### **Profile Measuring System**



High-Precision Sensor that Measures and Displays an Object's Profile.



#### **Features**

# OMRON's original line beam method provides a complete solution to profile measurement problems.

Conventional non-contact measurement of the proifle of an object commonly uses a displacement sensor, which measures the height of the object, by moving the object or the sensor.

However, this system has several disadvantages, such as lower measurement accuracy resulting from object or sensor movement as well as high system construction cost.

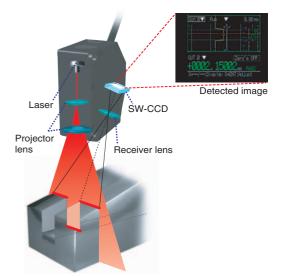
By utilizing a unique wide beam method and 2-dimensional CCD, OMRON's Z500 eliminates these problems.

Through its capability of measuring a diversely-shaped objects in a stable manner, the Z500 can meet a variety of application needs.

#### Principle of line beam method

A wide beam is applied to the object to be measured. A 2-dimensional CCD receives the reflected light to measure the 2-dimensional profile of the object.

soldered joint on PCB

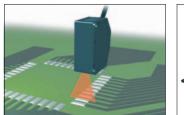


#### Application

Height measurement for cream- Rivet height measurement

Measurement of connector pin configuration







Door gap measurement

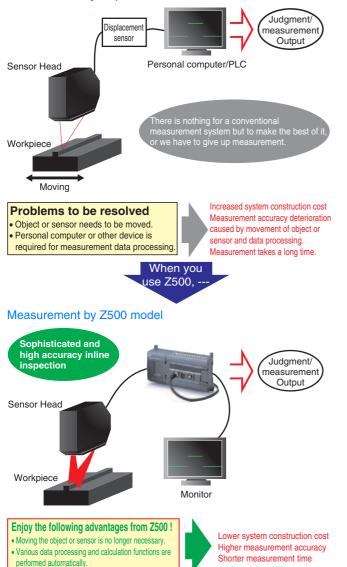


### **Features**

### Measures the shape of object instantly.

A complete solution to the disadvantages of conventional measurement systems.

#### Measurement by displacement sensor



#### Accurate and stable measurement.

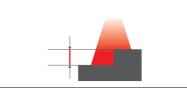
OMRON's original 2-dimensional SW-CCD and multiple light intensity control system enable stable measurement of objects with round shape and other surface conditions.

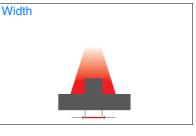
### A variety of measurement items.

Various measurement items, such as level difference, width, and edge position, can be selected depending on the specific application.

Permitting simultaneous measurement of up to 8 items, the Z500 is applicable to various measurement purposes.





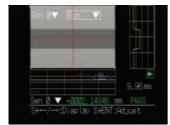


Edge position

### Four types of monitor screens

Measurement data can be displayed on 4 types of monitor screens.

These screens enable analysis and evaluation of measurement data from various viewpoints.



Profile monitor Time-series change of profile (data on cross section height) can be checked on a 3D gray scale image.



Image monitor Both measurement data and profile image can be checked at the same time.

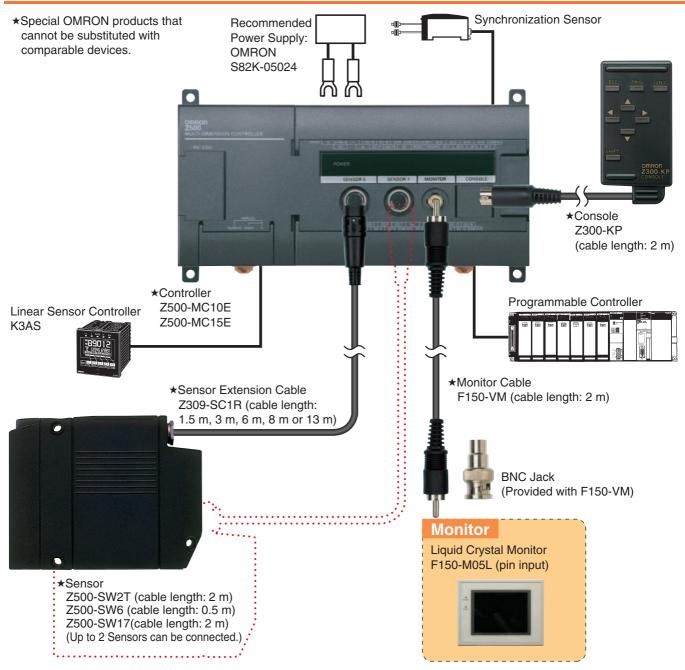
Scn Ø▼ Run	▼ 14.94 ms
0+0002.14962mm	HI=+0010.00000
PASS	L0=-0010.00000
1+0007.05163mm	HI=+0010.00000
PASS	L0=-0010.00000
2]+0004, 76000mm	HI=+0001.00000
HIGH	L0=-0001.00000
31+0007, 13743mm	HI=+0010.00000
PASS	LO=-0010.00000
S+←/→:Display	S+ENT:Adjust

Digital monitor Two or more measurement data can be checked at the same time.



Trend monitor Time-series change of measurement data can be checked.

### **System configuration**



### **Ordering Information**

Nie weer and the second s	NAI-I	Demender	
Name Iter	n Model	Remarks	
	Z500-SW2T	Cable length: 2 m	
Sensor	Z500-SW6	Cable length: 0.5 m	
	Z500-SW17	Cable length: 2 m	
Controller	Z500-MC10E	NPN input/output	
Controller	Z500-MC15E	PNP input/output	
Console	Z300-KP		
Liquid Crystal Monitor	F150-M05L		
Sensor Extension Cable	Z309-SC1R (See note)	Cable length: 1.5 m, 3 m, 6 m, 8 m or 13 m	
Monitor Cable	F150-VM	Cable length: 2 m	

Note: Specify the required cable length when ordering.

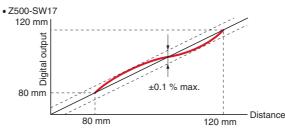
# **Rating/Performance**

### Sensor Z500-SW2T/-SW6/-SW17

	Model Z500-SW2T		Z500-SW6		Z500-SW17		
		Diffuse reflection	Mirror reflection	Diffuse reflection	Mirror reflection	Diffuse reflection	Mirror reflection
Item	Measurement mode						
Distance to measurem		5.2 mm	20 mm (with beam cover attached: 16 mm)	50 mm	44 mm	100 mm	94 mm
Measurement range		±0.8 mm		±5 mm	±4 mm	±20 mm	±16 mm
Light source	ce	Visible-light sem (See note 10) (Wavelength 65 1 mW max., Cla	0 nm,	er Visible-light semiconductor laser (Wavelength 658 nm, 15 mW max., Class 3B)			
Beam dimensions (See note 1)		Reference distant 20 $\mu$ m $\times$ 4 mm T (Measurement m	YP.	$\begin{array}{c} \mbox{Reference distance:} \\ 30 \ \mbox{\mu}m \times 24 \ \mbox{mm TYP.} \\ (\mbox{Measurement region: 6 mm}) \end{array} \\ \begin{array}{c} \mbox{Reference distance} \\ 60 \ \mbox{\mu}m \times 45 \ \mbox{mm TY} \\ (\mbox{Measurement region: 6 mm}) \end{array}$		TYP.	
Linearity		±0.1 %F.S. ±0.1 %F.S. (See note 3) (See note 2) ±0.1 %F.S. (See note 4)					
Resolution		0.25 µm (See no	otes 5 and 6)	0.3 µm (See notes 7 and 8) 1 µm (See notes 7 and 8)			s 7 and 8)
Sampling of	•	9.94 ms	).94 ms				
LED indica (LASER in		Lit while laser is ON.					
Temperatu (See note	ure characteristic 9)	0.01 %F.S./°C					
	Degree of protection	IEC IP64 IEC IP66					
Environ-	Ambient operating illumination	Illumination at light-receiving surface: 3,000 lx max., incandescent light					
ment resistance	Ambient temperature	Operating: 0 to +50 °C, Storage: -15 to +60 °C (with no icing or condensation)					
Ambient humidity Operating a			perating and storage: 35 to 85 % RH (with no condensation)				
	Vibration resistance	10 to 150 Hz (double amplitude: 0.35 mm) for 8 min. each in X, Y, and Z directions					
Materials		Unit: Die-cast aluminum Cable sheathing: Heat-resistant chlorinated vinyl Connector: zinc alloy and brass					
Cable length		2 m		0.5 m		2 m	
Minimum b	pending radius	68 mm					
		Approx. 600 g (Unit: Approx. 3	50 g)	Approx. 700 g (Unit: Approx. 60	00 g)	Approx. 800 g (Unit: Approx. 6	00 g)
Accessorie	es	3 ferrite cores, la	aser warning labe	els (English)			

### OMPC

- Note: 1. Defined at 1/e<sup>2</sup> (13.5%) of the density at the light center. Light may, however, be present outside this range and if the reflection factor of the light around the workpiece is high compared to the workpiece, measurement may be affected.
  - 2. Error with respect to the theoretical line representing the displacement output for measurement of OMRON standard quartz glass. The linearity varies with the type of workpiece.
  - 3. Error with respect to the theoretical line representing the displacement output for measurement of OMRON standard SUS blocks. The linearity varies with the type of workpiece
  - 4. Error with respect to the theoretical line representing the displacement output for measurement of OMRON standard white alumina ceramics. The linearity varies with the type of workpiece.



- 5. Displacement conversion value for peak-to-peak of displacement output. These figures are for measurement of OMRON standard quartz glass (mirror reflec-tion mode) or OMRON standard SUS blocks (diffuse reflection mode) at the measurement center. In strong magnetic fields, it may not be possible to maintain resolution performance characteristics.
- 6. These figures are for when the Sensor is connected to the Z500-MC10E/MC15E, the average number of measurements is 16. Measurement data are sent to PC via RS-232C cable for calculation of their average values.
- 7. Displacement conversion value for peak-to-peak of displacement output (for measurement of OMRON standard white alumina ceramic at the measurement
- center). In strong magnetic fields, it may not be possible to maintain resolution performance characteristics. 8 .With the Z500-MC10E/MC15E, at an average number of measurements of 64. Measurement data are sent to PC via RS-232C cable for calculation of their average values.
- 9. Value for measurement with the space between the Sensor and the workpiece (white alumina ceramic) secured with an aluminum jig.
- 10. Higher power laser type (Class 3B) is also available. For further information, please contact us.

Item		Specification			
Number of Sensors that can be mounted		2			
	Number of scenes	16			
	Light intensity tracking function	Automatic (The light intensity tracking range can be specified)/Fixed (Select from 31 stages)/ Multiple (The light intensity range can be specified)			
	Measurement item	Select from the following 8 types: Height, Step: 2 pts, Step: 3 pts, Edge position, With, Edge center, Peak/Bottom, Define			
	Region specification	Region specification of line beam and displacement direction is possible.			
	Number of data to be stored	2048 points max.			
Perfor- mance specifica- tions	Trigger function	Free/External 1/External 2/Auto			
	Results output	<ul> <li>Judgment output</li> <li>RS-232C output</li> <li>Terminal block output</li> <li>Measurement value output (measurement value)</li> <li>RS-232C output</li> <li>Analog output</li> </ul>			
	Terminal block	11 input points: T <u>RIGGER, LD-OFF, R</u> ESET, D10 to D17 21 output points: DO0 to DO19, GATE			
	Monitor interface	1CH (for pin jack or overscan monitor)			
	Analog output resolution	The full scale for output can be divided into a maximum of 40,000 gradations. Resolution (See note): 0.25 mV ( $\pm$ 5 V), 0.4 $\mu$ A (4 to 20 mA)			
	Power supply voltage	21.6 to 26.4 VDC			
	Current consumption	1 A max. (with 2 Sensors connected)			
	Insulation resistance	20 M $\Omega$ min. between all DC external terminals and GR terminal (100 VDC megger) (with internal surge absorber removed)			
	Dielectric strength	1000 VAC, 50/60 Hz between all DC external terminals and GR terminal (with internal surge absorber removed)			
	Leakage current	10 mA max.			
	Noise resistance	1500 Vp-p; pulse width: 0.1 $\mu$ s/1 $\mu$ s, Rising edge: 1-ns pulse			
General	Vibration resistance	10 to 150 Hz (double amplitude: 0.1 mm) for 8 min. each in X, Y, and Z directions			
specifica-	Shock resistance	200 m/s <sup>2</sup> , 3 times each in 6 directions			
tions	Ambient temperature	Operating: 0 to +50 °C, Storage: -15 to +60 °C (with no icing or condensation)			
	Ambient humidity	Operating and storage: 35 to 85 %RH (with no condensation)			
	Ambient environment	No corrosive gases			
	Ground	Ground the Z500's ground terminal to less than 100 $\Omega$ .			
	Degree of protection	IEC IP20 (in-panel)			
	Material	Unit: ABS			
	Weight (including packaging)	Approx. 1300 g (Unit: Approx. 700 g)			
	Accessories	2 manuals, 1 resistor (250 Ω, 1/2 W)			

Note: For measurement at an average number of times of 64 with an OMRON K3AS Linear Sensor Controller connected.

#### Monitor

Monitor	Liquid Crystal Monitor	
Item Model	F150-M05L	
Panel size	5.5 inches	
Panel type	TFT color liquid crystal	
Resolution	320 × 240 dots	
Input signal	NTSC composite video (1.0 V/75 Ω)	
Power supply voltage	20.4 to 26.4 VDC	
Current consumption	Approx. 700 mA	
Ambient temperature	Operating: 0 to +50 °C, Storage: -25 to +65 °C (with no icing or condensation)	
Ambient humidity	Operating and storage: 35 to 85 %RH (with no condensation)	
Weight (including packaging)	Approx. 870 g (Unit: Approx. 610 g)	
Accessories	Operation manual, 4 mounting brackets	

### Laser Safety

The Z500-SW2T Sensor Head is a Class 2 Laser Product according to EN60825-1 (IEC825-1) and Class II Laser Product according to FDA (21 CFR1040.10) (see note). The Z500-SW6 and Z500-SW17 Sensor Heads are Class 3B and Class IIIB Laser Products, respectively. The Z500 Series is meant to be built into final system equipment. Pay special attention to the following precautions for the safe use of the product:

Note: Europe: Class 2 and Class 3B of EN60825-1: 1994 = IEC815-1: 1993 U.S.A.: Class II and Class IIIB of FDA (21 CFR1040.10)

	Z500-SW2T	Z500-SW6/Z500-SW17
Wavelength	650 nm	658 nm
Maximum pulse duration	10 ms	17.5 ms
Cycle	0.5 to 10 ms	0.5 to 25 ms
Peak power	1 mW max.	15 mW max.
Class	2	3B

- Use this product as specified in the operation manual. Otherwise, you may be exposed to hazardous laser radiation.
- (2) The Z500 series radiates laser beams in the visible light range. Do not expose your eyes directly to the laser radiation. Ensure that the laser beam path is terminated during use. If a mirror or shiny surface is positioned in the laser beam path, ensure that the reflected beam path is also terminated. If the Unit must be used without terminating the laser beam path, position the laser beam path so that it is not at eye level.
- (3) To avoid exposure to hazardous laser radiation, do not displace nor remove the protective housing during operation, maintenance, and any other servicing.
- (4) The user should return the product to OMRON for all repair and servicing.
- (5) As for countries other than those of Europe and the U.S.A., observe the regulations and standards specified by each country.

### **Dimensions (Unit: mm)**

