one node address so that the next node addresses can be set for another Slave.
- Remote I/O words can be allocated in sequence regardless of the order of the node addresses.

Note The Configurator uses one node address. Therefore, the number of Slaves that can be connected is reduced if the Network is to be operated with the Configurator still connected. The Configurator can be removed, however, after the words have been allocated, and then another Slave can be
connected to the Network in its place so that the number of Slaves that can be connected is not reduced.


Words are freely allocated to the Slaves and I/O blocks can be set as desired. Each node must be allocated at least one byte (leftmost or rightmost). If a Slave requires more than one input or one output word, then it can be allocated more than one input or output word. If a Slave requires less than one word, it will use either the rightmost or leftmost bits in the word allocated to it.

## - Free Allocation Restrictions

The following restrictions apply when freely allocating remote I/O.

- The remote I/O allocated to one Slave cannot be separated, i.e., all input words must be consecutive, as must all output words. Inputs and outputs, however, can be separated.
- With a Slave requiring more than one word, a series of allocations cannot be started from the leftmost byte of the remote I/O. The leftmost byte, however, can be allocated to a Slave requiring only 8 bits.
- Multiple words cannot be allocated as the remote I/O for a single Slave.
- A Slave cannot be assigned to more than one Master Unit.


## 4-1-2 Scan List

A scan list is used to register the Slaves with which the Master Unit communicates in DeviceNet remote I/O communications. It is the basis on which the Master Unit communicates with Slaves.
The Master Unit does not contain a scan list by default. The CS/CJ-series DeviceNet Unit, however, has a default setting that allows it to communicate with all Slaves even with the scan list disabled (scan list disabled mode), but this operating mode should not be used for normal operation. Always create a scan list prior to operating the Unit.

## - Scan List Contents

The contents of the scan list are given in the following table. When a Master Unit goes online, it compares each of these items with the Slaves that are actually connected to the network. The items that are compared, however, will depend on the allocation method that is used.

| Item | Description | Fixed allocations | Free allocations <br> using allocated <br> DM Area words | Free allocations <br> using Configurator |
| :--- | :--- | :--- | :--- | :--- |
| Node address | Node address for <br> every Slave | Compared | Compared |  |
| Allocated IN/OUT <br> sizes and <br> allocation area | Settings for the <br> number of bytes <br> allocated to the Master <br> Unit and in which area | Compared | Compared |  |
| Vendor | Unique manufacturer <br> ID | Not compared | Set using Configurator |  |
| Device type | Unit product type <br> value | Not compared | Set using Configurator |  |
| Product code | Unique product model <br> value | Not compared | Set using Configurator |  |
| Connection type | Applicable DeviceNet <br> protocol | Automatically set | Automatically set or <br> set using Configurator |  |
| Connection path | Type of Slave I/O data | Cannot be set | Set using Configurator |  |

Note With CVM1-DRM21-V1/C200HW-DRM21-V1 Master Units, only node addresses, allocated IN/ OUT sizes, and allocated areas are registered in the scan list.

## - Creating the Scan List

The way that a scan list is prepared varies with the allocation method as shown below.

| Fixed allocations | Free allocations using allocated <br> DM Area words | Free allocations using Configu- <br> rator |
| :--- | :--- | :--- |
| With the CPU Unit in PROGRAM <br> mode: | With the CPU Unit in PROGRAM <br> 1. Turn ON a Master Fixed <br> Allocation Setting Switch (1 to <br> 3). | Create a list from the Configurator. <br> mode, turn ON the Master User |
| Allocations Setup Switch. | (Obtain a list of online devices, <br> 2se it to create a scan list, and <br> 2. Turn ON the Scan List Enable <br> Switch. |  |
| Master Unit.) |  |  |

Note 1. Be sure to create a scan list before starting actual system operation.
Note 2. With fixed allocations, it is possible to communicate with Slaves without creating a scan list (scan list disabled mode). Operating without a scan list, however, may result in faulty operation because the Master Unit will communicate with Slaves even if they do not start up (due to equipment failure, for example).

## - Scan List Enabled Mode and Scan List Disabled Mode

A scan list must be created. The scan list modes are explained below.

## - Scan List Enabled Mode (Used for Actual Operation)

Remote I/O communications are performed according to the registered scan list and only with slaves that are on the list. A verification error occurs if a slave registered on the scan list is not present on the network, if a slave did not start up when remote I/O communications started, or is the number of I/O points did not match the number registered.

## - Scan List Disabled Mode (Used When Changing the System Configuration)

In this mode, remote I/O communications (fixed allocations) are performed without a scan list created (or with the scan list cleared). This mode is used when the scan list is temporarily cleared in order to change the system configuration. Do not perform actual system operation without a scan list. Use this mode only to replace a Master Unit or change the system configuration (change a connected Slave or node address).

Note 1. To enter Scan List Disabled Mode, turn ON the Scan List Clear Switch during remote I/O communications with the scan list enabled (with fixed allocations, free allocations using the allocated DM Area words, or free allocations using the Configurator). Remote I/O communications will be executed using fixed allocations.

Note 2. In Scan List Disabled Mode, all Slaves are targeted for remote I/O communications. Slaves that are connected to the network while communications are in progress are also targeted for communications. Errors cannot be confirmed, however, even if there are slaves present that did not start up (due to equipment failure, for example) because there is no scan list available to check communications against. The communications cycle time will also be significantly longer than the calculated value.

Note 3. The scan list is automatically enabled when free allocations are set using the allocated DM Area words or the Configurator. If the list is subsequently cleared using a software switch, the fixed allocations that were used when the list was disabled will be used for remote I/O communications. Make sure the system has stopped before disabling the scan list with a Master Unit that is set for free allocations. In particular, when multiple Master Units are connected to a single network, communications will not be performed normally if one Master Unit on the network is operating with the scan list disabled. Also, once the list is disabled, the free allocations data registered in the Master Unit is lost.

## 4-1-3 Fixed Word Allocations

## Allocation Areas for Different PCs

If fixed allocations are used, the node addresses and the words allocated to them are determined according to the PC or Master Unit used. The remote I/O allocation area consists of the input area that receives input from the Slaves, and the output area that writes output data to the Slaves.

## - Allocations for CS1W-DRM21 and CJ1W-DRM21 Master Units

| Nodeaddress | SYSMAC CS/CJ-series Programmable Controllers |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Fixed allocation area 1 |  | Fixed allocation area 2 |  | Fixed allocation area 3 |  |
|  | Output area (CIO 3200 to CIO 3263) | Input area (CIO 3300 to CIO 3363) | Output area (CIO3400 to CIO 3463) | Input area (CIO 3500 to CIO 3563) | Output area (CIO 3600 to CIO 3663) | Input area (CIO 3700 to CIO 3763) |
| 0 | CIO 3200 | CIO 3300 | CIO 3400 | CIO 3500 | CIO 3600 | CIO 3700 |
| 1 | CIO 3201 | CIO 3301 | CIO 3401 | CIO 3501 | CIO 3601 | CIO 3701 |
| 2 | CIO 3202 | CIO 3302 | CIO 3402 | CIO 3502 | CIO 3602 | CIO 3702 |
| ... | ... | ... | ... | ... | ... | ... |
| 30 | CIO 3230 | CIO 3330 | CIO 3430 | CIO 3530 | CIO 3630 | CIO 3730 |
| 31 | CIO 3231 | CIO 3331 | CIO 3431 | CIO 3531 | CIO 3631 | CIO 3731 |
| 32 | CIO 3232 | CIO 3332 | CIO 3432 | CIO 3532 | CIO 3632 | CIO 3732 |
| $\ldots$ | ... | ... | ... | ... | --- | --- |
| 48 | CIO 3248 | CIO 3348 | CIO 3448 | CIO 3548 | CIO 3648 | CIO 3748 |
| 49 | CIO 3249 | CIO 3349 | CIO 3449 | CIO 3549 | CIO 3649 | CIO 3749 |
| 50 | CIO 3250 | CIO 3350 | CIO 3450 | CIO 3550 | CIO 3650 | CIO 3750 |
| $\ldots$ | ... | ... | --- | --- | --- | --- |
| 62 | CIO 3262 | CIO 3362 | CIO 3462 | CIO 3562 | CIO 3662 | CIO 3762 |
| 63 | CIO 3263 | CIO 3363 | CIO 3463 | CIO 3563 | CIO 3663 | CIO 3763 |

Note 1. The fixed allocation area (1, 2, or 3 ) is selected using a software switch in the area allocated to the Master Unit.

Note 2. The words corresponding to the node address of the Master Unit are not actually used by the Master Unit, so they can be used by other Slaves. The actual node address of the Master Unit, however, cannot be the same as the node address of another Slave.
Note 3. When Slaves made by other companies are used that are for either output only or input only, both the output area and the input area may be used depending on the status information. Therefore, be sure to check the specifications of the Slave before using any word allocated to a Slave.

## - Allocations for CVM1-DRM21-V1 and C200HW-DRM21-V1 Master Units

| Node address | SYSMAC Programmable Controllers |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | CV-series PCs |  | C200HX/HG/HE PCs |  | C200HS PCs |  |
|  | Output area (CIO 1900 to CIO 1963) | Input area (CIO 2000 to CIO 2063) | Output area <br> (IR 50 to IR 99) | Input area <br> (IR 350 to IR 399) | Output area <br> (IR 50 to IR 81) | Input area <br> (IR 350 to IR 381) |
| 0 | CIO 1900 | CIO 2000 | IR 50 | IR 350 | IR 50 | IR 350 |
| 1 | CIO 1901 | CIO 2001 | IR 51 | IR 351 | IR 51 | IR 351 |
| 2 | CIO 1902 | CIO 2002 | IR 52 | IR 352 | IR 52 | IR 352 |
| .. | $\ldots$ | $\ldots$ | ... | ... | ... | ... |
| 30 | CIO 1930 | CIO 2030 | IR 80 | IR 380 | IR 80 | IR 380 |
| 31 | CIO 1931 | CIO 2031 | IR 81 | IR 381 | IR 81 | IR 381 |
| 32 | CIO 1932 | CIO 2032 | IR 82 | IR 382 | --- | --- |
| $\ldots$ | ... | $\ldots$ | ... | ... | -- | -- |
| 48 | CIO 1948 | CIO 2048 | IR 98 | IR 398 | --- | --- |
| 49 | CIO 1949 | CIO 2049 | IR 99 | IR 399 | -- | --- |
| 50 | CIO 1950 | CIO 2050 | --- | --- | --- | --- |
| $\ldots$ | ... | ... | --- | --- | --- | --- |
| 62 | CIO 1962 | CIO 2062 | --- | --- | --- | --- |
| 63 | CIO 1963 | CIO 2063 | --- | --- | --- | --- |

Note 1. The words corresponding to the node address of the Master Unit are not actually used by the Master Unit, so they can be used by other Slaves. The actual node address of the Master Unit, however, cannot be the same as the node address of another Slave.
Note 2. When Slaves made by other companies are used that are for either output only or input only, both the output area and the input area may be used depending on the status information. Therefore, be sure to check the specifications of the Slave before using any word allocated to a Slave.

## Procedure

## - CS1W-DRM21 or CJ1W-DRM21 Master Units

Fixed allocation is executed using the software switches in the area allocated to the Master Unit, according to the following procedure.

## 1. Put the CPU Unit in PROGRAM mode.

Allocation cannot be executed if the CPU Unit is not in PROGRAM mode. Be sure to put the CPU Unit in PROGRAM mode.

## 2. Turn ON the Master Enable Switch.

It is possible to set CS1W-DRM21 or CJ1W-DRM21 Master Units to function as Slave Units. Enable the Master Unit functionality by turning ON the Master Enable Switch.
3. Turn ON the Scan List Clear Switch.

Disable any scan list that has been created. When the scan list is cleared, all scan list data is lost and so make a backup copy if required.

## 4. Select fixed allocation area.

Select fixed allocation area 1, 2, or 3.

## 5. Turn ON the Scan List Enable Switch.

The Master Unit will create and store a scan list based on information from all the Slaves currently participating in the network and operate with this scan list enabled. Slaves that are not participating in the network when this Switch is turned ON are not registered and so check that all the necessary Slaves are participating.

Note If the Master Enable Switch is turned ON when the master function is enabled, or Scan List Clear Switch is turned ON when the scan list is disabled, a C2 error will be generated to indicate a software setting error.

## - CVM1-DRM21-V1 or C200HW-DRM21-V1 Master Units

Fixed allocation is executed using the software switches in the area allocated to the Master Unit, according to the following procedure.

## 1. Put the CPU Unit in PROGRAM mode.

Allocation cannot be executed if the CPU Unit is not in PROGRAM mode. Be sure to put the CPU Unit in PROGRAM mode.

## 2. Turn ON the Scan List Clear Switch.

Disable any scan list that has been created. When the scan list is cleared, all scan list data is lost and so make a backup copy if required.

## 3. Turn ON the Scan List Enable Switch.

The Master Unit will create and store a scan list based on information from all the Slaves currently participating in the network and operate with this scan list enabled. Slaves that are not participating in the network when this Switch is turned ON are not registered and so check that all the necessary Slaves are participating.

## - I/O Allocations and Errors

A setup error may occur when the scan list is disabled or a verification error may occur when the scan list is enabled if I/O allocations are not correct.

## - Setup Error: I/O Area Overlap

A setup error (I/O Area Overlap) will occur and it will not be possible to start DeviceNet communications if the same word is used by more than one Slave connected to a SYSMAC Master Unit. This error will occur only when the scan list is disabled.
To eliminate the I/O area overlap and clear this error, change the node address setting on one of the Slaves and restart the Master Unit by turning ON the power again or restarting.

## - Setup Error: I/O Area Range Violation

A setup error (I/O Area Range Violation) will occur and it will not be possible to start DeviceNet communications if node addresses are set at values that exceed the specified range, or if Slaves that use multiple words are using more words than are specified in the I/O area. This error will occur only when the scan list is disabled.
To eliminate the above problems and clear this error, change the node address setting on the Slaves and restart the Master Unit by turning ON the power again or restarting.

## - Verification Error: Slave I/O Size Differs

With the scan list enabled, if there are differences between the information in the scan list and the information from Slaves actually participating in the network, a verification error will occur and it will not
be possible to start DeviceNet communications. This error will occur only when the scan list is enabled. To eliminate and clear this error, either create the scan list again or restore the network configuration corresponding to the scan list.

## - Fixed Allocation Example

| Node address | Output points | Input points | CIO 3200 | Output area |  | $\begin{aligned} & \text { CIO } 3300 \\ & \text { CIO } 3301 \end{aligned}$ | Input area |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0 | points 0 | 8 |  | Allocation not | possible |  | Allocation not possible | Allocated |
| 1 | 8 | 0 | CIO 3201 | Allocation not possible | Allocated |  | Allocation | possible |
| 2 | 0 | 16 | CIO 3202 | Allocation no | possible | CIO 3302 | Allo |  |
| 3 | 16 | 0 | CIO 3203 | Alloca |  | CIO 3303 | Allocation n | possible |
| 4 | 8 | 8 | CIO 3204 | Allocation not possible | Allocated | CIO 3304 | Allocation not possible | Allocated |
| 5 | 16 | 16 | CIO 3205 | Alloc |  | CIO 3305 | Allo |  |
| 6 | 0 | 48 | CIO 3206 | Allocation | ot possible | CIO 3306 |  |  |
| 7 | Master Un | ee note 2) | CIO 3207 | Allocation | possible | CIO 3307 |  |  |
| 8 | 32 | 0 | CIO 3208 | Alloca |  | CIO 3308 |  |  |
| 9 . | (see note 3 ) |  | CIO 3209 | Alloc |  | CIO 3309 | Allocatio | possible |
| 10 |  |  | CIO 3210 | Alloca |  | CIO 3310 | Allo |  |
| $11\}$ | 32 | 32 | CIO 3211 | Alloc |  | CIO 3311 |  |  |
| 12 | None | None | CIO 3212 | Not | sed | CIO 3312 | Not |  |
| 63 | None | None | CIO 3263 | Not | sed | CIO 3363 | Not |  |

Note 1. The above example is for allocations in a CS/CJ-series PC.
Note 2. The Master Unit is not allocated any words, so any available node address can be used as node address 7.

Note 3. Slaves can be allocated to the words labeled "Allocation possible" as long as the same words are not allocated to more than one Slave.

## Basic Application Procedure

1. Set the initial settings for the Master Unit:

CS1W-DRM21 or CJ1W-DRM21
Unit number ("UNIT No." switch on front panel)
Node address (node address switches on front panel)
Baud rate (front panel DIP switch pins 1 and 2)
Communications continue/stop setting for communications error (front panel DIP switch pin 3)
Hold/clear remote output setting for communications error (front panel DIP switch pin 4)

## CVM1-DRM21-V1

Unit number ("UNIT No." switch on front panel)
Node address (back panel DIP switch pins 1 to 6)
Baud rate (front panel DIP switch pins 1 and 2)
Communications continue/stop setting for communications error (front panel switch pin 3)

C200HW-DRM21-V1
Unit number ("MACHINE No." switch on front panel)
Node address (back panel DIP switch pins 1 to 6)
Baud rate (front panel DIP switch pins 1 and 2)
Communications continue/stop setting for communications error (front panel switch pin 3)
2. Set the initial settings for the Slaves:

Node address (DIP switch)
Baud rate (DIP switch)
Etc.
3. Mount the Master Unit and wire the Network.

For CV-series PCs, Master Units can be mounted to the CPU Rack or Expansion CPU Rack. Only one Master Unit can be mounted.

For CS-series and C200HX/HG/HE PCs, Master Units can be mounted to the CPU Rack or Expansion I/O Rack. Only one Master Unit can be mounted.
For C200HS PCs, Master Units can be mounted to the CPU Rack or Expansion I/O Rack. Only one Master Unit can mounted.
4. Connect a Programming Device to the PC and turn ON the power supply to the PC.
5. Generate the I/O table.
6. Turn ON the power supply to the Slaves and turn ON the communications power supply.
7. Switch the PC to PROGRAM mode. (See note 1.)
8. Perform the following and go to step 11. if the scan list was disabled at startup. Otherwise, go to step 9.
a) Turn ON a Fixed Allocation Switch (1 to 3). (See note 2.)
b) Confirm that communications are possible with the registered slaves by monitoring the Registered Slave Data Area.
c) From a Programming Device connected to the PC, turn ON the Scan List Enable Bit in the software switches (bit 0).
Remote I/O communications will start with the scan list enabled. The software switches can be used to start and stop remote I/O communications.
9. Perform the following from the Programming Device connected to the PC and go to step 11. if the scan list was enabled at startup and you want to re-register the scan list. Otherwise, go to step 10.
a) Turn ON the Scan List Clear Bit in the software switches (bit 1).
b) Turn ON a Fixed Allocation Switch (1 to 3). (See note 2.)
c) Confirm that communications are possible with the registered slaves by monitoring the Registered Slave Data Area.
d) Turn ON the Scan List Enable Bit in the software switches (bit 0).

Remote I/O communications will start with the scan list enabled. The software switches can be used to start and stop remote I/O communications.
10. Do nothing if the scan list was enabled at startup and the scan list does not need to be changed. Remote I/O communications will start with the scan list enabled. The software switches can be used to start and stop remote I/O communications. Go to step 11.
11. Confirm that the MS and NS indicators on all Master Units and Slaves are lit.
12. Switch the PC to RUN mode.

Note 1. With the CS1W-DRM21 or CJ1W-DRM21, if the slave function is being used, switch to the master function by turning ON the Master Enable Switch.
Note 2. This operation is not required with the CVM1-DRM21-V1 or C200HW-DRM21-V1 because there is only one fixed allocation area.

## 4-1-4 Free Allocations

## - Allocation Areas and Maximum Words for Different PCs and Master Units

When free allocations are used, the remote I/O areas consist of IN blocks, which input Slave data to the PC, and OUT blocks, which output data from the PC to the Slaves. These blocks can be allocated as desired using the following words. Each block, however, must consist of continuous words within one data area.

## - CS1W-DRM21 and CJ1W-DRM21 Master Units

| PC | CS/CJ Series (all models) |  |
| :--- | :--- | :--- |
| Setting method | Set using allocated DM Area <br> words (See note 1.) | Set using Configurator |
| Words that can be allocated | CIO: 0000 to 6143 <br> WR: W000 to W511 <br> HR: HR000 to HR511 <br> DM: D00000 to D32767 <br> EM: E00000 to E32767 (Banks 0 to C) |  |
| Maximum number of words | 1 block: 500 words max. <br> OUT 1 and IN 1 can be created <br> anywhere in the above areas. <br> (Maximum: 1,000 words) | 1 block: 500 words max. <br> OUT 1, IN 1, OUT 2, and IN 2 can <br> be created anywhere in the above <br> areas. <br> (Maximum: 2,000 words) |

Note 1. Free allocation using allocated DM Area words is only possible with the CS1W-DRM21 or CJ1W-DRM21. To perform free allocation with other Master Units, use the Configurator.

Note 2. The Data Memory (DM) Area cannot manipulated by bit, so it is not suitable as the remote I/O allocation area for the Inverter.

## - CVM1-DRM21-V1 and C200HW-DRM21-V1 Master Units

| PC | SYSMAC Programmable Controllers |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | CV-series PCs |  | $\begin{aligned} & \text { CS1-series } \\ & \text { PCs } \\ & \text { (all models) } \end{aligned}$ | C200HX/HG/HE PCs |  | C200HS PCs (all models) |
|  | $\begin{gathered} \text { CV500/ } \\ \text { CVM1-CPU01- } \\ \text { E } \end{gathered}$ | All other models |  | $\underset{\text { E }}{\text { C200HE-CPU11- }}$ | All other models |  |
| Words that can be allocated | $\begin{aligned} & \text { CIO } 0000 \text { to } \\ & \text { CIO } 2427 \end{aligned}$ | $\begin{array}{\|l\|} \hline \text { CIO } 0000 \\ \text { to } \\ \text { CIO } 2555 \end{array}$ | CIO 000 to CIO 235, CIO 300 to CIO 511 | IR 000 to IR 235, IR 300 to IR511 |  | $\begin{aligned} & \text { IR } 000 \text { to } \\ & \text { IR } 235, \text { IR } 300 \\ & \text { to IR } 511 \end{aligned}$ |
|  | G008 to G255 |  | $\begin{aligned} & \text { HR } 000 \text { to } \\ & \text { H099, } \\ & \text { CIO 1000 to } \\ & \text { CIO } 1063 \end{aligned}$ | HR 00 to HR 99 LR 00 to LR 63 |  | $\begin{array}{\|l\|} \hline \text { HR } 00 \text { to } H R \\ 99 \\ \text { LR } 00 \text { to LR } \\ 63 \end{array}$ |
|  | $\begin{array}{\|l} \hline \text { D00000 to } \\ \text { D08191 } \end{array}$ | $\begin{array}{\|l\|} \hline \text { D00000 to } \\ \text { D24575 } \end{array}$ | $\begin{array}{\|l\|} \hline \text { D00000 to } \\ \text { D05999 } \end{array}$ | $\begin{aligned} & \text { DM } 0000 \text { to } \\ & \text { DM } 4095 \end{aligned}$ | $\begin{aligned} & \text { DM } 0000 \\ & \text { to } \\ & \text { DM } 5999 \end{aligned}$ | $\begin{aligned} & \text { DM } 0000 \text { to } \\ & \text { DM } 5999 \end{aligned}$ |
| Max. No. of words | Each block can be up to 100 words (including unused areas). <br> The total number of words in all four blocks must be 400 words or less. |  | Each block can be up to 100 words (including unused areas). <br> The total number of words in all four blocks must be 300 words or less (including unused areas). <br> If message communications are used, the total number of words in all four blocks must be 100 words or less. |  |  | The total number of words in all four blocks must be 80 words or less (including unused areas). |

Note 1. The Data Memory (DM) Area cannot manipulated by bit, so it is not suitable as the remote I/O allocation area for the Inverter.
Note 2. If a CPU Bus Link is used with a CV-series PC, the G Area is used for the CPU Bus Link, making it impossible to use this area for DeviceNet communications.


Note 1. OUT 1 and IN 1 can be set using the allocated DM Area words. For each block, set the area, the start word, and the number of words allocated to each Slave.
Note 2. OUT 1, IN 1, OUT 2, and IN 2 can be set using a Configurator. For each block, set the area, the start word, the number of words allocated to the block, and the number of words allocated to each Slave.

## Free Allocation Restrictions

- Each node address can be set only once in the output blocks and once in the input blocks.

- If a Configurator is used to freely allocate words or bytes to each Slave, only a Slave using only one byte ( 8 bits) can be set in the leftmost byte of the allocated word. Slaves with more than 8 bits cannot be set for the leftmost bit of the allocated word.

- The same Slave cannot be allocated words in more than one Master.


Note The master parameter file duplication check from the Configurator can be used to check for node addresses that have been set more than once in the scan list, which shows the I/O allocations that have been made.

- Always use the Configurator when there is more than one Master and enable the scan lists. A Bus OFF error can occur if there is more than one Master with the scan list disabled on the same Network.


## - Free Allocation Restrictions When Using Allocated DM Area Words

## - Allocation in Order of Node Address

When using allocated DM Area words, words are allocated in order of node address. It is possible not to allocated words to a node address but the order cannot be changed.

## - Only OUT 1 and IN 1 Can Be Used

When using allocated DM Area words, only two blocks (OUT 1 and IN 1) can be allocated. Four blocks can be allocated using the Configurator.

- Slaves of 1 Byte or Less Can Not Be Allocated to the Leftmost Byte With the Configurator, Slaves requiring one byte or less can be allocated the leftmost byte of a word, but this is not possible when using allocated DM Area words.


## Example of Free Allocations (Using the Configurator)

| Node address 0 | Output points | Input points <br> 0 | $\begin{aligned} & \text { CIO } 1950 \\ & \text { CIO } 1951 \end{aligned}$ | Output block 1 |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Allocated (00) |  |
| 1 | 8 | 8 |  | Allocated (01) | Not used |
| 2 | 16 | 16 | CIO 1952 | Allocated (02) |  |
| 3 | 0 | 8 | CIO 1953 | Allocated (10) |  |
| 10 | 32 | 0 | CIO 1954 | Allocated (10) |  |
| Node address | Output points | Input points |  | Output block 2 |  |
| 4 | 0 | 48 | CIO 2000 | Not used | Allocated (12) |
| 9 | 0 | 8 |  |  |  |
| 12 | 8 | 16 |  |  |  |


| $\begin{aligned} & \text { CIO } 1900 \\ & \text { CIO } 1901 \end{aligned}$ | Input block 1 |  |
| :---: | :---: | :---: |
|  | Allocated (02) |  |
|  | Allocated (01) | Allocated (03) |
|  | Input block 2 |  |
| CIO 0010 | Allocated (04) |  |
| CIO 0011 | Allocated (04) |  |
| CIO 0012 | Allocated (04) |  |
| CIO 0013 | Not used |  |
| CIO 0015 | Allocated (12) |  |
|  | Not used | Allocated (09) |

Note 1. The above example is for a CS/CJ-series PC using the Configurator.
Note 2. When using allocated DM Area words, output block 2 and input block 2 cannot be set. Also, it is not possible to allocate only the leftmost byte of a word (as with node address 01 in the above example).

## Basic Application Procedure

1. Set the initial settings for the Master Unit:

CS1W-DRM21 or CJ1W-DRM21
Unit number ("UNIT No." switch on front panel)
Node address (node address switches on front panel)
Baud rate (front panel DIP switch pins 1 and 2)
Communications continue/stop setting for communications error (front panel DIP switch pin 3)
Hold/clear remote output setting for communications error (front panel DIP switch pin 4)
CVM1-DRM21-V1
Unit number ("UNIT No." switch on front panel)
Node address (back panel DIP switch pins 1 to 6)
Baud rate (front panel DIP switch pins 1 and 2)
Communications continue/stop setting for communications error (front panel switch pin 3)
C200HW-DRM21-V1
Unit number ("MACHINE No." switch on front panel)
Node address (back panel DIP switch pins 1 to 6)
Baud rate (front panel DIP switch pins 1 and 2)
Communications continue/stop setting for communications error (front panel switch pin 3)
2. Set the initial settings for the Slaves:

Node address (DIP switch)
Baud rate (DIP switch)
Etc.
3. Mount the Master Unit and wire the Network.

For CV-series PCs, Master Units can be mounted to the CPU Rack or Expansion CPU Rack. Up to 16 Master Units can be mounted.
For C200HX/HG/HE PCs, Master Units can be mounted to the CPU Rack or Expansion I/O Rack. Up to 10 or 16 Master Units can be mounted.
For C200HS PCs, Master Units can be mounted to the CPU Rack or Expansion I/O Rack. Up to 10 Master Units can be mounted.
4. Connect a Programming Device to the PC and turn ON the power supply to the PC.
5. Generate the I/O table.
6. Turn OFF the power to the PC.
7. Go to step 8. if only one Master Unit is being used. Go to step 15. if more than one Master Unit is being used in the same Network. Go to step 29. if allocated DM Area words are used for allocations.
8. Connect a Configurator to the Network.
9. Turn ON the power supply to all nodes.
10. Switch the PC to PROGRAM mode. (See note.)
11. Get the device list and create the master parameters with the Configurator.
12. If more than one Master Unit is mounted to the same PC, use the Configurator to check for duplication in the master parameter settings.
13. Register the master parameters in the Master Unit(s).
14. Go to step 32.
15. Connect a Configurator to the Network.
16. Turn ON the power supply to all the Slaves.
17. Read the Network configuration from the Configurator. (See note.)
18. Turn OFF the power supply to all the Slaves.
19. Create the master parameters for each Master Unit and save the parameters in files.
20. Turn ON the power supply to one PC (i.e., to one of the Master Units).
21. Switch the PC to PROGRAM mode.
22. Read the Network configuration from the Configurator.
23. Read the master parameter file for the Master Unit that has been turned ON from the master parameter editing screen.
24. Write the master parameters created in the above step 19.
25. Turn OFF the power supply to the PC (i.e., the Master Unit) and the Slaves.
26. Repeat the above steps beginning at step 20. for all Master Units.
27. Turn ON the power supply to all Masters and Slaves.
28. Go to step 32.
29. Switch the PC to PROGRAM mode. (See note.)
30. Set the Master User Allocations Tables for the allocated DM Area words in each Master Unit.
31. Turn ON the Master User Allocations Switch for each Master Unit.
32. Remote I/O communications will start with the scan list enabled. (Communications will not start if they have been set to be stopped at startup from the Configurator.) Use the software switches or Configurator to start and stop remote I/O communications.
33. Confirm that the MS and NS indicators on all Master Units and Slaves are lit.
34. Read the Network configuration from the Configurator.
35. Save the Network configuration in a file from the Configurator.
36. Switch the PC to RUN mode.

Note With the CS1W-DRM21 or CJ1W-DRM21, if the slave function is being used, switch to the master function by turning ON the Master Enable Switch.

## 4-2 SYSDRIVE Inverter Settings

## 4-2-1 3G3RV and 3G3PV Inverters

In order to perform DeviceNet communications, it is necessary to make settings for the Inverter according to the application.

Note The parameters set here are applied to the DeviceNet Communications Card when the power is turned ON. Turn OFF the power after changing parameters and turn ON again to apply them.

## Frequency Reference Selection

- Select the method for inputting frequency references to the Inverter. Select the method suitable for the application.

| Parameter No. | Set value | Contents |  | Default setting |
| :---: | :---: | :---: | :---: | :---: |
| b1-01 | 0 | Digital Operator | Value set in d1-01 used. | 1 |
|  | 1 | Control circuit terminals | Set using analog input from control circuit terminals. |  |
|  | 2 | RS-422/485 communications | Set via RS-422/485 communications. |  |
|  | 3 | Optional Card | Set using DeviceNet Communications Card. |  |
|  | 4 | Pulse input | Set using pulse input from control circuit terminals. |  |

Note Pulse input is not available with 3G3PV Inverters and so this setting is not possible.

- When frequency references from the DeviceNet communications are to be always used, set to " 3 ." If this setting is performed, frequency reference 1 can only be set through DeviceNet communications. However, parameter values set from DeviceNet communications or the Digital Operator are used for 3G3RV Inverters' frequency references 2 to 16 and inching frequency reference and 3G3PV Inverters' frequency references 2 to 4 and inching frequency reference ( $\mathrm{d} 1-02$ to d1-17) regardless of the setting of b1-01.


## - Switching of Frequency References from DeviceNet Communications

- There is a switching signal, "Net. Ref.," for frequency references (speed references) from the standard remote I/O of the DeviceNet Communications Card. The input method for frequency references can be changed in the following ways using the "Net. Ref." signal.

Net. Ref. = 1 (ON): Automatically sets b1-01 to "3," making frequency references from DeviceNet communications valid (remote I/O frequency references become valid). If Net. Ref. turns OFF, b1-01 will return to the original value.
Net. Ref. = 0 (OFF): The frequency reference specified by b1-01 becomes valid.

## - Inverter Operation Command Selection

- Select the method for inputting Run and Stop Commands to the Inverter. Select the method suitable for the application.

| Parameter <br> No. | Set value | Contents |  | Default setting |
| :--- | :--- | :--- | :--- | :--- |
| b1-02 | 0 | Digital Operator | RUN and STOP Keys on the Digital <br> Operator | 1 |
|  | 1 | Control circuit <br> terminals | Operation command input from <br> control circuit terminals |  |
|  | 2 | RS-422/485 <br> communications | Operation commands received via <br> RS-422A/485 communications |  |
|  | 3 | Optional Card | Operation commands using <br> DeviceNet Communications Card |  |

- When operation commands (forward, reverse, stop) from the DeviceNet communications are to be always used, set to " 3 ."


## - Switching of Operation Commands from DeviceNet Communications

- There is a switching signal, "Net. Ctrl.," for operation commands from the standard remote I/O of the DeviceNet Communications Card. The input method for operation commands can be changed in the following ways using the "Net. Ctrl." signal.

Net. Ctrl. = 1 (ON): Automatically sets b1-02 to "3," making frequency references from DeviceNet communications valid (remote I/O frequency references become valid). If Net. Ctrl. turns OFF, b1-02 will return to the original value.

Net. Ctrl. = 0 (OFF): The frequency reference specified by b1-02 becomes valid.

## DeviceNet Communications Settings

The parameters below are for functions that are exclusive to DeviceNet communications. Set these parameters according to the desired application.

| Parameter No. | Name | Contents | Setting range | Default setting |
| :---: | :---: | :---: | :---: | :---: |
|  | Operator display |  |  |  |
| F6-01 | Communications fault operation | Select the Inverter operation performed when a communications fault is detected. <br> 0 : Decelerates to a stop using C1-02 deceleration time/fault detection | 0 to 3 | 1 |
|  | Comm Bus Flt Sel | 0 : Decelerates to a stop using C1-02 deceleration time/fault detection <br> 1: Coasts to a stop/fault detection <br> 2: Decelerates to a stop using the C1-09 emergency stop time/fault detection <br> 3: Continues operating/alarm detection (See note 1.) |  |  |
| F6-02 | Communications external fault input: detection method | Select the detection method used for the communications external fault input from communications (DeviceNet Communications Card). <br> 0 : Faults always detected. <br> 1: Faults detected only while running (i.e., when Run Commands are input) | 0,1 | 0 |
|  | EFO Detection |  |  |  |
| F6-03 | Communications external fault input: operation | Select the Inverter operation performed when there is a communications external fault (EFO) input from communications (DeviceNet Communications Card). <br> 0 : Decelerates to a stop using C1-02 deceleration time/fault detection <br> 1: Coats to a stop/fault detection <br> 2: Decelerates to a stop using the C1-09 emergency stop time/fault detection <br> 3: Continues operating/alarm detection | 0 to 3 | 1 |
| F6-04 | Not used | Do not set. (3G3PV Inverters do not have this parameter.) | --- | 0 |
|  | Trace Sample Tim |  |  |  |
| F6-05 | Current monitor display unit selection <br> Current Unit Sel | Select the display unit for monitoring the current. Always set this parameter to 0 when using a DeviceNet Communications Card. <br> 0 : A (ampere) display <br> 1: 100\%/8192 | 0,1 | 0 |

Note If F6-01 is set to 3 (continues operating), the Inverter will continue operating when a communications fault occurs according to the contents of settings immediately before. Be sure to take any steps necessary to ensure safety, such as installing a limit switch or an emergency stop switch.

## Frequency Reference Settings and Display Units

- Perform the following settings to specify units for data related to frequencies (speeds) used in DeviceNet communications.
- The standard unit used with DeviceNet is r/min, so always set the number of motor poles.

| Parameter No. | Set value | Contents | Default setting |
| :---: | :---: | :---: | :---: |
| 01-03 | 0 | 0.01 Hz | 0 |
|  | 1 | 0.01\% (max. frequency is 100\%) |  |
|  | 2 to 39 | $\mathrm{r} / \mathrm{min}$ (Set the number of motor poles.) |  |
|  | 40 to 3,999 | Specifies the value used to set and display the maximum frequency. |  |
|  |  |  |  |
|  |  | Set a 4-digit value without the decimal point. <br> Set the position of the digit where the decimal point is to be displayed starting from the rightmost digit. |  |

## 4-2-2 3G3FV Inverters

In order to perform DeviceNet communications, it is necessary to make settings for the Inverter according to the application.

Note The parameters set here are applied to the DeviceNet Communications Card when the power is turned ON. Turn OFF the power after changing parameters and turn ON again to apply them.

## Frequency Reference Selection

- Select the method for inputting frequency references to the Inverter. Select the method suitable for the application.

| Parameter <br> No. | Set value | Contents |  | Default setting |
| :--- | :--- | :--- | :--- | :--- |
| b1-01 | 0 | d1-01 | Value set in d1-01 used. | 1 |
|  | 1 | External <br> terminals | Set using analog input from control <br> circuit terminals. |  |
|  | 2 | Not used (Do not set.) |  |  |
|  | 3 | Optional Card | Set using DeviceNet <br> Communications Card. |  |

- When frequency references from the DeviceNet communications are to be always used, set to " 3 ." If this setting is performed, frequency reference 1 can only be set through DeviceNet communications. However, parameter values set from DeviceNet communications or the Digital Operator are used for frequency references 2 to 8 and the inching frequency reference ( $\mathrm{d} 1-02$ to $\mathrm{d} 1-09$ ) regardless of the setting of b1-01.


## - Switching of Frequency References from DeviceNet Communications

- There is a switching signal, "Net. Ref.," for frequency references (speed references) from the standard remote I/O of the DeviceNet Communications Card. The input method for frequency references can be changed in the following ways using the "Net. Ref." signal.

Net. Ref. = 1 (ON): Automatically sets b1-01 to "3," making frequency references from DeviceNet communications valid (remote I/O frequency references become valid). If Net. Ref. turns OFF, b1-01 will return to the original value.
Net. Ref. = 0 (OFF): The frequency reference specified by b1-01 becomes valid.

## - Inverter Operation Command Selection

- Select the method for inputting Run and Stop Commands to the Inverter. Select the method suitable for the application.

| Parameter <br> No. | Set value | Contents |  | Default setting |
| :--- | :--- | :--- | :--- | :--- |
| b1-02 | 0 | Operator | Operation commands from the <br> Digital Operator | 1 |
|  | 1 | External <br> terminals | Control circuit terminals (sequence <br> input) |  |
|  | 2 | Not used (Do not set.) |  |  |
|  | 3 | Optional Card |  |  |

- When operation commands (forward, reverse, stop) from the DeviceNet communications are to be always used, set to " 3 ."


## - Switching of Operation Commands from DeviceNet Communications

- There is a switching signal, "Net. Ctrl.," for operation commands from the standard remote I/O of the DeviceNet Communications Card. The input method for operation commands can be changed in the following ways using the "Net. Ctrl." signal.

Net. Ctrl. = 1 (ON): Automatically sets b1-02 to " 3 ," making frequency references from DeviceNet communications valid (remote I/O frequency references become valid). If Net. Ctrl. turns OFF, b1-02 will return to the original value.
Net. Ctrl. $=0$ (OFF): The frequency reference specified by b1-02 becomes valid.

## DeviceNet Communications Settings

The parameters below are for functions that are exclusive to DeviceNet communications. Set these parameters according to the desired application.

| Parameter No. | Name | Contents | Setting range | Default setting |
| :---: | :---: | :---: | :---: | :---: |
|  | Operator display |  |  |  |
| F9-01 | Communications external fault input: input type | Select the type of input used for the communications external fault input from communications (DeviceNet Communications Card). | 0, 1 | 1 |
|  | EFO Selection | 0: N.O. input (external fault detected when 1) |  |  |
|  |  | $\qquad$ $\begin{aligned} & \text { 1: N.C. input (external fault } \\ & \text { detected when 0) } \end{aligned}$ |  |  |



Note 1. Be sure to set F9-05 when using flux vector control. If used with the default setting (1), unless there is a torque reference/torque limit from control remote $I / O, 0$ will be taken as the torque reference/torque limit, and there will be no torque output.
Note
2. If F9-06 is set to 3 (continues operating), the Inverter will continue operating when a communications fault occurs according to the contents of settings immediately before. Be sure to take any steps necessary to ensure safety, such as installing a limit switch or an emergency stop switch.

## Frequency Reference Settings and Display Units

- Perform the following settings to specify units for data related to frequencies (speeds) used in DeviceNet communications.
- The standard unit used with DeviceNet is r/min, so always set the number of motor poles.

| Parameter No. | Set value | Contents | Default setting |
| :---: | :---: | :---: | :---: |
| 01-03 | 0 | 0.01 Hz | 0 |
|  | 1 | 0.01\% (max. frequency is 100\%) |  |
|  | 2 to 39 | $\mathrm{r} / \mathrm{min}$ (Set the number of motor poles.) |  |
|  | 40 to 3,999 | Specifies the value used to set and display the maximum frequency. |  |
|  |  |  |  |
|  |  | — Set a 4-digit value without the decimal point. <br> Set the position of the digit where the decimal point is to be displayed starting from the rightmost digit. |  |
|  |  | Example: To display the maximum frequency as "200.0" specify "12000." |  |

## 4-3 Startup Procedure

The communications system can be started from any of the nodes on the Network. The following procedure gives the startup process after turning ON the power to the Inverter's DeviceNet Communications Card. If the startup process shown below is interrupted or stops before being completed, an error will occur. Correct errors that occur, referring to Chapter 6 Communications Errors.

1. Turn ON the power.
2. The PWR indicator will turn ON: Power is being supplied.
3. The MS indicator will be lit red and then green: Confirming MS indicator status.
4. The NS indicator will be lit red and then green: Confirming MS indicator status.
5. The MS indicator will flash: Shows Optional Card startup processing status.
6. The MS indicator will be lit: The Optional Card is ready.
7. The NS indicator will flash: The Optional Card is connected to the Network and startup processing is being performed.
8. The NS indicator will be lit: The Network is started.

##  <br> Chapter 5

- DeviceNet Communications Card Operations •

5-1 Remote I/O
5-2 Switching Remote I/O Operation
5-3 Special Remote I/O Operation
5-4 Control Remote I/O Operation
5-5 Message Communications (DeviceNet Explicit Messages)
5-6 3G3RV Register Numbers, Classes, Instances, and Attributes
5-7 3G3PV Register Numbers, Classes, Instances, and Attributes
5-8 3G3FV Register Numbers, Classes, Instances, and Attributes
© Caution
Be sure to perform the setting switch settings correctly and confirm the settings before starting operation. Not doing so may result in malfunction or damage to the product.

## 5-1 Remote I/O

There are two types of DeviceNet communications: Remote I/O and message communications. There are 4 types of remote I/O operation: Basic remote I/O, standard remote I/O, special remote I/O, and control remote I/O. This section explains standard remote I/O operations and the types of remote I/O.

Note To use special remote I/O or control remote I/O, it is necessary to switch the remote I/O operation. Switching the remote I/O operation involves the use of message communications, so refer to 5-2 Switching Remote I/O Operation and 5-5 Message Communications. Also, for details regarding special remote I/O, refer to 5-3 Special Remote I/O.

## 5-1-1 Standard Remote I/O (Initial Setting)

The type of remote I/O operation pre-set as the initial setting for the Inverter's DeviceNet Communications Card is standard remote I/O. This remote I/O can be used for general Inverter control.


## - Words Allocated to SYSDRIVE 3G3RV/3G3PV/3G3FV Inverters

A SYSDRIVE 3G3RV/3G3PV/3G3FV Inverter is allocated a total of four SYSMAC I/O words (two input and two output) via a DeviceNet Communications Card.

| I/O classification | Word address | Bits |  |
| :--- | :--- | :--- | :--- |
|  | $\mathbf{1 5}$ to 8 | $\mathbf{7}$ to 0 |  |
| Output <br> (SYSMAC PC to <br> Inverter) | n | Not used. | Inverter run commands |
|  | $\mathrm{n}+1$ | Rotational speed reference <br> (leftmost bits) | Rotational speed reference <br> (rightmost bits) |
| Input <br> (Inverter to <br> SYSMAC PC) | m | $\mathrm{m}+1$ | Not used. |
|  | Rotational speed monitor <br> (leftmost bits) | Rotational speed monitor <br> (rightmost bits) |  |

## - Inverter Run Commands

| Word | n |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Bit | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
| Signal name | Not used. | Net Reference | Net Control | Not used. | Not used. | Fault Reset | Reverse/ stop | Forward/ stop |
| Content | --- | $\begin{array}{\|l} \hline \text { 0: b1-01 } \\ \text { 1: DeviceNet } \\ \text { (See note 1.) } \end{array}$ | $\begin{array}{\|l\|} \hline \text { 0: b1-02 } \\ \text { 1: DeviceNet } \\ \text { (See note 2.) } \end{array}$ | --- | --- | $\begin{aligned} & \text { 0: --- } \\ & \text { 1: Fault } \\ & \text { Reset } \end{aligned}$ | $\begin{array}{\|l\|} \hline \text { 0: Stop } \\ \text { 1: Reverse } \end{array}$ | 0: Stop <br> 1: Forward |

Note 1. Net Reference is used to specify the frequency reference as follows (cannot be changed during running):
0 : The frequency reference input method specified by the frequency reference source selection (b1-01) is used.
1: Set b1-01 to " 3 " and operate via DeviceNet. (Operate with rotational speed reference in word $\mathrm{n}+1$.)
Note 2. Net Control is used to change the run command as follows (cannot be changed during running):
0 : The run command input method specified by the run command source selection (b1-02) is used.
1: Set b1-02 to " 3 " and operate via DeviceNet. (Follow run command in word n, bits 0 and 1.)

## - Inverter Status

| Word | $\mathbf{m}$ |  |  |  |  |  |  |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| Bit | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
| Signal <br> name | At Reference | Reference <br> From Net | Control From <br> Net | Inverter <br> Ready | During <br> reverse run | During <br> forward run | Warning <br> (Minor <br> Fault) | Fault |
| Content | 0: Accelerating <br> or <br> Decelerating <br> 1: At reference | 0: b1-01 <br> 1: DeviceNet <br> (See note 1.) | 0: b1-02 <br> 1: DeviceNet <br> (See note 2.) | 0: <br> Preparing <br> 1: Ready | 0: Stop/ <br> forward <br> 1: During <br> reverse run <br> (Seenote 4.) | 0: Stop/ <br> reverse <br> 1: During <br> forward run <br> (See note 5.) | 0: Normal <br> 1: Alarm <br> (Minor <br> Fault) | 0: Normal <br> 1: Fault |

Note 1. Reference From Net shows the input status of word n, bit 6 (Net Reference) for DeviceNet communications.

Note 2. Control From Net shows the input status of word n, bit 5 (Net Control) for DeviceNet communications.
Note 3. Reverse Operation indicates reverse output status. This bit does not turn ON for DC braking (DC injection).

Note 4. Forward Operation indicates either forward run status or DC braking (DC injection) status. This bit turns ON even for DC braking (DC injection) during reverse run.

## - Rotational Speed Reference Data

| Word address | n+1 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Bit | 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 |  |  |
| Signal name | Rotational speed reference data |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Content | Communications data $=$ Rotational speed reference $\times 2^{\text {a }}$ <br> a: Speed scale value of Class 2A, Instance 01, Attribute 16 (Initial value: 0) <br> - The speed scale is assigned to the message function. For instructions on how to change it, refer to 5-5 Message Communications. <br> - The unit for the rotational speed reference is set in 01-03 (frequency reference setting and display units) <br> - Setting example (providing reference of $1,800 \mathrm{r} / \mathrm{min}$ ): <br> When the speed scale value is " 0 " and the number of motor poles is set in $01-03$ (so unit is $\mathrm{r} / \mathrm{min}$ ): <br> $1,800 \mathrm{r} / \mathrm{min} \rightarrow 1,800 \times 2^{0} \rightarrow 1,800 \rightarrow 0708 \mathrm{Hex}$ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

Note 1. Under the DeviceNet protocol, the unit for the speed reference is fixed as $\mathrm{r} / \mathrm{min}$. The number of motor poles (2 to 39) must be set in parameter 01-03 (frequency reference setting and display units) when using DeviceNet (open network).
Note 2. If the setting in not within the proper range, the previous data will be retained and the designated rotational speed will not be entered.

## - Rotational Speed Monitor Data

| Word address | m+1 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Bit | 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |
| Signal name | Rotational speed monitor data |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Content | Communications data $=$ Rotational speed monitor $\times 2^{\text {a }}$ <br> a: Speed scale value of Class 2A, Instance 01, Attribute 16 (Initial value: 0) <br> - The speed scale is assigned to the message function. For instructions on how to change it, refer to 5-5 Message Communications. <br> - The unit for the rotational speed monitor is set in 01-03 (frequency reference setting and display units) <br> - Data conversion example: <br> When the speed scale value is " 0 " and the number of motor poles is set in $01-03$, and the read data is 03 E 8 Hex: 03E8 $\mathrm{Hex} \rightarrow 1,000 \rightarrow 1,000 / 2^{0} \rightarrow 1,000 \mathrm{r} / \mathrm{min}$ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

Note Under the DeviceNet protocol, the unit for the speed reference is fixed as $\mathrm{r} / \mathrm{min}$. The number of motor poles (2 to 39) must be set in parameter 01-03 (frequency reference setting and display units) when using DeviceNet (open network).

## 5-1-2 Types of Remote I/O Operation

There are 4 types of DeviceNet Communications Card remote I/O operation:

- Basic remote I/O: Remote I/O operation for the standard DeviceNet configuration.
- Standard remote I/O: Remote I/O operation (DeviceNet-compatible) that is the default setting for the DeviceNet Communications Card.
- Special remote I/O: Remote I/O operations that enable using all the functions of 3G3RV/3G3PV/3G3FV Inverters, and accessing/setting for all parameters. (Special remote I/O operation is a special function of this product; it is not compatible with DeviceNet.)
- Control remote I/O: Remote I/O operation according to the control terminal input/output signals of 3G3RV/3G3PV/3G3FV Inverters. (Control remote I/O operation is a special function of this product; it is not compatible with DeviceNet.)
The default setting is for standard remote I/O operation, so it will be necessary to switch to either of the other types of remote I/O operation if desired. Switching the remote I/O operation involves the use of message communications. Refer to 5-5 Message Communications and 5-2 Switching Remote I/O Operation.


## Basic Remote I/O

Basic remote I/O is used for the standard DeviceNet configuration.

- Outputs (SYSMAC PC to Inverter) Instance ID: 20 Dec (14 Hex)

| Byte number |  | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| Wd n | Rightmost | 0 |  |  |  |  |  | Fault <br> Reset |  | Forward/ <br> stop |
|  | Leftmost | 1 |  |  |  |  |  |  |  |  |
|  | Rightmost | 2 | Rotational speed reference (rightmost data) |  |  |  |  |  |  |  |
|  | Leftmost | 3 | Rotational speed reference (leftmost data) |  |  |  |  |  |  |  |

## - Inputs (Inverter to SYSMAC PC) Instance ID: 70 Dec (46 Hex)

| Byte number |  | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| Wd m | Rightmost | 0 |  |  |  |  |  | During <br> forward <br> run |  | Fault |
|  |  |  |  |  |  |  |  |  |  |  |
|  | Leftmost | 1 |  |  |  |  |  |  |  |  |
| Wd $m+1$ | Rightmost | 2 | Rotational speed reference (rightmost data) |  |  |  |  |  |  |  |
|  | Leftmost | 3 | Rotational speed reference (leftmost data) |  |  |  |  |  |  |  |

Note 1. A shaded box indicates that the bit is not used.
Note 2. The basic remote I/O operation is the same as those explained for standard remote I/O. (Basic remote I/O restricts the operation of standard remote I/O.)

## Standard Remote I/O

Standard remote I/O is the default setting for the DeviceNet Communications Card.

- Outputs (SYSMAC PC to Inverter) Instance ID: 21 Dec (15 Hex)

| Byte number |  | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| Wd n | Rightmost | 0 |  | Net <br> Reference | Net <br> Control |  |  | Fault <br> Reset | Reverse/ <br> stop | Forward/ <br> stop |
|  | Leftmost | 1 |  |  |  |  |  |  |  |  |
|  | Rightmost | 2 | Rotational speed reference (rightmost data) |  |  |  |  |  |  |  |
|  | Leftmost | 3 | Rotational speed reference (leftmost data) |  |  |  |  |  |  |  |

## - Inputs (Inverter to SYSMAC PC)

Instance ID: 71 Dec (47 Hex)

| Byte number |  |  | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Wd m | Rightmost | 0 | At Reference | Reference From Net | Control From Net | Inverter Ready | During reverse run | During forward run | Warning (minor fault) | Fault |
|  | Leftmost | 1 |  |  |  |  |  |  |  |  |
| Wd m+1 | Rightmost | 2 | Rotational speed monitor (rightmost data) |  |  |  |  |  |  |  |
|  | Leftmost | 3 | Rotational speed monitor (leftmost data) |  |  |  |  |  |  |  |

Note A shaded box indicates that the bit is not used.

## Special Remote I/O

Special remote I/O enables using all the functions of 3G3RV/3G3PV/3G3FV Inverters, and accessing/ setting all parameters.

## - Outputs (SYSMAC PC to Inverter)

Instance ID: $100 \mathrm{Dec}(64 \mathrm{Hex})$

| Byte number |  |  | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Wdn | Rightmost | 0 | Function code (write/read code) |  |  |  |  |  |  |  |
|  | Leftmost | 1 | Register number, leftmost byte (register number assigned to various parameters, etc.) |  |  |  |  |  |  |  |
| Wd $\mathrm{n}+1$ | Rightmost | 2 | Register number, rightmost byte (register number assigned to various parameters, etc.) |  |  |  |  |  |  |  |
|  | Leftmost | 3 | Register data, leftmost byte (data to write to specified register) |  |  |  |  |  |  |  |
| Wd n+2 | Rightmost | 4 | Register data, rightmost byte (data to write to specified register) |  |  |  |  |  |  |  |

- Inputs (Inverter to SYSMAC PC) Instance ID: 150 Dec (96 Hex)

| Byte number |  |  | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Wd m | Rightmost | 0 | Function code (returns transmitted code) |  |  |  |  |  |  |  |
|  | Leftmost | 1 | Register number, leftmost byte (returns transmitted register number) |  |  |  |  |  |  |  |
| Wd m+1 | Rightmost | 2 | Register number, rightmost byte (returns transmitted register number) |  |  |  |  |  |  |  |
|  | Leftmost | 3 | Register data, leftmost byte (return transfer data amount or read data) |  |  |  |  |  |  |  |
| Wd m+2 | Rightmost | 4 | Register data, rightmost byte (return transfer data amount or read data) |  |  |  |  |  |  |  |

Note 1. Special remote I/O outputs and inputs are paired. When using special remote I/O, be sure to set them together.
Note 2. Special remote I/O objects do not conform to the AC/DC drive profile, but are specially set for this product.
Note 3. The 16-bit data (register number and register data) is set using two words for each setting.
Note 4. Be careful of the order of the leftmost and rightmost bytes of the 16-bit data. The order is reversed from that of basic and standard remote I/O.
Note 5. For details on special remote I/O operation, refer to 5-3 Special Remote I/O.
Note 6. 3G3RV Inverters support special remote I/O from version VSF105091 (Asian models: Version VSF105081).

## Control Remote I/O

Control remote I/O enables using the functions and arrays of the Inverter control terminal I/O signals. The Inverter's multi-function I/O functions can be used during communications.

## - Outputs (SYSMAC PC to Inverter) Instance ID: 101 Dec (65 Hex)

| Byte number |  |  | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Wdn | Rightmost | 0 | Multi-function input 6 | Multi-function input 5 | Multi-function input 4 | Multi-function input 3 | Multi-function input 2 | Multi-function input 1 | Stop/reverse | Stop/forward |
|  | Leftmost | 1 | Multi-function output 2 | Multi-function output 1 | Multi-function contact output |  |  |  | Fault reset | External fault input |
| Wd n+1 | Rightmost | 2 | Frequency reference, rightmost byte |  |  |  |  |  |  |  |
|  | Leftmost | 3 | Frequency reference, leftmost byte |  |  |  |  |  |  |  |
| Wd n+2 | Rightmost | 4 | Torque reference/torque limit, rightmost byte |  |  |  |  |  |  |  |
|  | Leftmost | 5 | Torque reference/torque limit, leftmost byte |  |  |  |  |  |  |  |
| Wd n+3 | Rightmost | 6 | Torque compensation bias, rightmost byte |  |  |  |  |  |  |  |
|  | Leftmost | 7 | Torque compensation bias, leftmost byte |  |  |  |  |  |  |  |

- Inputs (Inverter to SYSMAC PC)

Instance ID: 151 Dec (97 Hex)

| Byte number |  |  | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Wd m | Rightmost | 0 | Fault | Alarm (minor fault) | Inverter ready | At reference | During reset input | During reverse run | Zero speed | During run |
|  | Leftmost | 1 | P-lock completion |  | Multi-function output 2 | Multi-function output 1 | Multi-function contact output | Local/remote | Undervoltage | Operation fault |
| Wd m+1 | Rightmost | 2 | Output frequency monitor, rightmost byte |  |  |  |  |  |  |  |
|  | Leftmost | 3 | Output frequency monitor, leftmost byte |  |  |  |  |  |  |  |
| Wd m+2 | Rightmost | 4 | Torque reference monitor, rightmost byte |  |  |  |  |  |  |  |
|  | Leftmost | 5 | Torque reference monitor, leftmost byte |  |  |  |  |  |  |  |
| Wd m+3 | Rightmost | 6 | Output current monitor, rightmost byte |  |  |  |  |  |  |  |
|  | Leftmost | 7 | Output current monitor, leftmost byte |  |  |  |  |  |  |  |

Note 1. A shaded box indicates that the bit is not used.
Note 2. Control remote I/O inputs and outputs are paired. When using control remote I/O, be sure to set them together.
Note 3. Control remote I/O objects do not conform to the AC/DC drive profile, but are specially set for this product.
Note 4. For details of control remote I/O functions, refer to 5-4 Control Remote I/O Operation.

## 5-2 Switching Remote I/O Operation

To use remote I/O operations other than the standard remote I/O operation it is necessary to switch the remote I/O operation. There are two ways to switch:

- Set the remote I/O instance IDs for parameter objects.
- Set the remote I/O instance IDs for connection objects.

When using an OMRON Master Unit, set the remote I/O instance IDs for parameter objects, using the Master Unit's message functions or the Configurator. When using a CS1W-DRM21 or CJ1W-DRM21 Master Unit, the connection object at communications startup can be specified using the Configurator. Set the connection path from the Configurator.

## ■ Switching via Parameter Objects (Using the Configurator)

To switch remote I/O operations using parameter objects, the appropriate instance IDs must be set for the following parameter objects.

- Switching remote I/O inputs (Inverter to SYSMAC PC):

Class $101 \mathrm{Dec}(65 \mathrm{Hex})$, Instance 01 Dec (01 Hex), Attribute 01 Dec (01 Hex)

- Switching remote I/O outputs (SYSMAC PC to Inverter)

Class $101 \mathrm{Dec}(65 \mathrm{Hex})$, Instance $01 \mathrm{Dec}(01 \mathrm{Hex})$, Attribute $02 \mathrm{Dec}(02 \mathrm{Hex})$
The instances to be set are shown in the following table.

| Remote I/O type |  | Instance ID |  |
| :--- | :--- | :--- | :---: |
|  | Inputs (Inverter to PC) | Outputs (PC to Inverter) |  |
| Basic remote I/O | $70 \mathrm{Dec}(46 \mathrm{Hex})$ | $20 \mathrm{Dec} \mathrm{(14} \mathrm{Hex)}$ |  |
| Standard remote I/O | $71 \mathrm{Dec} \mathrm{(47} \mathrm{Hex)}$ | $21 \mathrm{Dec} \mathrm{(15} \mathrm{Hex)}$ |  |
| Special remote I/O | $150 \mathrm{Dec}(96 \mathrm{Hex})$ | $100 \mathrm{Dec}(64 \mathrm{Hex})$ |  |
| Control remote I/O | $151 \mathrm{Dec}(97 \mathrm{Hex})$ | $101 \mathrm{Dec}(65 \mathrm{Hex})$ |  |

The procedure for switching remote I/O operations by means of parameter objects using the Configurator is as follows:

1. Connect the Inverter and a Configurator to the DeviceNet communications network. At least a DeviceNet Communications Card and a Configurator must be connected.
2. Set up the explicit message connection

- Turn ON the power to the Configurator and all Units participating in communications and press the Configurator's online button. This will put the system into online status.
- Click the Device List button at the upper left corner of the Configurator screen. With this, the explicit message connection will be set up.

3. Connect the remote I/O to be used for the parameter objects.

- Select Tool $(T)$ and then Device Parameter Setting ( $P$ ) from the Configurator tool bar to display the parameter setting tool.
- Set the node address, and then set the remote I/O instance IDs for the parameter objects described above (attributes 01 and 02 Hex of class 65 Hex, instance 01 Hex ).

4. Change the Master Unit and Inverter connection to the set connection.

- Reset the power to the Master Unit and Inverter. The remote I/O connection will then start up with the specified remote I/O operation.
- When creating scan lists, set the scan list to disable mode once and then create scan lists or change the settings as follows for the Inverter I/O allocation byte number from the Configurator.
- Basic/Standard remote I/O: 4 bytes (both for OUT and IN)
- Special remote I/O: 4 bytes (both for OUT and IN)
- Control remote I/O: 8 bytes (both for OUT and IN)


## Switching via Connection Objects

This method is defined by ODVA AC/DC drive objects. Switching via connection objects is possible only when using a CS1W-DRM21 or CJ1W-DRM21 Master Unit. Set the remote I/O connection path used for the scan list with the Configurator. At communications startup, Slave communications are started from the Master Unit with the connection path set in the scan list.

## Connection Objects for Switching Remote I/O Operations

To switch remote I/O operations by this method, the appropriate instance IDs must be set for the connection path in the following connection objects.

- Switching remote I/O inputs (Inverter to SYSMAC PC):

Produced connection path (Class 05 Hex, Instance 02 Hex, Attribute 14 Hex )

- Switching remote I/O outputs (SYSMAC PC to Inverter)

Consumed connection path (Class 05 Hex , Instance 02 Hex , Attribute 16 Hex )

## Remote I/O Instance ID

The instances to be set are shown in the following table.

| Remote I/O type | Instance ID |  |
| :--- | :--- | :--- |
|  | Inputs (Inverter to PC) | Outputs (PC to Inverter) |
| Basic remote I/O | $70 \mathrm{Dec}(46 \mathrm{Hex})$ | $20 \mathrm{Dec}(14 \mathrm{Hex})$ |
| Standard remote I/O | $71 \mathrm{Dec}(47 \mathrm{Hex})$ | $21 \mathrm{Dec}(15 \mathrm{Hex})$ |
| Special remote I/O | $150 \mathrm{Dec}(96 \mathrm{Hex})$ | $100 \mathrm{Dec}(64 \mathrm{Hex})$ |
| Control remote I/O | $151 \mathrm{Dec}(97 \mathrm{Hex})$ | $101 \mathrm{Dec}(65 \mathrm{Hex})$ |

## Restrictions on Switching Remote I/O

To switch remote I/O operations, maintain either of the following conditions and send an explicit message.

- Remote I/O communications stopped after the remote I/O connection and explicit message connection have been established.
- Remote I/O connection allocated after explicit message connection has been established.

Note 1. With CS1W-DRM21 and CJ1W-DRM21 Master Units, the connection path is automatically set at communications startup.
Note 2. This setting is not possible with CVM1-DRM21-V1 and C200HW-DRM21-V1 Master Units.

## Data Setting Example

The set data must be converted to signal segments as defined by DeviceNet and then transferred. For example, when remote I/O inputs are converted to special remote I/O inputs (instance ID: 96 Hex), the set data is as follows:

| 7 | 07 |  | 078 |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0:1:1:0 | 0:0:1:0 | 0:0:1:1 | 1:0:0:1 | 0:0!1:1 | $0: 1: 1: 0$ | =62 3936 Hex |
|  |  | " 9 " in AS | Cll code | " 6 " in AS | Il code |  |
|  |  | of subsequen showing signa | Instance ID set t bytes ( 2 bytes) segment (011) | as ASCII code |  |  |

Note For details on using message communications, refer to 5-5 Message Communications (DeviceNet Explicit Messages and the operation manual for the Master Unit being used.

## 5-3 Special Remote I/O Operation

There are four kinds of DeviceNet remote I/O operation: Basic remote I/O, standard remote I/O (the default setting), special remote I/O, and control remote I/O. This section explains special remote I/O. Special remote I/O operation enables using all the functions of 3G3RV/3G3PV/3G3FV Inverters, and setting and reading all parameters. These operations have been developed independently, and are not part of the DeviceNet standard.
Note 3G3RV Inverters support special remote I/O from version VSF105091 (Asian models: Version VSF105081).

## 5-3-1 Overview of Special Remote I/O

Special remote I/O operations utilize DeviceNet remote I/O, and can directly write to and read from internal Inverter registers. Basically, the register numbers for the various functions shown on this and subsequent pages are specified for writing or reading. Once data has been written, it is retained until it is changed by the next write operation.

## - Words Used for Special Remote I/O

- Outputs (SYSMAC PC to Inverter) Instance ID: 100 Dec (64 Hex)

| Byte number |  |  | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Wd n | Rightmost | 0 | Function code (write/read code) |  |  |  |  |  |  |  |
|  | Leftmost | 1 | Register number leftmost byte (register number allocated to each parameter, etc.) |  |  |  |  |  |  |  |
| Wd n+1 | Rightmost | 2 | Register number rightmost byte (register number allocated to each parameter, etc.) |  |  |  |  |  |  |  |
|  | Leftmost | 3 | Register data leftmost byte (data to write to specified register) |  |  |  |  |  |  |  |
| Wd n+2 | Rightmost | 4 | Register data rightmost byte (data to write to specified register) |  |  |  |  |  |  |  |

- Outputs (Inverter to SYSMAC PC) Instance ID: 150 Dec (96 Hex)

|  |  |  | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Wd m | Rightmost | 0 | Function code (returns transmitted code) |  |  |  |  |  |  |  |
|  | Leftmost | 1 | Register number leftmost byte (returns transmitted register number) |  |  |  |  |  |  |  |
| Wd m+1 | Rightmost | 2 | Register number rightmost byte (returns transmitted register number) |  |  |  |  |  |  |  |
|  | Leftmost | 3 | Register data leftmost byte (returns transmitted data amount or reads data) |  |  |  |  |  |  |  |
| Wd m+2 | Rightmost | 4 | Register data rightmost byte (returns transmitted data amount or reads data) |  |  |  |  |  |  |  |

Note 1. Special remote I/O outputs and inputs are paired. When using special remote I/O, be sure to set them together.
Note 2. Special remote I/O objects do not conform to the AC/DC drive profile, but are specially set for this product.
Note 3. The 16-bit data (register number and register data) is set in two words for each setting.

## Function Codes

The special remote I/O function codes are shown in the following table. Note that they are different from the explicit message service codes.

| Function code (hex) | Content |
| :--- | :--- |
| 10 | Data writing |
| 03 | Data reading |
| 00 | No execution (data wrapping only; no internal <br> processing takes place.) |

## Setting Data for Operations and Parameter

Read data and write data to be set for operations and parameters are calculated as shown below and then transmitted in hexadecimal.

- Convert to hexadecimal values with the operation/parameter minimum setting value as 1 .
- Negative numbers are expressed as two's complements.
- If the original data is already displayed in hexadecimal, it is transmitted as is.
- Set bits that are not used to "0."
- Do not set data for unused registers.


## Example 1

In this example, the frequency reference is 60 Hz , and the minimum setting unit is 0.01 Hz .
$60 / 0.01=6000 \rightarrow 1770$ hex

## Example 2

In this example, $-50 \%$ (minimum setting unit: $0.1 \%$ ) is set for the frequency reference (voltage) terminal 13 input bias.
50/0.1 = 500 $\rightarrow 01 \mathrm{~F} 4$ hex


## Example 3

In this example, "1F (hex)" is set for multi-function inputs.
" 1 F " is transmitted.

## Enabling Parameter Setting Data by Enter Command

When setting (writing) data in parameters, be sure to send an enter command. After receiving the enter command, the Inverter will enable the data newly set in the parameters as operation data.
When setting (writing) data in more than one parameter, send an enter command once after completing all the settings. All the parameters newly set before the enter command is sent will be enabled.

| Data type | Transmission | Inverter operation | Remarks |
| :--- | :--- | :--- | :--- |
| Enter command written in <br> EEPROM | Function code: 10 hex <br> Register No.: FFFD hex <br> Send data: 0000 hex | When receiving an enter <br> command, a series of <br> parameter setting data <br> will be stored in <br> EEPROM and enabled <br> as operation data. | Applicable to all the <br> Inverter software. |
| Enter command not <br> written in EEPROM | Function code: 10 hex <br> Register No.: FFDD hex <br> Send data: 0000 hex | When receiving an enter <br> command, a series of <br> parameter setting data <br> will be enabled without <br> storing them in <br> EEPROM. <br> All the set data will be <br> cleared to the initial data <br> when the power is turned <br> OFF. | Applicable to Inverters <br> with software version of <br> S1042 or later. |

Note 1. Unless an enter command is transmitted, data will not be enabled and the Inverter may not start.
Note 2. The enter command requires a parameter (Register No. 0100 or higher). Since the run command or frequency reference (Register No. 0000 to 000F) is stored only in the RAM area, set data will be enabled without an enter command.

## Special Remote I/O Responses

When data is written and read using special remote I/O, the responses shown in the following table are returned. Check that the input data and output data match when handling communications.

| Error code | Content |
| :--- | :--- |
| --- | Normal completion response <br> The function code and register number at the time of transmission are placed at <br> the beginning, and returned with the data amount (when data is written) or the <br> read data (when data is read) attached. |
| 01 | Function code error <br> An unsupported function code was received. |
| 02 | Register number error <br> An unregistered register number was received. |
| 21 | Data setting error <br> An upper or lower limit was exceeded, or a constant restriction was violated. (See <br> note 2.) |
| 22 | Writing mode error <br> Either writing was executed during operation or during a CPU error, during UV, or <br> writing was attempted to a read-only register. |
| 24 | Busy <br> Writing was attempted during constant processing. |

Note 1. When a communications error occurs, the function code MSB will be returned as "1."
Note 2. A "constant restriction" is a restriction on OPE error detection.

## 5-3-2 Special Remote I/O Communications Timing

With special remote I/O communications, it is possible to use all of the SYSDRIVE 3G3RV/3G3PV/3G3FV functions, such as frequency setting, control input setting, error monitoring, output frequency monitoring, and so on. These functions are utilized by setting the register numbers and connecting to the various 3G3RV/3G3PV/3G3FV functions. To use these functions properly, be sure to use the following method to handle the data and provide a program for switching the communications processing.

## - Matching Function Codes and Register Numbers

- In the remote I/O outputs (SYSMAC PC to Inverter), set the function code, register number, and set data for the function to be executed.
- Compare (CMP) the function codes and register numbers of the set remote I/O outputs and the remote I/O inputs (Inverter to SYSMAC PC). If they agree, proceed to the next process.

Note If data is repeatedly written to the same register number, it cannot be handled. Be sure to keep performing processes with different function codes or register numbers. If it is necessary to write repeatedly to the same register number, then alternately write to and read from that register. (Handling data is made possible by changing function codes.)

## - Handling Illustration (for 3G3RV)



## 5-3-3 Parameter Register Numbers for Each Function

Refer to 5-6 3G3RV Register Numbers, Classes, Instances, and Attributes, 5-7 3G3PV Register Numbers, Classes, Instances, and Attributes, and 5-8 3G3FV Register Numbers, Classes, Instances, and Attributes.

## 5-4 Control Remote I/O Operation

There are four kinds of DeviceNet remote I/O operation: Basic remote I/O, standard remote I/O (the default setting), special remote I/O, and control remote I/O. This section explains control remote I/O.
Control remote I/O enables using the functions and arrays of the Inverter control terminal I/O signals. The Inverter's multi-function I/O functions can be used during communications. These operations have been developed independently, and are not part of the DeviceNet standard.

Words Used for Control Remote I/O - Outputs (SYSMAC PC to Inverter) Instance ID: 101 Dec (65 Hex)

| Byte number |  |  | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Wd n | Rightmost | 0 | Multi-function input 6 | Multi-function input 5 | Multi-function input 4 | Multi-function input 3 | Multi-function input 2 | Multi-function input 1 | Stop/reverse | Stop/forward |
|  | Leftmost | 1 | Multi-function output 2 | Multi-function output 1 | Multi-function contact output |  |  |  | Fault reset | External fault input |
| Wd $\mathrm{n}+1$ | Rightmost | 2 | Frequency reference, rightmost byte |  |  |  |  |  |  |  |
|  | Leftmost | 3 | Frequency reference, leftmost byte |  |  |  |  |  |  |  |
| Wd n+2 | Rightmost | 4 | Torque reference/torque limit, rightmost byte |  |  |  |  |  |  |  |
|  | Leftmost | 5 | Torque reference/torque limit, leftmost byte |  |  |  |  |  |  |  |
| Wd n+3 | Rightmost | 6 | Torque compensation bias, rightmost byte |  |  |  |  |  |  |  |
|  | Leftmost | 7 | Torque compensation bias, leftmost byte |  |  |  |  |  |  |  |

- Inputs (Inverter to SYSMAC PC) Instance ID: 151 Dec (97 Hex)

| Byte number |  |  | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Wd m | Rightmost | 0 | Fault | Alarm (minor fault) | Inverter ready | At reference | During reset input | During reverse run | Zero speed | During run |
|  | Leftmost | 1 | P lock/ completion |  | Multi-function output 2 | Multi-function output 1 | Multi-function contact output | Local/remote | Undervoltage | Operation fault |
| Wd m+1 | Rightmost | 2 | Output frequency monitor, rightmost byte |  |  |  |  |  |  |  |
|  | Leftmost | 3 | Output frequency monitor, leftmost byte |  |  |  |  |  |  |  |
| Wd m+2 | Rightmost | 4 | Torque reference monitor, rightmost byte |  |  |  |  |  |  |  |
|  | Leftmost | 5 | Torque reference monitor, leftmost byte |  |  |  |  |  |  |  |
| Wd m+3 | Rightmost | 6 | Output current monitor, rightmost byte |  |  |  |  |  |  |  |
|  | Leftmost | 7 | Output current monitor, leftmost byte |  |  |  |  |  |  |  |

Note 1. A shaded box indicates that the bit is not used.
Note 2. Control remote I/O inputs and outputs are paired. When using control remote I/O, be sure to set them together.
Note 3. Control remote I/O objects do not conform to the AC/DC drive profile, but are specially set for this product.

## - Word n (Inverter Operation Commands)

| Word | Bit | Signal name | Contents |
| :---: | :---: | :---: | :---: |
| n | 0 | Stop/forward | $\begin{aligned} & \text { 0: Stop } \\ & \text { 1: Forward } \end{aligned}$ |
|  | 1 | Stop/reverse | $\begin{aligned} & \text { 0: Stop } \\ & \text { 1: Reverse } \end{aligned}$ |
|  | 2 | Multi-function input 1 (See note 1.) | 0: --- <br> 1: Function set for multi-function input 1 |
|  | 3 | Multi-function input 2 (See note 1.) | 0: --- <br> 1: Function set for multi-function input 2 |
|  | 4 | Multi-function input 3 (See note 1.) | 0: --- <br> 1: Function set for multi-function input 3 |
|  | 5 | Multi-function input 4 (See note 1.) | 0: --- <br> 1: Function set for multi-function input 4 |
|  | 6 | Multi-function input 5 (See note 1.) | 0: --- <br> 1: Function set for multi-function input 5 |
|  | 7 | Multi-function input 6 (See notes 1 and 2.) | 0: --- <br> 1: Function set for multi-function input 6 |
|  | 8 | External fault input | 0: --- <br> 1: External fault (EFO) |
|  | 9 | Fault reset | $\begin{aligned} & \text { 0: --- } \\ & \text { 1: Reset } \end{aligned}$ |
|  | 10 | Not used. | --- |
|  | 11 | Not used. | --- |
|  | 12 | Not used. | --- |
|  | 13 | Multi-function contact output (See note 3.) | 0: OFF (open) <br> 1: ON (closed) |
|  | 14 | Multi-function output 1 (See note 3.) | 0: OFF (open) <br> 1: ON (closed) |
|  | 15 | Multi-function output 2 (See note 3.) | 0: OFF (open) <br> 1: ON (closed) |

Note 1. The functions set with parameters $\mathrm{H} 1-01$ to $\mathrm{H} 1-05$ (multi-function inputs 1 to 5 ) for 3G3RV/3G3PV Inverters and $\mathrm{H} 1-01$ to $\mathrm{H} 1-06$ (multi-function inputs 1 to 6) for 3G3FV Inverters can be controlled with these bits.
Note 2. This bit is not used with 3G3RV/3G3PV Inverters. (These Inverters have only 5 multi-function inputs.)
Note 3. The settings of these bits are enabled when parameters $\mathrm{H} 2-01$ to $\mathrm{H} 2-03$ (multi-function contact output and multi-function outputs 1 and 2) are set to F. (Same for 3G3RV, 3G3PV, and 3G3FV Inverters.) Output from the control terminal block of the Inverter can be controlled via communications.

- Word m (Inverter Status)

| Word | Bit | Signal name | Contents |
| :---: | :---: | :---: | :---: |
| m | 0 | During run | 0: --- <br> 1: During run |
|  | 1 | Zero speed | 0: --- <br> 1: Zero speed |
|  | 2 | During reverse run | 0: --- <br> 1: During reverse run |
|  | 3 | During reset input | 0: --- <br> 1: During reset input |
|  | 4 | At reference | 0: --- <br> 1: At reference |
|  | 5 | Inverter ready | 0: --- <br> 1: Inverter ready |
|  | 6 | Alarm (minor fault) | $\begin{aligned} & \hline \text { 0: --- } \\ & \text { 1: Alarm } \end{aligned}$ |
|  | 7 | Fault | $\begin{aligned} & \text { 0: --- } \\ & \text { 1: Fault } \end{aligned}$ |
|  | 8 | Operation error | 0: --- <br> 1: Operation error |
|  | 9 | Undervoltage | 0: --- <br> 1: Undervoltage |
|  | 10 | Run command selection status | 0: --- <br> 1: Communications |
|  | 11 | Multi-function contact output (See note 1.) | $0:---$ <br> 1: Function set in $\mathrm{H} 2-01$ |
|  | 12 | Multi-function output 1 (See note 1.) | 0: --- <br> 1: Function set in $\mathrm{H} 2-02$ |
|  | 13 | Multi-function output 2 (See note 1 and 2.) | 0: --- <br> 1: Function set in $\mathrm{H} 2-03$ |
|  | 14 | Not used. | --- |
|  | 15 | P lock/completion (See note 3.) | $\begin{aligned} & \hline 0:--- \\ & \text { 1: During P lock } \end{aligned}$ |

Note 1. The functions set with parameters $\mathrm{H} 2-01$ to $\mathrm{H} 2-03$ (multi-function contact output and multifunction contact outputs 1 and 2) for 3G3RV/3G3FV Inverters, and with parameters H2-01 and H2-02 (multi-function contact output and multi-function output 1) for 3G3PV, are enabled with these bits.

Note 2. This bit is not used with 3G3PV Inverters. (These Inverters have only 2 multi-function outputs.)

Note 3. The P lock function is only available with 3G3FV Inverters used in flux vector control mode. It cannot be used with any other Inverter series or control mode.

## - Reference Data

| Word | Signal name | Content |
| :---: | :---: | :---: |
| $\mathrm{n}+1$ | Frequency reference | Specifies the Inverter output frequency from communications. <br> - Setting unit: 0.01 Hz (See note 1.) <br> - Setting range: 0 to maximum frequency in Hz (See note 2.) <br> Example: To set the frequency reference to 60.00 Hz : $60.00 \mathrm{~Hz} /(0.01 \mathrm{~Hz})=6000 \mathrm{Dec}=1770 \mathrm{Hex} \Rightarrow$ Set as 1770 Hex. |
| $\mathrm{n}+2$ | Torque reference/torque limit | Specifies the torque reference or torque limit for the Inverter output. (See notes 3 and 4.) The torque limit/torque reference is only enabled when flux vector control is set. <br> - Whether torque reference or torque limit is specified depends on the Inverter's control mode. Speed control: torque limit Torque control: torque reference <br> - Setting unit: $0.1 \%$ ( $100 \%=$ motor rated torque) <br> - Setting range: $-300.0 \%$ to $300.0 \%$ (See note 5 .) <br> Example: To set the torque reference to $10 \%$ : $10 \% /(0.1 \%)=100 \mathrm{Dec}=64 \mathrm{Hex} \Rightarrow$ Set as 64 Hex . |
| $\mathrm{n}+3$ | Torque compensation bias | Specifies the torque compensation bias when using torque control. (See note 3.) <br> Torque compensation bias is only available when performing torque control in flux vector control mode. It is used separately from torque control to compensate for mechanical torque loss. <br> - Setting unit: $0.1 \% ~(100 \%=$ motor rated torque) <br> - Setting range: $-300.0 \%$ to $300.0 \%$ (See note 5 .) <br> Example: To set the torque compensation bias to $100 \%$ : $100.0 \% /(0.1 \%)=1000 \mathrm{Dec}=3 \mathrm{E} 8 \mathrm{Hex} \Rightarrow \text { Set as 3E8 Hex. }$ |

Note 1. The data setting unit can be changed with 01-03 (frequency reference setting/display unit).
Note 2. Data that exceeds the upper or lower setting range limits will be considered faulty and ignored by the Inverter, and the previous data will be maintained.
Note 3. This function is only available with 3G3FV Inverters, which are equipped with flux vector control mode. Do not use with 3G3RV/3G3PV Inverters.

Note 4. When not using either the torque limit of the torque reference, set F9-05 (torque reference/ torque limit selection from communications) to 0 (disabled). If this setting is not disabled and " 0 " is sent as data, the torque limit/torque reference will be set to 0 , and there will be no torque output (i.e., the motor will not operate).
Note 5. Although the setting range for torque reference/torque limit is $-300.0 \%$ to $300.0 \%$, the torque actually output depends on the motor characteristics. For a general-purpose motor, take the range to be $-200.0 \%$ to $200.0 \%$.

## - Monitor Data

| Word | Signal name | Content |
| :---: | :---: | :---: |
| m+1 | Output frequency monitor | Gives the frequency being output by the Inverter. <br> - Monitor unit: 0.01 Hz (See note 1.) <br> Example: Output frequency when the monitor value is 1388 Hex : $1388 \mathrm{Hex}=5000 \mathrm{Dec} \times(0.01 \mathrm{~Hz})=50.00 \mathrm{~Hz}$ |
| m+2 | Torque reference monitor | Gives the torque reference value inside the Inverter (See note 2.) <br> - Monitor unit: $0.1 \%$ ( $100 \%$ is motor rated torque) <br> Example: Torque reference for monitor value of 1F4 Hex: <br> $1 \mathrm{~F} 4 \mathrm{Hex}=500 \mathrm{Dec} \times(0.1 \%)=50 \%$ (relative to motor rated torque) |
| m+3 | Output current monitor | Gives the value of the current being output by the Inverter (See note 3.) <br> - Monitor unit: <br> 0.01 A (for Inverters with maximum motor capacity of 7.5 kW ) <br> 0.1 A (for Inverters with maximum motor capacity of 11 kW ) <br> Example: Output current for 0.4-kW 3G3RV Inverter with monitor value of C8 Hex: $\mathrm{C} 8 \mathrm{Hex}=200 \mathrm{Dec} \times(0.01 \mathrm{~A})=2.00 \mathrm{~A}$ |

Note 1. The data setting unit can be changed with o1-03 (frequency reference setting/display unit). (Same for 3G3RV, 3G3PV, and 3G3FV Inverters.)
Note 2. The torque reference monitor is valid only if open-loop vector control (sensorless vector control) or flux vector control is set.
Note 3. With 3G3RV/3G3PV Inverters, do not set F6-05 (current monitor display unit selection) to 1 (\% units).

## 5-5 Message Communications (DeviceNet Explicit Messages)

There are two types of DeviceNet communications: Remote I/O and message communications. This sections explains DeviceNet Communications Card message communications. With message communications, specific instructions (SEND, RECV, CMND, and IOWR) are used for reading and writing data between Master and Slave Units.

## 5-5-1 Overview of Message Communications (Explicit Message Operations)

## Message Communications Operations

Message communications enable data to be exchanged as required between nodes (i.e., between Masters or between Masters and Slaves) on a DeviceNet Network. For example, the accumulated data from a given PC can be read from another PC, and constants from various Slaves can be changed from a PC. To use message communications, however, both nodes involved in the data exchange must support message communications.


## - Types of Message Communications

DeviceNet message communications are broadly divided into the two categories described below. Of these two categories, the Inverter's DeviceNet Communications Card supports explicit messages.

- Explicit Messages

Explicit messages are defined by DeviceNet. The class, instance, and attribute are specified for executing message communications. The messages are the same for all Inverter products, so messages can be exchanged in the same way with masters made by other manufacturers.

- FINS Messages

Messages can be exchanged using FINS commands between DeviceNet nodes (Masters and Slaves) that support FINS messages. (FINS commands are actually sent and received using DeviceNet explicit messages.)

Note Message communications are supported by CS/CJ-series, CV-series and C200HX/HG/HE PCs, but not by C200HS PCs.

## Overview of Explicit Messages

Explicit messages are sent and received as described below. Basically explicit message communications are executed in 1-byte (8-bit) units.

| Header | Node address | Service code | Class | Instance | Attribute | Data | Footer |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Item |  | Content |  |  |  |  |  |
| Header |  | The header indicates the beginning of an explicit message and that the frame is an explicit message request/response. It is set automatically for DeviceNet, so there is no particular need to be concerned with it. |  |  |  |  |  |
| Node address |  | Request: Set the node address of the Slave/Master to be requested. <br> Response: The node address of the responding Slave/Master is set. |  |  |  |  |  |
| Service code |  | Request: Set the code of the requested service (read/write, etc.). <br> Response: "The MSB (most significant bit) of the requested service code is  <br> changed to " 1 " and returned.  |  |  |  |  |  |
| Class |  | Function classification (major classification) |  | Indicates the classification of a function defined by DeviceNet. To specify a function, specify these three codes. |  |  |  |
| Instance |  | Instance classification (minor classification) |  |  |  |  |  |
| Attribute |  | Attribute (Set values are assigned for each function.) |  |  |  |  |  |
| Data |  | Request: Set the data to be written. <br> Response: Read-requested data or fault message are attached. |  |  |  |  |  |
| Footer |  | This is the part that indicates the end of the explicit message and executes the CRC check. It is set automatically for DeviceNet, so there is no particular need to be concerned with it. |  |  |  |  |  |

## 5-5-2 Sending and Receiving Messages with a CS1W-DRM21 or CJ1W-DRM21 DeviceNet Unit

## Using CMND(194)

With a CS1W-DRM21 or CJ1W-DRM21 DeviceNet Unit, CMND(490) is used to send explicit messages. To send an explicit message, it is necessary to place FINS command " 2801 " in front and to send the command to the Master Unit. The Master Unit that receives the command converts the command data to an explicit message and transfers it to the destination node. When sending an explicit message, it is not possible to directly specify the destination node with CMND(490).

| $(\uparrow) \mathrm{CMND}(490)$ |
| :---: |
| S |
| D |
| C |

## - S: Beginning Command Storage Word

Specify the beginning word address for the command data transferred to the DeviceNet Master Unit. Preset the data to be transferred in consecutive words as shown in the following table.

| Word address | Bits |  |
| :--- | :--- | :--- |
|  | $\mathbf{\| c \|} \mathbf{1 5}$ to 8 |  |
| S | Command data (Set explicit message FINS command "2801.") to 0 |  |
| S+1 | Node of Slave or Master for transmission <br> Address: 0 to 3F Hex (0 to 63) | Explicit message service code <br> Write: 10 |
| S+2 Read: 0E |  |  |$|$| Class ID code (Set DeviceNet class code for relevant function.) |
| :--- |
| Set within 0001 to 002A, or 0064 (Hex) with Inverter's DeviceNet Communications |
| Card. |

## - D: Beginning Response Storage Word

Specify the beginning word address of the area for storing responses to messages.

## - C: Beginning Control Code Word

Specify the beginning word address of the area for storing the required control codes for message communications. The control codes shown in the following table are required by DeviceNet Master Units. Preset the data in consecutive words.

| Word address | Bits |  |  |
| :--- | :--- | :--- | :--- |
|  | $\mathbf{1 5}$ | $\mathbf{1 4}$ to $\mathbf{8}$ | $\mathbf{7}$ to $\mathbf{0}$ |
| C | Number of command data bytes: 0000 to 00A0 Hex (0 to 160 bytes) <br> Set the amount of data from the beginning S word. |  |  |
| C+1 | Number of response data bytes: 0000 to 00A0 Hex (0 to 160 bytes) <br> Set the size of the data storage area from the beginning D word. |  |  |
| C+2 | Network address: 0001 to 007F Hex (1 to 127) <br> When using CMND (490) with the CS/CJ Series, a network address must be set for each <br> DeviceNet Master Unit. The network address is edited using the routing table edit function <br> of a Peripheral Device (except for the Programming Console). |  |  |
| C+3 | Command destination node address: 00 to <br> 3F Hex (0 to 63) <br> Node address of the Master Unit | Command destination Unit address <br> Set Master Unit (FE) or Master Unit's unit <br> number, 10 to 1F Hex (0 to 15). |  |
| C+4 (0 to 15) |  |  |  |
| C+5 | ResponseCommunications port number: 0 <br> to 7 <br> Set the communications port <br> used for DeviceNet. | Number of retries: 00 to 0F Hex <br> Set the number of times to resend for error <br> response. |  |

Note Set " 0 " in word C+4 bit 15 to require a response or " 1 " to not require a response. Responses are required for explicit messages, so set " 0 ."

## - Message Timing

When executing CMND(490), an AND condition must be set that requires both the PC's Network Communications Enabled Flag and the Master Unit's Message Communications Enabled Flag to be ON.


## Message Response Read Timing

Have messages read with the rising edge of the Network Communications Enabled Flag for each communications port.


- Communications Flags

| Type | Name | Address |  | Content |
| :---: | :---: | :---: | :---: | :---: |
|  |  | Word | Bit |  |
| $\begin{array}{\|l} \hline \text { SYSMAC } \\ \text { PC flags } \end{array}$ | Network Communications Enabled Flag | A202 | 7: Port 7 <br> 6: Port 6 <br> 5: Port 5 <br> 4: Port 4 <br> 3: Port 3 <br> 2: Port 2 <br> 1: Port 1 <br> 0: Port 0 | 0: Execution disabled (executing) <br> 1: Execution enabled (not executing) |
|  | Network Communications Error Flag | A219 | 15: Port 7 <br> 14: Port 6 <br> 13: Port 5 <br> 12: Port 4 <br> 11: Port 3 <br> 10: Port 2 <br> 9: Port 1 <br> 8: Port 0 | 0: Normal end <br> 1: Abnormal end |
| Master Unit status flags | Online Flag | $\begin{aligned} & 25 \times \text { Unit } \\ & \text { number + } \\ & 1511 \end{aligned}$ | 00 | 0: Offline <br> 1: Online |
|  | Message Communications Enabled Flag | $\begin{array}{\|l} \hline 25 \times \text { Unit } \\ \text { number + } \\ 1524 \end{array}$ | 12 | Indicates the same status as the Online Flag. <br> 0 : Offline <br> 1: Online <br> This function is compatible with C200HW-DRM21-V1. |

## 5-5-3 Sending and Receiving Messages with C200HW-DRM21-V1 DeviceNet Master Unit

## IOWR for CS1 Series

With a C200HW-DRM21-V1 DeviceNet Master Unit, explicit messages are sent using IOWR. To send an explicit message, it is necessary to place FINS command " 2801 " in front and to send the command to the Master Unit. The Master Unit that receives the command converts the command data to an explicit message and transfers it to the destination node. (When sending an explicit message, it is not possible to directly specify the destination node with IOWR.)


## - C: Control Code

The control code is set as shown below for DeviceNet Master Units.


## - S: Beginning Source Word

Specify the beginning word address for the command data transferred to the DeviceNet Master Unit. Preset the data to be transferred in consecutive words as shown in the following table.

| Word address | Bits |  |
| :---: | :---: | :---: |
|  | 15 to 8 | 7 to 0 |
| S | Beginning response storage word <br> Set with the PC's variable area designation method. |  |
| S+1 | Example: DM 1000 <br> 82 (DM area) 03 E 8 (1000 in hexadecimal) 00 (fixed at 00 for DM area) |  |
| S+2 | $\begin{aligned} & \text { Response monitor time: } \\ & 0000 \mathrm{Hex} \rightarrow 2 \mathrm{~s} \\ & 0001 \text { to } 028 \mathrm{~F} \mathrm{Hex} \rightarrow 0.1 \text { to } 65.5 \mathrm{~s} \text { (unit: } 0.1 \mathrm{~s} \text { ) } \end{aligned}$ |  |
| S+3 | Number of command data bytes (Set in hexadecimal.) <br> Note: Command data is the data set in words S+4 onwards. |  |
| S+4 | Command data (Set explicit message FINS command "2801.") |  |
| S+5 | Node of Slave or Master for transmission <br> Address: 0 to 3F Hex (0 to 63) | Explicit message service code <br> Write: 10 Read: OE |
| S+6 | Class ID code (Set DeviceNet class code for relevant function.) <br> Set within 0001 to 002A, 0064 (Hex) with Inverter's DeviceNet Communications Card. |  |
| S+7 | Instance ID code (Set DeviceNet instance code for relevant function.) |  |
| S+8 | Attribute ID code (Set DeviceNet attribute code for relevant function.) | Attached data (for writing) |
| --- | Attached data (for writing) |  |

## - W: Number of Words to Transfer/Destination Unit Number



## IOWR for C200HX/HG/HE

With C200HW-DRM21-V1 DeviceNet Master Unit C200HX/HG/HE PCs, explicit messages are sent using IOWR. To send an explicit message, it is necessary to place FINS command "2801" in front and to send the command to the Master Unit. The Master Unit that receives the command converts the com-
mand data to an explicit message and transfers it to the destination node. (When sending an explicit message, it is not possible to directly specify the destination node with IOWR.)

| $(@) I O W R$ |
| :---: |
| C |
| S |
| D |

## - C: Control Code

The control code is set as shown below for DeviceNet Master Units.


## - S: Beginning Source Word

Specify the beginning word address for the command data transferred to the DeviceNet Master Unit. Preset the data to be transferred in consecutive words as shown in the following table.

| Word address | Bits |  |
| :---: | :---: | :---: |
|  | 15 to 8 | 7 to 0 |
| S | Beginning response storage word <br> Set with the PC's variable area designation method. <br> Example: DM 1000 <br> 82 (DM area) 03E8 (1000 in hexadecimal) 00 (fixed at 00 for DM area) |  |
| S+1 |  |  |
| S+2 | ```Response monitor time: 0 0 0 0 ~ h e x ~ \rightarrow 2 ~ s ~ 0 0 0 1 ~ t o ~ 0 2 8 F ~ h e x ~ \rightarrow 0 . 1 ~ t o ~ 6 5 . 5 ~ s ~ ( u n i t : ~ 0 . 1 ~ s )``` |  |
| S+3 | Number of command data bytes (Set in hexadecimal.) Note: Command data is the data set in words S+4 onwards. |  |
| S+4 | Command data (Set explicit message FINS command "2801.") |  |
| S+5 | Node of Slave or Master for transmission Address: 0 to $3 F$ hex ( 0 to 63) | Explicit message service code Write: 10 Read: 0E |
| S+6 | Class ID code (Set DeviceNet class code for relevant function.) Set within 0001 to 002A or 0064 (hex) with Inverter's DeviceNet Communications Card. |  |
| S+7 | Instance ID code (Set DeviceNet instance code for relevant function.) |  |
| S+8 | Attribute ID code (Set DeviceNet attribute code for relevant function.) | Attached data (for writing) |
| --- | Attached data (for writing) |  |

## - D: Destination Information



## Message Timing

The Message Communications Enabled Flag must be used as an execution condition for the Master when IOWR is used. Be sure this flag is ON before executing IOWR. If IOWR is executed when this flag is OFF, a Special I/O Unit error may be generated for the Master.


1. IOWR is executed when the execution condition is met and the Message Communications Enabled Flag is ON.
2. When IOWR is executed, it is self-held by bit B.
3. When IOWR is completed, the Equals Flag turns ON and the self-holding bit is cleared.

Note 1. If IOWR ends in an error, the Equals Flag will not turn ON, so the self-holding bit will remain ON.
Note 2. The Equals Flag is also affected by the execution of other instructions, so be careful not to use any other such instructions between IOWR and the Equals Flag.

## - Timing of Message Response Reading

Responses are read when the Message Communications Enabled Flag turns ON in the next cycle. The Message Communications Enabled Flag will turn OFF when a Master Unit is executing message communications. If the message response is faster than the PC ladder program cycle time, the Message Communications Enabled Flag will remain ON and response processing will not be possible. Execute the read response processing before IOWR, as shown in the following diagram, and produce a Message Communications Status Flag (d) using bit A.


Note If the read response processing is executed after IOWR, there can be no Message Communications Enabled Flag response by means of IOWR, so an attempt could be made to read the response even though the message communications have not been completed.

## Communications Flags For CS1 Series

| Flag | Functions |
| :--- | :--- |
| Equals Flag | The Equals Flag turns OFF when an error occurs in writing a command <br> from the CPU Unit to the Master Unit. <br> This Flag turns ON after a command has been written normally from the <br> CPU Unit to the Master Unit. |
| Error Flag | The Error Flag is OFF when all operands and the control code are legal. <br> This Flag turns ON when an illegal operand or control code is set or <br> when there is an error in instruction execution. |
| Message Communications <br> Enabled Flag in the Master Unit <br> status area (bit 12 in CIO 2001 <br> $10 \times$ unit number) | The Communications Enabled Flag turns OFF during messages <br> communications or when message communications are not possible. <br> This Flag is ON when message communications are possible. |

Communications Flags

| Flag | Functions |
| :--- | :--- |
| Equals Flag (SR 25506) | The Equals Flag turns OFF when an error occurs in writing a command <br> from the CPU Unit to the Master Unit. <br> This Flag turns ON after a command has been written normally from the <br> CPU Unit to the Master Unit. |
| Error Flag (SR25503) | The Error Flag is OFF when all operands and the control code are legal. <br> This Flag turns ON when an illegal operand or control code is set or <br> when there is an error in instruction execution. |
| Message Communications <br> Enabled Flag in the Master Unit <br> status area (bit 12 in IR 101 + <br> 10 x unit No.) | The Communications Enabled Flag turns OFF during messages <br> communications or when message communications are not possible. <br> This Flag is ON when message communications are possible. |

## 5-5-4 CVM1-DRM21-V1 DeviceNet Master Unit Message Transmission

## Using CMND(194)

With CVM1-DRM21-V1 DeviceNet Master Unit, CMND(194) is used to send explicit messages. To send an explicit message, it is necessary to place FINS command "2801" in front and to send the command to the Master Unit. The Master Unit that receives the command converts the command data to an explicit message and transfers it to the destination node. When sending an explicit message, it is not possible to directly specify the destination node with CMND(194).
$\longrightarrow\left[\begin{array}{c}\left(\begin{array}{c}(194) \\ \text { CMND }\end{array} \quad s \quad D \quad C\right]\end{array}\right.$

## - S: Beginning Command Storage Word

Specify the beginning word address for the command data transferred to the DeviceNet Master Unit. Preset the data to be transferred in consecutive words as shown in the following table.

| Word address | Bits |  |
| :---: | :---: | :---: |
|  | 15 to 8 | 7 to 0 |
| S | Command data (Set explicit message FINS command "2801.") |  |
| S+1 | Node of Slave or Master for transmission Address: 0 to 3 F hex ( 0 to 63) | Explicit message service code Write: $10 \quad$ Read: 0 E |
| S+2 | Class ID code (Set DeviceNet class code for relevant function.) <br> Set within 0001 to 002A, 0064 (hex) with Inverter's DeviceNet Communications Card. |  |
| S+3 | Instance ID code (Set DeviceNet instance code for relevant function.) |  |
| S+4 | Attribute ID code <br> (Set DeviceNet attribute code for relevant function.) | Attached data (for writing) |
| --- | Attached data (for writing) |  |

## - D: Beginning Response Storage Word

Specify the beginning word address of the area for storing responses to messages.

## - C: Beginning Control Code Word

Specify the beginning word address of the area for storing the required control codes for message communications. The control codes shown in the following table are required by DeviceNet Master Units. Preset the data in consecutive words.

| Word address | Bits |  |  |
| :---: | :---: | :---: | :---: |
|  | 15 | 14 to 8 | 7 to 0 |
| C | Number of command data bytes: 0000 to 00A0 hex ( 0 to 160 bytes) Set the amount of data from the beginning S word. |  |  |
| C+1 | Number of response data bytes: 0001 to 00A0 hex ( 0 to 160 bytes) Set the size of the data storage area from the beginning D word. |  |  |
| C+2 | Network address: 0001 to 007F hex ( 1 to 127) <br> When using CMND(194) with the CV Series, a network address must be set for each DeviceNet Master Unit. The network address is edited using the routing table edit function of a Peripheral Device (except for the Programming Console). |  |  |
| C+3 | Command destination node address: 00 to 3F hex (0 to 63) Node address of the Master Unit |  | Command destination Unit address Set Master Unit (FE) or Master Unit's unit number, 10 to 1 F hex ( 0 to 15 ). |
| C+4 | Response | Communications port no.: 0 to 7 | Number of retries: 00 to 0 F hex ( 0 to 15) Set the number of times to resend for error response. |
| C+5 | Response monitor time: 0000 hex $\rightarrow 2$ s 0001 to 028 F hex $\rightarrow 0.1$ to 65.5 s (unit: 0.1 s ) <br> Set at least 2 seconds for explicit messages. |  |  |

Note Set " 0 " in word C+4 bit 15 to require a response or " 1 " to not require a response. Responses are required for explicit messages, so set " 0 ."

## Message Timing

When executing CMND(194), an AND condition must be set that requires both the PC's Network Communications Enabled Flag and the Master Unit's Message Communications Enabled Flag to be ON.


## Message Response Read Timing

Have messages read with the rising edge of the Network Communications Enabled Flag for each communications port.


## - Communications Flags

| Type | Name | Address |  | Content |
| :---: | :---: | :---: | :---: | :---: |
|  |  | Word | Bit |  |
| $\begin{aligned} & \hline \text { SYSMAC } \\ & \text { PC flags } \end{aligned}$ | Network Communications Enabled Flag | A502 |  | 0: Execution disabled (executing) <br> 1: Execution enabled (not executing) |
|  | Network Communications Error Flag | A502 | 15: Port 7 <br> 14: Port 6 <br> 13: Port 5 <br> 12: Port 4 <br> 11: Port 3 <br> 10: Port 2 <br> 9: Port 1 <br> 8: Port 0 | 0 : Normal end <br> 1: Abnormal end |
| Master Unit status flag | Message Communications Enabled Flag | $\begin{aligned} & 25 \times \text { Unit } \\ & \text { number + } \\ & 1501 \end{aligned}$ | 12 | 0: Communications error detected; Master Unit message communications not possible. <br> 1: Master Unit communications possible. |

## 5-5-5 Overview of Messages and Responses

When message communications are used, the Inverter's DeviceNet Communications Card returns responses as explained below.

Basically, DeviceNet communications are executed in 1-byte (8-bit) units. In the case of single-word data ( 16 bits), the rightmost bits (least significant) and the leftmost bits (most significant) are reversed in order due to the following reasons:

- Data on communications line is transmitted in the order of rightmost bits and leftmost bits.
- Data that is internally processed by PC for issuing commands is transmitted in the order of leftmost bits and rightmost bits.

Therefore, reverse the order for attributes where "Word" is written in the "Size" column in the tables on subsequent pages and create attached data or read response data.

Note There is no need to take this into consideration for remote I/O because the rightmost bits and leftmost bits are automatically reversed.

## - Command Format

| 28 | 01 |  |  |  |  | 32 bytes max. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Command code(FINS command for PC) |  |  |  |  |  |  |
|  |  |  |  |  |  |  |

## - Response Format

## - Normal Response



## - Error Response

| 28 | 01 | 00 | 00 |  |  |  |  | 94 |  | 2 bytes |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Command code Completion code Number of bytes <br> transmitted Destination <br> node address codeService$\quad$ Error code |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |

- Failure or Timeout During Transmission

| 28 | 01 |  |  |
| :---: | :---: | :---: | :---: |
| Command code <br> (FINS command for PC) |  |  |  |
| Completion code <br> (FINS error code) |  |  |  |

## 5-5-6 Motor Data Objects: Class 28 Hex

This and subsequent sections provide details on objects. There are eight types of :

- Identify objects (identification information): Class 01 hex
- Message router objects: Class 02 hex
- DeviceNet objects: Class 03 hex
- Assembly objects: Class 04 hex
- DeviceNet connection objects: Class 05 hex
- Motor data objects: Class 28
- Control supervisor objects: Class 29 hex
- AC/DC drive objects: Class 2A hex

The three types of objects related to Inverters are the motor data, control supervisor, and AC/DC drive objects. These are explained below and in subsequent sections. The other types of objects are used less frequently, and covered in 8-2 Objects.
Motor data objects are data and functions related to motors connected to Inverters. The motors that can be connected to Inverters are squirrel-cage inductive motors, so the "Motor Type" is always "7." The motor's rated current and rated voltage can be set and read.

## - Support Service Code

| Service Code No. (Hex) | Service |
| :--- | :--- |
| 0 E | Get attribute single |
| 10 | Set attribute single |

## Object Details

| Instance | Attribute | Name | Content | Setting range | Default | Read | Write | Size |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 00 | 01 | Object Software Revision | Indicates class 28 software revisions. The revision value is advanced whenever there is a change. | --- | 0001 | Yes | No | Word |
| 01 | 03 | Motor Type | Indicates the type of motor to be used. The setting for a squirrel-cage inductive motor is 7 . | --- | 07 | Yes | No | Byte |
|  | 06 | Motor Rated Current | The motor's rated current can be set and read. The setting unit is 0.1 A. (The setting unit can be changed using the current scale in Class 2A, Instance 1, Attribute 17.) | Inverter rated output current $10 \%$ to $120 \%$ | See note 1. | Yes | Yes | Word |
|  | 07 | Motor Rated Voltage | The motor's rated voltage can be set and read. The setting unit is 1 V. (The setting unit can be changed using the voltage scale in Class 2A, Instance 1, Attribute 1B.) | 0 to 255 V ( 0 to 510 V ) <br> See note 2. | $\begin{aligned} & \text { 00C8 } \\ & (0190) \\ & \text { See } \\ & \text { note } 2 . \end{aligned}$ | Yes | Yes | Word |

Note 1. The default setting for the motor's rated current depends on the Inverter model. Example: 1.90A ( 0013 hex) for 200-V class, 0.4 kW
Note 2. The figures enclosed in parentheses in the "Setting range" and "Default" columns are the values for 400-V class Inverters.

## 5-5-7 Control Supervisor Objects: Class 29 Hex

Control supervisor objects are objects that have Inverter control I/O-related functions. They are assigned according to their particular control I/O functions, such as forward operation, reverse operation, error detection, and so on. Be careful when setting up a remote I/O communications connection. These functions are shared with similar functions used for remote I/O, so even if they have been set for message operations they may get rewritten for remote I/O.

## Support Service Codes

| Service Code No. (Hex) | Service |
| :--- | :--- |
| 0 E | Get attribute single |
| 10 | Set attribute single |
| 05 | Reset attribute <br> Turns OFF the Forward Operation and Reverse Operation inputs and turns <br> ON the Fault Reset. Then turns OFF the Fault Reset when Inverter Ready <br> is output. |

## Object Details

| Instance | Attribute | Name | Content | Setting range | Default | Read | Write | Size |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 00 | 01 | Object Software Revision | Indicates class 29 software revisions. The revision value is advanced whenever there is a change. | --- | 0001 | Yes | No | Word |
| 01 | 03 | Forward/Stop | 00: Stop <br> 01: Forward operation | 00, 01 | 00 | Yes | Yes | Byte |
|  | 04 | Reverse/Stop | 00: Stop <br> 01: Reverse operation | 00, 01 | 00 | Yes | Yes | Byte |
|  | 05 | Net Control Local/remote switch Set note 1. | 00: Operate by b1-02 setting. 01: Operate by DeviceNet with b1-02 set to "3." | 00, 01 | 00 | Yes | Yes | Byte |
|  | 06 | State Inverter status | 03 hex: Inverter ready | --- | 03 | Yes | No | Byte |
|  | 07 | During forward run | 00: No Inverter output or operating in reverse. <br> 01: Forward operation or DC braking <br> Turns ON even for DC braking during reverse operation. | --- | 00 | Yes | No | Byte |
|  | 08 | During reverse run | 00: No Inverter output or operating in forward. <br> 01: Operating in reverse (reverse operation output status) <br> Becomes "00" with DC braking. | --- | 00 | Yes | No | Byte |
|  | 09 | Inverter Ready | 00: Preparing Initial processing/ not drive mode/ fault 01: Inverter ready Inverter can receive run command. | --- | 00 | Yes | No | Byte |
|  | OA | Fault | 00: Normal 01: Fault | --- | 00 | Yes | No | Byte |
|  | OB | Warning (minor fault) | 00: Normal <br> 01: Warning (minor fault) | --- | 00 | Yes | No | Byte |
|  | 0C | Fault Reset | 00: Normal status <br> 01: Fault reset | 00, 01 | 00 | Yes | Yes | Byte |
|  | OD | Fault code | Indicates the contents of fault that occur. (See the fault code list on the following page.) | --- | 0000 | Yes | No | Word |
|  | OF | Control From Net Run signal input status See note 1. | 00: Operating by b1-02 setting. 01: Operating by DeviceNet. | --- | 00 | Yes | No | Byte |
|  | 10 | DeviceNet Fault mode See note 2. | 02: Maker's specifications | --- | 02 | Yes | No | Byte |
|  | 11 | Force Fault/Trip <br> Communications external fault input | 00: Normal operation 01: Communications external fault input (according to parameter F9 ) | 00, 01 | 00 | Yes | Yes | Byte |
|  | 12 | Force Status <br> Communications external fault input status | 00: Normal status <br> 01: Communications external fault detected. (Inverter stopped with fault detection.) | --- | 00 | Yes | No | Byte |

Note 1. The Net Control and Control From Net functions cannot be changed during running.
Note 2. A DeviceNet Fault mode cannot be set from communications. Use the Inverter's parameters.

## - Fault Codes

| DeviceNet error code | Operator display |  |
| :--- | :--- | :--- |
| 0000 | --- | Inverter normal |
| 2120 | GF | Ground fault |
| 2130 | SC | Short circuit |
| 2200 | OL2 | Inverter overload |
| 2220 | OL1 | Motor overload |
| 2221 | OL3 | Overtorque detection 1 |
| 2222 | OL4 | Overtorque detection 2 |
| 2300 | OC | Overcurrent |
| 3130 | PF | Input phase loss |
|  | LF | Output phase loss |
| 3210 | OV | Main circuit overvoltage |
| 3220 | UV1 | Undervoltage (main) |
| 3222 | UV3 | Undervoltage (MC) |
| 4200 | OH | Overheat |
| 4210 | OH1 | Overheat |
| 5110 | UV2 | Control power supply fault |
| 5120 | PUF | Fuse open |
| 5300 | OPR | Operator disconnection |
| 6320 | ERR | EEPROM write failure |
| 7110 | RR | Braking transistor failure |
| 7112 | RH | Braking resistor overheating |
| 7301 | PGO | PG is disconnected |
| 7310 | OS | Overspeed |
|  | DEV | Speed deviation |
| 7500 | BUS | Communications error |
|  | EF3 | External fault (Terminal 3) |
|  | EF4 | External fault (Terminal 4) |
|  | EF5 | External fault (Terminal 5) |
|  | EF6 | External fault (Terminal 6) |
|  | EF7 | External fault (Terminal 7) |
|  | EF8 | External fault (Terminal 8) |
|  | FF0 | Communications external fault |
|  |  |  |

## 5-5-8 AC/DC Drive Objects: Class 2A Hex

AC/DC drive objects are assigned to command-related functions for drive devices such as Inverters and Servomotors. Command-related data reading and writing, monitor data reading, set data scale changes, and so on, are all enabled. These functions are shared with similar functions used for remote $\mathrm{I} / \mathrm{O}$, so even if they have been set for message operations they may get rewritten for remote I/O.

## Support Service Codes

| Service Code No. (Hex) | Service |
| :--- | :--- |
| $0 E$ | Get attribute single |
| 10 | Set attribute single |

## Object Details

| Instance | Attribute | Name | Content | Setting range | Default | Read | Write | Size |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 00 | 01 | Object Software Revision | Indicates class 2A software revisions. The revision value is advanced whenever there is a change. | --- | 0001 | Yes | No | Word |
| 01 | 03 | At Reference | 00: Stopped, accelerating or decelerating 01: At reference 1 | --- | 00 | Yes | No | Byte |
|  | 04 | Net Reference (See note 1.) | 00: Operate at B1-01 setting. <br> 01 : Set B1-01 to " 3 " and operate with DeviceNet. | 00, 01 | 00 | Yes | Yes | Byte |
|  | 06 | Drive Mode | 00: Open loop vector ( $\mathrm{A} 1-02=2$ ) <br> 01: $\mathrm{V} / \mathrm{f}$ control $(\mathrm{A} 1-02=0)$ <br> 02: $\mathrm{V} / \mathrm{f}$ control with PG $(\mathrm{A} 1-02=1)$ <br> 03: Flux vector (A1-02 = 3) | 00 to 03 | 00 | Yes | Yes | Byte |
|  | 07 | Speed Actual <br> Rotational Speed Monitor <br> (See note 1.) | Can be referenced in hexadecimal with the output frequency monitor (U1-02) minimum unit as 1 . <br> The output frequency monitor minimum unit can be set by the frequency reference setting and display units (01-03). $01-03=0: 0.01 \mathrm{~Hz}$ <br> 01-03=1: 0.01\% (100\%: Max. frequency.) <br> 01-03= 2 to 39: $1 \mathrm{r} / \mathrm{min}$ (Set number of poles.) <br> o1-03= 40 to 39999: Follow individual set values. <br> Setting the attribute 16 speed scale enables a further multiplication factor to be set for 01-03= 2 to $39: 1 \mathrm{r} / \mathrm{min}$. | --- | 0000 | Yes | No | Word |
|  | 08 | Speed Reference <br> Rotational Speed Reference <br> (See note 1.) | Can be set and read in hexadecimal with the frequency reference minimum unit as 1. <br> The frequency reference minimum unit can be set by the frequency reference setting and display units (01-03). $01-03=0: 0.01 \mathrm{~Hz}$ <br> 01-03= 1: 0.01\% (100\%: Max. frequency.) <br> 01-03= 2 to 39: $1 \mathrm{r} / \mathrm{min}$ (Set number of poles.) <br> o1-03= 40 to 39999: Follow individual set values. <br> Setting the attribute 16 speed scale enables a further multiplication factor to be set for 01-03= 2 to 39: $1 \mathrm{r} / \mathrm{min}$. | 0 to max. frequency | 0000 | Yes | Yes | Word |


| Instance | Attribute | Name | Content | Setting range | Default | Read | Write | Size |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 01 | 09 | Current Actual | Can be referenced in hexadecimal with the output current monitor (U1-03) minimum unit as 0.1 A . <br> Setting the attribute 17 current scale enables a multiplication factor to be set. | --- | 0000 | Yes | No | Word |
|  | OF | Power Actual | Can be referenced in hexadecimal with the output power monitor (U1-08) minimum unit as 1 W . <br> Setting the attribute 1A power scale enables a multiplication factor to be set. | --- | 0000 | Yes | No | Word |
|  | 10 | Input Voltage | Can be referenced in hexadecimal with the input voltage setting (E1-01) minimum unit as 1 V . <br> Setting the attribute 1 B voltage scale enables a multiplication factor to be set. | --- | 0000 | Yes | No | Word |
|  | 11 | Output Voltage | Can be referenced in hexadecimal with the output voltage monitor (U1-06) minimum unit as 1 V . <br> Setting the attribute 1B voltage scale enables a multiplication factor to be set. | --- | 0000 | Yes | No | Word |
|  | 12 | Accel Time | Can be set and read in hexadecimal with the acceleration time 1 (C1-01) and deceleration time 1 (C1-02) minimum unit as 1 ms . <br> Depending on the acceleration/ | $\begin{array}{\|l\|} \hline 0.0 \mathrm{to} \\ 6,000.0 \times \\ 10^{3} \mathrm{~ms} \\ (0.00 \mathrm{to} \\ 600.00 \times \end{array}$ | $\begin{array}{\|l} \hline 2710 \\ \text { Hex } \\ (10.0 \mathrm{~s}) \end{array}$ | Yes | Yes | Word |
|  | 13 | Decel Time | deceleration time unit (C1-01) setting, numbers below 100 ms or 10 ms are truncated. <br> Setting the attribute 1C time scale enables a multiplication factor to be set. | $\left.10^{3} \mathrm{~ms}\right)$ | $\begin{aligned} & 2710 \\ & \mathrm{Hex} \\ & (10.0 \mathrm{~s}) \end{aligned}$ | Yes | Yes | Word |
|  | 14 | Low Speed Limit (See note 1 and 3.) | Can be set and read in hexadecimal with the frequency reference lower limit (d2-02) and the frequency reference upper limit (d2-01) minimum unit as 1 ms . <br> The minimum unit can be set by the frequency reference setting and display units (01-03). | 0 to 109\% of maximum frequency | 0000 | Yes | Yes | Word |
|  | 15 | High Speed Limit (See note 1 and 3.) | 01-03= 2 to $39: 1 \mathrm{r} / \mathrm{min}$ <br> 01-03= Other than above: $0.1 \%$ (Maximum frequency: 100\%) <br> Setting the attribute 16 speed scale enables a multiplication factor to be set for $01-03=2$ to $39: 1 \mathrm{r} / \mathrm{min}$. | 0 to 110\% of maximum frequency | 0708 Hex (1,800 r/min) | Yes | Yes | Word |
|  | 16 | Speed scale | Speed data unit selection can be set and read. The speed data unit value is calculated as follows: <br> Unit $=1[r / m i n] \times 1 / 2^{a}$ <br> a: Speed scale set value <br> Set a negative value as its 2's complement. | $\begin{aligned} & -15 \text { to } 15 \\ & \text { (F1 to 0F } \\ & \text { hex) } \end{aligned}$ | 00 | Yes | Yes | Byte |
|  | 17 | Current scale | Current data unit selection can be set and read. The current data unit value is calculated as follows: $\text { Unit }=0.1[A] \times 1 / 2^{b}$ <br> b: Current scale set value <br> Set a negative value as its 2's complement. | $\begin{aligned} & -15 \text { to } 15 \\ & \text { (F1 to 0F } \\ & \text { hex) } \end{aligned}$ | 00 | Yes | Yes | Byte |


| Instance | Attribute | Name | Content | Setting range | Default | Read | Write | Size |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 01 | 1A | Power scale | Power data unit selection can be set and read. The power data unit value is calculated as follows: $\text { Unit }=0.1[\mathrm{~W}] \times 1 / 2^{\mathrm{c}}$ <br> c: Power scale set value <br> Set a negative value as its 2's complement. | -15 to 15 (F1 to 0F hex) | 00 | Yes | Yes | Byte |
|  | 1B | Voltage scale | Voltage data unit selection can be set and read. The voltage data unit value is calculated as follows: $\text { Unit }=0.1[\mathrm{~V}] \times 1 / 2^{\mathrm{d}}$ <br> d: Voltage scale set value <br> Set a negative value as its 2's complement. | -15 to 15 <br> (F1 to 0F hex) | 00 | Yes | Yes | Byte |
|  | 1C | Time scale | Time data unit selection can be set and read. The time data unit value is calculated as follows: $\begin{aligned} & \text { Unit }= 0.1[\mathrm{~V}] \times 1 / 2^{\mathrm{e}} \\ & \mathrm{e}: \text { Voltage scale set value } \end{aligned}$ <br> Set a negative value as its 2's complement. | -15 to 15 (F1 to 0F hex) | 00 | Yes | Yes | Byte |
|  | 1D | Reference From Net | 00 : Operate at B1-01 setting. <br> 01: Set B1-01 to " 3 " and operate with DeviceNet. | --- | 00 | Yes | No | Byte |

Note 1. The Net Reference and Reference From Net functions cannot be changed during running.
Note 2. Under the DeviceNet protocol, the unit for the speed reference is always $\mathrm{r} / \mathrm{min}$. The number of motor poles (2 to 39) must be set in parameter 01-03 (frequency reference setting and display units) when using DeviceNet (open network).
Note 3. Cannot be changed during running.

## - Communications Data Setting Examples

Example 1: Finding the communications data for outputting a frequency of 60 Hz with the following conditions set.
Number of poles (01-03): 4
Speed scale (attribute 16): 0

- Converting frequency to rotational speed:

Frequency $\times 120 /$ number of poles $=60 \times 120 / 4=1,800 \mathrm{r} / \mathrm{min}$

- Converting rotational speed to minimum unit:

Rotational speed / unit $=1,800 /\left(1 \mathrm{r} / \mathrm{min} \times 1 / 2^{0}\right)=1,800$

- Converting communications data to hexadecimal: 1,800 (dec) $=708$ (hex)

Example 2: Finding the communications data for outputting a frequency of 60 Hz with the following condition set.
Frequency setting (01-03): 0 (Cannot be set with DeviceNet protocol.)

- Converting frequency to minimum setting unit:

Frequency $/$ minimum unit $=60 / 0.01=6,000$

- Converting communications data to hexadecimal: 6,000 (dec) $=1,770$ (hex)

Note With frequency, the speed scale has no effect.

Example 3: Finding the communications data for setting a one-minute acceleration time with the following condition set.
Time scale (attribute 1C): - 3

- Matching the acceleration time unit: 1 minute $=60$ seconds $=60,000 \mathrm{~ms}$
- Converting acceleration time to minimum unit:

Acceleration time $/$ unit $=60,000 /\left(1 \mathrm{~ms} \times 1 / 2^{-3}\right)=7,500$

- Converting communications data to hexadecimal: 7,500 (dec) $=1 \mathrm{D} 4 \mathrm{C}$ (hex)


## - Communications Data Reference Example

In this example, the hexadecimal value BB8 that has been read is converted to frequency with the following conditions set.
Number of poles (01-03): 4
Speed scale (attribute 16): 1

- Converting communications data to decimal: $\quad$ BB8 (hex) $=3,000$ (dec)
- Converting from minimum unit to $\mathrm{r} / \mathrm{min}$ :

Communications data $\times$ unit $=3,000 \times\left(1 \mathrm{r} / \mathrm{min} \times 1 / 2^{1}\right)=1,500(\mathrm{r} / \mathrm{min})$

## 5-5-9 Reading and Writing Parameters: Class 64 Hex

Inverter parameters can be read and written using explicit messages. Class $100 \mathrm{Dec}(64 \mathrm{Hex})$ has been provided with instances and attributes corresponding to each parameter in the Inverter. Send an explicit message to the class, instance, or attribute of the parameter to be set as described below.

## Parameter Database

All parameters in the parameter database have been unified to 1 -word (16-bit) data. Even settings of 0 and 1 will be treated as 1 -word ( 16 -bit) data in explicit messages.

Note When sending or receiving 1 -word (16-bit) data in an explicit message, the leftmost and rightmost bytes will be reversed. Accordingly, when reading or writing data, the attribute value will be in the upper byte, the lower byte will contain the lower byte of the data, and the upper byte of the data will be in the upper byte of the next word.

- Communications line data is sent and received in the order of lower byte, then upper byte.
- PLC internal processing data, such as when sending commands, are sent and received in the order of upper byte, then lower byte.


## - Parameter Read and Write Data

Read data and write data for parameters is calculated as shown below and then transmitted in hexadecimal.

- Convert to hexadecimal values with the function/parameter minimum setting unit taken as 1 . Example: To set a frequency reference of 60 Hz when the minimum setting unit is 0.01 Hz . $60 / 0.01=6000 \rightarrow 1770 \mathrm{Hex}$
- Negative numbers are expressed as two's complements.

Example: To set a frequency reference bias ( n 061 ) of $-100 \%$ when the minimum setting unit is $1 \%$ :
$100 / 1=100 \mathrm{Dec}=0064 \mathrm{Hex}, \quad-100 \% \rightarrow$ FF9C Hex


- If the original data is already in hexadecimal, it is transmitted as is.
- Set bits that are not used to "0."
- Do not set data for unused registers.


## Enabling Parameter Data Using the ENTER Command

To enable parameter data that has been received, send an ENTER command as shown in the following table to either store or not store the parameters in EEPROM. To enable a series of data for more than one transmission, send only one ENTER command after sending all of the data.

| Data type | Transmission | Inverter Operation | Remarks |
| :--- | :--- | :--- | :--- |
| ENTER <br> command that <br> writes <br> parameters to <br> EEPRROM | Write 0000 as follows: <br> Class: 100 Dec (64 Hex) <br> Instance: 255 Dec (FF Hex) <br> Attribute: 253 Hex (FD Hex) | Previously received <br> parameter setting data is <br> stored in EEPROM. | Used to store data even <br> after a power interruption. <br> Note: The maximum <br> number of write operations <br> that can be performed to <br> EEPROM is 100,000. |
| ENTER <br> command that <br> does not write <br> parameters to <br> EEPRROM | Write 0000 as follows: <br> Class: 100 Dec (64 Hex) <br> Instance: 255 Dec (FF Hex) <br> Attribute: 221 Hex (DD Hex) | Previously received <br> parameter setting data is <br> enabled as operating data <br> without storing it to <br> EEPROM. | If there is frequent rewriting <br> of data, do not send <br> ENTER commands each <br> time because of the limit to <br> the number of times |
|  |  |  | EEPROM can be written. <br> Be sure to send an ENTER <br> command that writes data <br> to EEPROM once before <br> the power supply is <br> interrupted. |

## Parameter Classes, Instances, and Attributes

Refer to 5-6 3G3RV Register Numbers, Classes, Instances, and Attributes, 5-7 3G3PV Register Numbers, Classes, Instances, and Attributes, and 5-8 3G3FV Register Numbers, Classes, Instances, and Attributes.

## 5-6 3G3RV Register Numbers, Classes, Instances, and Attributes

## 5-6-1 Inputting Control/Frequency (Read/Write)



Note Set all unused bits to 0 .

## 5-6-2 Inverter Monitoring Functions (Read)

| Register No. (Hex) |  | Contents |
| :---: | :---: | :---: |
| 0020 | Inverter status |  |
|  | Bit 0 | Operation 1: Operating 0: Stopped |
|  | Bit 1 | Reverse operation 1: Reverse operation 0: Forward operation or stopped |
|  | Bit 2 | Inverter startup complete 1: Completed 2: Not completed |
|  | Bit 3 | Error 1: Error |
|  | Bit 4 | Data setting error 1: Error |
|  | Bit 5 | Multi-function contact output (terminals M1-M2) 1: ON 0: OFF |
|  | Bit 6 | Multi-function contact output (terminals M3-M4 or P1-PC) 1: ON 0: OFF |
|  | Bit 7 | Multi-function contact output (terminals M5-M6 or P2-PC) 1: ON 0: OFF |
|  | Bits 8 to 15 | Not used. |
| 0021 | Error details |  |
|  | Bit 0 | Overcurrent (OC), ground fault (GF) |
|  | Bit 1 | Main circuit overvoltage (OV) |
|  | Bit 2 | Inverter overload (OL2) |
|  | Bit 3 | Inverter overheat (OH1, OH2) |
|  | Bit 4 | Injection brake transistor resistance overheat (rr, rH) |
|  | Bit 5 | Fuse blown (PUF) |
|  | Bit 6 | PID feedback reference lost (FbL) |
|  | Bit 7 | External error (EF, EFO) |
|  | Bit 8 | Hardware error (CPF) |
|  | Bit 9 | Motor overload (OL1) or overtorque 1 (OL3) detected |
|  | Bit 10 | PG broken wire detected (PGO), overspeed (OS), speed deviation (DEV) |
|  | Bit 11 | Main circuit undervoltage (UV) detected |
|  | Bit 12 | Main circuit undervoltage (UV1), control power supply error (UV2), inrush prevention circuit error (UV3) |
|  | Bit 13 | Missing output phase (LF) |
|  | Bit 14 | RS-422A/485 communications error (CE) |
|  | Bit 15 | Operator disconnected (OPR) |
| 0022 | Data link status |  |
|  | Bit 0 | Writing data |
|  | Bits 1 and 2 | Not used. |
|  | Bit 3 | Upper and lower limit errors |
|  | Bit 4 | Data integrity error |
|  | Bits 5 to 15 | Not used. |
| 0023 | Frequency reference | Monitors U1-01 (Unit set with 01-03.) |
| 0024 | Output frequency | Monitors U1-02 (Unit set with 01-03.) |
| 0025 | Output voltage reference | Monitors U1-06 (0.1-V units) |


| Register No. (Hex) | Contents |  |
| :---: | :---: | :---: |
| 0026 | Output current | Monitors U1-03 (Inverters of 7.5 kW or less: 0.01-A units, Inverters of 11 kW or more: $0.1-\mathrm{A}$ units) |
| 0027 | Output power | Monitors U1-08 (0.1-kW units) |
| 0028 | Torque reference | Monitors U1-09 ( 0.1 units, $100 \%=$ motor's rated torque) Note Only enabled for vector control. |
| 0029 to 002A | Not used. |  |
| 002A | Not used. |  |
| 002B | Sequence input status |  |
|  | Bit 0 | Multi-function input terminal S1 1: ON 0: OFF |
|  | Bit 1 | Multi-function input terminal S2 1: ON 0: OFF |
|  | Bit 2 | Multi-function input terminal S3 1: ON 0: OFF |
|  | Bit 3 | Multi-function input terminal S4 1: ON 0: OFF |
|  | Bit 4 | Multi-function input terminal S5 1: ON 0: OFF |
|  | Bit 5 | Multi-function input terminal S6 1: ON 0: OFF |
|  | Bit 6 | Multi-function input terminal S7 1: ON 0: OFF |
|  | Bits 7 to 15 | Not used. |
| 002C | Inverter status |  |
|  | Bit 0 | Operation 1: Operating |
|  | Bit 1 | Zero speed 1: Zero speed |
|  | Bit 2 | Frequency matching 1: Matched |
|  | Bit 3 | User-defined speed matching 1: Matched |
|  | Bit 4 | Frequency detection 11: Output frequency $\leq$ L4-01 |
|  | Bit 5 | Frequency detection 2 1: Output frequency $\geq$ L4-01 |
|  | Bit 6 | Inverter startup completed 1: Startup completed |
|  | Bit 7 | Low voltage detection 1: Detected |
|  | Bit 8 | Baseblock 1: Inverter output baseblock |
|  | Bit 9 | Frequency reference mode 1: Not communications 0 : Communications |
|  | Bit 10 | Run command mode 1: Not communications 0: Communications |
|  | Bit 11 | Overtorque detection 1: Detected |
|  | Bit 12 | Frequency reference lost 1: Lost |
|  | Bit 13 | Retrying error 1: Retrying |
|  | Bit 14 | Fault. (including RS-422A/485 communications time-out) 1: fault occurred |
|  | Bit 15 | Communications time-out 1: Timed out |
| 002D | Multi-function output status |  |
|  | Bit 0 | Multi-function contact output (terminals M1-M2) 1: ON 0: OFF |
|  | Bit 1 | Multi-function contact output (terminals M3-M4 or P1-PC): 1: ON 0: OFF |
|  | Bit 2 | Multi-function contact output (terminals M5-M6 or P2-PC): 1: ON 0: OFF |
|  | Bits 3 to 15 | Not used. |
| 002E to 0030 | Not used. |  |
| 0031 | Main circuit DC voltage | Monitors U1-07 (1-V units) |


| Register No. (Hex) | Contents |  |  |
| :---: | :---: | :---: | :---: |
| 0032 to 0037 | Not used. |  |  |
| 0038 | PID feedback quantity | $1 \%=10 ; 100 \%=$ Input corresponding to max. output frequency; without sign |  |
| 0039 | PID input quantity | $1 \%=10 ; 100 \%$ = Max. output frequency; without sign |  |
| 003A | PID output quantity | $1 \%=10 ; 100 \%=$ Max. output frequency; without sign |  |
| 003B | CPU software number |  |  |
| 003C | Flash software number |  |  |
| 003D | Communications error details |  |  |
|  | Bit 0 | CRC error |  |
|  | Bit 1 | Invalid data length |  |
|  | Bit 2 | Not used. |  |
|  | Bit 3 | Parity error |  |
|  | Bit 4 | Overrun error |  |
|  | Bit 5 | Framing error |  |
|  | Bit 6 | Time-out |  |
|  | Bits 7 to 15 | Not used. |  |
| 003E | kVA setting |  |  |
| 003F | Control method |  |  |
| 0040 | Frequency reference | Monitors U1-01; 0.01-Hz units (units set in 01-03; with sign) |  |
| 0041 | Output frequency | Monitors U1-02; $0.01-\mathrm{Hz}$ units (units set in 01-03; with sign) |  |
| 0042 | Output current | Monitors U1-03; Inverters of 7.5 kW or less: 0.01-A units, Inverters of 11 kW or more: $0.1-\mathrm{A}$ units |  |
| 0043 | Control method | Monitors U1-04; set in A1-02 |  |
| 0044 | Motor speed | Monitors U1-05; 0.01-Hz units (units set in 01-03; with sign) |  |
| 0045 | Output voltage | Monitors U1-06; 0.1-V units |  |
| 0046 | Main circuit DC voltage | Monitors U1-07; 1-V units |  |
| 0047 | Output power | Monitors U1-08; 0.1-kW units (with sign) |  |
| 0048 | Torque reference | Monitors U1-09; $0.1 \%-\mathrm{kW}$ units ( $100 \%=$ motor's rated torque; with sign) |  |
| 0049 | Input terminal status | Monitors U1-10; 1: ON. Bits 0 to 6 correspond to terminals S1 to S7. |  |
| 004A | Output terminal status | Monitors U1-11 |  |
|  |  | Bit 0 | Terminals M1 and M2; 1: ON |
|  |  | Bit 1 | Terminals M3 (P1) and M4 (PC); 1: ON |
|  |  | Bit 2 | Terminals M5 (P2) and M6 (PC); 1: ON |
|  |  | Bits 3 to 6 | Not used. |
|  |  | Bit 7 | Terminals MA and MC; 1: ON |
|  |  | Bits 8 to 15 | Not used. |


| Register No. (Hex) | Contents |  |  |
| :---: | :---: | :---: | :---: |
| 004B | Operating status | Monitors U1-12 |  |
|  |  | Bit 0 | During RUN |
|  |  | Bit 1 | Zero speed |
|  |  | Bit 2 | Forward/reverse (1: Reverse operation) |
|  |  | Bit 3 | During fault reset input |
|  |  | Bit 4 | Frequency agree |
|  |  | Bit 5 | Operation ready |
|  |  | Bit 6 | Alarm (Minor fault) |
|  |  | Bit 7 | Fault |
|  |  | Bits 8 to 15 | Not used. |
| 004C | Cumulative operation time | Monitors U1-13; 1-hr units |  |
| 004D | FLASH ID software No. | Monitors U1-14 |  |
| 004E | Frequency reference (voltage): Terminal A1 input value | Monitors U1-15; $0.1 \%$ units ( $100 \%=10 \mathrm{~V}$; with sign for $\pm$ voltage setting) |  |
| 004F | Multi-function analog input: Terminal A2 input value | Monitors U1-16; $0.1 \%$ units ( $100 \%=20 \mathrm{~mA}$ or $100 \%=10 \mathrm{~V}$; with sign for $\pm$ voltage setting) |  |
| 0051 | Motor secondary current | Monitors U1-18; $0.1 \%$ units (motor's rated secondary current = 100\%; with sign) |  |
| 0052 | Motor excitation current | Monitors U1-19; $0.1 \%$ units (motor's rated secondary current = 100\%; with sign) |  |
| 0053 | Output frequency after a soft start | Monitors U1-20; 0.01-Hz units (with sign) |  |
| 0054 | Input to speed control loop | Monitors U1-21; $0.01 \%$ (max. frequency = 100\%; with sign) |  |
| 0055 | Output from speed control loop | Monitors U1-22; 0.01\% units (motor's rated secondary current $=100 \%$; with sign) |  |
| 0057 | PID feedback | Monitors U1-24; 0.01\% units (input corresponding to max. frequency $=100 \%$; with sign) |  |
| 0059 | Voltage reference for secondary current | Monitors U1-26; 0.1-V units (200 (400) VAC = 100\%; with sign) |  |
| 005A | Voltage reference for excitation current | Monitors U1-27; 0.1-V units (200 (400) VAC $=100 \%$; with sign) |  |
| 005B | CPU ID | Monitors U1-28 |  |
| 005F | q-axis ACR output | Monitors U1-32; $0.1 \%$ units (motor's rated secondary current = $100 \%$; with sign) |  |
| 0060 | d-axis ACR output | Monitors U1-33; $0.1 \%$ units (motor's rated secondary current = 100\%; with sign) |  |
| 0061 | OPE error parameter | Monitors U1-34; outputs parameter |  |
| 0063 | PID input quantity | Monitors U1-36; $0.01 \%$ units (max. frequency $=100 \%$; with sign) |  |
| 0064 | PID output quantity | Monitors U1-37; 0.01\% units (max. frequency $=100 \%$; with sign) |  |
| 0065 | PID reference | Monitors U1-38; $0.01 \%$ units (max. frequency = 100\%) |  |


| Register No. (Hex) | Contents |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0066 | RS-422A/485 communications error | Monitors U1-39 |  |  |  |  |  |
|  |  | Bit 0 | CRC error |  |  |  |  |
|  |  | Bit 1 | Invalid data length |  |  |  |  |
|  |  | Bit 2 | Not used. |  |  |  |  |
|  |  | Bit 3 | Parity error |  |  |  |  |
|  |  | Bit 4 | Overrun error |  |  |  |  |
|  |  | Bit 5 | Framing error |  |  |  |  |
|  |  | Bit 6 | Time-out |  |  |  |  |
|  |  | Bits 7 to 15 | Not used. |  |  |  |  |
| 0068 | Fan operating time | Monitors U1-40; 1-hr units |  |  |  |  |  |
| 0080 | Current fault | Monitors U2-01 |  |  |  |  |  |
|  |  | Code | Error display | Code | Error display | Code | Error display |
|  |  | 01 | PUF | OE | OL4 | 1C | LF |
|  |  | 02 | UV1 | OF | RR | 1D | OH3 |
|  |  | 03 | UV2 | 10 | RH | 1E | OPR |
|  |  | 04 | UV3 | 11 | EF3 | 1F | ERR |
|  |  | 06 | GF | 12 | EF4 | 20 | OH4 |
|  |  | 07 | OC | 13 | EF5 | 22 | BUS |
|  |  | 08 | OV | 14 | EF6 | 25 | CF |
|  |  | 09 | OH | 15 | EF7 | 27 | EF0 |
|  |  | 0A | OH 1 | 18 | OS | 28 | FBL |
|  |  | 0B | OL1 | 19 | DEV | 29 | UL3 |
|  |  | OC | OL2 | 1A | PGO | 2A | UL4 |
|  |  | OD | OL3 | 1B | PF | 2B | OL7 |
| 0081 | Last fault | Monitors U2-02 (same codes as U2-01) |  |  |  |  |  |
| 0082 | Fault frequency reference | Monitors U2-03; $0.01-\mathrm{Hz}$ units (units set in 01-03; with sign) |  |  |  |  |  |
| 0083 | Fault output reference | Monitors U2-04; $0.01-\mathrm{Hz}$ units (units set in 01-03; with sign) |  |  |  |  |  |
| 0084 | Fault output current | Monitors U2-05; Inverters of 7.5 kW or less: 0.01-A units, Inverters of 11 kW or more: 0.1-A units |  |  |  |  |  |
| 0085 | Fault motor speed | Monitors U2-06; $0.01-\mathrm{Hz}$ units (units set in 01-03; with sign) |  |  |  |  |  |
| 0086 | Fault output voltage reference | Monitors U2-07; 0.1-V units |  |  |  |  |  |
| 0087 | Fault main circuit DC voltage | Monitors U2-08; 1-V units |  |  |  |  |  |
| 0088 | Fault output power | Monitors U2-09; 0.1-kW units (with sign) |  |  |  |  |  |
| 0089 | Fault torque reference | Monitors U2-10; 0.1\% units ( $100 \%$ = motor's rated torque; with sign) |  |  |  |  |  |
| 008A | Fault input terminal status | Monitors U2-11 (same contents as U1-10) |  |  |  |  |  |
| 008B | Fault output terminal status | Monitors U2-12 (same contents as U1-11) |  |  |  |  |  |
| 008C | Fault operating status | Monitors U2-13 (same contents as U1-12) |  |  |  |  |  |
| 008D | Fault cumulative operation time | Monitors U2-14; 1-hr units |  |  |  |  |  |
| 0090 (0800) | Content of last fault | Monitors U3-01 (same codes as U2-01) |  |  |  |  |  |
| 0091 (0801) | Content of 2nd prior fault | Monitors U3-02 (same codes as U2-01) |  |  |  |  |  |
| 0092 (0802) | Content of 3rd prior fault | Monitors U3-03 (same codes as U2-01) |  |  |  |  |  |
| 0093 (0803) | Content of 4th prior fault | Monitors U3-04 (same codes as U2-01) |  |  |  |  |  |


| Register No. <br> (Hex) | Contents |  |
| :--- | :--- | :--- |
| 0094 (080A) | Cumulative operation time <br> since last fault | Monitors U3-05; 1-hr units |
| 0095 (080B) | Cumulative operation time <br> since 2nd prior fault | Monitors U3-06; 1-hr units |
| 0096 (080C) | Cumulative operation time <br> since 3rd prior fault | Monitors U3-07; 1-hr units |
| 0097 (080D) | Cumulative operation time <br> since 4th prior fault | Monitors U3-08; 1-hr units |
| 0804 | Content of 5th prior fault | Monitors U3-09 (same codes as U2-01) (See note.) |
| 0805 | Content of 6th prior fault | Monitors U3-10 (same codes as U2-01) (See note.) |
| 0806 | Content of 7th prior fault | Monitors U3-11 (same codes as U2-01) (See note.) |
| 0807 | Content of 8th prior fault | Monitors U3-12 (same codes as U2-01) (See note.) |
| 0808 | Content of 9th prior fault | Monitors U3-13 (same codes as U2-01) (See note.) |
| 0809 | Content of 10th prior fault | Monitors U3-14 (same codes as U2-01) (See note.) |
| 080 E | Cumulative operation time <br> since 5th prior fault | Monitors U3-15; 1-hr units (See note.) |
| $080 F$ | Cumulative operation time <br> since 6th prior fault | Monitors U3-16; 1-hr units (See note.) |
| 0810 | Cumulative operation time <br> since 7th prior fault | Monitors U3-17; 1-hr units (See note.) |
| 0811 | Cumulative operation time <br> since 8th prior fault | Monitors U3-18; 1-hr units (See note.) |
| 0812 | Cumulative operation time <br> since 9th prior fault | Monitors U3-19; 1-hr units (See note.) |
| 0813 | Cumulative operation time <br> since 10th prior fault | Monitors U3-20; 1-hr units (See note.) |

Note U3-09 to U3-20 are not supported for Asian models. Register No. 0800 Hex to 0813 Hex are not supported for Asian models.

## 5-6-3 Parameter Reading and Writing

The following tables show the SYSDRIVE 3G3RV Inverter parameters and the corresponding register numbers. Write and read the various parameters with "1" as the minimum setting unit. Negative numbers are expressed as two's complement. If the setting unit is in hexadecimal, there is no need to convert it.
When writing data in parameters, be sure to send an enter command to enable the written data. Unless the enter command is transmitted, the data will not be enabled and the Inverter may not start.

Parameters for Initialize Mode

| Parameter | Register No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Changes during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| A1-00 | 0100 | 01 | 00 | Language selection for Digital Operator display | 0 to 6 | 1 | 1 | Yes |
| A1-01 | 0101 | 01 | 01 | Parameter access level | 0 to 2 | 1 | 2 | Yes |
| A1-02 | 0102 | 01 | 02 | Control method selection | 0 to 2 | 1 | 0 | No |
| A1-03 | 0103 | 01 | 03 | Initialize | 0 to 3,330 | 1 | 0 | No |
| A1-04 | 0104 | 01 | 04 | Password | 0 to 9,999 | 1 | 0 | No |
| A1-05 | 0105 | 01 | 05 | Password setting | 0 to 9,999 | 1 | 0 | No |
| $\begin{aligned} & \text { A2-01 to } \\ & \text { A2-32 } \end{aligned}$ | $\begin{aligned} & \hline 0106 \text { to } \\ & 0125 \end{aligned}$ | 01 | 06 to 25 | User-parameter settings | 0180 to <br> 0510 <br> Set the register numbers for b1-01 to o2-11. | 1 | --- | No |

## Application Parameters

| Parameter | Register No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Change during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| b1-01 | 0180 | 01 | 80 | Reference selection | 0 to 4 | 1 | 1 | No |
| b1-02 | 0181 | 01 | 81 | Operation method selection | 0 to 3 | 1 | 1 | No |
| b1-03 | 0182 | 01 | 82 | Stopping method selection | 0 to 3 | 1 | 0 | No |
| b1-04 | 0183 | 01 | 83 | Prohibition of reverse operation | 0 or 2 (See note 6.) | 1 | 0 | No |
| b1-06 | 0185 | 01 | 85 | Read sequence input twice | 0 or 1 | 1 | 1 | No |
| b1-07 | 0186 | 01 | 86 | Operation selection after switching to remote mode | 0 or 1 | 1 | 0 | No |
| b1-08 | 0187 | 01 | 87 | Run command selection in programming modes | 0 or 1 | 1 | 0 | No |
| b2-01 | 0189 | 01 | 89 | Zero speed level (DC injection braking starting frequency) | 0.0 to 10.0 | 0.1 Hz | 0.5 | No |
| b2-02 | 018A | 01 | 8A | DC injection braking current | 0 to 100 | 1\% | 50 | No |
| b2-03 | 018B | 01 | 8B | DC injection braking time at start | $\begin{array}{\|l\|} \hline 0.00 \text { to } \\ 10.00 \end{array}$ | 0.01 s | 0.00 | No |
| b2-04 | 018C | 01 | 8C | DC Injection braking time at stop | $\begin{aligned} & 0.00 \text { to } \\ & 10.00 \end{aligned}$ | 0.01 s | 0.50 | No |
| b3-01 | 0191 | 01 | 91 | Speed search selection (current detection or speed calculation) | 0 to 3 | 1 | $\begin{aligned} & 2 \text { (See } \\ & \text { note 1.) } \end{aligned}$ | No |
| b3-02 | 0192 | 01 | 92 | Speed search operating current (current detection) | 0 to 200 | 1\% | $120 \text { (See }$ note 1.) | No |
| b3-03 | 0193 | 01 | 93 | Speed search deceleration time (current detection) | 0.1 to 10.0 | 0.1 s | 2.0 | No |
| b3-05 | 0195 | 01 | 95 | Speed search wait time (current detection or speed calculation) | $\begin{aligned} & 0.0 \text { to } \\ & 20.0 \end{aligned}$ | 0.1 s | 0.2 | No |


| Parameter | Register No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Change during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| b4-01 | 01A3 | 01 | A3 | Timer function ON-delay time | $\begin{array}{\|l\|} \hline 0.0 \text { to } \\ 3000.0 \\ \text { (See note } \\ 5 .) \end{array}$ | 0.1 s | 0.0 | No |
| b4-02 | 01A4 | 01 | A4 | Timer function OFF-delay time | $\begin{array}{\|l\|} 0.0 \text { to } \\ 3000.0 \\ \text { (See note } \\ 5 .) \end{array}$ | 0.1 s | 0.0 | No |
| b5-01 | 01A5 | 01 | A5 | PID control mode selection | 0 to 4 | 1 | 0 | No |
| b5-02 | 01A6 | 01 | A6 | Proportional gain (P) | $\begin{aligned} & 0.00 \text { to } \\ & 25.00 \end{aligned}$ | 0.01 | 1.00 | Yes |
| b5-03 | 01A7 | 01 | A7 | Integral (I) time | $\begin{aligned} & 0.0 \text { to } \\ & 360.0 \end{aligned}$ | 0.1 s | 1.0 | Yes |
| b5-04 | 01A8 | 01 | A8 | Integral (I) limit | $\begin{aligned} & 0.0 \text { to } \\ & 100.0 \end{aligned}$ | 0.1\% | 100.0 | Yes |
| b5-05 | 01A9 | 01 | A9 | Derivative (D) time | $\begin{array}{\|l\|} \hline 0.00 \text { to } \\ 10.00 \end{array}$ | 0.01 s | 0.00 | Yes |
| b5-06 | 01AA | 01 | AA | PID limit | $\begin{aligned} & 0.0 \text { to } \\ & 100.0 \end{aligned}$ | 0.1\% | 100.0 | Yes |
| b5-07 | 01AB | 01 | AB | PID offset adjustment | $\begin{aligned} & -100.0 \text { to } \\ & 100.0 \end{aligned}$ | 0.1\% | 0.0 | Yes |
| b5-08 | 01AC | 01 | AC | PID primary delay time constant | $\begin{array}{\|l\|} \hline 0.00 \text { to } \\ 10.00 \end{array}$ | 0.01 s | 0.00 | Yes |
| b5-09 | 01AD | 01 | AD | PID output characteristics selection | 0 or 1 | 1 | 0 | No |
| b5-10 | 01AE | 01 | AE | PID output gain | 0.0 to 25.0 | 0.1 | 1.0 | No |
| b5-11 | 01AF | 01 | AF | PID reverse output selection | 0 or 1 | 1 | 0 | No |
| b5-12 | 01B0 | 01 | B0 | Selection of PID feedback command loss detection | 0 to 2 | 1 | 0 | No |
| b5-13 | 01B1 | 01 | B1 | PID feedback command loss detection level | 0 to 100 | 1\% | 0 | No |
| b5-14 | 01B2 | 01 | B2 | PID feedback command loss detection time | 0.0 to 25.5 | 0.1 s | 1.0 | No |
| b5-15 | 01B3 | 01 | B3 | PID sleep function operation level | $\begin{aligned} & 0.0 \text { to } \\ & 400.0 \end{aligned}$ | 0.1 Hz | 0.0 | No |
| b5-16 | 01B4 | 01 | B4 | PID sleep operation delay time | 0.0 to 25.5 | 0.1 s | 0.0 | No |
| b5-17 | 01B5 | 01 | B5 | Accel/decel time for PID reference | 0.0 to 25.5 | 0.1 s | 0.0 | No |
| b5-18 | 01DC | 01 | DC | PID set point selection (See note 5.) | 0 or 1 | 1 | 0 | No |
| b5-19 | 01DD | 01 | DD | PID set point (See note 5.) | $\begin{array}{\|l} 0.0 \text { to } \\ 100.0 \end{array}$ | 0.1\% | 0.0 | No |
| b6-01 | 01B6 | 01 | B6 | Dwell frequency at start | $\begin{aligned} & 0.0 \text { to } \\ & 400.0 \end{aligned}$ | 0.1 Hz | 0.0 | No |
| b6-02 | 01B7 | 01 | B7 | Dwell time at start | 0.0 to 10.0 | 0.1 s | 0.0 | No |
| b6-03 | 01B8 | 01 | B8 | Dwell frequency at stop | $\begin{aligned} & 0.0 \text { to } \\ & 400.0 \end{aligned}$ | 0.1 Hz | 0.0 | No |
| b6-04 | 01B9 | 01 | B9 | Dwell time at stop | 0.0 to 10.0 | 0.1 s | 0.0 | No |
| b8-01 | 01CC | 01 | CC | Energy-saving mode selection | 0 or 1 | 1 | 0 | No |
| b8-02 | 01CD | 01 | $C D$ | Energy-saving gain | 0.0 to 10.0 | 0.1 | 0.7 (See note 2.) | Yes |


| Parameter | Register <br> No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Change during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| b8-03 | 01CE | 01 | CE | Energy-saving filter time constant | $\begin{array}{\|l} \hline 0.00 \text { to } \\ 10.0 \end{array}$ | 0.01 s | $\begin{array}{\|l\|} \hline 0.50 \text { (See } \\ \text { note 3.) } \end{array}$ | Yes |
| b8-04 | 01CF | 01 | CF | Energy-saving coefficient | $\begin{array}{\|l\|} \hline 0.00 \text { to } \\ 655.00 \\ \text { (See note } \\ \text { 4.) } \end{array}$ | 0.01 | Depends on capacity. | No |
| b8-05 | 01D0 | 01 | D0 | Power detection filter time constant | 0 to 2000 | 1 ms | 20 | No |
| b8-06 | 01D1 | 01 | D1 | Search operation voltage limiter | 0 to 100 | 1\% | 0 | No |

Note 1. When the control mode is changed, the Inverter will revert to default settings. (The V/F control default setting is given above.)

Note 2. The default setting is 0.1 for V/f control with PG.
Note 3. The default setting is 2.00 s for Inverters with a capacity of 55 kW or more.
Note 4. The same capacity as the Inverter can be set by initializing this parameter.
Note 5. The setting range for Asian models is 0.0 to 300.0.
Note 6. The setting range for Asian models is 0 to 1 .

## Tuning Parameters

| Parameter | Register No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Change during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| C1-01 | 0200 | 02 | 00 | Acceleration time 1 | 0.0 to6000.0(Set withC1-10.) | 0.1 s(Set withC1-10.) | 10.0 | Yes |
| C1-02 | 0201 | 02 | 01 | Deceleration time 1 |  |  |  | Yes |
| C1-03 | 0202 | 02 | 02 | Acceleration time 2 |  |  |  | Yes |
| C1-04 | 0203 | 02 | 03 | Deceleration time 2 |  |  |  | Yes |
| C1-05 | 0204 | 02 | 04 | Acceleration time 3 |  |  |  | No |
| C1-06 | 0205 | 02 | 05 | Deceleration time 3 |  |  |  | No |
| C1-07 | 0206 | 02 | 06 | Acceleration time 4 |  |  |  | No |
| C1-08 | 0207 | 02 | 07 | Deceleration time 4 |  |  |  | No |
| C1-09 | 0208 | 02 | 08 | Deceleration Stop Time |  |  |  | No |
| C1-10 | 0209 | 02 | 09 | Accel/decel time setting unit | 0 or 1 | 1 | 1 | No |
| C1-11 | 020A | 02 | OA | Accel/decel time switching frequency | $\begin{array}{\|l} 0.0 \text { to } \\ 400.0 \end{array}$ | 0.1 Hz | 0.0 | No |
| C2-01 | 020B | 02 | OB | S-curve characteristic time at acceleration start | $\begin{array}{\|l\|} \hline 0.00 \text { to } \\ 2.50 \end{array}$ | 0.01 s | 0.20 | No |
| C2-02 | 020C | 02 | OC | S-curve characteristic time at acceleration end | $\begin{array}{\|l\|} \hline 0.00 \text { to } \\ 2.50 \end{array}$ | 0.01 s | 0.20 | No |
| C2-03 | 020D | 02 | OD | S-curve characteristic time at deceleration start | $\begin{aligned} & 0.00 \text { to } \\ & 2.50 \end{aligned}$ | 0.01 s | 0.20 | No |
| C2-04 | 020E | 02 | OE | S-curve characteristic time at deceleration end | $\begin{array}{\|l\|} \hline 0.00 \text { to } \\ 2.50 \end{array}$ | 0.01 s | 0.00 | No |
| C3-01 | 020F | 02 | OF | Slip compensation gain | 0.0 to 2.5 | 0.1 | 0.0 (See note 1.) | Yes |
| C3-02 | 0210 | 02 | 10 | Slip compensation primary delay time | 0 to 10000 | 1 ms | $\begin{aligned} & 2000 \text { (See } \\ & \text { note 1.) } \end{aligned}$ | No |
| C3-03 | 0211 | 02 | 11 | Slip compensation limit | 0 to 250 | 1\% | 200 | No |


| Parameter | Register No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Change during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| C3-04 | 0212 | 02 | 12 | Slip compensation selection during regeneration | 0 or 1 | 1 | 0 | No |
| C3-05 | 0213 | 02 | 13 | Output voltage limit operation selection | 0 or 1 | 1 | 0 | No |
| C4-01 | 0215 | 02 | 15 | Torque compensation gain | $\begin{aligned} & 0.00 \text { to } \\ & 2.50 \end{aligned}$ | 0.01 | 1.00 | Yes |
| C4-02 | 0216 | 02 | 16 | Torque compensation primary delay time constant | 0 to 10000 | 1 ms | $\begin{aligned} & 200 \text { (See } \\ & \text { note 1.) } \end{aligned}$ | No |
| C4-03 | 0217 | 02 | 17 | Starting torque value (forward) (See note 4.) | 0.0 to 200.0 | 0.1\% | 0.0 | No |
| C4-04 | 0218 | 02 | 18 | Starting torque value (reverse) (See note 4.) | $\begin{aligned} & -200.0 \text { to } \\ & 0.0 \end{aligned}$ | 0.1\% | 0.0 | No |
| C4-05 | 0219 | 02 | 19 | Starting torque time constant (See note 4.) | 0 to 200 | 1 ms | 10 | No |
| C5-01 | 021B | 02 | 1B | ASR proportional (P) gain 1 | $\begin{aligned} & 0.00 \text { to } \\ & 300.00 \end{aligned}$ | 0.01 | 0.20 | Yes |
| C5-02 | 021C | 02 | 1C | ASR integral (I) time 1 | $\begin{aligned} & \hline 0.000 \text { to } \\ & 10.000 \end{aligned}$ | 0.001 s | 0.200 | Yes |
| C5-03 | 021D | 02 | 1D | ASR proportional (P) gain 2 | $\begin{aligned} & 0.00 \text { to } \\ & 300.00 \end{aligned}$ | 0.01 | 0.02 | Yes |
| C5-04 | 021E | 02 | 1E | ASR integral (I) time 2 | $\begin{aligned} & \hline 0.000 \text { to } \\ & 10.000 \end{aligned}$ | 0.001 s | 0.050 | Yes |
| C5-05 | 021F | 02 | 1F | ASR limit | 0.0 to 20.0 | 0.1\% | 5.0 | No |
| C6-01 | 0223 | 02 | 23 | CT/VT selection | 0 or 1 | 1 | 1 | No |
| C6-02 | 0224 | 02 | 24 | Carrier frequency selection | 0 to F | 1 | Depends on capacity. | No |
| C6-03 | 0225 | 02 | 25 | Carrier frequency upper limit | 2.0 to 15.0 <br> (See notes <br> 2 and 3 .) | 0.1 kHz | Depends on capacity. | No |
| C6-04 | 0226 | 02 | 26 | Carrier frequency lower limit | 0.4 to 15.0 (See notes 2 and 3 .) | 0.1 kHz | Depends on capacity. | No |
| C6-05 | 0227 | 02 | 27 | Carrier frequency proportional gain | 00 to 99 (See note 3.) | 1 | 00 | No |

Note 1. When the control mode is changed, the Inverter will revert to default settings. (The V/f control default setting is given above.)
Note 2. The setting range depends on the capacity of the Inverter.
Note 3. These parameters can be monitored or set only when 1 is set for $\mathrm{C} 6-01$ and F is set for C6-02.
Note 4. These parameters are not supported by the Asian models.

## Reference Parameters

| Parameter | Register <br> No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Change during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| d1-01 | 0280 | 02 | 80 | Frequency reference 1 | 0 to max. output frequency (See note 1.) | 0.01 Hz (Set with 01-03.) | 0.00 | Yes |
| d1-02 | 0281 | 02 | 81 | Frequency reference 2 |  |  | 0.00 | Yes |
| d1-03 | 0282 | 02 | 82 | Frequency reference 3 |  |  | 0.00 | Yes |
| d1-04 | 0283 | 02 | 83 | Frequency reference 4 |  |  | 0.00 | Yes |
| d1-05 | 0284 | 02 | 84 | Frequency reference 5 |  |  | 0.00 | Yes |
| d1-06 | 0285 | 02 | 85 | Frequency reference 6 |  |  | 0.00 | Yes |
| d1-07 | 0286 | 02 | 86 | Frequency reference 7 |  |  | 0.00 | Yes |
| d1-08 | 0287 | 02 | 87 | Frequency reference 8 |  |  | 0.00 | Yes |
| d1-09 | 0288 | 02 | 88 | Frequency reference 9 |  |  | 0.00 | Yes |
| d1-10 | 028B | 02 | 8B | Frequency reference 10 |  |  | 0.00 | Yes |
| d1-11 | 028C | 02 | 8C | Frequency reference 11 |  |  | 0.00 | Yes |
| d1-12 | 028D | 02 | 8D | Frequency reference 12 |  |  | 0.00 | Yes |
| d1-13 | 028E | 02 | 8E | Frequency reference 13 |  |  | 0.00 | Yes |
| d1-14 | 028F | 02 | 8F | Frequency reference 14 |  |  | 0.00 | Yes |
| d1-15 | 0290 | 02 | 90 | Frequency reference 15 |  |  | 0.00 | Yes |
| d1-16 | 0291 | 02 | 91 | Frequency reference 16 |  |  | 0.00 | Yes |
| d1-17 | 0292 | 02 | 92 | Jog frequency reference |  |  | 6.00 | Yes |
| d2-01 | 0289 | 02 | 89 | Frequency reference upper limit | $\begin{aligned} & 0.0 \text { to } \\ & 110.0 \end{aligned}$ | 0.1\% | 100.0 | No |
| d2-02 | 028A | 02 | 8A | Frequency reference lower limit | $\begin{aligned} & 0.0 \text { to } \\ & 110.0 \end{aligned}$ | 0.1\% | 0.0 | No |
| d2-03 | 0293 | 02 | 93 | Master speed reference lower limit | $\begin{aligned} & 0.0 \text { to } \\ & 110.0 \end{aligned}$ | 0.1\% | 0.0 | No |
| d3-01 | 0294 | 02 | 94 | Jump frequency 1 | 0.0 to | 0.1 Hz | 0.0 | No |
| d3-02 | 0295 | 02 | 95 | Jump frequency 2 | 400.0 | 0.1 Hz | 0.0 | No |
| d3-03 | 0296 | 02 | 96 | Jump frequency 3 |  | 0.1 Hz | 0.0 | No |
| d3-04 | 0297 | 02 | 97 | Jump frequency width | 0.0 to 20.0 | 0.1 Hz | 1.0 | No |
| d4-01 | 0298 | 02 | 98 | Frequency reference hold function selection | 0 or 1 | 1 | 0 | No |
| d4-02 | 0299 | 02 | 99 | + - Speed limits | 0 to 100 | 1\% | 10 | No |
| d6-01 | 02A0 | 02 | A0 | Field weakening level | 0 to 100 | 1\% | 80 | No |
| d6-02 | 02A1 | 02 | A1 | Field frequency | $\begin{aligned} & 0.0 \text { to } \\ & 400.0 \end{aligned}$ | 0.1 Hz | 0.0 | No |

Note Values exceeding the max. output frequency (E1-04 and E3-02) cannot be set. Set the motor constant parameters first.

## Motor Constant Parameters

| Parameter | Register No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Change during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| E1-01 | 0300 | 03 | 00 | Input voltage setting | $\begin{aligned} & 155 \text { to } 255 \\ & \text { (155 to } \\ & 510 \text { ) (See } \\ & \text { note 1.) } \end{aligned}$ | 1 V | 200 (400) (See note 1.) | No |
| E1-03 | 0302 | 03 | 02 | V/f pattern selection | 0 to F | 1 | F | No |
| E1-04 | 0303 | 03 | 03 | Max. output frequency | $\begin{aligned} & 40.0 \text { to } \\ & 400.0 \text { (See } \\ & \text { note } 5 . \text {.) } \end{aligned}$ | 0.1 Hz | 50.0 (60.0) (See note 8.) | No |


| Parameter | Register <br> No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Change during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| E1-05 | 0304 | 03 | 04 | Max. voltage | $\begin{aligned} & \hline 0.0 \text { to } \\ & 255.0(0.0 \\ & \text { to } 510.0) \\ & \text { (See note } \\ & \text { 1.) } \end{aligned}$ | 0.1 V | 200.0 <br> (400.0) <br> (See note <br> 1.) | No |
| E1-06 | 0305 | 03 | 05 | Base frequency | $\begin{array}{\|l\|} \hline 0.0 \text { to } \\ 400.0 \end{array}$ | 0.1 Hz | 50.0 (60.0) (See note 8.) | No |
| E1-07 | 0306 | 03 | 06 | Mid. output frequency | $\begin{aligned} & 0.0 \text { to } \\ & 400.0 \end{aligned}$ | 0.1 Hz | 3.0 | No |
| E1-08 | 0307 | 03 | 07 | Mid. output frequency voltage | $\begin{aligned} & 0.0 \text { to } \\ & 255.0(0.0 \\ & \text { to } 510.0) \\ & \text { (See note } \\ & \text { 1.) } \end{aligned}$ | 0.1 V | 15.0 (30.0) (See note 1 and 3.) | No |
| E1-09 | 0308 | 03 | 08 | Min. output frequency | $\begin{array}{\|l\|} \hline 0.0 \text { to } \\ 400.0 \end{array}$ | 0.1 Hz | 1.5 (See note 3.) | No |
| E1-10 | 0309 | 03 | 09 | Min. output frequency voltage | $\begin{aligned} & 0.0 \text { to } \\ & 255.0(0.0 \\ & \text { to } 510.0) \\ & \text { (See note } \\ & 1 .) \end{aligned}$ | 0.1 V | 9.0 (18.0) (See note 1 and 3.) | No |
| E1-11 | 030A | 03 | OA | Mid. output frequency 2 | $\begin{aligned} & 0.0 \text { to } \\ & 400.0 \end{aligned}$ | 0.1 Hz | 0.0 (See note 6.) | No |
| E1-12 | 030B | 03 | OB | Mid. output frequency voltage 2 | $\begin{aligned} & 0.0 \text { to } \\ & 255.0(0.0 \\ & \text { to } 510.0) \\ & \text { (See note } \\ & \text { 1.) } \end{aligned}$ | 0.1 V | 0.0 (See note 6.) | No |
| E1-13 | 030C | 03 | OC | Base voltage | $\begin{aligned} & 0.0 \text { to } \\ & 255.0(0.0 \\ & \text { to } 510.0) \\ & \text { (See note } \\ & \text { 1.) } \end{aligned}$ | 0.1 V | 0.0 (See note 4.) | No |
| E2-01 | 030E | 03 | OE | Motor rated current | $\begin{aligned} & 0.32 \text { to } \\ & 6.40 \text { (See } \\ & \text { note 2.) } \end{aligned}$ | 0.01 A | Depends on capacity. | No |
| E2-02 | 030F | 03 | OF | Motor rated slip | $\begin{array}{\|l\|} \hline 0.00 \text { to } \\ 20.00 \end{array}$ | 0.01 Hz | Depends on capacity. | No |
| E2-03 | 0310 | 03 | 10 | Motor no-load current | Depends on capacity. | 0.01 A | Depends on capacity. | No |
| E2-04 | 0311 | 03 | 11 | Number of motor poles | 2 to 48 | 1 pole | 4 | No |
| E2-05 | 0312 | 03 | 12 | Motor line-to-line resistance | $\begin{aligned} & 0.000 \text { to } \\ & 65.000 \end{aligned}$ | $0.001 \Omega$ | Depends on capacity. | No |
| E2-06 | 0313 | 03 | 13 | Motor leak inductance | 0.0 to 40.0 | 0.1\% | Depends on capacity. | No |
| E2-07 | 0314 | 03 | 14 | Motor iron saturation coefficient 1 | $\begin{aligned} & 0.00 \text { to } \\ & 0.50 \end{aligned}$ | 0.01 | 0.50 | No |
| E2-08 | 0315 | 03 | 15 | Motor iron saturation coefficient 2 | $\begin{aligned} & 0.00 \text { to } \\ & 0.75 \end{aligned}$ | 0.01 | 0.75 | No |
| E2-10 | 0317 | 03 | 17 | Motor iron loss for torque compensation | 0 to 65535 | 1 W | Depends on capacity. | No |
| E2-11 | 0318 | 03 | 18 | Motor rated output | $\begin{aligned} & 0.00 \text { to } \\ & 650.00 \end{aligned}$ | 0.01 kW | Depends on capacity. | No |


| Parameter | Register No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Change during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| E3-01 | 0319 | 03 | 19 | Motor 2 control method selection | 0 to 2 | 1 | 0 | No |
| E3-02 | 031A | 03 | 1A | Motor 2 max. output frequency (FMAX) | $\begin{aligned} & 40.0 \text { to } \\ & 400.0 \text { (See } \\ & \text { note } 5 . \text { ) } \end{aligned}$ | 0.1 Hz | 50.0 (60.0) (See note 8.) | No |
| E3-03 | 031B | 03 | 1B | Motor 2 max. voltage (VMAX) | $\begin{array}{\|l\|} \hline 0.0 \text { to } \\ 255.0(0.0 \\ \text { to } 510.0) \\ \text { (See note } \\ 1 .) \\ \hline \end{array}$ | 0.1 V | $\begin{aligned} & 200.0 \\ & (400.0) \end{aligned}$ (See note 1.) | No |
| E3-04 | 031C | 03 | 1 C | Motor 2 max. voltage frequency (FA) | $\begin{aligned} & 0.0 \text { to } \\ & 400.0 \end{aligned}$ | 0.1 Hz | 50.0 (60.0) (See note 8.) | No |
| E3-05 | 031D | 03 | 1D | Motor 2 mid. output frequency 1 (FB) | $\begin{aligned} & 0.0 \text { to } \\ & 400.0 \end{aligned}$ | 0.1 Hz | 3.0 | No |
| E3-06 | 031E | 03 | 1E | Motor 2 mid. output frequency voltage 1 (VC) | $\begin{array}{\|l\|} \hline 0.0 \text { to } \\ 255.0(0.0 \\ \text { to } 510.0) \\ \text { (See note } \\ \hline 1 .) \\ \hline \end{array}$ | 0.1 V | $\begin{aligned} & \hline 15.0 \text { (30.0) } \\ & \text { (See note } \\ & 1 \text { and 3.) } \end{aligned}$ | No |
| E3-07 | 031F | 03 | 1F | Motor 2 min. output frequency (FMIN) | $\begin{aligned} & 0.0 \text { to } \\ & 400.0 \end{aligned}$ | 0.1 Hz | 1.5 (See note 3.) | No |
| E3-08 | 0320 | 03 | 20 | Motor 2 min. output frequency voltage (VMIN) | $\begin{aligned} & 0.0 \text { to } \\ & 255.0(0.0 \\ & \text { to } 510.0) \\ & \text { (See note } \\ & \text { 1.) } \end{aligned}$ | 0.1 V | 9.0 (18.0) (See note 1 and 3.) | No |
| E4-01 | 0321 | 03 | 21 | Motor 2 rated current | $\begin{array}{\|l} 0.32 \text { to } \\ 6.40 \text { (See } \\ \text { note 2.) } \end{array}$ | 0.01 A | Depends on capacity. | No |
| E4-02 | 0322 | 03 | 22 | Motor 2 rated slip | $\begin{aligned} & 0.00 \text { to } \\ & 20.00 \end{aligned}$ | 0.01 Hz | Depends on capacity. | No |
| E4-03 | 0323 | 03 | 23 | Motor 2 no-load current | $\begin{array}{\|l\|} \hline 0.00 \text { to } \\ 1.89 \text { (See } \\ \text { note } 7 .) \end{array}$ | 0.01 A | Depends on capacity. | No |
| E4-04 | 0324 | 03 | 24 | Motor 2 number of poles (number of poles) | 2 to 48 | 1 pole | 4 | No |
| E4-05 | 0325 | 03 | 25 | Motor 2 line-to-line resistance | $\begin{aligned} & \hline 0.000 \text { to } \\ & 65.000 \end{aligned}$ | $0.001 \Omega$ | Depends on capacity. | No |
| E4-06 | 0326 | 03 | 26 | Motor 2 leak inductance | 0.0 to 40.0 | 0.1\% | Depends on capacity. | No |
| E4-07 | 0327 | 03 | 27 | Motor 2 rated capacity | $\begin{array}{\|l\|} \hline 0.40 \text { to } \\ 650.00 \\ \hline \end{array}$ | 0.01 kW | Depends on capacity. | No |

Note 1. Values in parentheses are for 400-V-class Inverters.
Note 2. The setting range is $10 \%$ to $200 \%$ of the Inverter's rated output current. The values for a 200-V-class $0.4-\mathrm{kW}$ Inverter are given above.
Note 3. When the control mode is changed, the Inverter will revert to default settings. (The V/f control default settings are given above.)
Note 4. E1-13 will be the same value as E1-05 after autotuning.
Note 5. The upper setting limit will be 150.0 Hz when $\mathrm{C} 6-01$ is set to 0 .
Note 6. The settings of E1-11 and E1-12 are ignored if set to 0.0.

Note 7. If multi-function input $\mathrm{H} 1-\square \square$ is set to 16 (motor 2), the default setting will depend upon the Inverter capacity. The value for a 200-V-class 0.4-kW Inverter is given.
Note 8. Values in parentheses are for Asian model Inverters.

## Option Parameters

| Parameter | Register No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Change during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| F1-01 | 0380 | 03 | 80 | PG constant | 0 to 60000 | 1 | $\begin{aligned} & \hline 1024 \\ & (600) \text { (See } \\ & \text { note.) } \end{aligned}$ | No |
| F1-02 | 0381 | 03 | 81 | Operation selection at PG open circuit (PGO) | 0 to 3 | 1 | 1 | No |
| F1-03 | 0382 | 03 | 82 | Operation selection at overspeed (OS) | 0 to 3 | 1 | 1 | No |
| F1-04 | 0383 | 03 | 83 | Operation selection at deviation | 0 to 3 | 1 | 3 | No |
| F1-05 | 0384 | 03 | 84 | PG rotation | 0 or 1 | 1 | 0 | No |
| F1-06 | 0385 | 03 | 85 | PG division rate (PG pulse monitor) | 1 to 132 | 1 | 1 | No |
| F1-07 | 0386 | 03 | 86 | Integral value during accel/ decel enable/disable | 0 or 1 | 1 | 0 | No |
| F1-08 | 0387 | 03 | 87 | Overspeed detection level | 0 to 120 | 1\% | 115 | No |
| F1-09 | 0388 | 03 | 88 | Overspeed detection delay time | 0.0 to 2.0 | 0.1 s | 1.0 | No |
| F1-10 | 0389 | 03 | 89 | Excessive speed deviation detection level | 0 to 50 | 1\% | 10 | No |
| F1-11 | 038A | 03 | 8A | Excessive speed deviation detection delay time | 0.0 to 10.0 | 0.1 s | 0.5 | No |
| F1-12 | 038B | 03 | 8B | Number of PG gear teeth 1 | 0 to 1000 | 1 | 0 | No |
| F1-13 | 038C | 03 | 8C | Number of PG gear teeth 2 | 0 to 1000 | 1 | 0 | No |
| F1-14 | 038D | 03 | 8D | PG open-circuit detection time | 0.0 to 10.0 | 0.1 s | 2.0 | No |
| F4-01 | 0391 | 03 | 91 | Channel 1 monitor selection | 1 to 40 | 1 | 2 | No |
| F4-02 | 0392 | 03 | 92 | Channel 1 gain | $\begin{array}{\|l} \hline 0.00 \text { to } \\ 2.50 \end{array}$ | 0.01 | 1.00 | Yes |
| F4-03 | 0393 | 03 | 93 | Channel 2 monitor selection | 1 to 40 | 1 | 3 | No |
| F4-04 | 0394 | 03 | 94 | Channel 2 gain | $\begin{array}{\|l\|} \hline 0.00 \text { to } \\ 2.50 \end{array}$ | 0.01 | 0.50 | Yes |
| F4-05 | 0395 | 03 | 95 | Channel 1 output monitor bias | $\begin{aligned} & -10.0 \text { to } \\ & 10.0 \end{aligned}$ | 0.1 | 0.0 | Yes |
| F4-06 | 0396 | 03 | 96 | Channel 2 output monitor bias | $\begin{aligned} & -10.0 \text { to } \\ & 10.0 \end{aligned}$ | 0.1 | 0.0 | Yes |
| F4-07 | 0397 | 03 | 97 | Analog output signal level for channel 1 | 0 or 1 | 1 | 0 | No |
| F4-08 | 0398 | 03 | 98 | Analog output signal level for channel 2 | 0 or 1 | 1 | 0 | No |
| F5-01 | 0399 | 03 | 99 | Not used. | --- | --- | 0 | No |
| F5-02 | 039A | 03 | 9A | Not used. | --- | --- | 1 | No |
| F5-03 | 039B | 03 | 9B | Not used. | --- | --- | 2 | No |
| F5-04 | 039C | 03 | 9 C | Not used. | --- | --- | 4 | No |
| F5-05 | 039D | 03 | 9D | Not used. | --- | --- | 6 | No |
| F5-06 | 039E | 03 | 9E | Not used. | --- | --- | 37 | No |
| F5-07 | 039F | 03 | 9 F | Not used. | --- | --- | OF | No |


| Parameter | Register No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Change during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| F5-08 | 03A0 | 03 | A0 | Not used. | --- | --- | OF | No |
| F5-09 | 03A1 | 03 | A1 | Not used. | --- | --- | 0 | No |
| F6-01 | 03A2 | 03 | A2 | DeviceNet fault operation selection | 0 to 3 | 1 | 1 | No |
| F6-02 | 03A3 | 03 | A3 | Communications external fault input detection method selection | 0 or 1 | 1 | 0 | No |
| F6-03 | 03A4 | 03 | A4 | Communications external fault input operation selection | 0 to 3 | 1 | 1 | No |
| F6-04 | 03A5 | 03 | A5 | Not used. | --- | --- | 0 | No |
| F6-05 | 03A6 | 03 | A6 | Display unit selection for current monitor | 0 or 1 | 1 | 0 | No |

Note Values in parentheses are for Asian model Inverters.

External Terminal Function Parameters

| Parameter | Register <br> No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Change during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| H1-01 | 0400 | 04 | 00 | Terminal S3 function selection | 0 to 68 | 1 | 24 | No |
| H1-02 | 0401 | 04 | 01 | Terminal S4 function selection | 0 to 68 | 1 | 14 | No |
| H1-03 | 0402 | 04 | 02 | Terminal S5 function selection | 0 to 68 | 1 | 3 (0) (See note 1.) | No |
| H1-04 | 0403 | 04 | 03 | Terminal S6 function selection | 0 to 68 | 1 | $4 \text { (3) (See }$ note 1.) | No |
| H1-05 | 0404 | 04 | 04 | Terminal S7 function selection | 0 to 68 | 1 | 6 (4) (See note 1.) | No |
| H2-01 | 040B | 04 | OB | Terminal M1-M2 Select | 0 to 38 | 1 | 0 | No |
| H2-02 | 040C | 04 | OC | Terminal M3-M4 (P1) function select | 0 to 38 | 1 | 1 | No |
| H2-03 | 040D | 04 | OD | Terminal M5-M6 (P2) function select | 0 to 38 | 1 | 2 | No |
| H3-01 | 0410 | 04 | 10 | Signal select terminal A1 (voltage) (See note 4.) | 0 or 1 | 1 | 0 | No |
| H3-02 | 0411 | 04 | 11 | Gain (terminal A1) | $\begin{array}{\|l\|} \hline 0.0 \text { to } \\ 1000.0 \end{array}$ | 0.1\% | 100.0 | Yes |
| H3-03 | 0412 | 04 | 12 | Bias (terminal A1) | $\begin{array}{\|l\|} \hline-100.0 \text { to } \\ 100.0 \end{array}$ | 0.1\% | 0.0 | Yes |
| H3-08 | 0417 | 04 | 17 | Multi-function analog input terminal A2 signal level selection | 0 to 2 | 1 | 2 | No |
| H3-09 | 0418 | 04 | 18 | Multi-function analog input terminal A2 function selection | 0 to 1F | 1 | 0 | No |
| H3-10 | 0419 | 04 | 19 | Gain (terminal A2) | $\begin{aligned} & 0.0 \text { to } \\ & 1000.0 \end{aligned}$ | 0.1\% | 100.0 | Yes |
| H3-11 | 041A | 04 | 1A | Bias (terminal A2) | $\begin{array}{\|l\|} \hline-100.0 \text { to } \\ 100.0 \end{array}$ | 0.1\% | 0.0 | Yes |
| H3-12 | 041B | 04 | 1B | Analog input filter time constant | $\begin{array}{\|l} 0.00 \text { to } \\ 2.00 \end{array}$ | 0.01 s | 0.00 | No |
| H3-13 | 041C | 04 | 1C | Terminal A1/A2 switching | 0 or 1 | 1 | 0 | No |


| Parameter | Register <br> No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Change during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| H4-01 | 041D | 04 | 1D | Monitor selection (terminal FM) | 1 to 40 | 1 | 2 | No |
| H4-02 | 041E | 04 | 1E | Gain (terminal FM) | $\begin{aligned} & 0.0 \text { to } \\ & 1000.0 \\ & (0.00 \text { to } \\ & 2.5) \text { (See } \\ & \text { note 3.) } \end{aligned}$ | $\begin{aligned} & 0.1 \% \\ & (0.01) \text { (See } \\ & \text { note 3.) } \end{aligned}$ | $\begin{aligned} & 100.0 \\ & (1.00)(\text { See } \\ & \text { note 3.) } \end{aligned}$ | Yes |
| H4-03 | 041F | 04 | 1F | Bias (terminal FM) | $\begin{aligned} & -110.0 \text { to } \\ & +110.0 \\ & (-10.0 \text { to } \\ & 10.0) \text { (See } \\ & \text { note 3.) } \end{aligned}$ | 0.1\% | 0.0 | Yes |
| H4-04 | 0420 | 04 | 20 | Monitor selection (terminal AM) | 1 to 40 | 1 | 3 | No |
| H4-05 | 0421 | 04 | 21 | Gain (terminal AM) | $\begin{aligned} & \hline 0.0 \text { to } \\ & 1000.0 \\ & (0.00 \text { to } \\ & 2.5) \text { (See } \\ & \text { note 3.) } \\ & \hline \end{aligned}$ | $\begin{aligned} & 0.1 \% \\ & (0.01)(\text { See } \\ & \text { note 3.) } \end{aligned}$ | 50.0 (0.50) (See note 3.) | Yes |
| H4-06 | 0422 | 04 | 22 | Bias (terminal AM) | $\begin{aligned} & -110.0 \text { to } \\ & +110.0 \\ & (-10.0 \text { to } \\ & 10.0) \text { (See } \\ & \text { note 3.) } \end{aligned}$ | 0.1\% | 0.0 | Yes |
| H4-07 | 0423 | 04 | 23 | Analog output 1 signal level selection | 0 to 2 ( 0 or <br> 1) (See note 3.) | 1 | 0 | No |
| H4-08 | 0424 | 04 | 24 | Analog output 2 signal level selection | 0 to 2 ( 0 or <br> 1) (See note 3.) | 1 | 0 | No |
| H5-01 | 0425 | 04 | 25 | Slave address | 0 to 20 (See note 2.) | 1 | 1F | No |
| H5-02 | 0426 | 04 | 26 | Communication speed selection | 0 to 4 | 1 | 3 | No |
| H5-03 | 0427 | 04 | 27 | Communication parity selection | 0 to 2 | 1 | 0 | No |
| H5-04 | 0428 | 04 | 28 | Stopping method after communication error | 0 to 3 | 1 | 3 | No |
| H5-05 | 0429 | 04 | 29 | Communication error detection selection | 0 or 1 | 1 | 1 | No |
| H5-06 | 042A | 04 | 2A | Send wait time | 5 to 65 | 1 ms | 5 | No |
| H5-07 | 042B | 04 | 2B | RTS control ON/OFF | 0 or 1 | 1 | 1 | No |
| H6-01 | 042C | 04 | 2C | Pulse train input function selection | 0 to 2 | 1 | 0 | No |
| H6-02 | 042D | 04 | 2D | Pulse train input scaling | $\begin{aligned} & 1000 \text { to } \\ & 32000 \end{aligned}$ | 1 Hz | 1440 | Yes |
| H6-03 | 042E | 04 | 2E | Pulse train input gain | $\begin{aligned} & 0.0 \text { to } \\ & 1000.0 \end{aligned}$ | 0.1\% | 100.0 | Yes |
| H6-04 | 042F | 04 | 2F | Pulse train input bias | $\begin{aligned} & -100.0 \text { to } \\ & 100.0 \end{aligned}$ | 0.1\% | 0.0 | Yes |
| H6-05 | 0430 | 04 | 30 | Pulse train input filter time | $\begin{aligned} & 0.00 \text { to } \\ & 2.00 \end{aligned}$ | 0.01 s | 0.10 | Yes |
| H6-06 | 0431 | 04 | 31 | Pulse train monitor selection | $\begin{aligned} & 1,2,5,20, \\ & 24,36 \end{aligned}$ | 1 | 2 | Yes |
| H6-07 | 0432 | 04 | 32 | Pulse train monitor scaling | 0 to 32000 | 1 Hz | 1440 | Yes |

Note 1. The values in parentheses indicate initial values when initialized in 3-wire sequence.

Note 2. Set H5-01 to 0 to disable Inverter responses to RS-422A/485 communications.
Note 3. Values in parentheses are for Asian model Inverters.

## Protective Function Parameters

| Parameter | Register No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Change during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| L1-01 | 0480 | 04 | 80 | Motor protection selection | 0 to 3 | 1 | 1 | No |
| L1-02 | 0481 | 04 | 81 | Motor protection time constant | 0.1 to 5.0 | 0.1 min | 1.0 | No |
| L1-03 | 0482 | 04 | 82 | Alarm operation selection during motor overheating | 0 to 3 | 1 | 3 | No |
| L1-04 | 0483 | 04 | 83 | Motor overheating operation selection | 0 to 2 | 1 | 1 | No |
| L1-05 | 0484 | 04 | 84 | Motor temperature input filter time constant | $\begin{aligned} & 0.00 \text { to } \\ & 10.00 \end{aligned}$ | 0.01 s | 0.20 | No |
| L2-01 | 0485 | 04 | 85 | Momentary power loss detection | 0 to 2 | 1 | 0 | No |
| L2-02 | 0486 | 04 | 86 | Momentary power loss ridethru time | 0 to 2.0 | 0.1 s | Depends on capacity. | No |
| L2-03 | 0487 | 04 | 87 | Min. baseblock time | 0.1 to 5.0 | 0.1 s | Depends on capacity. | No |
| L2-04 | 0488 | 04 | 88 | Voltage recovery time | 0.0 to 5.0 | 0.1 s | Depends on capacity. | No |
| L2-05 | 0489 | 04 | 89 | Undervoltage detection level | $\begin{aligned} & 150 \text { to } 210 \\ & \text { (150 to } \\ & 420 \text { ) (See } \\ & \text { note 1.) } \end{aligned}$ | 1 V | $\begin{aligned} & 190(380) \\ & \text { (See note } \\ & \text { 1.) } \end{aligned}$ | No |
| L2-06 | 048A | 04 | 8A | KEB deceleration time | $\begin{array}{\|l\|} \hline 0.0 \text { to } \\ 200.0 \end{array}$ | 0.1 s | 0.0 | No |
| L2-07 | 048B | 04 | 8B | Momentary recovery time | 0.0 to 25.5 | 0.1 s | 0.0 (See note 2.) | No |
| L2-08 | 048C | 04 | 8C | Frequency reduction gain at KEB start | 0 to 300 | 1 | 100 | No |
| L3-01 | 048F | 04 | 8F | Stall prevention selection during accel | 0 to 2 | 1 | 1 | No |
| L3-02 | 0490 | 04 | 90 | Stall prevention level during accel | 0 to 200 | 1\% | $120 \text { (See }$ note 3.) | No |
| L3-03 | 0491 | 04 | 91 | Stall prevention limit during accel | 0 to 100 | 1\% | 50 | No |
| L3-04 | 0492 | 04 | 92 | Stall prevention selection during decel | 0 to 3 | 1 | 1 | No |
| L3-05 | 0493 | 04 | 93 | Stall prevention selection during running | 0 to 2 | 1 | 1 | No |
| L3-06 | 0494 | 04 | 94 | Stall prevention level during running | 30 to 200 | 1\% | $\begin{aligned} & 120 \text { (See } \\ & \text { note 3.) } \end{aligned}$ | No |
| L4-01 | 0499 | 04 | 99 | Speed agreement detection level | $\begin{array}{\|l\|} \hline 0.0 \text { to } \\ 400.0 \end{array}$ | 0.1 Hz | 0.0 | No |
| L4-02 | 049A | 04 | 9 A | Speed agreement detection width | 0.0 to 20.0 | 0.1 Hz | 2.0 | No |
| L4-03 | 049B | 04 | 9 B | Speed agreement detection level (+/-) | $\begin{aligned} & -400.0 \text { to } \\ & 400.0 \end{aligned}$ | 0.1 Hz | 0.0 | No |
| L4-04 | 049C | 04 | 9 C | Speed agreement detection width (+/-) | 0.0 to 20.0 | 0.1 Hz | 2.0 | No |
| L4-05 | 049D | 04 | 9 D | Operation when frequency reference is lost | 0 or 1 | 1 | 0 | No |


| Parameter | Register No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Change during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| L4-06 | 04C2 | 04 | C2 | Frequency reference for loss of frequency reference | $\begin{aligned} & 0.0 \text { to } \\ & 100.0 \end{aligned}$ | 0.1\% | 80.0 | No |
| L5-01 | 049E | 04 | 9E | Number of auto restart attempts | 0 to 10 | 1 | 0 | No |
| L5-02 | 049F | 04 | 9F | Auto restart operation selection | 0 or 1 | 1 | 0 | No |
| L6-01 | 04A1 | 04 | A1 | Torque detection selection 1 | 0 to 8 | 1 | 0 | No |
| L6-02 | 04A2 | 04 | A2 | Torque detection level 1 | 0 to 300 | 1\% | 150 | No |
| L6-03 | 04A3 | 04 | A3 | Torque detection time 1 | 0.0 to 10.0 | 0.1 s | 0.1 | No |
| L6-04 | 04A4 | 04 | A4 | Torque detection selection 2 | 0 to 8 | 1 | 0 | No |
| L6-05 | 04A5 | 04 | A5 | Torque detection level 2 | 0 to 300 | 1\% | 150 | No |
| L6-06 | 04A6 | 04 | A6 | Torque detection time 2 | 0.0 to 10.0 | 0.1 s | 0.1 | No |
| L7-01 | 04A7 | 04 | A7 | Forward drive torque limit | 0 to 300 | 1\% | 200 | No |
| L7-02 | 04A8 | 04 | A8 | Reverse drive torque limit | 0 to 300 | 1\% | 200 | No |
| L7-03 | 04A9 | 04 | A9 | Forward regenerative torque limit | 0 to 300 | 1\% | 200 | No |
| L7-04 | 04AA | 04 | AA | Reverse regenerative torque limit | 0 to 300 | 1\% | 200 | No |
| L8-01 | 04AD | 04 | AD | Protect selection for internal DB resistor | 0 or 1 | 1 | 0 | No |
| L8-02 | 04AE | 04 | AE | Overheat pre-alarm level | 50 to 130 | $1^{\circ} \mathrm{C}$ | Depends <br> on capacity. | No |
| L8-03 | 04AF | 04 | AF | Operation selection after overheat pre-alarm | 0 to 3 | 1 | 3 | No |
| L8-05 | 04B1 | 04 | B1 | Input open-phase protection selection | 0 or 1 | 1 | $1 \text { (0) (See }$ $\text { note } 4 .)$ | No |
| L8-07 | 04B3 | 04 | B3 | Output open-phase protection selection | 0 or 1 | 1 | 0 | No |
| L8-09 | 04B5 | 04 | B5 | Ground protection selection | 0 or 1 | 1 | 1 | No |
| L8-10 | 04B6 | 04 | B6 | Cooling fan control selection | 0 or 1 | 1 | 0 | No |
| L8-11 | 04B7 | 04 | B7 | Cooling fan control delay time | 0 to 300 | 1 s | 60 | No |
| L8-12 | 04B8 | 04 | B8 | Ambient temperature | 45 to 60 | $1^{\circ} \mathrm{C}$ | 45 | No |
| L8-15 | 04BB | 04 | BB | OL2 characteristics selection at low speeds | 0 or 1 | 1 | 1 | No |
| L8-18 | 04BE | 04 | BE | Soft CLA selection | 0 or 1 | 1 | 1 | No |

Note 1. Values in parentheses are for 400-V-class Inverters.
Note 2. If the setting is 0 , the axis will accelerate to the specified speed over the specified acceleration time (C1-01 to C1-08).

Note 3. The initial value when $\mathrm{C} 6-01$ is set to 1 is given. If $\mathrm{C} 6-01$ is set to 0 , the initial value will be $150 \%$.

Note 4. Values in parentheses are for Asian model Inverters.

- Special Adjustment Parameters

| Parameter | Register <br> No. (Hex) | Class 64 (Hex) |  | Name | Setting <br> range | Setting <br> unit | Default <br> setting | Change <br> during <br> operation |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| Instance | Attribute |  | 80 | Hunting-prevention func- <br> tion selection | 0 or 1 | 1 | 1 | No |
| N1-02 | 0580 | 05 | 0581 | 05 | 81 | Hunting-prevention gain | 0.00 to <br> 2.50 | 0.01 |
| 1.00 | No |  |  |  |  |  |  |  |
| N2-01 | 0584 | 05 | 84 | Speed feedback detec- <br> tion control (AFR) gain | 0.00 to <br> 10.00 | 0.01 | 1.00 | No |
| N2-02 | 0585 | 05 | 85 | Speed feedback detec- <br> tion control (AFR) time <br> constant | 0 to 2000 | 1 ms | 50 | No |
| N2-03 | 0586 | 05 | 86 | Speed feedback detec- <br> tion control (AFR) time <br> constant 2 | 0 to 2000 | 1 ms | 750 | No |
| N3-01 | 0588 | 05 | 88 | High-slip braking decel- <br> eration frequency width | 1 to 20 | $1 \%$ | 5 | No |
| N3-02 | 0589 | 05 | 89 | High-slip braking current <br> limit | 100 to 200 | $1 \%$ | 150 | No |
| N3-03 | $058 A$ | 05 | $8 A$ | High-slip braking stop <br> dwell time | 0.1 to 10.0 | 0.1 s | 1.0 | No |
| N3-04 | $058 B$ | 05 | $8 B$ | High-slip braking OL time | 30 to 1200 | 1 s | 40 | No |

## Operator Parameters

| Parameter | Register No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Change during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| 01-01 | 0500 | 05 | 00 | Monitor selection | 4 to 40 | 1 | 6 | Yes |
| 01-02 | 0501 | 05 | 01 | Monitor selection after power up | 1 to 4 | 1 | 1 | Yes |
| 01-03 | 0502 | 05 | 02 | Frequency units of reference setting and monitor | 0 to 39999 | 1 | 0 | No |
| 01-05 | 0504 | 05 | 04 | LCD brightness | 0 to 5 | 1 | 3 | Yes |
| 02-01 | 0505 | 05 | 05 | LOCAL/REMOTE key enable/disable | 0 or 1 | 1 | 1 | No |
| 02-02 | 0506 | 05 | 06 | STOP key during control circuit terminal operation | 0 or 1 | 1 | 1 | No |
| 02-03 | 0507 | 05 | 07 | Parameter initial value | 0 to 2 | 1 | 0 | No |
| 02-04 | 0508 | 05 | 08 | kVA selection | 0 to FF | 1 | Depends on capacity. | No |
| 02-05 | 0509 | 05 | 09 | Frequency reference setting method selection | 0 or 1 | 1 | 0 | No |
| 02-06 | 050A | 05 | OA | Operation selection when digital operator is disconnected | 0 or 1 | 1 | 0 | No |
| 02-07 | 050B | 05 | OB | Cumulative operation time setting | 0 to 65535 | 1 hr | 0 | No |
| 02-08 | 050C | 05 | OC | Cumulative operation time selection | 0 or 1 | 1 | 1 (0) (See note.) | No |
| 02-09 | 050D | 05 | OD | Initialize mode | --- | --- | --- | No |
| 02-10 | 050E | 05 | OE | Fan operation time setting | 0 to 65535 | 1 hr | 0 | No |
| 02-11 | 0510 | 05 | 10 | Fault trace/fault history initialization | 0 or 1 | 1 | 0 | No |

Note Values in parentheses are for Asian model Inverters.

- Motor Autotuning Parameters

| Parameter | Register No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Change during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| T1-00 | 0700 | 07 | 00 | Motor 1/2 selection | 1 or 2 | 1 | 1 | No |
| T1-01 | 0701 | 07 | 01 | Autotuning mode selection | 0 to 2 (See note 2.) | 1 | 0 | No |
| T1-02 | 0702 | 07 | 02 | Motor output power | $\begin{array}{\|l\|l\|} 0.00 \text { to } \\ 650.00 \end{array}$ | 0.01 kW | 0.40 | No |
| T1-03 | 0703 | 07 | 03 | Motor rated voltage | $\begin{array}{\|l\|} \hline 0 \text { to } 255.0 \\ (0.0 \text { to } \\ 510.0) \\ \hline \end{array}$ (See note 1.) | 0.1 V | $\begin{array}{\|l\|l\|} \hline 200.0 \\ (400.0) \end{array}$ (See note 1.) | No |
| T1-04 | 0704 | 07 | 04 | Motor rated current | $\begin{array}{\|l\|l} \hline 0.32 \text { to } \\ 6.40 \text { (See } \\ \text { note 3.) } \\ \hline \end{array}$ | 0.01 A | Depends on capacity. | No |
| T1-05 | 0705 | 07 | 05 | Motor base frequency | 0 to 400.0 (See note 4.) | 0.01 Hz | 60.0 | No |
| T1-06 | 0706 | 07 | 06 | Number of motor poles | 2 to 48 | 1 pole | 4 | No |
| T1-07 | 0707 | 07 | 07 | Motor base speed | 0 to 24000 | $1 \mathrm{r} / \mathrm{min}$ | 1750 | No |

Note 1. Values in parentheses are for 400-V-class Inverters.
Note 2. Set T1-02 and T1-04 when T1-01 is set to 2. This setting (2) is only possible for V/f control or $\mathrm{V} / \mathrm{f}$ control with PG.
Note 3. The setting range is from $10 \%$ to $200 \%$ of the Inverter rated output current. (The value for a 200-V-class $0.4-\mathrm{kW}$ Inverter is given.)
Note 4. The upper setting limit will be 150.0 Hz when C6-01 is set to 0 .

## 5-7 3G3PV Register Numbers, Classes, Instances, and Attributes

## 5-7-1 Inputting Control/Frequency (Read/Write)

| Register No. (Hex) | Contents |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| 0000 | Reserved |  |  |  |
| 0001 | Frequency reference |  |  |  |
|  | Bit 0 | Run/stop command 1: Run | 1: Run 0: Stop |  |
|  | Bit 1 | Reverse/stop command 1: Reverse 0: Stop | 1: Reverse 0: Stop |  |
|  | Bit 2 | Multi-function input command 3 |  |  |
|  | Bit 3 | Multi-function input command 4 |  |  |
|  | Bit 4 | Multi-function input command 5 |  |  |
|  | Bit 5 | Multi-function input command 6 |  |  |
|  | Bit 6 | Multi-function input command 7 |  |  |
|  | Bit 7 | Not used. |  |  |
|  | Bit 8 | External error 1: Error (EFO) |  |  |
|  | Bit 9 | Error reset 1: Reset command |  |  |
|  | Bits 10 to 15 | Not used. |  |  |
| 0002 | Frequency reference (Set units using parameter 01-03.) |  |  |  |
| 0003 to 0005 | Not used. |  |  |  |
| 0006 | PID target value |  |  |  |
| 0007 | Analog output 1 setting (-11 V/-726 Dec. to $11 \mathrm{~V} / 726$ Dec.) |  |  |  |
| 0008 | Not used. |  |  |  |
| 0009 | Multi-function contact output setting |  |  |  |
|  | Bit 0 | Contact output (terminal M1-M2) 1: ON 0: OFF |  |  |
|  | Bit 1 | Contact output (terminal M3-M4) 1: ON 0: OFF |  |  |
|  | Bits 2 to 5 | Not used. |  |  |
|  | Bit 6 | Set error contact (terminal MA-MC) output using bit 7. 1: ON 0: OFF |  |  |
|  | Bit 7 | Error contact (terminal MA-MC) 1: ON 0: OFF |  |  |
|  | Bits 8 to 15 | Not used. |  |  |
| 000A to 000E | Not used. |  |  |  |
| 000F | Reference selection settings |  |  |  |
|  | Bit 0 | Not used. |  |  |
|  | Bit 1 | PID target value (register 0006H) 1: Enabled 0: Disabled |  |  |
|  | Bits 2 to 15 | Not used. |  |  |

Note Set all unused bits to 0 .

## 5-7-2 Inverter Monitoring Functions (Read)

| Register No. (Hex) | Contents |  |
| :---: | :---: | :---: |
| 0020 | Inverter status |  |
|  | Bit 0 | Operation 1: Operating 0: Stopped |
|  | Bit 1 | Reverse operation 1: Reverse operation 0: Forward operation or stopped |
|  | Bit 2 | Inverter startup complete 1: Completed 2: Not completed |
|  | Bit 3 | Error 1: Error |
|  | Bit 4 | Data setting error 1: Error |
|  | Bit 5 | Multi-function contact output (terminal M1-M2) 1: ON 0: OFF |
|  | Bit 6 | Multi-function contact output (terminal M3-M4) 1: ON 0: OFF |
|  | Bits 7 to 15 | Not used. |
| 0021 | Error details |  |
|  | Bit 0 | Overcurrent (OC), ground fault (GF) |
|  | Bit 1 | Main circuit overvoltage (OV) |
|  | Bit 2 | Inverter overload (OL2) |
|  | Bit 3 | Inverter overheat (OH1) |
|  | Bit 4 | Not used. |
|  | Bit 5 | Fuse blown (PUF) |
|  | Bit 6 | PID feedback reference lost (FbL) |
|  | Bit 7 | External error (EF, EFO) |
|  | Bit 8 | Hardware error (CPF) |
|  | Bit 9 | Motor overload (OL1) or overtorque 1 (OL3) detected |
|  | Bit 10 | Not used. |
|  | Bit 11 | Main circuit undervoltage (UV) detected |
|  | Bit 12 | Main circuit undervoltage (UV1), control power supply error (UV2), inrush prevention circuit error (UV3) |
|  | Bit 13 | Not used. |
|  | Bit 14 | RS-422A/485 communications error (CE) |
|  | Bit 15 | Operator disconnected (OPR) |
| 0022 | Data link status |  |
|  | Bit 0 | Writing data |
|  | Bits 1 and 2 | Not used. |
|  | Bit 3 | Upper and lower limit errors |
|  | Bit 4 | Data integrity error |
|  | Bits 5 to 15 | Not used. |
| 0023 | Frequency reference | Monitors U1-01 (Unit set with 01-03.) |
| 0024 | Output frequency | Monitors U1-02 (Unit set with 01-03.) |
| 0025 | Output voltage reference | Monitors U1-06 (0.1-V units) |
| 0026 | Output current | Monitors U1-03 (Inverters of 7.5 kW or less: 0.01-A units, Inverters of 11 kW or more: 0.1-A units) |
| 0027 | Output power | Monitors U1-08 (0.1-kW units) |
| 0028 to 002A | Not used. |  |


| $\begin{aligned} & \hline \text { Register No. } \\ & \text { (Hex) } \end{aligned}$ | Contents |  |
| :---: | :---: | :---: |
| 002B | Sequence input status |  |
|  | Bit 0 | Multi-function input terminal S1 1: ON 0: OFF |
|  | Bit 1 | Multi-function input terminal S2 1: ON 0: OFF |
|  | Bit 2 | Multi-function input terminal S3 1: ON 0: OFF |
|  | Bit 3 | Multi-function input terminal S4 1: ON 0: OFF |
|  | Bit 4 | Multi-function input terminal S5 1: ON 0: OFF |
|  | Bit 5 | Multi-function input terminal S6 1: ON 0: OFF |
|  | Bit 6 | Multi-function input terminal S 7 1: ON 0: OFF |
|  | Bits 7 to F | Not used. |
| 002C | Inverter status |  |
|  | Bit 0 | Operation 1: Operating |
|  | Bit 1 | Zero speed 1: Zero speed |
|  | Bit 2 | Frequency matching 1: Matched |
|  | Bit 3 | User-defined speed matching 1: Matched |
|  | Bit 4 | Frequency detection 11: Output frequency $\leq$ L4-01 |
|  | Bit 5 | Frequency detection 2 1: Output frequency $\geq$ L4-01 |
|  | Bit 6 | Inverter startup completed 1: Startup completed |
|  | Bit 7 | Low voltage detection 1: Detected |
|  | Bit 8 | Baseblock 1: Inverter output baseblock |
|  | Bit 9 | Frequency reference mode 1: Not communications 0: Communications |
|  | Bit A | Run command mode 1: Not communications 0: Communications |
|  | Bit B | Overtorque detection 1: Detected |
|  | Bit C | Frequency reference lost 1: Lost |
|  | Bit D | Retrying error 1: Retrying |
|  | Bit E | fault (including RS-422A/485 communications time-out) 1: fault occurred |
|  | Bit F | Communications time-out 1: Timed out |
| 002D | Multi-function output status |  |
|  | Bit 0 | Multi-function output (terminal M1-M2) 1: ON 0: OFF |
|  | Bit 1 | Multi-function output (terminal M3-M4): 1: ON 0: OFF |
|  | Bits 2 to F | Not used. |
| 002E to 0030 | Not used. |  |
| 0031 | Main circuit DC voltage | Monitors U1-07 (1-V units) |
| 0032 to 0037 | Not used. |  |
| 0038 | PID feedback quantity | $1 \%=10 ; 100 \%=$ Input corresponding to max. output frequency; without sign |
| 0039 | PID input quantity | $1 \%=10 ; 100 \%=$ Max. output frequency; without sign |
| 003A | PID output quantity | $1 \%=10 ; 100 \%=$ Max. output frequency; without sign |
| 003B | CPU software number |  |
| 003C | Flash software number |  |


| Register No. (Hex) |  |  | Contents |
| :---: | :---: | :---: | :---: |
| 003D | Communications error details |  |  |
|  | Bit 0 CRC er | CRC error |  |
|  | Bit 1 Invalid | Invalid data length |  |
|  | Bit 2 Not used. | Not used. |  |
|  | Bit 3 Parity e | Parity error |  |
|  | Bit 4 Overrun | Overrun error |  |
|  | Bit 5 Framing | Framing error |  |
|  | Bit 6 Time-out | Time-out |  |
|  | Bits 7 to F Not used. | Not used. |  |
| 003E | kVA setting |  |  |
| 003F | Control method |  |  |
| 0040 | Frequency reference | Monitors U1-01; 0.01-Hz units (units set in 01-03; with sign) |  |
| 0041 | Output frequency | Monitors U1-02; $0.01-\mathrm{Hz}$ units (units set in 01-03; with sign) |  |
| 0042 | Output current | Monitors U1-03; Inverters of 7.5 kW or less: 0.01-A units, Inverters of 11 kW or more: $0.1-\mathrm{A}$ units |  |
| 0043 and 0044 | Not used. |  |  |
| 0045 | Output voltage | Monitors U1-06; 0.1-V units |  |
| 0046 | Main circuit DC voltage | Monitors U1-07; 1-V units |  |
| 0047 | Output power | Monitors U1-08; 0.1-kW units (with sign) |  |
| 0048 | Not used. |  |  |
| 0049 | Input terminal status | Monitors U1-10; 1: ON. Bits 0 to 6 correspond to terminals S1 to S7. |  |
| 004A | Output terminal status | Monitors U1-11 |  |
|  |  | Bit 0 | Terminals M1 and M2; 1: ON |
|  |  | Bit 1 | Terminals M3 and M4; 1: ON |
|  |  | Bits 2 to 6 | Not used. |
|  |  | Bit 7 | Terminals MA and MC; 1: ON |
|  |  | Bits 8 to F | Not used. |
| 004B | Operating status | Monitors U1-12 |  |
|  |  | Bit 0 | During RUN |
|  |  | Bit 1 | Zero speed |
|  |  | Bit 2 | Forward/reverse (1: Reverse operation) |
|  |  | Bit 3 | During fault reset input |
|  |  | Bit 4 | Frequency agree |
|  |  | Bit 5 | Operation ready |
|  |  | Bit 6 | Alarm (minor fault) |
|  |  | Bit 7 | Fault |
|  |  | Bits 8 to F | Not used. |
| 004C | Cumulative operation time | Monitors U1-13; 1-hr units |  |
| 004D | FLASH ID software No. | Monitors U1-14 |  |
| 004E | Frequency reference (voltage): Terminal A1 input value | Monitors U1-15; $0.1 \%$ units ( $100 \%=10 \mathrm{~V}$; with sign for $\pm$ voltage setting) |  |


| Register No. (Hex) | Contents |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 004F | Multi-function analog input: Terminal A2 input value | Monitors U1-16; $0.1 \%$ units ( $100 \%=20 \mathrm{~mA}$ or $100 \%=10 \mathrm{~V}$; with sign for $\pm$ voltage setting) |  |  |  |  |  |
| $\begin{aligned} & 0051 \text { and } \\ & 0052 \end{aligned}$ | Not used. |  |  |  |  |  |  |
| 0053 | Output frequency after a soft start | Monitors U1-20; 0.01-Hz units (with sign) |  |  |  |  |  |
| $\begin{aligned} & 0054 \text { and } \\ & 0055 \end{aligned}$ | Not used. |  |  |  |  |  |  |
| 0057 | PID feedback | Monitors U1-24; 0.01\% units (input corresponding to max. frequency $=100 \%$; with sign) |  |  |  |  |  |
| $\begin{aligned} & 0059 \text { and } \\ & 005 \mathrm{~A} \end{aligned}$ | Not used. |  |  |  |  |  |  |
| 005B | CPU ID | Monitors U1-28 |  |  |  |  |  |
| $\begin{aligned} & 005 \mathrm{~F} \text { and } \\ & 0060 \end{aligned}$ | Not used. |  |  |  |  |  |  |
| 0061 | OPE error parameter | Monitors U1-34; outputs parameter |  |  |  |  |  |
| 0063 | PID input quantity | Monitors U1-36; 0.01\% units (max. frequency $=100 \%$; with sign) |  |  |  |  |  |
| 0064 | PID output quantity | Monitors U1-37; $0.01 \%$ units (max. frequency $=100 \%$; with sign) |  |  |  |  |  |
| 0065 | PID reference | Monitors U1-38; $0.01 \%$ units (max. frequency $=100 \%$ ) |  |  |  |  |  |
| 0066 | RS-422A/485 communications error | Monitors U1-39 |  |  |  |  |  |
|  |  | Bit 0 CRC error |  |  |  |  |  |
|  |  | Bit 1 | Invalid data length |  |  |  |  |
|  |  | Bit 2 | Not used. |  |  |  |  |
|  |  | Bit 3 | Parity error |  |  |  |  |
|  |  | Bit 4 | Overrun error |  |  |  |  |
|  |  | Bit 5 | Framing error |  |  |  |  |
|  |  | Bit 6 | Time-out |  |  |  |  |
|  |  | Bits 7 to $F$ Not used. | Not used. |  |  |  |  |
| $\begin{array}{\|l\|} \hline 0068 \\ \hline 0080 \\ \hline \end{array}$ | Fan operating time | Monitors U1-40; 1-hr units |  |  |  |  |  |
|  | Current fault | Monitors U2-01 |  |  |  |  |  |
|  |  | Code | Error display | Code | Error display | Code | Error display |
|  |  | 01 | PUF | OE | --- | 1C | --- |
|  |  | 02 | UV1 | OF | --- | 1D | OH3 |
|  |  | 03 | UV2 | 10 | --- | 1E | OPR |
|  |  | 04 | UV3 | 11 | EF3 | 1F | ERR |
|  |  | 06 | GF | 12 | EF4 | 20 | OH 4 |
|  |  | 07 | OC | 13 | EF5 | 22 | BUS |
|  |  | 08 | OV | 14 | EF6 | 25 | CF |
|  |  | 09 | OH | 15 | EF7 | 27 | EF0 |
|  |  | OA | OH 1 | 18 | --- | 28 | FBL |
|  |  | OB | OL1 | 19 | --- | 29 | UL3 |
|  |  | OC | OL2 | 1A | --- | 2A | --- |
|  |  | OD | OL3 | 1B | --- | 2B | OL7 |
| 0081 | Last fault | Monitors U | 2-02 (sam | codes as | U2-01) |  |  |


| Register No. (Hex) |  | Contents |
| :---: | :---: | :---: |
| 0082 | Fault frequency reference | Monitors U2-03; 0.01-Hz units (units set in 01-03; with sign) |
| 0083 | Fault output reference | Monitors U2-04; 0.01-Hz units (units set in 01-03; with sign) |
| 0084 | Fault output current | Monitors U2-05; Inverters of 7.5 kW or less: 0.01-A units, Inverters of 11 kW or more: $0.1-\mathrm{A}$ units |
| 0085 | Not used. |  |
| 0086 | Fault output voltage reference | Monitors U2-07; 0.1-V units |
| 0087 | Fault main circuit DC voltage | Monitors U2-08; 1-V units |
| 0088 | Fault output power | Monitors U2-09; 0.1-kW units (with sign) |
| 0089 | Not used. |  |
| 008A | Fault input terminal status | Monitors U2-11 (same contents as U1-10) |
| 008B | Fault output terminal status | Monitors U2-12 (same contents as U1-11) |
| 008C | Fault operating status | Monitors U2-13 (same contents as U1-12) |
| 008D | Fault cumulative operation time | Monitors U2-14; 1-hr units |
| 0090 (0800) | Content of last fault | Monitors U3-01 (same codes as U2-01) |
| 0091 (0801) | Content of 2nd prior fault | Monitors U3-02 (same codes as U2-01) |
| 0092 (0802) | Content of 3rd prior fault | Monitors U3-03 (same codes as U2-01) |
| 0093 (0803) | Content of 4th prior fault | Monitors U3-04 (same codes as U2-01) |
| 0094 (080A) | Cumulative operation time since last fault | Monitors U3-05; 1-hr units |
| 0095 (080B) | Cumulative operation time since 2nd prior fault | Monitors U3-06; 1-hr units |
| 0096 (080C) | Cumulative operation time since 3rd prior fault | Monitors U3-07; 1-hr units |
| 0097 (080D) | Cumulative operation time since 4th prior fault | Monitors U3-08; 1-hr units |
| 0804 | Content of 5th prior fault | Monitors U3-09 (same codes as U2-01) (See note.) |
| 0805 | Content of 6th prior fault | Monitors U3-10 (same codes as U2-01) (See note.) |
| 0806 | Content of 7th prior fault | Monitors U3-11 (same codes as U2-01) (See note.) |
| 0807 | Content of 8th prior fault | Monitors U3-12 (same codes as U2-01) (See note.) |
| 0808 | Content of 9th prior fault | Monitors U3-13 (same codes as U2-01) (See note.) |
| 0809 | Content of 10th prior fault | Monitors U3-14 (same codes as U2-01) (See note.) |
| 080E | Cumulative operation time since 5th prior fault | Monitors U3-15; 1-hr units (See note.) |
| 080F | Cumulative operation time since 6th prior fault | Monitors U3-16; 1-hr units (See note.) |
| 0810 | Cumulative operation time since 7th prior fault | Monitors U3-17; 1-hr units (See note.) |
| 0811 | Cumulative operation time since 8th prior fault | Monitors U3-18; 1-hr units (See note.) |


| Register No. <br> (Hex) | Contents |  |
| :--- | :--- | :--- |
| 0812 | Cumulative operation <br> time since 9th prior fault | Monitors U3-19; 1-hr units (See note.) |
| 0813 | Cumulative operation <br> time since 10th prior <br> fault | Monitors U3-20; 1-hr units (See note.) |

## 5-7-3 Parameter Reading and Writing

The following tables show the SYSDRIVE 3G3PV Inverter parameter and the corresponding register numbers. Write and read the various parameters with "1" as the minimum setting unit. Negative numbers are expressed as two's complement. If the setting unit is in hexadecimal, there is no need to convert it.

When writing data in parameters, be sure to send an enter command to enable the written data. Unless the enter command is transmitted, the data will not be enabled and the Inverter may not start.

Parameters for Initialize Mode

| Parameter | Register <br> No. (Hex) | Class 64 (Hex) |  | Name | Setting <br> range | Setting <br> unit | Default <br> setting | Changes <br> during <br> operation |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
|  | Instance | Attribute |  |  |  |  |  |  |
| A1-01 | 0101 | 01 | 01 | Parameter access level | 0 to 2 | 1 |  | Yes |
| A1-03 | 0103 | 01 | 03 | Initialize | 0 to 3,330 | 1 | 0 | No |
| A1-04 | 0104 | 01 | 04 | Password | 0 to 9,999 | 1 | 0 | No |
| A1-05 | 0105 | 01 | 05 | Password setting | 0 to 9,999 | 1 | 0 | No |

## - Application Parameters

| Parameter | Register No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Change during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| b1-01 | 0180 | 01 | 80 | Reference selection | 0 to 3 | 1 | 1 | No |
| b1-02 | 0181 | 01 | 81 | Operation method selection | 0 to 3 | 1 | 1 | No |
| b1-03 | 0182 | 01 | 82 | Stopping method selection | 0 to 3 | 1 | 0 | No |
| b1-07 | 0186 | 01 | 86 | Operation selection after switching to remote mode | 0 or 1 | 1 | 0 | No |
| b1-08 | 0187 | 01 | 87 | Run command selection in programming modes | 0 or 1 | 1 | 0 | No |
| b2-01 | 0189 | 01 | 89 | Zero speed level (DC injection braking starting frequency) | 0.0 to 10.0 | 0.1 Hz | 0.5 | No |
| b2-02 | 018A | 01 | 8A | DC injection braking current | 0 to 100 | 1\% | 50 | No |
| b2-03 | 018B | 01 | 93 | DC injection braking time at start | $\begin{aligned} & 0.00 \text { to } \\ & 10.00 \end{aligned}$ | 0.01 s | 0.00 | No |
| b2-04 | 018C | 01 | 8C | DC Injection braking time at stop | $\begin{aligned} & 0.00 \text { to } \\ & 10.00 \end{aligned}$ | 0.01 s | 0.50 | No |
| b3-01 | 0191 | 01 | 91 | Speed search selection (current detection or speed calculation) | 2 or 3 | 1 | 2 | No |


| Parameter | Register No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Change during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| b3-02 | 0192 | 01 | 92 | Speed search operating current (current detection) | 0 to 200 | 1\% | 120 | No |
| b3-03 | 0193 | 01 | 93 | Speed search deceleration time (current detection) | 0.1 to 10.0 | 0.1 s | 2.0 | No |
| b3-05 | 0195 | 01 | 95 | Speed search wait time (current detection or speed calculation) | 0.0 to 20.0 | 0.1 s | 0.2 | No |
| b5-01 | 01A5 | 01 | A5 | PID control mode selection | 0 or 1 | 1 | 0 | No |
| b5-02 | 01A6 | 01 | A6 | Proportional gain (P) | $\begin{aligned} & 0.00 \text { to } \\ & 25.00 \end{aligned}$ | 0.01 | 1.00 | Yes |
| b5-03 | 01A7 | 01 | A7 | Integral (I) time | $\begin{aligned} & 0.0 \text { to } \\ & 360.0 \end{aligned}$ | 0.1 s | 1.0 | Yes |
| b5-04 | 01A8 | 01 | A8 | Integral (I) limit | $\begin{aligned} & \hline 0.0 \text { to } \\ & 100.0 \end{aligned}$ | 0.1\% | 100.0 | Yes |
| b5-06 | 01AA | 01 | AA | PID limit | $\begin{aligned} & 0.0 \text { to } \\ & 100.0 \end{aligned}$ | 0.1\% | 100.0 | Yes |
| b5-07 | 01AB | 01 | AB | PID offset adjustment | $\begin{aligned} & -100.0 \text { to } \\ & 100.0 \end{aligned}$ | 0.1\% | 0.0 | Yes |
| b5-08 | 01AC | 01 | AC | PID primary delay time constant | $\begin{aligned} & 0.00 \text { to } \\ & 10.00 \end{aligned}$ | 0.01 s | 0.00 | Yes |
| b5-12 | 01B0 | 01 | B0 | Selection of PID feedback command loss detection | 0 to 2 | 1 | 0 | No |
| b5-13 | 01B1 | 01 | B1 | PID feedback command loss detection level | 0 to 100 | 1\% | 0 | No |
| b5-14 | 01B2 | 01 | B2 | PID feedback command loss detection time | 0.0 to 25.5 | 0.1 s | 1.0 | No |
| b5-15 | 01B3 | 01 | B3 | PID sleep function operation level | $\begin{aligned} & 0.0 \text { to } \\ & 400.0 \end{aligned}$ | 0.1 Hz | 0.0 | No |
| b5-16 | 01B4 | 01 | B4 | PID sleep operation delay time | 0.0 to 25.5 | 0.1 s | 0.0 | No |
| b5-17 | 01B5 | 01 | B5 | Accel/decel time for PID reference | 0.0 to 25.5 | 0.1 s | 0.0 | No |
| b8-01 | 01CC | 01 | CC | Energy-saving mode selection | 0 or 1 | 1 | 0 | No |
| b8-04 | 01CF | 01 | CF | Energy-saving coefficient | $\begin{aligned} & \hline 0.00 \text { to } \\ & 655.00 \\ & \text { (See note.) } \\ & \hline \end{aligned}$ | 0.01 | Depends on capacity. | No |
| b8-05 | 01D0 | 01 | D0 | Power detection filter time constant | 0 to 2,000 | 1 ms | 20 | No |
| b8-06 | 01D1 | 01 | D1 | Search operation voltage limiter | 0 to 100 | 1\% | 0 | No |

Note The same capacity as the Inverter can be set by initializing this parameter.

## - Tuning Parameters

| Parameter | Register No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Change during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| C1-01 | 0200 | 02 | 00 | Acceleration time 1 | $\begin{aligned} & 0.0 \text { to } \\ & 600.0 \end{aligned}$ | 0.1 s | 10.0 | Yes |
| C1-02 | 0201 | 02 | 01 | Deceleration time 1 |  |  |  | Yes |
| C1-03 | 0202 | 02 | 02 | Acceleration time 2 |  |  |  | Yes |
| C1-04 | 0203 | 02 | 03 | Deceleration time 2 |  |  |  | Yes |
| C1-09 | 0208 | 02 | 08 | Deceleration Stop Time |  |  |  | No |
| C1-11 | 020A | 02 | 0A | Accel/decel time switching frequency | $\begin{aligned} & 0.0 \text { to } \\ & 400.0 \end{aligned}$ | 0.1 Hz | 0.0 | No |
| C2-01 | 020B | 02 | OB | S-curve characteristic time at acceleration start | $\begin{aligned} & 0.00 \text { to } \\ & 2.50 \end{aligned}$ | 0.01 s | 0.20 | No |
| C2-02 | 020C | 02 | OC | S-curve characteristic time at acceleration end | $\begin{aligned} & 0.00 \text { to } \\ & 2.50 \end{aligned}$ | 0.01 s | 0.20 | No |
| C4-01 | 0215 | 02 | 15 | Torque compensation gain | $\begin{aligned} & 0.00 \text { to } \\ & 2.50 \end{aligned}$ | 0.01 | 1.00 | Yes |
| C4-02 | 0216 | 02 | 16 | Torque compensation primary delay time constant | 0 to 10,000 | 1 ms | 200 (See note 1.) | No |
| C6-02 | 0224 | 02 | 24 | Carrier frequency selection | 1 to F | 1 | Depends on capacity. | No |
| C6-03 | 0225 | 02 | 25 | Carrier frequency upper limit | 2.0 to 15.0 (See notes 2 and 3.) | 0.1 kHz | Depends on capacity. | No |
| C6-04 | 0226 | 02 | 26 | Carrier frequency lower limit | 0.4 to 15.0 (See notes 2 and 3 .) | 0.1 kHz | Depends on capacity. | No |
| C6-05 | 0227 | 02 | 27 | Carrier frequency proportional gain | 00 to 99 (See note 3.) | 1 | 00 | No |

Note 1. When the control mode is changed, the Inverter will revert to default settings. (The V/f control default setting is given above.)
Note 2. The setting range depends on the capacity of the Inverter.
Note 3. These parameters can be monitored or set only when F is set for C6-02.

## Reference Parameters

| Parameter | Register No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Change during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| d1-01 | 0280 | 02 | 80 | Frequency reference 1 | 0 to max. output frequency | 0.01 Hz (Set with 01-03.) | 0.00 | Yes |
| d1-02 | 0281 | 02 | 81 | Frequency reference 2 |  |  | 0.00 | Yes |
| d1-03 | 0282 | 02 | 82 | Frequency reference 3 |  |  | 0.00 | Yes |
| d1-04 | 0283 | 02 | 83 | Frequency reference 4 |  |  | 0.00 | Yes |
| d1-17 | 0292 | 02 | 92 | Jog frequency reference |  |  | 6.00 | Yes |
| d2-01 | 0289 | 02 | 89 | Frequency reference upper limit | $\begin{aligned} & 0.0 \text { to } \\ & 110.0 \end{aligned}$ | 0.1\% | 100.0 | No |
| d2-02 | 028A | 02 | 8A | Frequency reference lower limit | $\begin{aligned} & 0.0 \text { to } \\ & 110.0 \end{aligned}$ | 0.1\% | 0.0 | No |
| d2-03 | 0293 | 02 | 93 | Master speed reference lower limit | $\begin{aligned} & 0.0 \text { to } \\ & 110.0 \end{aligned}$ | 0.1\% | 0.0 | No |
| d3-01 | 0294 | 02 | 94 | Jump frequency 1 | $\begin{aligned} & 0.0 \text { to } \\ & 400.0 \end{aligned}$ | 0.1 Hz | 0.0 | No |
| d3-02 | 0295 | 02 | 95 | Jump frequency 2 |  | 0.1 Hz | 0.0 | No |
| d3-03 | 0296 | 02 | 96 | Jump frequency 3 |  | 0.1 Hz | 0.0 | No |
| d3-04 | 0297 | 02 | 97 | Jump frequency width | 0.0 to 20.0 | 0.1 Hz | 1.0 | No |
| d6-01 | 02A0 | 02 | A0 | Field weakening level | 0 to 100 | 1\% | 80 | No |
| d6-02 | 02A1 | 02 | A1 | Field frequency | $\begin{aligned} & 0.0 \text { to } \\ & 400.0 \end{aligned}$ | 0.1 Hz | 0.0 | No |

## - Motor Constant Parameters

| Parameter | Register No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Change during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| E1-01 | 0300 | 03 | 00 | Input voltage setting | $\begin{array}{\|l\|} \hline 155 \text { to } 255 \\ \text { (155 to } \\ 510) \text { (See } \\ \text { note 1.) } \\ \hline \end{array}$ | 1 V | 200 (400) (See note 1.) | No |
| E1-03 | 0302 | 03 | 02 | V/f pattern selection | 0 to $F$ E cannot be set. | 1 | F | No |
| E1-04 | 0303 | 03 | 03 | Max. output frequency | $\begin{aligned} & \hline 0.0 \text { to } \\ & 120.0 \end{aligned}$ | 0.1 Hz | 50.0 | No |
| E1-05 | 0304 | 03 | 04 | Max. voltage | $\begin{aligned} & 0.0 \text { to } \\ & 255.0(0.0 \\ & \text { to } 510.0) \\ & \text { (See note } \\ & \text { 1.) } \end{aligned}$ | 0.1 V | $200.0$ <br> (400.0) <br> (See note <br> 1.) | No |
| E1-06 | 0305 | 03 | 05 | Base frequency | $\begin{aligned} & \hline 0.0 \mathrm{to} \\ & 120.0 \end{aligned}$ | 0.1 Hz | 50.0 | No |
| E1-07 | 0306 | 03 | 06 | Mid. output frequency | $\begin{aligned} & 0.0 \text { to } \\ & 120.0 \end{aligned}$ | 0.1 Hz | 3.0 | No |
| E1-08 | 0307 | 03 | 07 | Mid. output frequency voltage | $\begin{array}{\|l\|} \hline 0.0 \text { to } 255 \\ (0.0 \text { to } \\ 510.0) \\ \text { (See note } \\ 1 .) \\ \hline \end{array}$ | 0.1 V | $\begin{aligned} & 15.0(30.0) \\ & \text { (See note } \\ & \text { 1.) } \end{aligned}$ | No |
| E1-09 | 0308 | 03 | 08 | Min. output frequency | $\begin{aligned} & 0.0 \text { to } \\ & 120.0 \end{aligned}$ | 0.1 Hz | 1.5 | No |
| E1-10 | 0309 | 03 | 09 | Min. output frequency voltage | $\begin{aligned} & \hline 0.0 \text { to } \\ & 255.0(0.0 \\ & \text { to } 510.0) \\ & \text { (See note } \\ & \text { 1.) } \end{aligned}$ | 0.1 V | 9.0 (18.0) (See note 1.) | No |
| E1-11 | 030A | 03 | OA | Mid. output frequency 2 | $\begin{aligned} & \hline 0.0 \text { to } \\ & 120.0 \end{aligned}$ | 0.1 Hz | 0.0 (See note 2.) | No |
| E1-12 | 030B | 03 | OB | Mid. output frequency voltage 2 | $\begin{aligned} & 0.0 \text { to } \\ & 255.0(0.0 \\ & \text { to } 510.0) \\ & \text { (See note } \\ & \text { 1.) } \\ & \hline \end{aligned}$ | 0.1 V | 0.0 (See note 2.) | No |
| E1-13 | 030C | 03 | OC | Base voltage | $\begin{array}{\|l} 0.0 \text { to } \\ 255.0(0.0 \\ \text { to } 510.0) \\ \text { (See note } \\ \text { 1.) } \\ \hline \end{array}$ | 0.1 V | 0.0 (See note 3.$)$ | No |
| E2-01 | 030E | 03 | OE | Motor rated current | $\begin{aligned} & 0.32 \text { to } \\ & 6.40 \text { (See } \\ & \text { note 4.) } \end{aligned}$ | 0.01 A | Depends on capacity. | No |
| E2-05 | 0312 | 03 | 12 | Motor line-to-line resistance | $\begin{aligned} & 0.000 \text { to } \\ & 65.000 \end{aligned}$ | $0.001 \Omega$ | Depends on capacity. | No |

Note 1. Values in parentheses are for 400-V-class Inverters.
Note 2. The settings of E1-11 and E1-12 are ignored if set to 0.0.
Note
3. E1-13 will be the same value as E1-05 after autotuning.

Note 4. The setting range is $10 \%$ to $200 \%$ of the Inverter's rated output current. The values for a 200-V-class $0.4-\mathrm{kW}$ Inverter are given above.

## - Option Parameters

| Parameter | Register No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Change during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| F6-01 | 03A2 | 03 | A2 | DeviceNet fault operation selection | 0 to 3 | 1 | 1 | No |
| F6-02 | 03A3 | 03 | A3 | Communications external fault input detection method selection | 0 or 1 | 1 | 0 | No |
| F6-03 | 03A4 | 03 | A4 | Communications external fault input operation selection | 0 to 3 | 1 | 1 | No |
| F6-05 | 03A6 | 03 | A6 | Display unit selection for current monitor | 0 or 1 | 1 | 0 | No |

## External Terminal Function Parameters

| Parameter | Register No. (Hex) | Instance | Attribute | Name | Setting range | Setting unit | Default setting | Change during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| H1-01 | 0400 | 04 | 00 | Terminal S3 function selection | 0 to 6A | 1 | 24 | No |
| H1-02 | 0401 | 04 | 01 | Terminal S4 function selection | 0 to 6A | 1 | 14 | No |
| H1-03 | 0402 | 04 | 02 | Terminal S5 function selection | 0 to 6A | 1 | $3 \text { (0) (See }$ note1.) | No |
| H1-04 | 0403 | 04 | 03 | Terminal S6 function selection | 0 to 6A | 1 | $4(3) \text { (See }$ note1.) | No |
| H1-05 | 0404 | 04 | 04 | Terminal S7 function selection | 0 to 6A | 1 | 6 (4) (See note1.) | No |
| H2-01 | 040B | 04 | OB | Terminal M1-M2 Select | 0 to 38 | 1 | 0 | No |
| H2-02 | 040C | 04 | OC | Terminal M3-M4 select | 0 to 38 | 1 | 1 | No |
| H3-02 | 0411 | 04 | 11 | Gain (terminal A1) | $\begin{aligned} & 0.0 \text { to } \\ & 1,000.0 \end{aligned}$ | 0.1\% | 100.0 | Yes |
| H3-03 | 0412 | 04 | 12 | Bias (terminal A1) | $\begin{aligned} & -100.0 \text { to } \\ & 100.0 \end{aligned}$ | 0.1\% | 0.0 | Yes |
| H3-08 | 0417 | 04 | 17 | Multi-function analog input terminal A2 signal level selection | 0 or 2 | 1 | 2 | No |
| H3-09 | 0418 | 04 | 18 | Multi-function analog input terminal A2 function selection | 0 to 1 F | 1 | 0 | No |
| H3-10 | 0419 | 04 | 19 | Gain (terminal A2) | $\begin{array}{\|l\|} 0.0 \text { to } \\ 1,000.0 \end{array}$ | 0.1\% | 100.0 | Yes |
| H3-11 | 041A | 04 | 1A | Bias (terminal A2) | $\begin{aligned} & -100.0 \text { to } \\ & 100.0 \end{aligned}$ | 0.1\% | 0.0 | Yes |
| H3-13 | 041C | 04 | 1C | Terminal A1/A2 switching | 0 or 1 | 1 | 0 | No |
| H4-01 | 041D | 04 | 1D | Monitor selection (terminal FM) | 1 to 40 | 1 | 2 | No |
| H4-02 | 041E | 04 | 1E | Gain (terminal FM) | $\begin{aligned} & 0.0 \text { to } \\ & 1,000.0 \end{aligned}$ | 0.1\% | 100.0 | Yes |
| H4-03 | 041F | 04 | 1F | Bias (terminal FM) | $\begin{aligned} & \hline-110.0 \text { to } \\ & 10.0 \end{aligned}$ | 0.1\% | 0.0 | Yes |
| H4-04 | 0420 | 04 | 20 | Monitor selection (terminal AM) | 1 to 40 | 1 | 3 | No |
| H4-05 | 0421 | 04 | 21 | Gain (terminal AM) | $\begin{aligned} & 0.0 \text { to } \\ & 1,000.0 \end{aligned}$ | 0.1\% | 50.0 | Yes |
| H4-06 | 0422 | 04 | 22 | Bias (terminal AM) | $\begin{aligned} & -110.0 \text { to } \\ & 110.0 \end{aligned}$ | 0.1\% | 0.0 | Yes |


| Parameter | Register <br> No. (Hex) | Instance | Attribute | Name | Setting <br> range | Setting <br> unit | Default <br> setting | Change <br> during <br> operation |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| H4-07 | 0423 | 04 | 23 | Analog output 1 signal <br> level selection | 0 or 2 | 1 | 0 | No |
| H4-08 | 0424 | 04 | 24 | Analog output 2 signal <br> level selection | 0 or 2 | 1 | 0 | No |
| H5-01 | 0425 | 04 | 25 | Slave address | 0 to 20 <br> (See note <br> 2.$)$ | 1 | 1 F | No |
| H5-02 | 0426 | 04 | 26 | Communication speed <br> selection | 0 to 4 | 1 | 3 | No |
| H5-03 | 0427 | 04 | 27 | Communication parity <br> selection | 0 to 2 | 1 | 0 | No |
| H5-04 | 0428 | 04 | 28 | Stopping method after <br> communication error | 0 to 3 | 1 | 3 | No |
| H5-05 | 0429 | 04 | 29 | Communication error <br> detection selection | 0 or 1 | 1 | 1 | No |
| H5-06 | 042 A | 04 | 2A | Send wait time | 5 to 65 | 1 ms | 5 | No |
| H5-07 | 042B | 04 | 2B | RTS control ON/OFF | 0 or 1 | 1 | 1 | No |

Note 1. The values in parentheses indicate initial values when initialized in 3-wire sequence.
Note 2. Set H5-01 to 0 to disable Inverter responses to RS-422A/485 communications.

## - Protective Function Parameters

| Parameter | Register No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Change during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| L1-01 | 0480 | 04 | 80 | Motor protection selection | 0 or 1 | 1 | 1 | No |
| L1-02 | 0481 | 04 | 81 | Motor protection time constant | 0.1 to 5.0 | 0.1 min | 1.0 | No |
| L1-03 | 0482 | 04 | 82 | Alarm operation selection during motor overheating | 0 to 3 | 1 | 3 | No |
| L1-04 | 0483 | 04 | 83 | Motor overheating operation selection | 0 to 2 | 1 | 1 | No |
| L1-05 | 0484 | 04 | 84 | Motor temperature input filter time constant | $\begin{aligned} & 0.00 \text { to } \\ & 10.00 \end{aligned}$ | 0.01 s | 0.20 | No |
| L2-01 | 0485 | 04 | 85 | Momentary power loss detection | 0 to 2 | 1 | 0 | No |
| L2-02 | 0486 | 04 | 86 | Momentary power loss ridethru time | 0 to 2.0 | 0.1 s | Depends on capacity. | No |
| L2-03 | 0487 | 04 | 87 | Min. baseblock time | 0.1 to 5.0 | 0.1 s | Depends on capacity. | No |
| L2-04 | 0488 | 04 | 88 | Voltage recovery time | 0.0 to 5.0 | 0.1 s | Depends on capacity. | No |
| L2-05 | 0489 | 04 | 89 | Undervoltage detection level | $\begin{aligned} & 150 \text { to } 210 \\ & (150 \text { to } \\ & 420) \text { (See } \\ & \text { note.) } \end{aligned}$ | 1 V | $\begin{aligned} & 190 \text { (380) } \\ & \text { (See note.) } \end{aligned}$ | No |
| L3-01 | 048F | 04 | 8F | Stall prevention selection during accel | 0 to 2 | 1 | 1 | No |
| L3-02 | 0490 | 04 | 90 | Stall prevention level during accel | 0 to 200 | 1\% | 120 | No |


| Parameter | Register <br> No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Change during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| L3-04 | 0492 | 04 | 92 | Stall prevention selection during decel | 0 to 2 | 1 | 1 | No |
| L3-05 | 0493 | 04 | 93 | Stall prevention selection during running | 0 to 2 | 1 | 1 | No |
| L3-06 | 0494 | 04 | 94 | Stall prevention level during running | 30 to 200 | 1\% | 120 | No |
| L4-01 | 0499 | 04 | 99 | Speed agreement detection level | $\begin{array}{\|l\|} \hline 0.0 \text { to } \\ 400.0 \end{array}$ | 0.1 Hz | 0.0 | No |
| L4-02 | 049A | 04 | 9A | Speed agreement detection width | 0.0 to 20.0 | 0.1 Hz | 2.0 | No |
| L4-05 | 049D | 04 | 9 D | Operation when frequency reference is lost | 0 or 1 | 1 | 0 | No |
| L4-06 | 04C2 | 04 | C2 | Frequency reference for loss of frequency reference | $\begin{aligned} & 0.0 \text { to } \\ & 100.0 \end{aligned}$ | 0.1\% | 80.0 | No |
| L5-01 | 049E | 04 | 9E | Number of auto restart attempts | 0 to 10 | 1 | 0 | No |
| L5-02 | 049F | 04 | 9F | Auto restart operation selection | 0 or 1 | 1 | 0 | No |
| L6-01 | 04A1 | 04 | A1 | Torque detection selection 1 | 0 to 8 | 1 | 0 | No |
| L6-02 | 04A2 | 04 | A2 | Torque detection level 1 | 0 to 300 | 1\% | 150 | No |
| L6-03 | 04A3 | 04 | A3 | Torque detection time 1 | 0.0 to 10.0 | 0.1 s | 0.1 | No |
| L8-02 | 04AE | 04 | AE | Overheat pre-alarm level | 50 to 130 | $1^{\circ} \mathrm{C}$ | Depends on capacity. | No |
| L8-03 | 04AF | 04 | AF | Operation selection after overheat pre-alarm | 0 to 3 | 1 | 3 | No |
| L8-09 | 04B5 | 04 | B5 | Ground protection selection | 0 or 1 | 1 | 1 | No |
| L8-11 | 04B7 | 04 | B7 | Cooling fan control delay time | 0 to 300 | 1 s | 60 | No |
| L8-12 | 04B8 | 04 | B8 | Ambient temperature | 45 to 60 | $1^{\circ} \mathrm{C}$ | 45 | No |
| L8-15 | 04BB | 04 | BB | OL2 characteristics selection at low speeds | 0 or 1 | 1 | 1 | No |

Note Values in parentheses are for 400-V-class Inverters.

## Special Adjustment Parameters

| Parameter | Register <br> No. (Hex) | Class 64 (Hex) |  | Name | Setting <br> range | Setting <br> unit | Default <br> setting | Change <br> during <br> operation |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| Instance | Attribute |  | 80 | Hunting-prevention func- <br> tion selection | 0 or 1 | 1 | 1 | No |
| N1-01 | 0580 | 05 | 0581 | 05 | 81 | Hunting-prevention gain | 0.00 to <br> 2.50 | 0.01 |
| N3-01 | 0588 | 05 | 88 | High-slip braking <br> deceleration frequency <br> width | 1 to 20 | $1 \%$ | 5 | No |
| N3-02 | 0589 | 05 | 89 | High-slip braking current <br> limit | 100 to 200 | $1 \%$ | 150 | No |
| N3-03 | 058 A | 05 | 8 A | High-slip braking stop <br> dwell time | 0.1 to 10.0 | 0.1 s | 1.0 | No |
| N3-04 | $058 B$ | 05 | $8 B$ | High-slip braking OL time | 30 to 1200 | 1 s | 40 | No |

- Operator Parameters

| Parameter | Register No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Change during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| 01-01 | 0500 | 05 | 00 | Monitor selection | 4 to 40 | 1 | 6 | Yes |
| -1-02 | 0501 | 05 | 01 | Monitor selection after power up | 1 to 4 | 1 | 1 | Yes |
| 01-03 | 0502 | 05 | 02 | Frequency units of reference setting and monitor | 0 to 39,999 | 1 | 0 | No |
| 01-05 | 0504 | 05 | 04 | LCD brightness | 0 to 5 | 1 | 3 | Yes |
| o2-01 | 0505 | 05 | 05 | LOCAL/REMOTE key enable/disable | 0 or 1 | 1 | 1 | No |
| 02-02 | 0506 | 05 | 06 | STOP key during control circuit terminal operation | 0 or 1 | 1 | 1 | No |
| -2-03 | 0507 | 05 | 07 | Parameter initial value | 0 to 2 | 1 | 0 | No |
| -2-04 | 0508 | 05 | 08 | kVA selection | 0 to FF | 1 | Depends on capacity. | No |
| 02-05 | 0509 | 05 | 09 | Frequency reference setting method selection | 0 or 1 | 1 | 0 | No |
| -2-06 | 050A | 05 | OA | Operation selection when digital operator is disconnected | 0 or 1 | 1 | 0 | No |
| 02-07 | 050B | 05 | OB | Cumulative operation time setting | 0 to 65,535 | 1 hr | 0 | No |
| -2-08 | 050C | 05 | OC | Cumulative operation time selection | 0 or 1 | 1 | 1 | No |
| 02-09 | 050D | 05 | OD | Initialize mode | --- | --- | --- | No |
| -2-10 | 050E | 05 | OE | Fan operation time setting | 0 to 65,535 | 1 hr | 0 | No |
| 02-12 | 0510 | 05 | 10 | Fault history initialization | 0 or 1 | 1 | 0 | No |

## 5-8 3G3FV Register Numbers, Classes, Instances, and Attributes

## 5-8-1 Inputting Control/Frequency

The Inverter's various control inputs are allocated to the registers shown in the following table. For example, to set the frequency reference and begin operation, first set the reference value to the frequency reference register "0001," and then write the run command to the Inverter's run command register "0000."

Note 1. Set values are retained until changed by the next writing operation.
Note 2. The following registers are in RAM, so they are all cleared to zero when the Inverter's power supply is turned OFF.

| Register No. (Hex) | Function | Content | Read | Write |
| :---: | :---: | :---: | :---: | :---: |
| 0000 | Inverter run command | (Refer to table below.) | Yes | Yes |
| 0001 | Frequency reference | Sets frequency reference value. (See note 1.) | Yes | Yes |
| 0002 | Not used. | --- | --- | --- |
| 0003 |  |  |  |  |
| 0004 |  |  |  |  |
| 0005 |  |  |  |  |
| 0006 |  |  |  |  |
| 0007 | Multi-function analog output 1 (See note 2.) | +11 V = 02D6 hex | Yes | Yes |
| 0008 | Multi-function analog output 2 (See note 2.) | +11 V = 02D6 hex | Yes | Yes |
| 0009 | Inverter output (See note 3.) | (Refer to table below.) | Yes | Yes |
| 000A | Not used. | --- | --- | --- |
| 000B |  |  |  |  |
| 000C |  |  |  |  |
| 000D |  |  |  |  |
| 000E |  |  |  |  |
| 000F |  |  |  |  |

- Inverter Run Commands: Register Number 0000 Hex

| Bit | Content |
| :--- | :--- |
| 0 | Forward/stop (1: Forward operation) |
| 1 | Reverse/stop (1: Reverse operation) |
| 2 | Multi-function input 1 |
| 3 | Multi-function input 2 |
| 4 | Multi-function input 3 |
| 5 | Multi-function input 4 |
| 6 | Multi-function input 5 |
| 7 | Multi-function input 6 |
| 8 to 15 | Not used. |

## - Inverter Outputs: Register Number 0009 Hex

| Bit | Content |
| :--- | :--- |
| 0 | Multi-function contact output (1: ON) |
| 1 | Multi-function output 1 (1: ON) |
| 2 | Multi-function output 2 (1: ON) |
| 3 to 15 | Not used. |

Note 1. The setting unit of the frequency reference can be changed in 01-03 (frequency reference setting and display units). The default setting is 0.01 Hz .
Note 2. The multi-function analog output 1 and 2 registers can be used to set the Inverter's analog outputs by means of communications. To do that, set "31 (1F hex)" for $\mathrm{H} 4-01$ (multi-function analog output terminal 21 monitor selection) and $\mathrm{H} 4-04$ (multi-function analog output terminal 23 monitor selection).
Note 3. The Inverter's multi-function outputs can be turned from ON to OFF by means of communications. To do that, set "F" for multi-function output parameters $\mathrm{H} 2-01$ (multi-function contact output: terminals 9-10 function selection), H2-01 (multi-function output 1: terminal 25 function selection), and $\mathrm{H} 2-03$ (multi-function output 2: terminal 25 function selection).

## 5-8-2 Inverter Monitoring Functions

All Inverter monitoring can be accessed. To read Inverter status, fault monitoring, alarm monitoring, I/O status monitoring, error log, etc., specify the register number from the following table and read the data.

| Register number (hex) | Function | Content | Read | Write |
| :--- | :--- | :--- | :--- | :--- |
| 0010 | Inverter status | (Refer to table below.) | Yes | No |
| 0011 | Operator status | (Refer to table below.) | Yes | No |
| 0012 | Operator setting error <br> number | OPE error number | Yes | No |
| 0013 | Not used. | --- | --- | --- |
| 0014 | Fault 1 | (Refer to table below.) | Yes | No |
| 0015 | Fault 2 | (Refer to table below.) | Yes | No |
| 0016 | Fault 3 | Not used. | Yes | No |
| 0017 | CPF error 1 | (Refer to table below.) | Yes | No |
| 0018 | CPF error 2 | (Refer to table below.) | Yes | No |
| 0019 | Alarm 1 | (Refer to table below.) | Yes | No |
| 001 A | Alarm 2 | (Refer to table below.) | Yes | No |
| 001 B to 001F | Not used. | --- | --- |  |

- Inverter Status: Register Number 0010 Hex

| Bit |  |
| :--- | :--- |
| 0 | During RUN |
| 1 | Zero speed |
| 2 | Forward/reverse (1: Reverse operation) |
| 3 | During Fault Reset input |
| 4 | Frequency agree 1 |
| 5 | Inverter operation ready |
| 6 | Alarm |
| 7 | Fault |
| 8 to 15 | Not used. |

## - Operator Status: Register Number 0011 Hex

| Bit | Content |
| :--- | :--- |
| 0 | 1: Operation fault |
| 1 | 1: EEPROM error |
| 2 | 1: Program mode |
| 3 | 00: Operator connecting |
| 4 | 11: Operator disconnecting |
| 5 to 15 | Not used. |

## - Fault 1: Register Number 0014 Hex

| Bit | Display |  |
| :--- | :--- | :--- |
| 0 | PUF | Fuse open |
| 1 | UV1 | Undervoltage (main) |
| 2 | UV2 | Undervoltage (CTL) |
| 3 | UV3 | Undervoltage (MC) |
| 4 | SC | Short-circuit |
| 5 | GF | Ground fault |
| 6 | OC | Overcurrent |
| 7 | OV | Overvoltage |
| 8 | OH | Overheat (See note 1.) |
| 9 | OH1 | Overheat (See note 2.) |
| 10 | OL1 | Motor overload |
| 11 | OL2 | Inverter overload |
| 12 | OL3 | Overtorque detection 1 |
| 13 | OL4 | Overtorque detection 2 |
| 14 | RR | Braking transistor |
| 15 | RH | Braking resistor |

Note 1. Maximum (upper limit) temperature was exceeded.
Note 2. Set temperature was exceeded.

- Fault 2: Register Number 0015 Hex

| Bit | Display |  |
| :--- | :--- | :--- |
| 0 | EF3 | External fault (3) |
| 1 | EF4 | External fault (4) |
| 2 | EF5 | External fault (5) |
| 3 | EF6 | External fault (6) |
| 4 | EF7 | External fault (7) |
| 5 | EF8 | External fault (8) |
| 6 | --- | Not used. |
| 7 | OS | Overspeed |
| 8 | DEV | Speed deviation |
| 9 | PGO | PG is disconnected |
| 10 | PF | Input phase loss |
| 11 | LF | Output phase loss |
| 12 | --- | Not used. |
| 13 | OPR | OPR disconnected |
| 14 | ERR | EEPROM error |
| 15 | --- | Not used. |

- Fault 3: Register Number 0016 Hex

| Bit | Display | Content |
| :--- | :--- | :--- |
| 0 | --- | Not used. |
| 1 | BUS | Communications error |

- CPF Error 1: Register Number 0017

| Bit | Display | Content |
| :--- | :--- | :--- |
| 0 | --- | Not used. |
| 1 | --- |  |
| 2 | CPF02 | Baseblock circuit error |
| 3 | CPF03 | EEPROM error |
| 4 | CPF04 | Internal A/D error (See note 1.) |
| 5 | CPF05 | External A/D error (See note 2.) |
| 6 | CPF06 | Option connect error |
| 7 to 15 | --- | Not used. |

Note 1. CPU internal A/D converter error
Note 2. CPU external A/D converter error

## - CPF Error 2: Register Number 0018 Hex

| Bit | Display | Content |
| :--- | :--- | :--- |
| 0 | CPF20 | Optional Card A/D error |
| 1 to 15 | --- | Not used. |

- Alarm 1: Register Number 0019 Hex

| Bit | Display |  |
| :--- | :--- | :--- |
| 0 | UV | Undervoltage (main) |
| 1 | OV | Overvoltage |
| 2 | OH | Overheat |
| 3 | OH2 | External overheat 2 |
| 4 | OL3 | Overtorque detection 1 |
| 5 | OL4 | Overtorque detection 2 |
| 6 | EF | Forward/reverse simultaneous input |
| 7 | BB | Baseblock |
| 8 | EF3 | External fault (3) |
| 9 | EF4 | External fault (4) |
| 10 | EF5 | External fault (5) |
| 11 | EF6 | External fault (6) |
| 12 | EF7 | External fault (7) |
| 13 | EF8 | External fault (8) |
| 14 | --- | Not used. |
| 15 | OS | Overspeed |

- Alarm 2: Register Number 001A Hex

| Bit | Display |  |
| :--- | :--- | :--- |
| 0 | DEV | Speed deviation |
| 1 | PGO | PG is disconnected |
| 2 to 15 | --- | Not used. |

- Inverter Monitoring: U1- $\square \square$

| Register number | Monitor number | Monitored item | Output unit | Read | Write |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 0020 | U1-01 | Frequency reference | Set in 01-03 | Yes | No |
| 0021 | U1-02 | Output frequency | Set in 01-03 | Yes | No |
| 0022 | U1-03 | Output current | $\begin{aligned} & 8192 \text { dec }=\text { Inverter rated } \\ & \text { current } \end{aligned}$ | Yes | No |
| 0023 | U1-04 | Control method | Set in A1-02 | Yes | No |
| 0024 | U1-05 | Motor speed | Set in 01-03 | Yes | No |
| 0025 | U1-06 | Output voltage | 0.1 V | Yes | No |
| 0026 | U1-07 | Main circuit DC voltage | 1 V | Yes | No |
| 0027 | U1-08 | Output power | 0.1 kW | Yes | No |
| 0028 | U1-09 | Torque reference | 0.1\% | Yes | No |
| 0029 | U1-10 | Input terminal status | Bits 0 to 7 = terminals 1 to 8 | Yes | No |
| 002A | U1-11 | Output terminal status | (Refer to table below.) | Yes | No |
| 002B | U1-12 | Operating status | (Refer to table below.) | Yes | No |
| 002C | U1-13 | Elapsed time | 1 hour | Yes | No |
| 002D | U1-14 | FLASH ID software No. | --- | Yes | No |
| 002E | U1-15 | Terminal 13 level | 0.1\% (100\% = 10 V ) | Yes | No |
| 002F | U1-16 | Terminal 14 level | 0.1\% ( $100 \%=20 \mathrm{~mA})$ | Yes | No |
| 0030 | U1-17 | Terminal 16 level | 0.1\% (100\% = 10 V ) | Yes | No |
| 0031 | U1-18 | Motor secondary current | $0.1 \%$ (100\%: Motor rated current) | Yes | No |
| 0032 | U1-19 | Motor excitation current | $0.1 \%$ (100\%: Motor rated current) | Yes | No |
| 0033 | U1-20 | Output frequency after a soft start | Set in 01-03 | Yes | No |
| 0034 | U1-21 | Input to speed control loop | 0.01\% (100\%: Maximum frequency) | Yes | No |
| 0035 | U1-22 | Output from speed control loop | $0.1 \%$ (100\%: Motor rated current) | Yes | No |
| 0036 | U1-23 | Speed deviation | 0.01\% (100\%: Maximum frequency) | Yes | No |
| 0037 | U1-24 | PID feedback | 0.01\% (100\%: Maximum frequency) | Yes | No |
| 0039 | U1-26 | Voltage reference for secondary current | 0.1 V | Yes | No |
| 003A | U1-27 | Voltage reference for excitation current | 0.1 V | Yes | No |
| 003B | U1-28 | CPU ID | --- | Yes | No |

- Output Terminal Status: Register Number 002A Hex

| Bit |  |
| :--- | :--- |
| 0 | 1: Terminal 9 and 10 short |
| 1 | 1: Terminal 25 and 27 short |
| 2 | 1: Terminal 26 and 27 short |
| 3 | Not used. |
| 4 |  |
| 5 |  |
| 6 |  |
| 7 | 1: Terminal 18 and 20 short |
| 8 to 15 | Not used. |

- Operating Status: Register Number 002B Hex

| Bit |  |
| :--- | :--- |
| 0 | During RUN |
| 1 | Zero speed |
| 2 | Forward/reverse (1: Reverse operation) |
| 3 | During Fault Reset input |
| 4 | Frequency agree 1 |
| 5 | Operation ready |
| 6 | Alarm |
| 7 | Fault |
| 8 to 15 | Not used. |

## - Inverter Monitoring: U2- $\square \square$, U3- $\square \square$

| Register number | Monitor number | Monitored item | Output unit | Read | Write |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 0080 | U2-01 | Current fault | (Refer to table below.) | Yes | No |
| 0081 | U2-02 | Last fault | (Refer to table below.) | Yes | No |
| 0082 | U2-03 | Fault frequency reference | Set in 01-03. | Yes | No |
| 0083 | U2-04 | Fault output reference | Set in 01-03. | Yes | No |
| 0084 | U2-05 | Fault output current | $\begin{aligned} & 8192 \text { dec }=\text { Inverter rated } \\ & \text { current } \end{aligned}$ | Yes | No |
| 0085 | U2-06 | Fault motor speed | Set in 01-03. | Yes | No |
| 0086 | U2-07 | Fault output voltage reference | 0.1 V | Yes | No |
| 0087 | U2-08 | Fault main circuit DC voltage | 1 V | Yes | No |
| 0088 | U2-09 | Fault output power | 0.1 kW | Yes | No |
| 0089 | U2-10 | Fault torque reference | 0.1\% | Yes | No |
| 008A | U2-11 | Fault input terminal status | $\begin{aligned} & \text { Bits } 0 \text { to } 7=\text { terminals } 1 \text { to } \\ & 8 \end{aligned}$ | Yes | No |
| 008B | U2-12 | Fault output terminal status | (Same as for U1-11 on previous page.) | Yes | No |
| 008C | U2-13 | Fault operating status | (Same as for U1-12 on previous page.) | Yes | No |
| 008D | U2-14 | Fault elapsed time | 1 hour | Yes | No |
| 0090 | U3-01 | Content of last fault | (Refer to table below.) | Yes | No |
| 0091 | U3-02 | Content of 2nd prior fault | (Refer to table below.) | Yes | No |
| 0092 | U3-03 | Content of 3rd prior fault | (Refer to table below.) | Yes | No |
| 0093 | U3-04 | Content of 4th prior fault | (Refer to table below.) | Yes | No |
| 0094 | U3-05 | Elapsed time since last fault | 1 hour | Yes | No |
| 0095 | U3-06 | Elapsed time since 2nd prior fault | 1 hour | Yes | No |
| 0096 | U3-07 | Elapsed time since 3rd prior fault | 1 hour | Yes | No |
| 0097 | U3-08 | Elapsed time since 4th prior fault | 1 hour | Yes | No |

## - Error Codes

| Code | Display |  |
| :--- | :--- | :--- |
| 01 | PUF | Fuse open |
| 02 | UV1 | Undervoltage (main) |
| 03 | UV2 | Undervoltage (CTL) |
| 04 | UV3 | Undervoltage (MC) |
| 05 | SC | Short-circuit |
| 06 | GF | Ground fault |
| 07 | OC | Overcurrent |
| 08 | OV | Overvoltage |
| 09 | OH | Overheat (See note 1.) |
| 0 A | OH1 | Overheat (See note 2.) |
| $0 B$ | OL1 | Motor overload |
| $0 C$ | OL2 | Inverter overload |
| $0 D$ | OL3 | Overtorque detection 1 |
| $0 E$ | OL4 | Overtorque detection 2 |
| $0 F$ | RR | Braking transistor |
| 10 | RH | Braking resistor |
| 11 | EF3 | External fault (Terminal 3) |
| 12 | EF4 | External fault (Terminal 4) |
| 13 | EF5 | External fault (Terminal 5) |
| 14 | EF6 | External fault (Terminal 6) |
| 15 | EF7 | External fault (Terminal 7) |
| 16 | EF8 | External fault (Terminal 8) |
| 17 | --- | Not used. |
| 18 | OS | Overspeed |
| 19 | DEV | Speed deviation |
| 1 A | PGO | PG is disconnected |
| $1 B$ | PF | Input phase loss |
| $1 C$ | LF | Output phase loss |
| $1 D$ | --- | Not used. |
| $1 E$ | OPR | OPR disconnected |
| $1 F$ | ERR | EEPROM error |
| 21 to FF | --- | Not used. |

Note 1. Maximum (upper limit) temperature was exceeded.
Note 2. Set temperature was exceeded.

## 5-8-3 Parameter Reading and Writing

The following tables show the SYSDRIVE 3G3FV Inverter parameters and the corresponding register numbers. Write and read the various parameters with " 1 " as the minimum setting unit. Negative numbers are expressed as two's complement. If the setting unit is in hexadecimal, there is no need to convert it.

When writing data in parameters, be sure to send an enter command to enable the written data. Unless the enter command is transmitted, the data will not be enabled and the Inverter may not start.

## - Parameters for Initialize Mode

| Parameter | Register No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Changes during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| A1-00 | 0100 | --- | --- | Display Language | 0 to 6 | 1 | 1 | Yes |
| A1-01 | 0101 | 01 | 01 | Access Level | 0 to 4 | 1 | 2 | Yes |
| A1-02 | 0102 | 01 | 02 | Select Control Method | 0 to 3 | 1 | 2 | No |
| A1-03 | 0103 | --- | --- | Initialize | 0 to 3,330 | 1 | 0 | No |
| A1-04 | 0104 | --- | --- | Password | 0 to 9,999 | 1 | 0 | No |
| A1-05 | 0105 | --- | --- | Setting the Password | 0 to 9,999 | 1 | 0 | No |
| $\begin{aligned} & \text { A2-01 to } \\ & \text { A2-32 } \end{aligned}$ | $\begin{aligned} & 0106 \text { to } \\ & 0125 \end{aligned}$ | --- | --- | User-parameter settings | $\begin{array}{\|l} \hline 0180 \text { to } 050 \mathrm{C} \\ \text { Set the } \\ \text { register } \\ \text { numbers for } \\ \text { b1-01 to } \\ \text { o2-08. } \\ \hline \end{array}$ | --- | --- | No |

## - Application Parameters

| Parameter | Register No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Changes during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| b1-01 | 0180 | 01 | 03 | Frequency reference selection | 0 to 3 | 1 | 1 | No |
| b1-02 | 0181 | 01 | 04 | Run source selection | 0 to 3 | 1 | 1 | No |
| b1-03 | 0182 | 01 | 05 | Stopping method selection | 0 to 3 | 1 | 0 | No |
| b1-04 | 0183 | 01 | 06 | Disabling reverse operation | 0 or 1 | 1 | 0 | No |
| b1-05 | 0184 | 01 | 07 | Operation selection for minimum frequency (E1-09 or less) | 0 to 3 | 1 | 0 | No |
| b1-06 | 0185 | --- | --- | Setting control input responsiveness | 0 or 1 | 1 | 1 | No |
| b1-07 | 0186 | --- | --- | Operation selection after switching to remote mode | 0 or 1 | 1 | 0 | No |
| b1-08 | 01A6 | --- | --- | Run source selection when not in drive mode | 0 or 1 | 1 | 0 | No |
| b2-01 | 0187 | 01 | 08 | Excitation level (DC injection starting frequency) | 0.0 to 10.0 | 0.1 Hz | 0.5 | No |
| b2-02 | 0188 | 01 | 09 | DC injection braking current | 0 to 100 | 1\% | 50 | No |


| Parameter | Register <br> No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Changes during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| b2-03 | 0189 | 01 | OA | DC injection braking time at start | 0.00 to 10.00 | 0.01 s | 0.00 | No |
| b2-04 | 018A | 01 | OB | DC injection braking time at stop | 0.00 to 10.00 | 0.01 s | 0.50 | No |
| b2-08 | 01AB | --- | --- | Magnetic flux compensation amount | 0 to 500 | 1\% | 0 | No |
| b3-01 | 018E | 01 | OC | Speed search selection at start | 0 or 1 | 1 | 0 (See note.) | No |
| b3-02 | 018F | 01 | OD | Speed search operation current | 0 to 200 | 1\% | 100 | No |
| b3-03 | 0190 | 01 | OE | Speed search deceleration time | 0.1 to 10.0 | 0.1 s | 2.0 | No |
| b4-01 | 0192 | --- | --- | Timer function ON-delay time | 0.0 to 300.0 | 0.1 s | 0.0 | No |
| b4-02 | 0193 | --- | --- | Timer function OFF-delay time | 0.0 to 300.0 | 0.1 s | 0.0 | No |
| b5-01 | 0194 | 01 | 0F | PID control selection | 0 to 4 | 1 | 0 | No |
| b5-02 | 0195 | 01 | 10 | Proportional gain (P) | 0.00 to 25.00 | 0.01 | 1.00 | Yes |
| b5-03 | 0196 | 01 | 11 | Integral time (I) | 0.0 to 360.0 | 0.1 s | 1.0 | Yes |
| b5-04 | 0197 | 01 | 12 | Integral limit (I) | 0.0 to 100.0 | 0.1\% | 100.0 | Yes |
| b5-05 | 0198 | 01 | 13 | Differential time (D) | 0.00 to 10.00 | 0.01 s | 0.00 | Yes |
| b5-06 | 0199 | 01 | 14 | PID limit | 0.0 to 100.0 | 0.1\% | 100.0 | Yes |
| b5-07 | 019A | 01 | 15 | PID offset adjustment | -100.0 to 100.0 | 0.1\% | 0.0 | Yes |
| b5-08 | 019B | 01 | 16 | PID primary delay time constant | 0.00 to 10.00 | 0.01 s | 0.00 | Yes |
| b5-09 | 01A7 | --- | --- | PID output characteristic selection | 0 or 1 | 1 | 0 | No |
| b5-10 | 01A8 | --- | --- | PID output gain | 0.0 to 25.0 | 0.1 | 1.0 | No |
| b5-11 | 01A9 | --- | --- | PID output reverse selection | 0 or 1 | 1 | 0 | No |
| b5-12 | 01AF | --- | --- | Feedback loss detection selection | 0 to 2 | 1 | 0 | No |
| b5-13 | 01B0 | --- | --- | Feedback loss detection level | 0 to 100 | 1\% | 0 | No |
| b5-14 | 01B1 | --- | --- | Feedback loss detection time | 0.0 to 25.0 | 0.1 s | 1.0 | No |
| b6-01 | 019C | 01 | 17 | Dwell frequency at start | 0.0 to 400.0 | 0.1 Hz | 0.0 | No |
| b6-02 | 019D | 01 | 18 | Dwell time at start | 0.0 to 10.0 | 0.1 s | 0.0 | No |
| b6-03 | 019E | 01 | 19 | Dwell frequency at stop | 0.0 to 400.0 | 0.1 Hz | 0.0 | No |
| b6-04 | 019F | 01 | 1A | Dwell time at stop | 0.0 to 10.0 | 0.1 s | 0.0 | No |
| b7-01 | 01A0 | 01 | 1B | Droop control gain | 0.0 to 100.0 | 0.1 Hz | 0.0 | Yes |
| b7-02 | 01A1 | 01 | 1C | Droop control delay time | 0.03 to 2.00 | 0.01 s | 0.05 | Yes |
| b8-01 | 01A2 | 01 | 1D | Energy-saving gain | 0 to 100 | 1\% | 80 | No |
| b8-02 | 01A3 | 01 | 1E | Energy-saving frequency | 0.0 to 400.0 | 0.1 Hz | 0.0 | No |
| b9-01 | 01A4 | 01 | 1F | Zero-servo gain | 0 to 100 | 1 | 5 | No |
| b9-02 | 01A5 | 01 | 20 | Zero-servo completion width | 0 to 16,383 | 1 pulse | 10 | No |

Note When the control mode is changed, the Inverter will revert to default settings. (The open loop vector control default setting is given above.)

## Tuning Parameters

| Parameter | Register <br> No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Changes during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| C1-01 | 0200 | 01 | 21 | Acceleration time 1 | $\begin{aligned} & \hline 0.0 \text { to } 6,000.0 \\ & \text { (See note } 1 .) \end{aligned}$ | 0.1 | 10.0 | Yes |
| C1-02 | 0201 | 01 | 22 | Deceleration time 1 |  |  |  | Yes |
| C1-03 | 0202 | 01 | 23 | Acceleration time 2 |  |  |  | Yes |
| C1-04 | 0203 | 01 | 24 | Deceleration time 2 |  |  |  | Yes |
| C1-05 | 0204 | 01 | 25 | Acceleration time 3 |  |  |  | No |
| C1-06 | 0205 | 01 | 26 | Deceleration time 3 |  |  |  | No |
| C1-07 | 0206 | 01 | 27 | Acceleration time 4 |  |  |  | No |
| C1-08 | 0207 | 01 | 28 | Deceleration time 4 |  |  |  | No |
| C1-09 | 0208 | 01 | 29 | Emergency stop time |  |  |  | No |
| C1-10 | 0209 | --- | --- | Acceleration/ deceleration time units | 0 or 1 | 1 | 1 | No |
| C1-11 | 020A | --- | --- | Acceleration/decelerati on switching frequency | 0.0 to 400.0 | 0.1 Hz | 0.0 | No |
| C2-01 | 020B | 01 | 2A | S-curve characteristic time at acceleration start. | 0.00 to 2.50 | 0.01 s | 0.20 | No |
| C2-02 | 020C | 01 | 2B | S-curve characteristic time at acceleration end. | 0.00 to 2.50 | 0.01 s | 0.20 | No |
| C2-03 | 020D | 01 | 2C | S-curve characteristic time at deceleration start. | 0.00 to 2.50 | 0.01 s | 0.20 | No |
| C2-04 | 020E | 01 | 2D | S-curve characteristic time at deceleration end. | 0.00 to 2.50 | 0.01 s | 0.00 | No |
| C3-01 | 020F | 01 | 2E | Slip compensation gain. | 0.0 to 2.5 | 0.1 | 1.0 (See note 2.) | Yes |
| C3-02 | 0210 | 01 | 2F | Slip compensation primary delay time. | 0 to 10,000 | 1 ms | 200 (See note 2.) | No |
| C3-03 | 0211 | 01 | 30 | Slip compensation limit. | 0 to 250 | 1\% | 200 | No |
| C3-04 | 0212 | 01 | 31 | Slip compensation during regeneration. | 0 or 1 | 1 | 0 | No |
| C3-05 | 0242 | 01 | 32 | Flux Calculation Method | 0 or 1 | 1 | 0 | No |
| C3-06 | 0243 | --- | --- | Output voltage limiting action selection | 0 or 1 | 1 | 0 | No |
| C4-01 | 0213 | 01 | 33 | Torque compensation gain. | 0.00 to 2.50 | 0.01 | 1.00 | Yes |
| C4-02 | 0214 | 01 | 34 | Torque compensation delay time. | 0 to 10,000 | 1 ms | 20 (See note 2.) | No |
| C4-03 | 0244 | --- | --- | Startup torque (forward operation) | 0.0 to 200.0 | 0.1\% | 0.0 | No |
| C4-04 | 0245 | --- | --- | Startup torque (reverse operation) | -200.0 to 0 | 0.1\% | 0.0 | No |
| C4-05 | 0246 | --- | --- | Startup torque compensation time | 0 to 200 | 1 ms | 10 | No |
| C5-01 | 0215 | 01 | 35 | ASR Proportional (P) gain 1 | 0.00 to 300.00 | 0.01 | $20.0 \text { (See }$ note 2.) | Yes |
| C5-02 | 0216 | 01 | 36 | ASR Integral (I) time 1 | $\begin{array}{\|l} 0.000 \text { to } \\ 10.000 \end{array}$ | 0.001 s | $\begin{aligned} & 0.500 \text { (See } \\ & \text { note 2.) } \end{aligned}$ | Yes |
| C5-03 | 0217 | 01 | 37 | ASR Proportional Gain (P) 2 | 0.00 to 300.00 | 0.01 | $\begin{array}{\|l\|} \hline 20.0 \text { (See } \\ \text { note 2.) } \\ \hline \end{array}$ | Yes |
| C5-04 | 0218 | 01 | 38 | ASR Integral (I) time 2 | $\begin{array}{\|l\|} \hline 0.000 \text { to } \\ 10.000 \end{array}$ | 0.001 s | $\begin{aligned} & 0.500 \text { (See } \\ & \text { note 2.) } \\ & \hline \end{aligned}$ | Yes |


| Parameter | Register <br> No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Changes during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| C5-05 | 0219 | 01 | 39 | ASR Limit | 0.0 to 20.0 | 0.1\% | 5.0 | No |
| C5-06 | 021A | 01 | 3A | ASR Primary delay time | 0.000 to 0.500 | 0.001 s | 0.004 | No |
| C5-07 | 021B | 01 | 3B | ASR Switching frequency | 0.0 to 400.0 | 0.1 Hz | 0.0 | No |
| C5-08 | 0241 | 01 | 3 C | ASR Integral (I) Limit | 0 to 400 | 1\% | 400 | No |
| C6-01 | 021C | 01 | 3D | Carrier frequency upper limit. | $\begin{aligned} & 2.0 \text { to } 15.0 \\ & (\text { See note } 4 .) \end{aligned}$ | 0.1 kHz | $15.0 \text { (See }$ $\text { note } 3 .)$ | No |
| C6-02 | 021D | 01 | 3E | Carrier frequency lower limit. | 0.4 to 15.0 | 0.1 kHz | $15.0 \text { (See }$ note 3.) | No |
| C6-03 | 021E | 01 | 3 F | Carrier frequency proportional gain. | 0 to 99 | 1 | 0 | No |
| C7-01 | 021F | 01 | 40 | Hunting prevention selection | 0 or 1 | 1 | 1 | No |
| C7-02 | 0220 | 01 | 41 | Hunting prevention gain | 0.00 to 2.50 | 0.01 | 1.00 | No |
| C8-08 | 022A | 01 | 42 | AFR Gain | 0.00 to 10.00 | 0.01 | 1.00 | No |
| C8-09 | 022B | --- | --- | AFR primary delay time | 0 to 2,000 | 1 ms | 50 | No |
| C8-30 | 0240 | --- | --- | Carrier Frequency Selection During Auto-tuning | 1 or 2 | 1 | 2 | No |

Note 1. The setting range and setting unit for acceleration/deceleration times will differ according to the setting for $\mathrm{C} 1-10$ (the unit for acceleration/deceleration time). If $\mathrm{C} 1-10$ is set to 0 , the setting range for acceleration/deceleration times is 0.00 to 600.00 (s).
Note 2. When the control mode is changed, the Inverter will revert to default settings. (The open loop vector control default settings are given above.)
Note 3. The default setting of the Inverter will differ depending on its capacity. (The value for the 200-V-class 0.4 -kW Inverter is given above.)
Note 4. When the control mode is changed, the Inverter will revert to the setting range. (The open loop vector control setting range is given above.)

Reference Parameters

| Parameter | Register No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Changes during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| d1-01 | 0280 | 01 | 43 | Frequency reference 1 | 0.00 to max. frequency | 0.01 Hz (Set using 01-03.) | 6.00 | Yes |
| d1-02 | 0281 | 01 | 44 | Frequency reference 2 |  |  | 0.00 | Yes |
| d1-03 | 0282 | 01 | 45 | Frequency reference 3 |  |  | 0.00 | Yes |
| d1-04 | 0283 | 01 | 46 | Frequency reference 4 |  |  | 0.00 | Yes |
| d1-05 | 0284 | 01 | 47 | Frequency reference 5 |  |  | 0.00 | Yes |
| d1-06 | 0285 | 01 | 48 | Frequency reference 6 |  |  | 0.00 | Yes |
| d1-07 | 0286 | 01 | 49 | Frequency reference 7 |  |  | 0.00 | Yes |
| d1-08 | 0287 | 01 | 4A | Frequency reference 8 |  |  | 0.00 | Yes |
| d1-09 | 0288 | 01 | 4B | Jog frequency reference |  |  | 6.00 | Yes |
| d2-01 | 0289 | 01 | 4C | Reference frequency upper limit | 0.0 to 110.0 | 0.1\% | 100.0 | No |
| d2-02 | 028A | 01 | 4D | Reference frequency lower limit | 0.0 to 109.0 | 0.1\% | 0.0 | No |
| d3-01 | 028B | 01 | 4E | Jump frequency 1 | 0.0 to 400.0 | 0.1 Hz | 0.0 | No |
| d3-02 | 028C | 01 | 4F | Jump frequency 2 |  |  |  | No |
| d3-03 | 028D | 01 | 50 | Jump frequency 3 |  |  |  | No |
| d3-04 | 028E | 01 | 51 | Jump frequency width | 0.0 to 20.0 | 0.1 Hz | 1.0 | No |
| d4-01 | 028F | 01 | 52 | Reference frequency hold function selection | 0 or 1 | 1 | 0 | No |
| d4-02 | 0290 | 01 | 53 | Trim control level | 0 to 100 | 1\% | 25 | No |
| d5-01 | 0291 | 01 | 54 | Torque control selection | 0 or 1 | 1 | 0 | No |
| d5-02 | 0292 | 01 | 55 | Torque reference delay time | 0 to 1,000 | 1 ms | 0 | No |
| d5-03 | 0293 | 01 | 56 | Speed limit selection | 1 or 2 | 1 | 1 | No |
| d5-04 | 0294 | 01 | 57 | Speed limit | -120 to 120 | 1\% | 0 | No |
| d5-05 | 0295 | 01 | 58 | Speed limit bias | 0 to 120 | 1\% | 10 | No |
| d5-06 | 0296 | 01 | 59 | Speed/torque control switching timer. | 0 to 1,000 | 1 ms | 0 | No |

## - Motor Constant Parameters

| Parameter | Register No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Changes during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| E1-01 | 0300 | 01 | 5A | Input voltage setting | $\begin{aligned} & 155 \text { to } 255(155 \\ & \text { to } 510) \end{aligned}$ | 1 V | 200 (400) | No |
| E1-02 | 0301 | 01 | 5B | Motor selection | 0 to 2 | 1 | 0 | No |
| E1-03 | 0302 | 01 | 5C | V/f pattern selection | 0 to F | 1 | F | No |
| E1-04 | 0303 | 01 | 5D | Maximum frequency (FMAX) | 40.0 to 400.0 | 0.1 Hz | 60.0 | No |
| E1-05 | 0304 | 01 | 5E | Maximum voltage (VMAX) | $\begin{aligned} & 0.0 \text { to } 255.0(0.0 \\ & \text { to } 510.0) \end{aligned}$ | 0.1 V | $\begin{aligned} & 200.0 \\ & (400.0) \end{aligned}$ | No |
| E1-06 | 0305 | 01 | 5F | Maximum voltage frequency (FA) | 0.0 to 400.0 | 0.1 Hz | 60.0 | No |
| E1-07 | 0306 | 01 | 60 | Intermediate frequency (FB) | 0.0 to 400.0 | 0.1 Hz | 3.0 (See note 2.) | No |
| E1-08 | 0307 | 01 | 61 | Intermediate voltage (VC) | $\begin{aligned} & 0.0 \text { to } 255.0(0.0 \\ & \text { to } 510.0) \end{aligned}$ | 0.1 V | $11.0 \text { (22.0) }$ <br> (See note <br> 2.) | No |
| E1-09 | 0308 | 01 | 62 | Minimum frequency (FMIN) | 0.0 to 400.0 | 0.1 Hz | 0.5 (See note 2.) | No |


| Parameter | Register <br> No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Changes during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| E1-10 | 0309 | 01 | 63 | Minimum voltage (VMIN) | $\begin{aligned} & \hline 0.0 \text { to } 255.0(0.0 \\ & \text { to } 510.0) \end{aligned}$ | 0.1 V | $2.0 \text { (4.0) }$ <br> (See note <br> 2.) | No |
| E1-11 | 030A | 01 | 64 | Mid. output frequency B | 0.0 to 400.0 | 0.1 Hz | 0.0 | No |
| E1-12 | 030B | 01 | 65 | Mid. output frequency voltage B | $\begin{array}{\|l\|} \hline 0.0 \text { to } 255.0(0.0 \\ \text { to } 510.0) \end{array}$ | 0.1 V | 0.0 | No |
| E1-13 | 030C | 01 | 66 | Base voltage | $\begin{aligned} & 0.0 \text { to } 255.0(0.0 \\ & \text { to } 510.0) \end{aligned}$ | 0.1 V | 0.0 | No |
| E2-01 | 030E | 01 | 67 | Motor rated current | $\begin{aligned} & 0.32 \text { to } 6.40 \text { (See } \\ & \text { note } 4 . \text { ) } \end{aligned}$ | 0.01 A | $1.90 \text { (See }$ note 3.) | No |
| E2-02 | 030F | 01 | 68 | Motor rated slip | 0.00 to 20.00 | 0.01 Hz | $\begin{array}{\|l} \hline 2.90 \text { (See } \\ \text { note 3.) } \end{array}$ | No |
| E2-03 | 0310 | 01 | 69 | Motor no-load current | $\begin{aligned} & 0.00 \text { to } 2.90 \text { (See } \\ & \text { note } 5 . \text {.) } \end{aligned}$ | 0.01 A | $1.20 \text { (See }$ note 3.) | No |
| E2-04 | 0311 | 01 | 6A | Number of motor poles | 2 to 48 | 1 | 4 | No |
| E2-05 | 0312 | 01 | 6B | Motor phase-to-phase resistance | 0.000 to 65.000 | $0.001 \Omega$ | $9.842$ <br> (See note <br> 3.) | No |
| E2-06 | 0313 | 01 | 6C | Motor leakage inductance | 0.0 to 40.0 | 0.1\% | $18.2 \text { (See }$ <br> note 3.) | No |
| E2-07 | 0314 | 01 | 6D | Motor iron-core saturation coefficient 1 | 0.00 to 0.50 | 0.01 | 0.50 | No |
| E2-08 | 0315 | 01 | 6E | Motor iron-core saturation coefficient 2 | 0.00 to 0.75 | 0.01 | 0.75 | No |
| E2-09 | 0316 | 01 | 6F | Mechanical loss | 0.0 to 10.0 | 0.1\% | 0.0 | No |
| E2-10 | 0325 | --- | --- | Torque compensation motor iron loss | 0 to 65,535 | 1 W | 14 (See note 3.) | No |
| E3-01 | 0317 | --- | --- | Select control method of motor 2 | 0 to 3 | 1 | 2 | No |
| E4-01 | 0318 | --- | --- | Motor 2 maximum frequency | 40.0 to 400.0 | 0.1 Hz | 60.0 | No |
| E4-02 | 0319 | --- | --- | Motor 2 maximum voltage | $\begin{array}{\|l} \hline 0.0 \text { to } 255.0(0.0 \\ \text { to } 510.0) \end{array}$ | 0.1 V | $\begin{array}{\|l\|} \hline 200.0 \\ (400.0) \end{array}$ | No |
| E4-03 | 031A | --- | --- | Motor 2 maximum voltage frequency | 0.0 to 400.0 | 0.1 Hz | 60.0 | No |
| E4-04 | 031B | --- | --- | Motor 2 intermediate frequency | 0.0 to 400.0 | 0.1 Hz | 3.0 (See note 2.) | No |
| E4-05 | 031C | --- | --- | Motor 2 intermediate voltage | $\begin{aligned} & 0.0 \text { to } 255.0(0.0 \\ & \text { to } 510.0) \end{aligned}$ | 0.1 V | 11.0 (22.0) (See note 2.) | No |
| E4-06 | 031D | --- | --- | Motor 2 minimum frequency | 0.0 to 400.0 | 0.1 Hz | 0.5 (See note 2.) | No |
| E4-07 | 031E | --- | --- | Motor 2 minimum voltage | $\begin{aligned} & 0.0 \text { to } 255.0(0.0 \\ & \text { to } 510.0) \end{aligned}$ | 0.1 V | $2.0 \text { (4.0) }$ <br> (See note <br> 2.) | No |
| E5-01 | 031F | --- | --- | Motor 2 rated current | $\begin{aligned} & 0.32 \text { to } 6.40 \text { (See } \\ & \text { note } 4 . \text { ). } \end{aligned}$ | 0.01 A | $1.90 \text { (See }$ note 3.) | No |
| E5-02 | 0320 | --- | --- | Motor 2 rated slip | 0.00 to 20.00 | 0.01 Hz | $\begin{array}{\|l} \hline 2.90 \text { (See } \\ \text { note 3.) } \end{array}$ | No |
| E5-03 | 0321 | --- | --- | Motor 2 no-load current | $0.00 \text { to } 2.90 \text { (See }$ note 5.) | 0.01 A | $1.20(\mathrm{See}$ <br> note 3.) | No |
| E5-04 | 0322 | --- | --- | Motor 2 number of motor poles | 2 to 48 | 1 pole | 4 | No |
| E5-05 | 0323 | --- | --- | Motor 2 phase-to-phase resistance | 0.000 to 65.000 | $0.001 \Omega$ | $9.842$ <br> (See note <br> 3.) | No |


| Parameter | Register No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Changes during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| E5-06 | 0324 | --- | --- | Motor 2 leakage inductance | 0.0 to 40.0 | 0.1\% | $\begin{array}{\|l\|} \hline 18.2 \text { (See } \\ \text { note 3.) } \\ \hline \end{array}$ | No |

Note 1. Values in parentheses are for 400-V-class Inverters.
Note 2. When the control mode is changed, the Inverter will revert to default settings. (The open loop vector control default settings are given above.)
Note 3. The default setting depends upon the type of Inverter. The value for a 200-V-class $0.4-\mathrm{kW}$ Inverter is given above.
Note 4. The setting range is $10 \%$ to $200 \%$ of the Inverter's rated output current. The values for a 200-V-class 0.4-kW Inverter are given above.
Note 5. The setting range is 0.00 to (motor's rated current -0.1 A ). The value for a 200-V-class $0.4-\mathrm{kW}$ Inverter is given above.

## Option Parameters

| Parameter | Register No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Changes during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| F1-01 | 0380 | 01 | 70 | Number of PG pulses | 0 to 60,000 | $1 \mathrm{p} / \mathrm{r}$ | 1,000 | No |
| F1-02 | 0381 | 01 | 71 | PG disconnection stopping method (PGO) | 0 to 3 | 1 | 1 | No |
| F1-03 | 0382 | 01 | 72 | PG overspeed stopping method | 0 to 3 | 1 | 1 | No |
| F1-04 | 0383 | 01 | 73 | PG speed deviation stopping method | 0 to 3 | 1 | 3 | No |
| F1-05 | 0384 | 01 | 74 | PG rotation setting | 0 or 1 | 1 | 0 | No |
| F1-06 | 0385 | 01 | 75 | PG output ratio | 1 to 132 | 1 | 1 | No |
| F1-07 | 0386 | 01 | 76 | Selecting integral control during accel/decel. | 0 or 1 | 1 | 0 | No |
| F1-08 | 0387 | 01 | 77 | Overspeed (OS) detection level. | 0 to 120 | 1\% | 115 | No |
| F1-09 | 0388 | 01 | 78 | Overspeed (OS) detection time | 0.0 to 2.0 | 0.1 s | $0.0 \text { (See }$ note 1.) | No |
| F1-10 | 0389 | 01 | 79 | PG speed deviation detection level (DEV) | 0 to 50 | 1\% | 10 | No |
| F1-11 | 038A | 01 | 7A | PG speed deviation detection time (DEV) | 0.0 to 10.0 | 0.1 s | 0.5 | No |
| F1-12 | 038B | 01 | 7B | Number of PG gear teeth 1 | 0 to 1,000 | 1 | 0 | No |
| F1-13 | 038C | 01 | 7 C | Number of PG gear teeth 2 |  |  |  | No |
| F1-14 | 0397 | 01 | 7D | PG disconnection detection time | 0.0 to 10.0 | 0.1 s | 2.0 | No |
| F2-01 | 038D | --- | --- | Analog Reference Card selection | 0 or 1 | 1 | 0 | No |
| F3-01 | 038E | --- | --- | Digital Reference Card input selection | 0 to 7 | 1 | 0 | No |
| F4-01 | 038F | --- | --- | Channel 1 output monitor selection | $\begin{array}{\|l} \hline \begin{array}{l} 1 \text { to } 38 \text { (See note } \\ \text { 2.) } \end{array} \\ \hline \end{array}$ | 1 | 2 | No |
| F4-02 | 0390 | --- | --- | Channel 1 gain | 0.00 to 2.50 | 0.01 | 1.00 | Yes |


| Parameter | Register No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Changes during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| F4-03 | 0391 | --- | --- | Channel 2 output monitor selection | 1 to 38 (See note 2.) | 1 | 3 | No |
| F4-04 | 0392 | --- | --- | Channel 2 gain | 0.00 to 2.50 | 0.01 | 0.50 | Yes |
| F4-05 | 03A0 | --- | --- | Channel 1 bias | -10.0 to 10.0 | 0.1\% | 0.0 | Yes |
| F4-06 | 03A1 | --- | --- | Channel 2 bias | -10.0 to 10.0 | 0.1\% | 0.0 | Yes |
| F5-01 | 0393 | --- | --- | Not used. | --- | --- | 0 | --- |
| F5-02 | 0394 | --- | --- | Not used. | --- | --- | 1 | --- |
| F6-01 | 0395 | --- | --- | Not used. | --- | -- | 0 | --- |
| F7-01 | 0396 | --- | --- | Output pulse multiple selection | 0 to 4 | 1 | 1 | No |
| F8-01 | 0398 | --- | --- | Operation detection communications error (SYSMAC BUS) | 0 to 3 | 1 | 1 | No |
| F9-01 | 0399 | --- | --- | Communications external fault input selection | 0 or 1 | 1 | 0 | No |
| F9-02 | 039A | --- | --- | Communications external fault input detection selection | 0 or 1 | 1 | 0 | No |
| F9-03 | 039B | --- | --- | Communications external fault input operation selection | 0 to 3 | 1 | 1 | No |
| F9-04 | 039C | --- | --- | Not used. | --- | 1 | 0 | --- |
| F9-05 | 039E | --- | --- | Not used. | 0 or 1 | 1 | 1 | --- |
| F9-06 | 039F | --- | --- | DeviceNet operation selection | 0 to 3 | 1 | 1 | No |

Note 1. When the control mode is changed, the Inverter will revert to default settings. (The open loop vector control default settings are given above.)
Note 2. Within the setting range ( 1 to 38 ), $4,10,11,12,13,14,25,28,34$, and 35 cannot be set, and 29 to 31 are not used.

External Terminal Function Parameters

| Parameter | Register <br> No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Changes during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| H1-01 | 0400 | 01 | 7E | Multi-function input 1: terminal 3 selection | 0 to 77 | Hex | 24 | No |
| H1-02 | 0401 | 01 | 7F | Multi-function input 2: terminal 4 selection |  |  | 14 | No |
| H1-03 | 0402 | 01 | 80 | Multi-function input 3: terminal 5 selection |  |  | $\begin{aligned} & 3 \text { (0) (See } \\ & \text { note 1.) } \end{aligned}$ | No |
| H1-04 | 0403 | 01 | 81 | Multi-function input 4: terminal 6 selection |  |  | 4 (3) (See note 1.) | No |
| H1-05 | 0404 | 01 | 82 | Multi-function input 5: terminal 7 selection |  |  | $\begin{aligned} & 6 \text { (4) (See } \\ & \text { note 1.) } \\ & \hline \end{aligned}$ | No |
| H1-06 | 0405 | 01 | 83 | Multi-function input 6: terminal 8 selection |  |  | 8 (6) (See note 1.) | No |
| H2-01 | 0406 | 01 | 84 | Multi-function contact output: terminal 9 to 10. | 0 to 37 | Hex | 0 | No |
| H2-02 | 0407 | 01 | 85 | Multi-function output 1: terminal 25. |  |  | 1 | No |
| H2-03 | 0408 | 01 | 86 | Multi-function output 2: terminal 26. |  |  | 2 | No |


| Parameter | Register <br> No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Changes during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| H3-01 | 0409 | 01 | 87 | Signal selection: terminal 13 (Voltage) | 0 or 1 | 1 | 0 | No |
| H3-02 | 040A | 01 | 88 | Gain: terminal 13 | 0.0 to 1,000.0 | 0.1\% | 100.0 | Yes |
| H3-03 | 040B | 01 | 89 | Bias: terminal 13 | -100.0 to 100.0 | 0.1\% | 0.0 | Yes |
| H3-04 | 040C | 01 | 8A | Multi-function analog input signal selection: terminal 16 | 0 or 1 | 1 | 0 | No |
| H3-05 | 040D | 01 | 8B | Selection: terminal 16 | 0 to 1 F | 1 | 1F | No |
| H3-06 | 040E | 01 | 8C | Gain: terminal 16 | 0.0 to 1,000.0 | 0.1\% | 100.0 | Yes |
| H3-07 | 040F | 01 | 8D | Bias: terminal 16 | -100.0 to 100.0 | 0.1\% | 0.0 | Yes |
| H3-08 | 0410 | 01 | 8E | Signal selection: terminal 14 | 0 to 2 | 1 | 2 | No |
| H3-09 | 0411 | 01 | 8F | Selection: terminal 14 | 1 to 1 F | 1 | 1F | No |
| H3-10 | 0412 | 01 | 90 | Gain: terminal 14 | 0.0 to 1,000.0 | 0.1\% | 100.0 | Yes |
| H3-11 | 0413 | 01 | 91 | Bias: terminal 14 | -100.0 to 100.0 | 0.1\% | 0.0 | Yes |
| H3-12 | 0414 | 01 | 92 | Analog input filter time constant | 0.00 to 2.00 | 0.01 s | 0.00 | No |
| H4-01 | 0415 | 01 | 93 | Multi-function analog output 1 selection: terminal 21 | 1 to 38 (See note 2.) | 1 | 2 | No |
| H4-02 | 0416 | 01 | 94 | Gain terminal 21 | 0.00 to 2.50 | 0.01\% | 1.00 | Yes |
| H4-03 | 0417 | 01 | 95 | Bias terminal 21 | -10.0 to 10.0 | 0.1 | 0.0 | Yes |
| H4-04 | 0418 | 01 | 96 | Multi-function analog output 2 selection: terminal 23 | 1 to 38 (See note 2.) | 1 | 3 | No |
| H4-05 | 0419 | 01 | 97 | Gain terminal 23 | 0.00 to 2.50 | 0.01 | 0.50 | Yes |
| H4-06 | 041A | 01 | 98 | Bias terminal 23 | -10.0 to 10.0 | 0.1\% | 0.0 | Yes |
| H4-07 | 041B | 01 | 99 | Analog output signal level selection | 0 or 1 | 1 | 0 | No |
| H5-01 | 041C | --- | --- | Not used. | --- | --- | 1F | --- |
| H5-02 | 041D | --- | --- | Not used. | --- | --- | 3 | --- |
| H5-03 | 041E | --- | --- | Not used. | --- | --- | 0 | --- |
| H5-04 | 041F | --- | --- | Not used. | --- | --- | 3 | --- |
| H5-05 | 0420 | --- | --- | Not used. | --- | --- | 1 | --- |

Note 1. The values in parentheses indicate initial values when initialized in 3 -wire sequence.
Note 2. Within the setting range ( 1 to 38 ), $4,10,11,12,13,14,25,28,34$, and 35 cannot be set, and 29 to 31 are not used.

## - Protective Function Parameters

| Parameter | RegisterNo (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Changes during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| L1-01 | 0480 | 01 | 9A | Motor protection selection | 0 or 1 | 1 | 1 | No |
| L1-02 | 0481 | 01 | 9B | Motor protection time constant | 0.1 to 5.0 | 0.1 min | 1.0 | No |
| L2-01 | 0482 | 04 | 9C | Momentary power loss selection | 0 to 2 | 1 | 0 | No |
| L2-02 | 0483 | 01 | 9 D | Momentary power loss ridethru | 0.0 to 2.0 | 0.1 s | 0.7 (See note 2.) | No |
| L2-03 | 0484 | 01 | 9E | Minimum baseblock time (BB) | 0.1 to 5.0 | 0.1 s | $\begin{aligned} & 0.5 \text { (See } \\ & \text { note 2.) } \\ & \hline \end{aligned}$ | No |
| L2-04 | 0485 | 01 | 9F | Voltage restart time | 0.0 to 5.0 | 0.1 s | 0.3 | No |
| L2-05 | 0486 | 01 | A0 | Under voltage detection level (UV) | $\begin{aligned} & 150 \text { to } 210 \text { (150 } \\ & \text { to } 420) \end{aligned}$ | 1 V | 190 (380) | No |
| L2-06 | 0487 | 01 | A1 | Not used. | --- | --- | 0.0 | --- |
| L3-01 | 0488 | 01 | A2 | Stall prevention during acceleration | 0 to 2 | 1 | 1 | No |
| L3-02 | 0489 | 01 | A3 | Stall prevention level during acceleration | 0 to 200 | 1\% | 150 | No |
| L3-03 | 048A | 01 | A4 | Stall prevention limit during acceleration | 0 to 100 | 1\% | 50 | No |
| L3-04 | 048B | 01 | A5 | Stall prevention during deceleration | 0 to 2 | 1 | 1 | No |
| L3-05 | 048C | 01 | A6 | Stall prevention during run | 0 to 2 | 1 | 1 | No |
| L3-06 | 048D | 01 | A7 | Stall prevention level during run | 30 to 200 | 1\% | 160 | No |
| L4-01 | 0490 | 01 | A8 | Frequency detection level | 0.0 to 400.0 | 0.1 Hz | 0.0 | No |
| L4-02 | 0491 | 01 | A9 | Frequency detection width | 0.0 to 20.0 | 0.1 Hz | 2.0 | No |
| L4-03 | 0492 | 01 | AA | Frequency detection level (+/-) | -400.0 to 400.0 | 0.1 Hz | 0.0 | No |
| L4-04 | 0493 | 01 | AB | Frequency detection width (+/-) | 0.0 to 20.0 | 0.1 Hz | 2.0 | No |
| L4-05 | 0494 | 01 | AC | Operation when frequency reference is lost | 0 or 1 | 1 | 0 | No |
| L5-01 | 0495 | 01 | AD | Number of auto restart attempts | 0 to 10 | 1 | 0 | No |
| L5-02 | 0496 | 01 | AE | Auto restart operation selection | 0 or 1 | 1 | 0 | No |
| L6-01 | 0498 | 01 | AF | Torque detection selection 1 | 0 to 4 | 1 | 0 | No |
| L6-02 | 0499 | 01 | B0 | Torque detection level 1 | 0 to 300 | 1\% | 150 | No |
| L6-03 | 049A | 01 | B1 | Torque detection time 1 | 0.0 to 10.0 | 0.1 s | 0.1 | No |
| L6-04 | 049B | 01 | B2 | Torque detection selection 2 | 0 to 4 | 1 | 0 | No |
| L6-05 | 049C | 01 | B3 | Torque detection level 2 | 0 to 300 | 1\% | 150 | No |
| L6-06 | 049D | 01 | B4 | Torque detection time 2 | 0.0 to 10.0 | 0.1 s | 0.1 | No |


| Parameter | Register No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Changes during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| L7-01 | 049E | 01 | B5 | Forward torque limit | 0 to 300 | 1\% | 200 | No |
| L7-02 | 049F | 01 | B6 | Reverse torque limit |  |  |  | No |
| L7-03 | 04A0 | 01 | B7 | Forward regenerative torque limit |  |  |  | No |
| L7-04 | 04A1 | 01 | B8 | Reverse regenerative torque limit |  |  |  | No |
| L8-01 | 04A4 | 01 | B9 | DB resistor protection | 0 or 1 | 1 | 0 | No |
| L8-02 | 04A5 | 01 | BA | Inverter overheat detection pre-alarm level | 50 to 130 | $1^{\circ} \mathrm{C}$ | 95 | No |
| L8-03 | 04A6 | 01 | BB | Operation after Inverter overheat pre-alarm | 0 to 3 | 1 | 3 | No |
| L8-05 | 04A8 | 01 | BC | Input open-phase protection selection | 0 or 1 | 1 | 0 | No |
| L8-07 | 04AA | 01 | BD | Output open-phase protection selection | 0 or 1 | 1 | 0 | No |
| L8-10 | 04AD | 01 | BE | Ground fault protection operation selection | 0 or 1 | 1 | 1 | No |
| L8-17 | 04B4 | --- | --- | Low-speed carrier frequency reduction selection (2) | 0 to 3 | 1 | 1 | No |
| L8-19 | 04B6 | --- | --- | Low-speed Inverter overload (OL2) characteristic selection | 0 or 1 | 1 | 0 | No |

Note 1. Values in parentheses are for 400-V-class Inverters.
Note 2. The default setting depends upon the type of Inverter. The value for a 200-V-class $0.4-\mathrm{kW}$ Inverter is given above.

## - Operator Parameters

| Parameter | Register No. (Hex) | Class 64 (Hex) |  | Name | Setting range | Setting unit | Default setting | Changes during operation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Instance | Attribute |  |  |  |  |  |
| 01-01 | 0500 | 01 | BF | Monitor selection | 4 to 38 | 1 | 6 | Yes |
| 01-02 | 0501 | 01 | C0 | Monitor selection after power-on | 1 to 4 | 1 | 1 | Yes |
| 01-03 | 0502 | 01 | C1 | Frequency reference setting and display units | 0 to 39,999 | 1 | 0 | No |
| 01-04 | 0503 | 01 | C2 | V/f pattern setting units | 0 or 1 | 1 | 0 | No |
| 01-05 | 0504 | 01 | C3 | Not used. | --- | --- | 0 | --- |
| 02-01 | 0505 | 01 | C4 | Local/Remote Key | 0 or 1 | 1 | 1 | No |
| 02-02 | 0506 | 01 | C5 | Stop Key | 0 or 1 | 1 | 1 | No |
| 02-03 | 0507 | --- | --- | User constant initial values | 0 to 2 | 1 | 0 | No |
| 02-04 | 0508 | 01 | C6 | Inverter capacity selection | 0 to FF (See note.) | 1 | 0 (See note.) | No |
| 02-05 | 0509 | 01 | C7 | Frequency reference setting method | 0 or 1 | 1 | 0 | No |
| 02-06 | 050A | 01 | C8 | Operation selection when Digital Operator is disconnected | 0 or 1 | 1 | 0 | No |
| 02-07 | 050B | --- | --- | Cumulative operation time setting | 0 to 65,535 | 1 hr | 0 | No |
| 02-08 | 050C | --- | --- | Cumulative operation time selection | 0 or 1 | 1 | 0 | No |
| 02-09 | 050D | 01 | C9 | Factory use | --- | --- | 0 | --- |

Note The default setting depends upon the type of Inverter. The value for a 200-V-class 0.4-kW Inverter is given above.

-Communications Errors $\cdot$

6-1 Communications Line Errors
6-2 Message Communications Errors
6-3 Special Remote I/O Errors
6-4 Inverter Faults

## 6-1 Communications Line Errors

Malfunctions in DeviceNet communications that are a result of broken wires, short circuits, reversed wiring, duplicate node address assignments, or noise interference are detected as transmission (BUS) errors. When a transmission error is detected, the Inverter's Fault Bit will turn ON and the motor will coast to a stop. (For Inverters with a software version of 1042 or later, the operation when a communications error occurs can be set using constant F9-06.)
When an error is detected, perform error processing according to the indicator display of the DeviceNet Communications Card.

## Operation Indicators

The DeviceNet Communications Card has 4 operation indicators that show the status of the power and communications.

| Indicator | Display |  | Meaning | Countermeasures |
| :---: | :---: | :---: | :---: | :---: |
|  | Color | Status |  |  |
| PWR | Green | Lit | Power is being supplied from the Inverter to the Card. | --- |
|  | --- | Not lit | Power is not being supplied from the Inverter. <br> The Card is not connected properly and power is not being supplied to it. | Check the Option Card connector and turn ON the Inverter power supply. <br> Replace the Option Card. |
| MS | Green | Lit | The Card is operating normally. | --- |
|  |  | Flashing | Initial settings or necessary preparations for communications are incomplete. | Turn ON the Inverter power supply again. <br> Replace the Option Card. |
|  | Red | Lit | A fatal error (hardware error) has occurred in the Card. | Turn ON the Inverter power supply again. <br> Replace the Option Card. |
|  |  | Flashing | A non-fatal error, such as a switch setting error, has occurred. | Check the baud rate setting. <br> Turn ON the Inverter power supply again. <br> Replace the Option Card. |
|  | --- | Not lit | Power is not being supplied from the Inverter. <br> The Card is not connected properly and power is not being to supplied to it. | Check the Option Card connector and turn ON the Inverter power supply. <br> Replace the Option Card. |


| Indicator | Display |  | Meaning | Countermeasures |
| :---: | :---: | :---: | :---: | :---: |
|  | Color | Status |  |  |
| NS | Green | Lit | The DeviceNet Network is operating normally. <br> (Communications connections established.) | --- |
|  |  | Flashing | The Network is normal, but the communications connection with the Master Unit is not established. | Turn ON the power supply again after the following steps. <br> - Register in the scan list. <br> - Turn ON the power supply to the Master Unit. |
|  | Red | Lit | A fatal communications error has occurred. <br> A DeviceNet communications error was detected caused by node address duplication or Bus OFF. (These errors make communications impossible.) | Turn ON the power supply again after the following steps. <br> - Correct node address duplication. <br> - Connect termination resistance to both ends of the communications line. <br> - Correct the Master Unit errors that occur when the Master Unit stops after communications is once established. <br> - Correct environmental conditions such as noise. |
|  |  | Flashing | A non-fatal communications error has occurred due to communications timeout. | Turn ON the power supply again after the following processing. <br> - Connect termination resistance to both ends of the communications line. <br> - Correct defective connections in the communications line. <br> - Correct environmental conditions such as noise. |
|  | --- | Not lit | A DeviceNet Network error has occurred. For example, the Network does not exist, power is not supplied to the Card, or the baud rates do not match. | Check the baud rate setting. Check the Option Card connector and turn ON the Inverter power supply. <br> Replace the Option Card. |


| Indicator | Display |  | Meaning | Countermeasures |
| :---: | :---: | :---: | :---: | :---: |
|  | Color | Status |  |  |
| WD | Green | Flashing | The CPU Unit of the Card is operating normally. | -- |
|  | Red | Lit | The CPU Unit of the Card is not ready or the CPU Unit has malfunctioned. | Check the Option Card connector and turn ON the Inverter power supply. <br> Replace the Option Card. |
|  | --- | Not lit | Power is not being supplied from the Inverter. <br> The Card is not connected properly and power is not being to supplied to it. | Check the Option Card connector and turn ON the Inverter power supply. <br> Replace the Option Card. |

Note 1. When both of the baud rate setting pins DR0 and DR1 are set to ON, both the MS and NS will be lit in red.
Note 2. For communications line problems, detailed error codes will be displayed on the indicators of the Master Unit. Check the error code and take appropriate countermeasures according to the descriptions in Chapter 15 Troubleshooting and Maintenance of DeviceNet (CompoBus/D) Operation Manual (W267).

## 6-2 Message Communications Errors

## Explicit Message Errors

If an explicit message is sent, but communications do not end normally, one of the following error codes will be returned with service code 94 . Check the meaning of the error message, and either correct the message or adjust the timing of the message.

| Error <br> Code | Meaning | Countermeasures |
| :--- | :--- | :--- |
| 0000 | Normal end response. | --- |
| 08FF | The requested service does not exist. | Correct the service code and send the data <br> again. |
| 09FF | An invalid attribute was detected. | Check and correct the attribute values, and <br> send the data again. <br> Stop the Inverter and send the data again. <br> 0CFFThe requested service cannot be executed in <br> the current object mode or status. |
| 0EFF | A request has been sent to change an attribute <br> that cannot be changed. | Check and correct the service code and <br> attribute values, and send the data again. |
| 13FF | There is insufficient data to execute the service. | Correct the data size and send the data again. |
| 14FF | The attribute for the service does not exist. | Check and correct the service code and <br> attribute values, and send the data again. |
| 15FF | These is too much data to execute the service. | Correct the data size and send the data again. |
| 16FF | The specified object does not exist. | Check and correct the class and instance <br> values, and send the data again. |
| 20FF | The parameters are invalid or the data is <br> outside the range for the requested service. | Check and correct the data setting range, send <br> the data again. |
| 1FFF | Manufacturer fault code. | Stop the Inverter and send the data again. <br> Check and correct the data setting range, send <br> the data again. |

## 6-3 Special Remote I/O Errors

## Special Remote I/O Errors

If each function is not set properly using the special remote I/O, the MSB of the function code will be changed to 1 and one of the following error codes will be returned. Check the meaning of the error message, and either correct the message or adjust the timing of the message.

| Error Code | Meaning |
| :--- | :--- |
| --- | Normal operation response. <br> When sending data, the code will be returned with the function code and register number <br> followed by the amount of data being written or read data. |
| 01 | Function code error: A function code that is not supported has been received. |
| 02 | Invalid register number: A register number that is not registered has been received. |
| 21 | Data setting error: The data is outside the specified range or does not comply with the <br> constant restrictions. |
| 22 | Write mode error: Attempted write during operation, during UV, or while there was a CPU <br> Unit error, or attempted write to a read-only register. |
| 24 | Attempted write during constant processing (busy status). |

Note The MSB of the function code will be returned as 1 when there is a communications failure.

## Enter Command

When entering data in the parameter constant (register No. 0100 or higher), be sure to send an enter command. If the enter command is not transmitted after writing data, the following situation will occur.

- Written data will not be enabled.

Written data will be enabled only after an enter command is sent.

- Inverter will not start.

The Inverter will determine the state as being under programming until it receives an enter command and will ignore the start or run command.
After sending an enter command, input the start or run command again.

## 6-4 Inverter Faults

## Detecting Inverter Faults

When a fault is detected in the Inverter itself, the status will change as shown in the following table.

| Function | Inverter Fault Status |
| :--- | :--- |
| Remote I/O | The fault output allocated in the remote I/O will turn ON. <br> If the fault output is ON, turn OFF all related inputs controlling the Inverter, <br> and program a sequence to stop the program. |
| Explicit messages | Read the fault output for Class 29, Instance 1, Atribute OA using message <br> communications. If there is a fault in the Inverter, the fault output will be ON, <br> so turn OFF all related inputs controlling the Inverter, and program a <br> sequence to stop the program. |
| Special remote I/O | Read register 0010, and check whether bit 07 (fault output) is ON (serious <br> fault). If bit 07 is ON, turn OFF all related inputs controlling the Inverter, and <br> program a sequence to stop the program. |

## Confirming Inverter Fault Status

The fault information for the Inverter can be checked by using the following methods. Perform troubleshooting based on the information corresponding to the fault and refer to maintenance information in the Inverter User's Manual (3G3RV: I532, 3G3PV: I537, 3G3FV: I516).

| Function | Inverter Error Status |
| :--- | :--- |
| Operation indicators on <br> Inverter | When there is an Inverter fault, the details will be displayed on the Digital <br> Operator of the Inverter. The fault log can be checked using the monitor <br> function (U3). |
| Explicit messages | Read the fault code for Class 29, Instance 1, Attribute 0D using message <br> communications. The code corresponding to the Inverter fault is specified. |
| Special remote I/O | Read registers 0014 to 0018. Check the fault status from the bit signals that <br> are output for an Inverter fault. The fault log can be checked using the <br> monitor function (U3) in registers 0090 to 0093. |

## Memory Data Backup

The SYSDRIVE 3G3RV/3G3PV/3G3FV Inverter uses EEPROM for the data backup. Data is written to EEPROM when the parameters change or the power is turned OFF.

- Data can be written to EEPROM up to 100,000 times.
- Parameters are always written to EEPROM when they are changed using DeviceNet communications, so limit the times that parameters are written to EEPROM as much as possible.
(With the special I/O, data will be written to EEPROM when an enter command is received.)
- Frequency reference and control command (register numbers 0000 to 000F for the special I/O) and the Net Control Bit and Net Reference Bit are not written to RAM or EEPROM. When the power is turned OFF, any specified values are cleared.


Chapter 7

## - Communications

 Programs ${ }_{\text {sysuac cs.series } \mathrm{Ps} \text { ) }}$7-1 Standard Remote I/O Programming
7-2 Message Communications Programming
7-3 Special Remote I/O Programs

Note In this chapter, the bits, words, and data memory used in the ladder programs are selected at random. When creating actual programs, modify the contents so that they do not overlap with other areas.

## 7-1 Standard Remote I/O Programming

When the following standard remote I/O programming is executed, the rotational speed reference data specified in the DM (Data Memory) Area of the PC is written to the 3G3RV/3G3PV/3G3FV Inverter and forward or reverse operation is performed at the specified frequency when the Frequency Reference Input Bit is turned ON and the Forward Input Bit or Reverse Input Bit is turned ON.

## Allocations

| Bit | 000000 | $\leftarrow$ Frequency Reference Input Bit |
| :---: | :---: | :---: |
| Bit | 000001 | $\leftarrow$ Forward Input Bit |
| Bit | 000002 | $\leftarrow$ Reverse Input Bit |
| Bit | 000003 | - Fault Reset Input Bit |
| Bit | 001000 | $\leftarrow$ Local/Network selection Bit |
| Bit | 003000 | $\leftarrow$ Fault Flag |

D00000 $\leftarrow$ Rotational speed reference data

Remote I/O: Outputs from PC to 3G3MV Inverter Words $\mathbf{n}$ and $\mathbf{n}+1$

| Byte |  |  | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| n | Rightmost | 0 | --- | Net Reference | Net Control | --- | --- | Fault Reset | Reverse/ Stop | Forward/ Stop |
|  | Leftmost | 1 | --- | --- | --- | --- | --- | --- | --- | --- |
| $\mathrm{n}+1$ | Rightmost | 2 | Rotational speed reference data |  |  |  |  |  |  |  |
|  | Leftmost | 3 | Rotational speed reference data |  |  |  |  |  |  |  |

- Remote I/O: Inputs from 3G3MV Inverter to PC

| Byte |  |  | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| m | Rightmost | 0 | At Frequency | Reference From Net | Control From Net | Inverter Ready | During Reverse Run | During Forward Run | Alarm | Fault |
|  | Leftmost | 1 | --- | --- | --- | --- | --- | --- | --- | --- |
| m+1 | Rightmost | 2 | Rotational speed reference data |  |  |  |  |  |  |  |
|  | Leftmost | 3 | Rotational speed reference data |  |  |  |  |  |  |  |

## - Timing Chart



## Operation

1. When the Frequency Reference Input Bit turns ON, the rotational speed reference data specified in D00000 is moved to remote I/O output word $\mathrm{n}+1$.
2. When the Forward Input Bit turns ON, remote I/O word n bit 0 (Forward/Stop) will turn ON, and forward operation will start. During forward operation, remote I/O word m bit 2 (During Forward Run) will be ON.
3. When the Forward Input Bit turns OFF, remote I/O word m bit 2 (During Forward Run) will turn OFF after operation will decelerate to a stop.
4. When the Reverse Input Bit turns ON, remote I/O word $n$ bit 1 (Reverse/Stop) will turn ON, and reverse operation will start. During reverse operation, remote I/O word m bit 3 (During Reverse Run) will be ON.
5. When the Reverse Input Bit turns OFF, remote I/O word m bit 3 (During Reverse Run) will turn OFF after operation decelerates to a stop.
6. When the remote I/O Fault Bit (word m bit 0) turns ON, the Fault Flag will turn ON.
7. When the Fault Reset Input Bit turns ON, remote I/O word $n$ bit 2 (Fault Reset Input Bit) will turn ON, and the fault will be cleared. When the fault is reset, the Fault Flag will turn OFF simultaneously.

## - Ladder Program



Note This program is not required if the b1-01 (Frequency Reference Selection) is set to " 3 " and b1-02 (Inverter Operation Command Selection) is set to "3."

## 7-2 Message Communications Programming

## 7-2-1 Inverter Fault Processing

The message communications programming example given here reads and stores the fault data using explicit messages for fault outputs from the Inverter. If the Inverter has a fault, the remote I/O input's Fault Bit (word $m$ bit 0 ) will turn ON. Be sure to turn OFF the Run Command Bits (word $n$ bits 0 and 1 ). In this program example, the fault code is stored in D00200.
If commands are interrupted by faults, store the completion code in the DM Area and re-execute the command. When a fault occurs, check the contents of the fault and take countermeasures referring to information provided in the SYSDRIVE Inverter User's Manual (3G3RV: I532, 3G3PV: I537, 3G3FV: 1516).

## - Allocations

| Bit | 003000 | - Fault Flag |
| :---: | :---: | :---: |
| Bit | 000000 | $\leftarrow$ Fault Code Read Flag |
| Bit | 000001 | - IOWR Write Completed Flag |
| Bit | 000002 | $\leftarrow$ Response Flag |
| Bit | 003003 | $\leftarrow$ Sending Message Flag |
| Bit | 003002 | - Message Sent Flag |
| Bit | 000100 | - Reset Input Bit |
|  | D00000 | $\leftarrow$ Slave node address (3G3MV Inverter) |

Response Storage Words

| D03000 | $\leftarrow$ Command Code: 2801 |
| :--- | :--- | :--- |
| D03001 | $\leftarrow$ Completion Code |
| D03002 | $\leftarrow$ Number of Received Bytes |
| D03003 | $\leftarrow$ Node Address, Service Code (8E: Normal read, 94: Error) |
| D03004 | $\leftarrow$ Read Data or Error Code |
| D00100 | $\leftarrow$ Error Code for Error Response |
| D00200 | $\leftarrow$Error Code for Inverter Error |

## - Timing Chart

Word m bit 0
(Fault Bit)
000000
(Fault Read Flag)
003003
(Sending Message Flag)
003002
(Message Sent Flag)
CMND instruction execution 000001
(CMND Write Completed Flag)
000002
(Response Flag)
A20200 (Message Communications Enabled Flag)
003000 (Fault Flag)
000100 (Reset Input Bit)
D00200 (Fault code storage)


## Operation

1. When the Inverter has a fault, bit 0 of word $m$ (Fault Bit) will be turned ON. Until the fault is cleared, the Fault Flag will be turn ON, and this will cause the Fault Read Flag to be turned ON, and the command specified in the DM Area will be sent using the CMND instruction.
2. When the Message Communications Enabled Flag is turned ON, the completion code (D03001) will be examined. If an error is found, the error code will be stored in D00100 and re-send message. If normally completed, the fault code will be stored in D00200 and the Message Sent Flag will be turned ON, and the Sending Message Flag will be turned OFF.
3. When the Reset Input Bit is turned ON, bit 2 of word $n$ (Fault Reset Input Bit) will turn ON. When the fault is cleared, the Fault Flag will turn OFF.

## Network Configuration

This program is based on the following conditions.
Master unit number: 0
Master node address: 63
Fixed allocation area setting: 1
Network Communications Enabled Flag: A20200
Online Flag: 151100
Network Communications Error Flag: A21900

## - Ladder Program




## 7-2-2 Reading/Writing Data

This programming example writes and reads data using explicit messages. Explicit messages can be executed by specifying FINS commands in the DM Area allocated to the PC, and sending them using the CMND or IOWR instructions.

If there is an error in the command, the completion code is stored in the DM Area and the command is re-executed.

## - Allocations

| Bit | 001000 | $\leftarrow$ Program Start Input Bit |
| :---: | :--- | :--- |
| Bit | 000000 | $\leftarrow$ Message Execution Flag |
| Bit | 000001 | $\leftarrow$ Command Write Flag |
| Bit | 000002 | $\leftarrow$ Response Flag |
| Bit | 003000 | $\leftarrow$ Sending Message Flag |
| Bit | 003001 | $\leftarrow$ Message Sent Flag |



Note If the written data size is "Word," set in the order of the rightmost bits and leftmost bits.
Response Storage Words

| D03000 |
| :---: |
| D03001 |
| D03002 |
| D03003 |
| D03004 |
| D00100 |

$\leftarrow$ Command Code: 2801
$\leftarrow$ Completion Code
$\leftarrow$ Number of Received Bytes

- Node Address, Service Code (8E: Normal read, 90: Normal write, 94: Error)
to $\qquad$ $\leftarrow$ Read Data or Error Code
D00100 - Storage Area for Communications Error Completion Codes


## - Timing Chart



## Operation

1. When the Program Start Input Bit is turned ON, the Message Execution Flag will turn ON, and the command specified in the DM Area will be sent using the IOWR instruction.
2. When the Message Communications Enabled Flag is turned ON, the completion code (D03001) is examined. If an error is found, the completion code is stored in D00100, and the command is reexecuted.
3. If the completion code of the response is normal, the Message Sent Flag will be turned ON, and the Sending Message Flag will be turned OFF.

## Network Configuration

This program is based on the following conditions.
Master unit number: 0
Master node address: 63
Fixed allocation area setting: 1
Network Communications Enabled Flag: A20200
Online Flag: 151100
Network Communications Error Flag: A21900

## - Ladder Program



Converts command specified in DM Area to CMND data.


Converts command specified in DM Area to CMND data.

## 001001



## 7-3 Special Remote I/O Programs

## 7-3-1 Simple Operation Programs

This section describes examples of simple operation programming using special remote I/O for a 3G3RV Inverter. To use special remote I/O, it is necessary to switch the remote I/O operation. Refer to 5-2 Switching Remote I/O Operation and change to the special remote I/O operation.
Once the Program Start Input Bit is turned ON, Inverter operations will continue until the Program End Input is turned ON. The frequency (speed) reference specified in the DM Area (D01000) of the PC is repeatedly set in the Inverter. The output frequency value will be repeatedly read and stored in the DM Area (D02000). The Inverter status will also be read repeatedly and stored in words (0020**) allocated in the PC.
If any communications error occurs, the program will stop and a stop command will be sent to the Inverter. This state will continue until the Communications Fault Reset Input Bit is turned ON.

Note 3G3RV Inverters support special remote I/O from version VSF105091 (Asian models: Version VSF105081).

Note Write the program so that the Inverter operation commands (001000 and 001001) will be turned OFF when the Fault Bit (002014) of the Inverter status turns ON, and also take appropriate countermeasures according to maintenance information in the SYSDRIVE Inverter User's Manual. (3G3RV: I532, 3G3PV: I537, 3G3FV: I516)

## - Allocations

- Inverter Control Input Word Allocation

| Word | Function |
| :--- | :--- |
| 001000 | Forward/Stop (1: forward) Bit |
| 001001 | Reverse/Stop (1: reverse) Bit |
| 001002 | Multi-function Input 3 Bit |
| 001003 | Multi-function Input 4 Bit |
| 001004 | Multi-function Input 5 Bit (Reset input) |
| 001005 | Multi-function Input 6 Bit |
| 001006 | Multi-function Input 7 Bit |
| 001007 | Not used. |
| 001008 | External Fault Input (1: EFO) Bit |
| 001009 | Fault Reset (1: reset) Bit |

## - Inverter Status Word Allocation

| Word | Function |
| :--- | :--- |
| 002000 | Operation 1: Operating |
| 002001 | Zero speed 1: Zero speed |
| 002002 | Frequency matching 1: Matched |
| 002003 | Frequency detection 1 1: Output frequency $\leq$ <br> L4-01 |
| 002004 | Frequency detection 2 1: Output frequency 2 <br> L4-01 |
| 002005 | Inverter startup completed 1: Startup <br> completed |
| 002006 | Low voltage detection 1: Detected |
| 002007 | Baseblock 1: Inverter output baseblock |
| 002008 | Frequency reference mode 1: Not <br> communications 0: Communications |
| 002009 | Run command mode 1: Not communications <br> $0:$ Communications |
| 002010 | Overtorque detection 1: Detected |
| 002011 | Frequency reference lost 1: Lost |
| 002012 | Retrying error 1: Retrying |
| 002013 | Fault (including RS-422A/485 communications <br> time-out) 1: fault occurred |
| 002014 | Communications time-out 1: Timed out |
| 002015 |  |

## - Program-related Bits Used

| Word | Function |
| :--- | :--- |
| 000000 | Program Start Input Bit |
| 000001 | Program End Input Bit |
| 000002 | Program Execution Flag |
| 000003 | Communications Error Reset Input Bit |
| 000004 | Inverter Stop Command Flag |
| 000100 | Frequency Reference Write Flag |
| 000101 | Control Input Write Flag |
| 000102 | Output Frequency Read Flag |
| 000103 | Inverter Status Read Flag |
| 000300 | Frequency Reference Write Completed Flag |
| 000301 | Control Input Write Completed Flag |
| 000302 | Output Frequency Read Completed Flag |
| 000303 | Inverter Status Read Completed Flag |
| 003110 | Communications Error Flag |

## - Inverter Control Input

| Word | Function |
| :--- | :--- |
| D01000 | Reference frequency setting |
| D02000 | Output frequency monitor |

## - Remote I/O Allocation Areas

| I/O classification | Word address | $\mathbf{1 5}$ to $\mathbf{8}$ | $\mathbf{7}$ to $\mathbf{0}$ |
| :--- | :--- | :--- | :--- |
| Output <br> (PC to Inverter) | n | Register number (leftmost bits) | Function code (10: Write, 03: <br> Read) |
|  | $\mathrm{n}+1$ | Register data (leftmost bits) | Register number (rightmost <br> bits) |
|  | $\mathrm{n}+2$ | Not used | Register data (rightmost bits) |
| Input <br> (Inverter to PC) | m | Register number (leftmost bits) | Function code (10: Write, 03: <br> Read) |
|  | $\mathrm{m}+1$ | Register data (leftmost bits) | Register number (rightmost <br> bits) |
|  | $\mathrm{m}+2$ | Register data (rightmost bits) |  |

## Timing Chart



## - Operation

1. When the Program Start Input Bit is turned ON, the Program Execution Input Bit will be set to selfholding and the Frequency Reference Write Flag will be turned ON. When the Frequency Reference Write Flag is ON, the frequency reference data in D01000 will be transferred to the Inverter. When the Frequency Reference Write Completed Flag is turned ON, the Frequency Reference Write Flag will be turned OFF and the Control Input Write Flag will be turned ON. (Bits are shifted to achieve this.)
2. When the Control Input Write Flag is turned ON, the Inverter control input specified in word 0010 will be transferred to the Inverter. When the Control Input Write Completed Flag is turned ON, the Control Input Write Flag will be turned OFF and the Output Frequency Reference Read Flag will be turned ON. (Bits are shifted to achieve this.)
3. When the Output Frequency Read Flag is turned ON, the output frequency of the Inverter will be read. When the Output Frequency Read Completed Flag is turned ON, the read output frequency will be stored in D02000, the Output Frequency Read Flag will be turned OFF, and the Inverter Status Read Flag will be turned ON. (Bits are shifted to achieve this.)
4. When the Inverter Status Read Flag is turned ON, the Inverter status will be read. When the Inverter Status Read Completed Flag is turned ON, the read Inverter status will be transferred to word 0020, the Inverter Status Read Flag will be turned OFF, and the Frequency Reference Write Flag will be turned ON. Setting the Frequency Reference Write Flag to ON will repeat the above steps 1 to 4.
5. When the Program End Input Bit is turned ON, the Inverter stop command will be written in the Inverter. (When word m bit 7 turns ON, communications errors will be detected and the Communications Error Flag will be turned ON and will be self-holding. While this flag remains ON, the system will perform the same processing as when the Program End Input Bit is turned ON. When the Communications Error Reset Input Bit is turned ON, the self-holding state will be cleared.)

## ■ Ladder Program





## 7-3-2 Reading Parameter Data

This programming example is designed to read the parameter data specified in the 3G3RV/3G3PV/3G3FV Inverter. To use special remote I/O, it is necessary to switch the remote I/O operation. Refer to 5-2 Switching Remote I/O Operation and change to the special remote I/O operation.

## - Allocation

| Bit | 000000 | - Read Parameter Input Bit |
| :---: | :---: | :---: |
| Bit | 000002 | $\leftarrow$ Faulty Data Reset Input Bit |
| Bit | 003000 | $\leftarrow$ Data Read Flag |
| Bit | 003001 | $\leftarrow$ Faulty Data Flag |
| Bit | 003005 | - Data Read Completed Flag |
|  | D00000 | $\leftarrow$ Register number of the parameter to be read |
|  | D00001 | $\leftarrow$ Read data |

## - Remote I/O Allocation Areas

| I/O classification | Word | $\mathbf{1 5}$ to 8 | $\mathbf{7}$ to 0 |
| :--- | :--- | :--- | :--- |
| Output <br> (PC to Inverter) | n | Register number (leftmost <br> byte) | Function code (10: Write, 03: <br> Read) |
|  | $\mathrm{n}+1$ | Register data (leftmost byte) | Register number (rightmost <br> byte) |
|  | $\mathrm{n}+2$ | Not used. | Register data (rightmost byte) |
| Input <br> (Inverter to PC) | m | Register number (leftmost <br> byte) | Function code (10: Write, 03: <br> Read) |
|  | $\mathrm{m}+1$ | Register data (leftmost byte) | Register number (rightmost <br> byte) |
|  | $\mathrm{m}+2$ | Rot used. | Register data (rightmost byte) |

## Timing Chart



## Operation

1. Set the register number of the parameter to be read in D00000. When the Read Parameter Input Bit is turned ON, the Data Read Flag will be turned ON and parameter reading processing will be executed.
2. If the data is normally read, the read parameter register number and data will be returned by the Inverter. When the register number that was sent agrees with the received register number, the parameter data will be stored in D00001, the Data Read Completed Flag will be turned ON and the Data Read Flag will be turned OFF.

Note If the send data is faulty, word $m$ bit 7 will be turned ON, which will turn ON the Faulty Data Flag and the program will be stopped until the Faulty Data Reset Input Bit (000002) is turned ON.

## - Ladder Program



## 7-3-3 Writing Parameter Data

This programming example is designed to write the parameter data in the 3G3RV/3G3PV/3G3FV Inverter. After writing has been completed, be sure to send an enter command to enable the written data as the Inverter operation data.
To use special remote I/O, it will be necessary to switch the remote I/O operation. Refer to 5-2 Switching Remote I/O Operation and change to the special remote I/O operation.

## - Allocations

| Bit | 000000 | $\leftarrow$ Write Parameter Input Bit |
| :--- | :--- | :--- |
| Bit | 000002 | $\leftarrow$ Faulty Data Reset Input Bit |
| Bit | 003000 | $\leftarrow$ Data Write Flag |
| Bit | 003005 | $\leftarrow$ Data Agree Flag (Function Code and Register No.) |
| Bit | 000100 | $\leftarrow$ Sending Written Data Flag |
| Bit | 000101 | $\leftarrow$ Sending Enter Command Flag |
| Bit | 000102 | $\leftarrow$ Setting "00" Function Code Flag |
| Bit | 000103 |  |
| Bit | 003010 | $\leftarrow$ Data Write Completed Flag |
|  |  |  |


| D00000 | $\leftarrow$ Register number of the parameter to be written |
| :--- | :--- |
| D00001 | $\leftarrow$ Written data |

## - Remote I/O Allocation Areas

| I/O classification | Word | $\mathbf{1 5}$ to $\mathbf{8}$ | $\mathbf{7}$ to 0 |
| :--- | :--- | :--- | :--- |
| Output <br> (PC to Inverter) | n | Register number (leftmost byte) | Function code (10: Write, 03: Read) |
|  | $\mathrm{n}+1$ | Register data (leftmost byte) | Register number (rightmost byte) |
|  | $\mathrm{n}+2$ | Not used | Register data (rightmost byte) |
| Input <br> (Inverter to PC) | m | Register number (leftmost byte) | Function code (10: Write, 03: Read) |
|  | $\mathrm{m}+1$ | Register data (leftmost byte) | Register number (rightmost byte) |
|  | $\mathrm{m}+2$ | Not used | Register data (rightmost byte) |

## - Timing Chart



## Operation

1. Set the register number of the parameter and the data to be written in D00000 and D00001 respectively. When the Write Parameter Input Bit is turned ON, the Data Write Flag will be turned ON and parameter writing processing will be executed.
2. If the data is properly written, the written parameter register number and the function code will be returned from the Inverter. When the sent register number and the function code agree with the received data contents, the Data Agree Flag will be turned ON to send the enter command.
3. If the enter command is normally received, the register number and function code that agree with the enter command will be returned from the Inverter. When the sent register number and function code agree with the received contents, the Data Agree Flag will be turned ON to send the function code " 00 " (both the register number and function code are 0000).
4. In the same manner, if the function code " 00 " is normally received, the Data Agree Flag will be turned ON and the Data Write Completed Flag will be turned ON. When the Data Write Completed Flag turns ON, the Data Write Flag will turn OFF and the program will stop.

Note 1. If the enter command remains set, data will be repeatedly written to EEPROM. Therefore, set the function code to " 00 " (both the register number and function code are 0000), which performs no processing, to disable the enter command.
Note 2. If the sent data is faulty, word $m$ bit 7 will be turned ON, which will turn ON the Faulty Data Flag and the program will be stopped until the Faulty Data Reset Input Bit (000002) is turned ON.

## - Ladder Program


(From previous page.)



- Appendices •

8-1 Specifications
8-2 Objects
8-3 DeviceNet Communications Response Time

## 8-1 Specifications

| Item | Specifications |
| :---: | :---: |
| Model | 3G3FV-PDRT1-SINV1 |
| Remote I/O | - Basic remote I/O: Allocated 2 input and 2 output words. <br> - Standard remote I/O (default setting): Allocated 2 input and 2 output words. <br> - Special remote I/O: Allocated 3 input and 3 output words. <br> - Control remote I/O: Allocated 4 input and 4 output words. <br> Note 1. The user can select from among these four types of remote I/O. <br> Note 2. Basic and standard remote I/O are compatible with DeviceNet. Special remote I/O and control remote I/O are applicable only to this product and is not compatible with DeviceNet. |
| Explicit messages | A maximum of 32 bytes of data can be sent or received. <br> Note Explicit messages are applicable to the AC/DC drive profile. |
| Communications power supply specifications | 11 to 25 VDC (20 mA max.) |
| Internal circuit power supply | Provided from Inverter. |
| Operating location | Indoors (with no corrosive gases, oil mist, metallic particles, etc.) |
| Operating ambient temperature | -10 to $45^{\circ} \mathrm{C}$ |
| Operating ambient humidity | 90\% RH max. (with no condensation) |
| Storage temperature | -20 to $60^{\circ} \mathrm{C}$ |
| Area | 1,000 m max. |
| Weight | 150 g max. |

## 8-2 Objects

There are eight types of object:

- Identify objects (identification information): Class 01 hex
- Message router objects: Class 02 hex
- DeviceNet objects: Class 03 hex
- Assembly objects: Class 04 hex
- DeviceNet connection objects: Class 05 hex
- Motor data objects: Class 28
- Control supervisor objects: Class 29 hex
- AC/DC drive objects: Class 2A hex

For details on motor data objects, control supervisor objects, and AC/DC drive objects, refer to 5-5-6 Motor Data Objects: Class 28 Hex through 5-5-8 AC/DC Drive Objects: Class 2A Hex.

## 8-2-1 Identify Objects (Identification Information): Class 01 Hex

Identify objects are objects that provide DeviceNet product information. All of this information is readonly.

## - Support Service Codes

| Service Code No. (Hex) | Service |
| :--- | :--- |
| 0 E | Get attribute single |
| 05 | Reset (return to initial status) |

## Object Details

| Instance | Attribute | Name | Content | Setting range | Default (Hex) | Read | Write | Size |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 00 | 01 | Object Software Revision | Indicates class 01 software revisions. The revision value is advanced whenever there is a change. | --- | 0001 | Yes | No | Word |
| 01 | 01 | Vender ID | Indicates the maker's code. OMRON: 47 (2F hex) | --- | 002F | Yes | No | Word |
|  | 02 | Device Type | Indicates the DeviceNet profile classification. The Inverter corresponds to the AC/DC Drive. <br> - Master Unit: 0 <br> - AC/DC Drive: 2 | --- | 0002 | Yes | No | Word |
|  | 03 | Product Code | Assigned to each series by each maker. <br> DeviceNet Communications Card: 52 (34 hex) or 57 (39 hex) or 58 (34 hex) | --- | 0034 | Yes | No | Word |
|  | 04 | Revision | Indicates overall software revisions for the DeviceNet Communications Card. | --- | 02.01 | Yes | No | Byte $\times 2$ |
|  | 05 | Status | Indicates the communications status of the DeviceNet Communications Card. (See details below.) | --- | 0000 | Yes | No | Word |
|  | 06 | Serial Number | Indicates the product serial number of the DeviceNet Communications Card. (60000000 hex onwards) | --- | Depends on product. | Yes | No | Long |
|  | 07 | Product Number | Indicates product model number. <br> 3G3FV-PDRT1-SIN/3G3RV <br> -PDRT1-SIN/3G3PV-PDRT <br> 1-SIN | --- | Number shown at left. | Yes | No | String |
|  | 08 | State | Indicates Inverter status. <br> - 3 hex: Inverter ready | --- | 03 | Yes | No | Byte |

## - Status Details

| Bit | Item | Content |
| :--- | :--- | :--- |
| 0 | Connection | 0: Not connected. <br> 1: Master/Slave connected. |
| 1 | Not used. | --- |
| 2 | Configuration | 0: Data never changed. <br> 1: Data other than default. |
| 3 to 15 | Not used. | --- |

Note Bits that are not used are all zeros.

## 8-2-2 Message Router Objects: Class 02 Hex

Message router objects have the function of distributing DeviceNet communications data. Message and remote I/O operations, and so on, must pass through these objects to be distributed. Message router objects themselves are involved in internal processing only and do not have data to be exchanged externally.

## Support Service Code

| Service Code No. (Hex) | Service |
| :--- | :--- |
| 0 E | Get attribute single |

## Object Details

| Instance | Attribute | Name | Content | Setting <br> range | Default <br> (Hex) | Read | Write |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| 00 | 01 | Object Software <br> Revision | Indicates class 02 software <br> revisions. The revision <br> value is advanced <br> whenever there is a <br> change. | -- | 0001 | Yes | No |

## 8-2-3 DeviceNet Objects: Class 03 Hex

DeviceNet objects are objects related to DeviceNet communications information and operations.

## Support Service Code

| Service Code No. (Hex) | Service |
| :--- | :--- |
| $0 E$ | Get attribute single |
| 10 | Set attribute single |

## Object Details

| Instance | Attribute | Name | Content | Setting range | Default (Hex) | Read | Write | Size |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 00 | 01 | Object Software Revision | Indicates class 03 software revisions. The revision value is advanced whenever there is a change. | --- | 0001 | Yes | No | Word |
| 01 | 01 | MAC ID | Indicates the set value of the communications node address. It is read-only because the setting is made by the external setting switch. | --- | 00 | Yes | No | Byte |
|  | 02 | Baud Rate | Indicates the baud rate. It is write-protected because the setting is made by the external setting switch. <br> 00: 125 Kbps <br> 01: 250 Kbps <br> 02: 500 Kbps | --- | 00 | Yes | No | Byte |
|  | 05 | Allocation Information | Indicates DeviceNet communications connection information. Used to check whether connection is already made. <br> - See details below. <br> - Cannot be written for explicit messages. (Error is returned.) | --- | 0000 | Yes | No | Byte $\times 2$ |

- Allocation Information Details

| Byte | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1: Remote I/O <br> connection <br> status | 1: Explicit <br> message <br> connection <br> status |
| 1 | 0 | 0 | Node address (MAC ID) of Master connected for DeviceNet communications. |  |  |  |  |  |

Note The Master Unit automatically writes allocation information when the communications connection is completed. After the Master Unit has written the information, writing is prohibited.

## 8-2-4 Assembly Objects: Class 04 Hex

Assembly objects are objects related to remote I/O operations. Remote I/O operations are configured with these objects for communications.

## Support Service Codes

| Service Code No. (Hex) | Service |
| :--- | :--- |
| 0 E | Get attribute single |
| 10 | Set attribute single |

## Object Details

| Instance | Attribute | Name | Content | Setting range | Default (Hex) | Read | Write | Size |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 00 | 01 | Object Software Revision | Indicates class 04 software revisions. The revision value is advanced whenever there is a change. | --- | 0001 | Yes | No | Word |
| 14 | 03 | Remote I/O data | Operation is the same as for basic remote I/O (output). | See note 1. | $\begin{aligned} & 00.00 . \\ & 00.00 \end{aligned}$ | Yes | Yes | Byte $\times 4$ |
| 15 | 03 | Remote I/O data | Operation is the same as for standard remote I/O (output). | See note 1. | $\begin{aligned} & 00.00 . \\ & 00.00 \end{aligned}$ | Yes | Yes | Byte $\times 4$ |
| 46 | 03 | Remote I/O data | Operation is the same as for basic remote I/O (input). | --- | $\begin{aligned} & 00.00 . \\ & 00.00 \end{aligned}$ | Yes | No | Byte $\times 4$ |
| 47 | 03 | Remote I/O data | Operation is the same as for standard remote I/O (input). | --- | $\begin{aligned} & 00.00 . \\ & 00.00 \end{aligned}$ | Yes | No | Byte $\times 4$ |
| 64 | 03 | Remote I/O data | Operation is the same as for special remote I/O (output). | See note 1. | $\begin{aligned} & 00.00 . \\ & 00.00 . \\ & 00 \end{aligned}$ | Yes | Yes | Byte $\times 5$ |
| 65 | 03 | Remote I/O data | Operation is the same as for control remote I/O (output). | See note 1. | $\begin{aligned} & \text { 00. } 00 . \\ & \text { 00. } 00 . \\ & \text { 00. } 00 . \\ & 00.00 . \end{aligned}$ | Yes | Yes | Byte $\times 8$ |
| 96 | 03 | Remote I/O data | Operation is the same as for special remote I/O (input). | --- | $\begin{aligned} & 00.00 . \\ & 00.00 . \\ & 00 \end{aligned}$ | Yes | No | Byte $\times 5$ |
| 97 | 03 | Remote I/O data | Operation is the same as for control remote I/O (input). | --- | $\begin{aligned} & \text { 00. } 00 . \\ & \text { 00. } 00 . \\ & \text { 00. } 00 . \\ & 00.00 . \end{aligned}$ | Yes | No | Byte $\times 8$ |

Note 1. The setting ranges are the same as the respective remote I/O setting ranges.

Note 2. The remote I/O operations are the same as those explained in 5-1 Remote I/O and 5-3 Special Remote I/O Operation.
Note 3. Remote I/O can be performed by means of message communications. When a normal remote I/O communications connection is established, however, the message communications cannot be used for that purpose. Even if an attempt is made to use message communications, they will be overwritten by remote I/O inputs.

## 8-2-5 DeviceNet Connection Objects: Class 05 Hex

DeviceNet connection objects are objects related to information and operations involving DeviceNet communications connections. The Master Unit uses the information and operations of these objects to execute the initial processing for communications.

## Support Service Codes

| Service Code No. (Hex) | Service |
| :--- | :--- |
| $0 E$ | Get attribute single |
| 10 | Set attribute single |

## Object Details

| Instance | Attribute | Name | Content | Setting range | Default (Hex) | Read | Write | Size |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 00 | 01 | Object Software Revision | Indicates class 05 software revisions. The revision value is advanced whenever there is a change. | --- | 0001 | Yes | No | Word |
| $01$ <br> Explicit message | 01 | State | Indicates the status of this object (instance). <br> 00: Does not exist in network, or is not ready. 01: In network state, waiting for connection event from Master Unit. <br> 02: Waiting for connection ID (attribute) writing. <br> 03: Connection completed. <br> 04: Timeout | --- | Must be "03" when communications are es-tablished. | Yes | No | Byte |
|  | 02 | Instance type | Indicates the type of object (instance). <br> 00: Explicit message <br> 01: Remote I/O | --- | 00 | Yes | No | Byte |
|  | 03 | Transport class trigger | Indicates the communications configuration for the DeviceNet Communications Card. | --- | 83 | Yes | No | Byte |
|  | 04 | Produced connection ID | Indicates the label used for the communications header for the DeviceNet | --- | --- | Yes | No | Word |
|  | 05 | Consumed connection ID | Communications Card. <br> Note: These are set when the communications connection is made. | --- | --- | Yes | No | Word |
|  | 06 | Initial comm characteristics | Indicates the communications configuration for the DeviceNet Communications Card. | --- | 21 | Yes | No | Byte |
|  | 07 | Produced connection size | Indicates the maximum number of bytes for transmission. | --- | 0020 | Yes | No | Word |
|  | 08 | Consumed connection size | Indicates the maximum number of bytes for reception. | --- | 0020 | Yes | No | Word |


| Instance | Attribute | Name | Content | Setting range | Default (Hex) | Read | Write | Size |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $01$ <br> Explicit message | 09 | Expected packet rate | Indicates the length of the internal processing timeout when a communications request is received. Incremented by $10-\mathrm{ms}$ units. | 0 to 65,535 (ms) | $\begin{aligned} & \hline 09 \mathrm{C} 4 \\ & (2,500 \\ & \mathrm{ms}) \end{aligned}$ | Yes | Yes | Word |
|  | OC | Watchdog time-out action | Indicates the action for internal processing timeout related to communications. <br> 00: Retain timeout status (until reset or cleared). <br> 01: Cut connection automatically. <br> 02: Operate again with same connection as is. | --- | 01 | Yes | No | Byte |
|  | OD | Produced connection path length | Indicates number of bytes of data for produced connection path. (No data for explicit messages.) | --- | 0000 | Yes | No | Word |
|  | OE | Produced connection path | Indicates the data for defining the application object for sending this object (instance). (No data for explicit messages.) | --- | --- | Yes | No | Array |
|  | OF | Consumed connection path length | Indicates the number of bytes of data for the consumed connection path. (No data for explicit messages.) | --- | 0000 | Yes | No | Word |
|  | 10 | Consumed connection path | Indicates the data for defining the application object for receiving this object (instance). (No data for explicit messages.) | --- | --- | Yes | No | Array |


| Instance | Attribute | Name | Content | Setting range | Default (Hex) | Read | Write | Size |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $02$ <br> Remote I/O | 01 | State | Indicates the status of this object (instance). <br> 00: Does not exist in network, or is not ready. 01: In network state, waiting for connection event from Master Unit. <br> 02: Waiting for connection ID (attribute) writing. <br> 03: Connection completed. <br> 04: Timeout | --- | Must be "03" when communications are es-tablished. | Yes | No | Byte |
|  | 02 | Instance type | Indicates the type of object (instance). <br> 00: Explicit message <br> 01: Remote I/O | --- | 01 | Yes | No | Byte |
|  | 03 | Transport class trigger | Indicates the communications configuration for the DeviceNet Communications Card. | --- | 82 | Yes | No | Byte |
|  | 04 | Produced connection ID | Indicates the label used for the communications header for the DeviceNet | --- | --- | Yes | No | Word |
|  | 05 | Consumed connection ID | Communications Card. <br> Note: These are set when the communications connection is made. | --- | --- | Yes | No | Word |
|  | 06 | Initial comm characteristics | Indicates the communications configuration for the DeviceNet Communications Card. | --- | 01 | Yes | No | Byte |


| Instance | Attribute | Name | Content | Setting range | Default (Hex) | Read | Write | Size |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $02$ <br> Remote I/O | 07 | Produced connection size | Indicates the maximum number of bytes for transmission. | --- | 0004 | Yes | No | Word |
|  | 08 | Consumed connection size | Indicates the maximum number of bytes for reception. | --- | 0004 | Yes | No | Word |
|  | 09 | Expected packet rate | Indicates the length of the internal processing timeout when a communications request is received. | $\begin{aligned} & 0 \text { to } \\ & 65,535 \\ & \text { (ms) } \end{aligned}$ | $\begin{aligned} & 0000 \\ & (0 \mathrm{~ms}) \end{aligned}$ | Yes | Yes | Word |
|  | OC | Watchdog time-out action | Indicates the action for internal processing timeout related to communications. <br> 00: Retain timeout status (until reset or cleared). <br> 01: Cut connection automatically. <br> 02: Operate again with same connection as is. | --- | 01 | Yes | No | Byte |
|  | OD | Produced connection path length | Indicates number of bytes of data for produced connection path. | --- | 0003 | Yes | No | Word |
|  | OE | Produced connection path | Indicates the data for defining the application object for sending this object (instance). <br> Note: Has a function for switching the DeviceNet Communication Card's remote I/O operation. | --- | 623437 | Yes | No | Array |
|  | OF | Consumed connection path length | Indicates the number of bytes of data for the consumed connection path. | --- | 0003 | Yes | No | Word |
|  | 10 | Consumed connection path | Indicates the data for defining the application object for receiving this object (instance). <br> Note: Has a function for switching the DeviceNet Communication Card's remote I/O operation. | --- | 623135 | Yes | No | Array |

Note "Reception" means output (Inverter to SYSMAC PC), and "transmission" means input (SYSMAC PC to Inverter).

## 8-3 DeviceNet Communications Response Time

This section describes communications response time when OMRON Master and Slave Units are being used. Use this section for reference when planning I/O timing. The equations provided here are valid under the following conditions:

- The Master Unit is operating with the scan list enabled.
- All of the required Slaves are participating in communications.
- No errors are being indicated at the Master Unit
- Messages are not being produced in the network (from another company's configurator, for example).


## - Communications Cycle Time

## - One Master in Network

The following equations show the communications cycle time ( $\mathrm{T}_{\mathrm{RM}}$ ) when there is only one Master in the network. If the calculation result is less than 2 ms , the communications cycle time ( $\mathrm{T}_{\mathrm{RM}}$ ) will be considered as 2 ms .
$\mathrm{T}_{\mathrm{RM}}=\Sigma$ Communications time for 1 Slave

+ High-density Unit processing time
+ Explicit message processing time
+ COS/Cyclic connection communications time
$+0.01 \times N+1.0$
Note $N=$ Number of Slaves.


## Communications Time for 1 Slave

This is the time required for 1 Slave to perform communications. " $\Sigma$ Communications time for 1 Slave" in the above equation represents the sum of the communications times for each Slave in the network. The equations used to calculate the communications time ( $\mathrm{T}_{\mathrm{RS}}$ ) for different types of Slave are given below.

## Output Slaves with 8 or Less Bytes of Output

$T_{R T}=0.016 \times T_{B} \times S_{\text {OUT } 1}+0.11 \times T_{B}+0.07$
Sout1 : The number of Output Slave output words
$\mathrm{T}_{\mathrm{B}}$ : The baud rate factor
( $500 \mathrm{kbps}: \mathrm{T}_{\mathrm{B}}=2 ; 250 \mathrm{kbps}: \mathrm{T}_{\mathrm{B}}=4 ; 125 \mathrm{kbps}: \mathrm{T}_{\mathrm{B}}=8$ )
Input Slaves with 8 or Less Bytes of Input
$T_{R T}=0.016 \times T_{B} \times S_{I N 1}+0.06 \times T_{B}+0.05$
$\mathrm{S}_{\mathrm{IN} 1}$ : The number of Input Slave input words
$\mathrm{T}_{\mathrm{B}}$ : $\quad$ The baud rate factor
( $500 \mathrm{kbps}: \mathrm{T}_{\mathrm{B}}=2 ; 250 \mathrm{kbps}: \mathrm{T}_{\mathrm{B}}=4 ; 125 \mathrm{kbps}: \mathrm{T}_{\mathrm{B}}=8$ )
Mixed I/O Slaves with 8 or Less Bytes of Both Input and Output
$\mathrm{T}_{\mathrm{RT}}=0.016 \times \mathrm{T}_{\mathrm{B}} \times\left(\mathrm{S}_{\mathrm{OUT} 2}+\mathrm{S}_{\mathrm{IN} 2}\right)+0.11 \times \mathrm{T}_{\mathrm{B}}+0.07$
$S_{\text {OUT2 }}$ : The number of Mixed I/O Slave output words
$\mathrm{S}_{\mathrm{IN} 2}$ : The number of Mixed I/O Slave input words
$\mathrm{T}_{\mathrm{B}}$ : $\quad$ The baud rate factor (500 kbps: $\mathrm{T}_{\mathrm{B}}=2 ; 250 \mathrm{kbps}: \mathrm{T}_{\mathrm{B}}=4 ; 125 \mathrm{kbps}: \mathrm{T}_{\mathrm{B}}=8$ )

Slaves with More than 8 Bytes of Input or Output (or Both)

$$
\begin{array}{ll}
\mathrm{T}_{\mathrm{RT}}=\mathrm{T}_{\mathrm{OH}} \times \mathrm{T}_{\mathrm{BYTE-IN}} \times \mathrm{B}_{\text {IN }} \times \mathrm{T}_{\mathrm{BYTE}} \text { OUT } \times \mathrm{B}_{\mathrm{OUT}} \\
\mathrm{~T}_{\mathrm{OH}}: & \text { Protocol overhead } \\
\mathrm{T}_{\text {BYTE-IN }}: & \text { Input byte transmission time } \\
\mathrm{B}_{\text {IN }}: & \text { Number of input bytes } \\
\mathrm{T}_{\text {BYTE-OUT }}: \text { Output byte transmission time } \\
\mathrm{B}_{\mathrm{OUT}}: & \text { Number of output bytes }
\end{array}
$$

| Baud rate | T $_{\text {OH }}$ | $\mathbf{T}_{\text {BYTE-IN }}$ | T $_{\text {BYTE-OUT }}$ |
| :--- | :--- | :--- | :--- |
| 500 kbps | 0.306 ms | 0.040 ms | 0.036 ms |
| 250 kbps | 0.542 ms | 0.073 ms | 0.069 ms |
| 125 kbps | 1.014 ms | 0.139 ms | 0.135 ms |

Note Calculate with $\mathrm{B}_{\mathrm{OUT}}=0$ for Slaves with inputs only and $\mathrm{B}_{\mathrm{IN}}=0$ for Slaves with outputs only.
High-density Unit Processing Time
Add 3.5 ms if there is at least 1 Slave with more than 8 bytes of input or output (or both).

## Explicit Message Processing Time

Add the following explicit message processing time when performing explicit message communications (sending or receiving).

Explicit message processing time $=0.11 \times T_{B} \times n$
n : The number of explicit messages that are sent or received within 1 cycle of the CPU Unit
$T_{B}$ : The baud rate factor
(500 kbps: $\mathrm{T}_{\mathrm{B}}=2 ; 250 \mathrm{kbps}: \mathrm{T}_{\mathrm{B}}=4 ; 125 \mathrm{kbps}: \mathrm{T}_{\mathrm{B}}=8$ )

## COS/Cyclic Connection Communications Time

Add the following COS/cyclic connection communications time.
COS/cyclic connection communications time $=(0.05+0.008 \times S) \times T_{B} \times n$
S : The total number of input and output bytes for COS/cycle connections
$T_{B}$ : The baud rate factor ( $500 \mathrm{kbps}: \mathrm{T}_{\mathrm{B}}=2 ; 250 \mathrm{kbps}: \mathrm{T}_{\mathrm{B}}=4 ; 125 \mathrm{kbps}: \mathrm{T}_{\mathrm{B}}=8$ )
n : The number of nodes for which COS/cyclic connections occur within 1 cycle of the CPU Unit

## - More than One Master in Network

Calculate the communications cycle time according to the above equation for the Slaves of each Master Unit. The communications cycle time for the entire network is the sum of communications cycle times for each Master Unit.

## - I/O Response Time of Inverter

The following shows processing time between the Inverter and the DeviceNet Communications Card. - DP-RAM processing time between the Inverter and DeviceNet Communications Card: 5 ms

- Inverter input scanning: 5 ms (read twice)
- Inverter output scanning: 5 ms
- Inverter parameters scanning: 20 ms


Note 1. The internal processing time varies depending on the controls to be executed.
Note
2. Input scanning for parameter reading or writing requires 20 ms .

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## Revision History

A manual revision code appears as a suffix to the catalog number on the front cover of the manual.

Cat. No. I525-E1-02

Revision code

The following table outlines the changes made to the manual during each revision. Page numbers refer to the previous version.

| Revision code | Date | Revised content |
| :---: | :---: | :---: |
| 01 | June 1998 | Original production |
| 02 | September 2001 | The following changes were made throughout the manual: Information related to 3G3RV and 3G3PV Inverters was added (and specific model numbers changed to "Inverter"); "V1" was added to the model number; "CompoBus/D" was removed or changed to "DeviceNet" where appropriate; "CS1 Series" was changed to "CS Series" or "CS/CJ Series" where appropriate; information related to CS/CJ-series DeviceNet Units and CJ-series PCs was added; and IOWR changed to CMND where applicable. <br> In addition, the following changes were made. <br> Preliminary Pages: The order of the preliminary pages was changed and precautionary information was added. <br> Page 1-2: " 6 " changed to " 8 " in last paragraph under "Easy Communications." <br> Page 1-4: Last sentence removed from first paragraph. Information on new functions added. <br> Page 1-7: Wording of first paragraph changed. <br> Page 1-8: Changes made to first paragraph under "Configurator Review." <br> Page 1-9: Information added to table. <br> Page 2-3: Last paragraph removed. <br> Pages 2-12, 5-7, 5-27, : Note added. <br> Page 2-17: Precaution added. <br> Page 3-5: Changes made to precautionary information. First step of mounting procedure changed. <br> Page 4-2: Information on free allocation added. <br> Page 4-3: Information on scan lists changed in several places. <br> Page 4-5: Minor change made to last paragraph. <br> Page 4-6: Information on procedures for word allocation added. <br> Page 4-7: Changes made to information on verification error. Minor changes made to allocation example. Changes made to procedure in several places. <br> Page 4-9: First paragraph changed. Minor change made to table. Note changed. <br> Page 4-10: Information on allocation restrictions added. <br> Page 4-11: Note changed. Changes made to procedure in several places. <br> Chapter 5: Order changed and information on control remote I/O added in several places. In addition, the following changes were made. <br> Page 5-2: Changes made to precautionary information. <br> Page 5-3: Minor change made to captions. <br> Page 5-4: Last note removed. <br> Page 5-5: Note 3 removed and number of poles corrected in notes. <br> Page 5-24: Information on switching remote I/O operation changed in several places. <br> Page 5-30: Information on reading and writing parameters added, and graphic corrected. <br> Page 6-7: Catalog number corrected. <br> Chapter 7: Extensive changes made throughout the chapter to provide examples for CS-series PCs. <br> Page 8-2: Minor changes made to table and "three" changed to "four." <br> Page 8-6: Information added to table. <br> Page 8-11: Equations added. |

