

●お問い合わせ先
カスタマーサポートセンター
フリーコール
携帯電話・PHSなどではご利用できませんので、その場合は下記電話番号へおかけください。
電話 **055-982-5015** (通話料がかかります)

●技術のお問い合わせ時間
■営業時間:9:00~21:00
■営業日:1~365日
■上記フリーコール以外のセンシング機器の技術窓口:
電話 **055-982-5002** (通話料がかかります)

〔営業のお問い合わせ時間〕
■営業時間:9:00~12:00、13:00~17:30 (土・日・祭祭日は休業)
■営業日:土・日・祭祭日 / 春期・夏期・年末年始休暇を除く

●FAXによるお問い合わせは下記をご利用ください。
カスタマーサポートセンター お客様相談室 FAX 055-982-5051

●その他のお問い合わせ先
納期・価格・修理・サンプル・仕様書は貴社の御取引先、
または貴社担当オムロン営業員にご相談ください。

A◎ 2009年10月

OMRON

Model **E32-R21/M21-T16**

OPTICAL FIBER TYPE PHOTO-ELECTRIC SWITCH

INSTRUCTION SHEET

Thank you for selecting OMRON product. This sheet primarily describes precautions required in installing and operating the product.

Before operating the product, read the sheet thoroughly to acquire sufficient knowledge of the product. For your convenience, keep the sheet at your disposal.

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PRECAUTIONS FOR SAFE USE

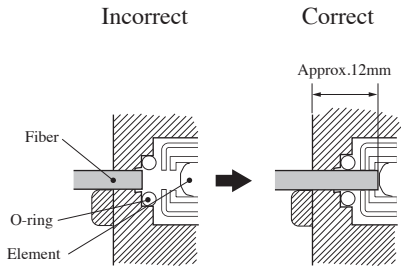
Be sure to follow the safety precautions below for added safety.

- (1)Do not use the sensor under the environment with explosive or ignition gas.
- (2)Never disassemble,repair nor tamper with the product.

PRECAUTIONS FOR CORRECT USE

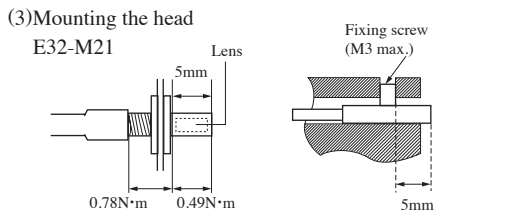
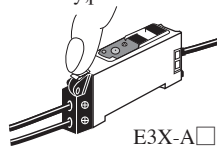
- (1)Clamping the fiber unit.
 - Use the suitable tool like spanner.
 - Clamping torque is as follows.

E32-T16···0.49N·m max
E32-R21···0.59N·m max
E32-M21···0.49N·m max (5mm from the top)
0.78N·m (5mm or more from the top)



When the fiber is pushed in,it hits against the O-ring and a resistance will be felt.Further insert until the end of the fiber touches the element.At this time,the fiber is inserted about 12mm.

- (2)Mounting the fiber unit.
 - After inserting the fiber securely,press the lever of the Amplifier unit.



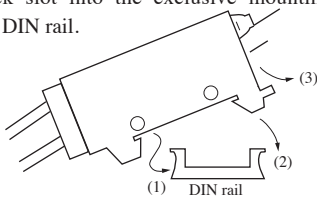
Clamping torque is as follows.
From the top to 5mm···0.49 N·m max.
More than 5mm from the top···0.78N·m max.

Clamping torque is as follows.
From the top to 5mm···Do not clamp.
More than 5mm from the top···0.29N·m max.

E32-R21

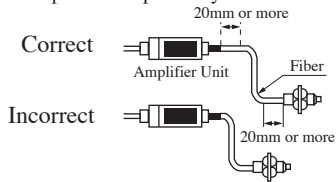
- Set the light source and receiver's fiber vertically or horizontally to the reflector as drawing A and B.
- Note that the detecting distance should becomes shorter in case of setting the fiber slantly to the reflector as drawing C.
- Do not turn the sensing head after setting the fiber and reflector.

- (4)Mounting of the amplifier unit
 - ①Engage the front slot into the exclusive mounting bracket(furnished)or the DIN rail.
 - ②Push the back slot into the exclusive mounting bracket or the DIN rail.

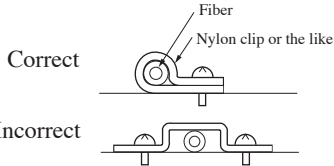


- ③Pull the back leg(brown)with a ◯ screwdriver

- (5)Connection of fiber unit
 - Do not pull or compress the fiber by excessive force. (E32-T16···29.4N max,E32-M21,-R21···9.8N max)
 - Make the bending radius of the fiber as large as possible.(R25mm or more)
 - Do not keep the fiber pulled by a force of over 29.4N.

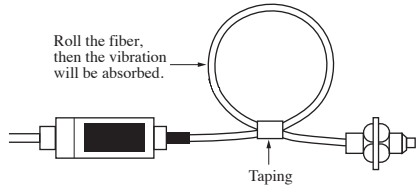


Make a gentle bend.Don't bend near the base.



Don't apply compressive force.

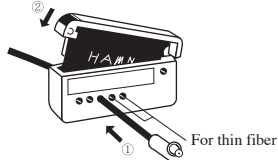
- Breaking of fiber head caused by vibration can be avoided by following method.



(6)Handling E39-F4 cutting tool

The fiber E32-R21 can be cut with the aid of cutting tool E39-F4.Cut the fiber to your desired length.

- 1) Usage
 - ①Put the fiber in the cutting tool hole,adjusting to required length.
 - ②Push down the blade.Do not stop it halfway,but press down at a stroke.



- 2)Notes
 - ①The blade does not come fully open for safety.Do not force it released.
 - ②Cut fibers one by one.
 - ③Do not use any cut-off part.The cut surface is poor,possibly resulting in reduced detecting distance.

(7)Attachment E39-F9 for thin fiber

Attachment E39-F9 for thin fiber

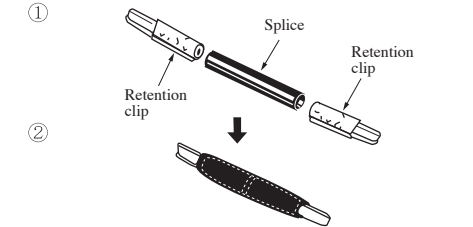
- ①E32-R21 will be delivered as below.



- ②Set the fiber to proper length with E39-F9 and tight it.
- ③Put them into E39-F4 and cut it.

E39-F10 Fiber connector

- Connect the fiber as described below.



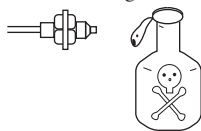
- Connect the fibers as tight as possible.
- Be careful as the detecting distance becomes shorter approx.25% in case of extending the fiber length by E39-F10.
- Applicable type E32-T16

(8)Mounting E32-T16 slit.

- When you use the slit.put off the pad then put it on the detecting surface along the outline.

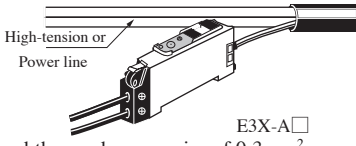
(9)In the chemical atmosphere

- Do not expose the fiber in the organic solvent like thinner.



(10)Other Notes

- There are some cases where the photoelectric switch cable is unavoidably laid in a tube or duct together with a high-tension or power line.This causes an induction, possibly resulting in malfunction or damage.In principal, the cable should be separately laid or shielded.



- To extend the cord, use a wire of 0.3mm² or more.Do not extend it more than 100m,however.

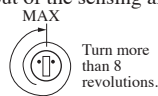
- Power source.

When employing a commercially available switching regulator, ground the frame ground terminal(FG) and ground terminal(G). Otherwise, malfunction may result from switching noise at the power source.

(11)Sensitivity adjustment

○E32-T16,E32-R21(Amplifier E3X-A□)

- ①Make the sensitivity maximum.
- ②Confirm that the light beam is in receiving state when the object is out of the sensing area.

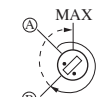


- ③Turn the sensitivity adjustor counter-clockwise to find switching point ① where the light beam is not in the receiving state.

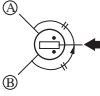


- ④Put the object in the light beam and turn the sensitivity adjustor clockwise to find Switching Point ② where the light beam becomes receiving state.

In the case of no light coming on even if the sensitivity adjustor comes to maximum point, that point is regarded as point ②.

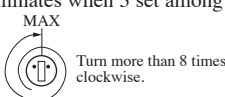


- ⑤ Set the reading at a center of the two points of ① and ②.



Type E32-M21(In case detect 1 set of fiber when light is interrupted among 4 set of fiber.)

- ①Turn the sensitivity adjustor to maximum value.
- ②Confirm LIGHT indicator (Red) and stability indicator (Green) illuminates when 3 set among 4 set are interrupted.



- ③Make 4 set of fibers incident,then turn the sensitivity adjustor slowly to counter-clockwise until find point ① where the light becomes interrupted.



- ④Make 1 set of fiber interrupted, then turn the sensitivity adjustor slowly clockwise until find point ② Where the light becomes incident.



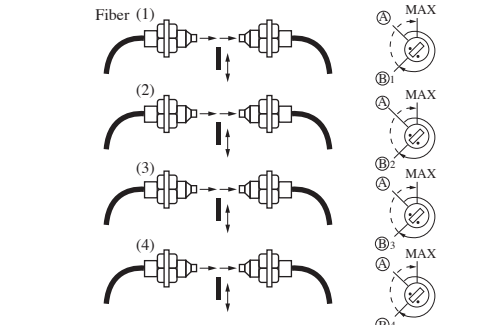
Find point ②,③,④ in the same way.

SPECIFICATION

● Fiber unit

Item	Model	E32-R21	E32-M21	E32-T16
	Detection type	Retroreflective type	Separate type(Multi-fiber)	Separate type
Amplifier	E3X-A□			
Detecting distance	1 to 25cm(Reflector E39-R3)	15cm	75cm(Without slit) ※1	
Standard detectable object	Opaque material 35mm dia.	Opaque material 2mm dia.	Opaque material 10mm dia.	
Directional angle	5 to 20°	5 to 20°	5 to 30°	
Ambient temperature	-40 to +70℃			
Humidity	35 to 85%RH			

※1 2 kinds of slits are attached to E32-T16.



- ⑤ Lastly,set point ② where is the closest point to point ① among ②1 to ②4 and set the adjustor to the center point (Optimum point) between ① and ②.

In order to get stable operation,refer to "Indicator" for the details.

(12)Indicator

- The STABILITY indicator(green)and the LIGHT indicator(red)indicate the level condition of the chart below.
- Repeat incident light and interrupted light by the detectable object several times afetr the optical axis adjustment and the sensitivity adjustment,and check the switch is within the stable incident and interrupted light range.

Receiving light intensity	STABILITY indicator(green)	LIGHT indicator(red)	Operating level
	ON	ON	Operating level×1.2
120	OFF	ON	Operating level
100			
80	ON	OFF	Operating level×0.8

*If the switch is set within the stable range,the reliability against the change of ambient condition (temperature,voltage,dust,shift of setting,etc.)increases.

Be careful the change of ambient condition for the use that the stable range can not be obtained.

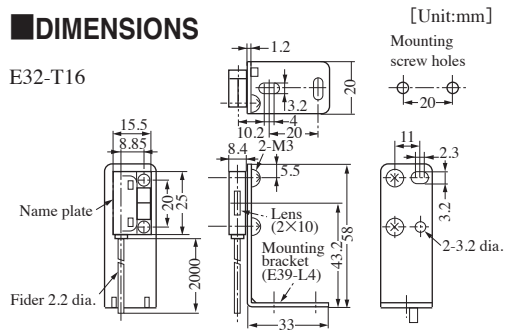
- After completing the above adjustment,confirm the state of indicator as the following table by repeating incident light and interrupted light several times.

	incident	interrupted
LIGHT indicator(Red)	ON	OFF
STABILITY indicator(Green)	ON	ON

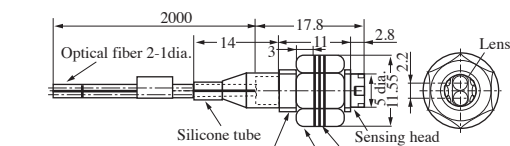
If STABILITY indicator doesn't light, check the external factors such as atemperature fluctuation, etc.

DIMENSIONS

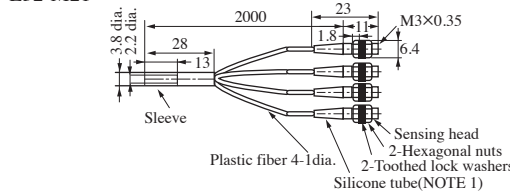
E32-T16



E32-R21



E32-M21



NOTE1 Fix the fiber according to the color of silicon tube as follows.
Black → Light source
Gray → Receiver
There is no problem on characteristics when you fix the fiber oppositely.This is provided to discriminate Light source and Receiver.

Suitability for Use

THE PRODUCTS CONTAINED IN THIS SHEET ARE NOT SAFETY RATED. THEY ARE NOT DESIGNED OR RATED FOR ENSURING SAFETY OF PERSONS, AND SHOULD NOT BE RELIED UPON AS A SAFETY COMPONENT OR PROTECTIVE DEVICE FOR SUCH PURPOSES. Please refer to separate catalogs for OMRON's safety rated products.

OMRON shall not be responsible for conformity with any standards, codes, or regulations that apply to the combination of the products in the customer's application or use of the product.

Take all necessary steps to determine the suitability of the product for the systems, machines, and equipment with which it will be used. Know and observe all prohibitions of use applicable to this product.

NEVER USE THE PRODUCTS FOR AN APPLICATION INVOLVING SERIOUS RISK TO LIFE OR PROPERTY WITHOUT ENSURING THAT THE SYSTEM AS A WHOLE HAS BEEN DESIGNED TO ADDRESS THE RISKS, AND THAT THE OMRON PRODUCT IS PROPERLY RATED AND INSTALLED FOR THE INTENDED USE WITHIN THE OVERALL EQUIPMENT OR SYSTEM. See also Product catalog for Warranty and Limitation of Liability.

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