# 2-Dimensional Code Reader (Fixed Type) V530-R150E-3, EP-3

Intelligent Light Source and a Two-Camera Unit Respond to a Wide Variety of Applications



### **Features**

#### **Intelligent Light Source**

Versatile lighting control and a dome shape that minimizes external interference provide stable images for 2-dimensional code reading.



Son Ø≢SET =0, Image Adjust Camp Lighting pattern :477077 (F150-SLC20) SFT+←→:Sample ←→:Segment | | :Light volume

Ring lighting

Intelligent Light Source

Reduces the background effects of metal processed parts.

### A Variety of Lighting Methods

The lighting direction and intensity can be changed. In addition, coaxial lighting is available with the F150-SLC20. Optimal lighting methods can be set for a wide variety of workpieces.



### **Lighting Controlled from Menus**

- The lighting block and intensity can be controlled from the Controller menu. Settings can be easily changed without having to touch the light itself.
- Because light is handled as scene data, the lighting conditions can be varied to match model changes on mixed-product lines.

 The Controller manages light settings numerically, for accurate reproducibility.

#### F150-SLC20 (Field of vision: 20 mm)

The light intensity can be set for each of five lighting blocks, in eight steps.



#### F150-SLC50 (Field of vision: 50)

The light intensity can be set for each of eight lighting blocks, in eight steps.



#### **Two-Camera Unit**

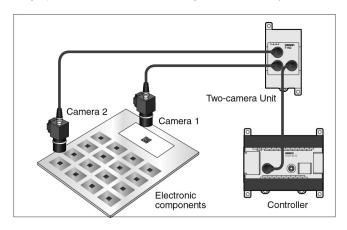
Two cameras can be switched by a single Controller.



#### **Application Example**

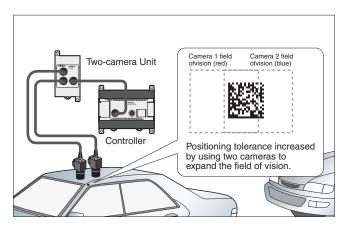
#### Simultaneous Single-Product and Lot Management

Single products and lots can be managed simultaneously.



#### **Greater Positioning Tolerance**

For applications that cannot be covered by the field of vision of only one camera.



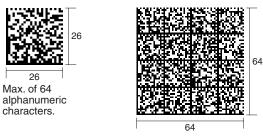
#### Compatible with Data Matrix Old Version

The V530-R150V3 Controller is also capable of reading the Data Matrix Old Version. (See note.)

Note: Compatible with ECC000, 050, 080, 100, and 140.

# Compatible with Data Matrix ECC200, with Up to $64 \times 64$ Cells

To enable the use of more information, ECC200 codes with up to  $64 \times 64$  cells (max. of 418 alphanumeric characters) can be read.



Max. of 418 alphanumeric characters.

# New Guidance Function for the Settings Display

The addition of a guidance function on the display greatly simplifies setting.



#### Easy-to-Read Analytical Data Format

See the reading status at a glance on the reading information dis-

The finder pattern, cell recognition, reading data, etc., can all be viewed on the display.



#### Finder Pattern (Cutting Symbol)

Use this pattern to detect the 2-dimensional code position. The finder pattern is different for each code.



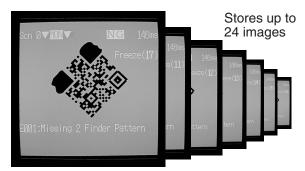
#### **Easy Image Analysis**

The image analysis mode helps to detect the cause of marking problems.



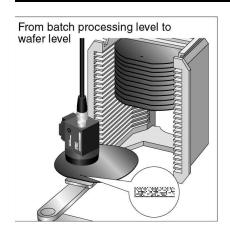
#### Store up to 24 Defect Images

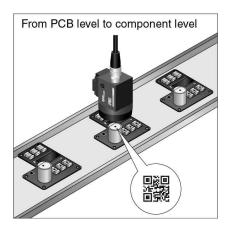
Use the stored images to confirm defect types.

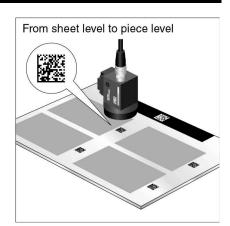


Note: Stored images are kept until the power is turned OFF.

# **Applications**







# **Ordering Information**

### **■** List of Models

Item	Model
Controller	V530-R150E-3, EP-3
Console	F150-KP
Camera	F150-S1A
Camera cable (3 m)	F150-VS
Two-camera unit	F150-A20
Monitor cable (2 m)	RCA/BNC Video Cable
Liquid crystal monitor	F150-M05L

# **Specifications**

# **■** Controller

Item	V530-R150E-3, EP-3	
Readable codes	Data Matrix ECC200: $10 \times 10$ to $64 \times 64$ , $8 \times 18$ , $8 \times 32$ , $12 \times 26$ , $12 \times 36$ , $16 \times 36$ , $16 \times 48$ Data Matrix Old Ver. (ECC000, 050, 080, 100, 140): $9 \times 9$ to $25 \times 25$ QR Code (Model 1, 2): $21 \times 21$ to $41 \times 41$ (Version 1 to 6)	
Readable direction	360°	
Number of pixels (resolution)	512 (H) × 484 (V)	
Number of connectable cameras	1 (Using F150-A20: 2 max.)	
Number of scenes	10	
Image memory function	Maximum of 24 images stored.	
Operation method	Menu selectable	
Processing method	Gray	
Monitor interface	1 channel (over scan monitor)	
RS-232C I/F	1 channel	
Parallel I/O	3 inputs and 9 outputs including control I/O points	
Power supply voltage	20.4 to 26.4 VDC	
Degree of protection	IEC 60529: IP 20 (panel mounted)	
Current consumption	Approx. 0.5 A	
Ambient temperature/humidity	0 to 50°C/35% to 85% (with no condensation)	
Weight	Approx. 390 g	

### **■** Camera

	Item	F150-S1A	
Camera	Picture element	1/3" CCD	
	Effective pixels	659 (H) × 494 (V)	
	Shutter function	Electronic frame shutter Shutter speed: 1/100, 1/500, 1/2000, or 1/10000 sec (menu selectable)	
Lens	Mounting distance	F150-SLC20: 15 to 25 mm; F150-SLC50: 16.5 to 26.5 mm; F150-SL20A: 61 to 71 mm; F150-SL50A: 66 to 76 mm	
	Field of vision	F150-SLC20/SL20A: 20 × 20 mm, F150-SLC50/SL50A: 50 × 50 mm	
Light	Light source F150-SLC20/50: Red LED/Green LED, F150-SL20A/50A: Red LED		
	Lighting method Pulse (synchronized with camera shutter)		
Ambient	temperature	Operating: 0 to 50°C, storage: -25 to 60°C (with no icing or condensation)	
Ambient	humidity	Operating/Storage: 35% to 85% (with no condensation)	
Weight (camera only) F150-ALC20: Approx. 280 g, F150-FLC50: Approx. 370 g, F150-SL20A/50A: Approx. 135 g, F150-S1A: Approx. 80 g			

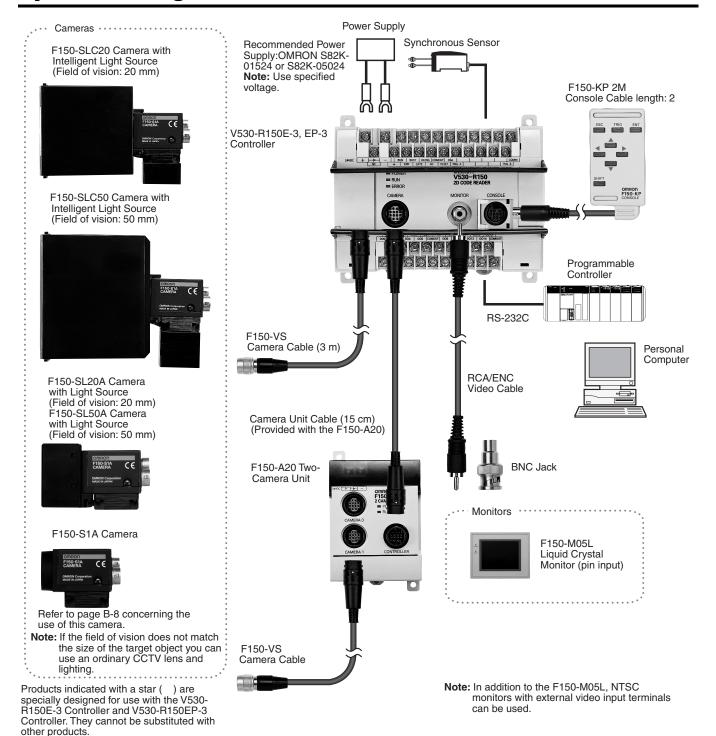
### **■** Two-Camera Unit

ltem	F150-A20
Number of connectable cameras	2
Camera mode	2-camera selectable Single, independent (camera 0/1)
Power supply voltage	20.4 to 26.4 VDC
Current consumption	Approx. 0.3 A
Ambient temperature	Operating: 0 to 50°C storage: -25 to 60°C (with no icing or condensation)
Ambient humidity	Operating/Storage: 35% to 85% (with no condensation)
Weight (2-camera unit only)	Approx. 220 g

# **■** Monitor

	Liquid Crystal Monitor		
Item	F150-M05L		
Size	5.5 inches		
Туре	Liquid crystal color TFT		
Resolution	320 × 240 dots		
Input signal	NTSC composite video (1.0 V/75 $\Omega$ )		
Power supply voltage	20.4 to 26.4 VDC		
Current consumption	Approx. 700 mA		
Ambient temperature	Operating: 0 to 50°C storage: –25 to 60°C (with no icing or condensation)		
Ambient humidity	Operating/Storage: 35% to 85% (with no condensation)		
Weight (monitor only)	Approx. 1 kg		

# **System Configuration**



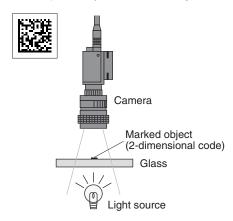
# **Lighting Methods**

Select the appropriate lighting method for the material of the marked object.

#### **Back Lighting**

Codes on transparent objects such as glass PCBs can be read by detecting the contrast between transmitted and blocked light.

Applications: Transparent objects such as LCD glass

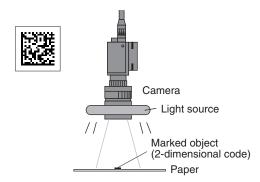


### **Reflected Lighting**

#### **Ring Lighting**

For codes printed onto paper or other light-diffusing objects, ring lights can be used to illuminate the marked object. The difference in the reflection factors of the background and the marking enables stable detection.

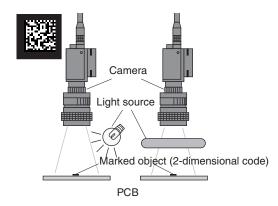
Applications: Paper labels and corrugated cardboard



# Oblique Lighting Ring Lighting Close to the Marked Object

For codes inscribed with a laser marker onto PCBs and other relatively glossy surfaces, oblique lighting provides stable detection by distinguishing between regular and diffuse reflected light.

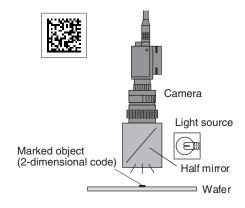
Applications: Direct marking on PCBs and electronic parts



#### **Coaxial Lighting**

For codes marked directly onto wafers and other mirror-like surfaces, a stable image with few shadows from surface irregularities can be obtained from the marked object by using coaxial lighting, because it detects only regular reflected light. (The surface of the object must be perpendicular to the optical axis.)

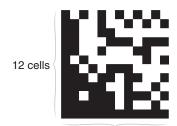
Applications: Mirror-like objects such as wafers



# **Data Capacity**

#### **Data Matrix ECC200**

The relation between matrix size (number of cells) and data capacity is shown in the table below. In this example, the matrix size is 12  $\times$  12 cells.

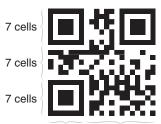


12 cells

	Maximum data capacity				
Matrix size	Num- bers	Alpha- numeric charac- ters	Symbols	Japa- nese Kanji (Shift JIS)	JIS8
10 × 10	6	3	3		1
12 × 12	10	6	5	1	3
14 × 14	16	10	9	3	6
16 × 16	24	16	14	5	10
18 × 18	36	25	22	8	16
20 × 20	44	31	28	10	20
22 × 22	60	43	38	14	28
24 × 24	72	52	46	17	34
26 × 26	88	64	57	21	42
32 × 32	124	91	81	30	60
36 × 36	172	127	113	42	84
40 × 40	228	169	150	56	112
44 × 44	288	214	190	71	142
48 × 48	348	259	230	86	172
52 × 52	408	304	270	101	202
64 × 64	560	418	372	139	278
8 × 18	10	6	5	1	3
8 × 32	20	13	12	4	8
12 × 26	32	22	20	7	14
12 × 36	44	31	28	10	20
16 × 36	64	46	41	15	30
16 × 48	98	72	64	23	47

#### QR Code Model 2

The relation between matrix size (number of cells) and data capacity is shown in the table below. In this example, the matrix size is 21  $\times$  21 cells.



7 cells 14 cells

Matrix size	Error	Maximum data capacity			
(version)	correc- tion	Num- bers	Alphanu- meric charac- ters (upper case only)	JIS8	Japa- nese Kanji (Shift JIS)
21 × 21	L (7%)	41	25	17	10
(version 1)	M (15%)	34	20	14	8
	Q (25%)	27	16	11	7
	H (30%)	17	10	7	4
25 × 25	L (7%)	77	47	32	20
(version 2)	M (15%)	63	38	26	16
	Q (25%)	48	29	20	12
	H (30%)	34	20	14	8
29 × 29	L (7%)	127	77	53	32
(version 3)	M (15%)	101	61	42	26
	Q (25%)	77	47	32	20
	H (30%)	58	35	24	15
33 × 33	L (7%)	187	114	78	48
(version 4)	M (15%)	149	90	62	38
	Q (25%)	111	67	46	28
	H (30%)	82	50	34	21
37 × 37	L (7%)	255	154	106	65
(version 5)	M (15%)	202	122	84	52
	Q (25%)	144	87	60	37
	H (30%)	106	64	44	27
41 × 41	L (7%)	322	195	134	82
(version 6)	M (15%)	255	154	106	65
	Q (25%)	178	108	74	45
	H (30%)	139	84	58	36

#### Note: 1. Maximum Data Capacity

The maximum amount of data that can be stored in a code varies with the code size. In other words, if there is a large amount of data to be stored, then the code size must also be large. The maximum data capacity will also vary with the type of characters used. With a QR Code or Data Matrix, the numeric capacity (numbers only) is larger than the alpha numeric capacity (numbers and letters), which is in turn larger than the Japanese Kanji (Shift JIS) capacity. The order and combinations of different characters also affects the data capacity.

2. The matrix size of a QR Code is indicated by the version. Version 1 indicates that a QR Code contains (the minimum) 21 cells both horizontally and vertically. The larger the version number, the larger the number of cells per side.

# **Cameras with Light Source**

### **Cameras with Intelligent Light Source**

20-mm field of vision	F150-SLC20
50-mm field of vision	F150-SLC50

Note: These models consist of an F150-S1A Camera with Lens and Intelligent Light Source.

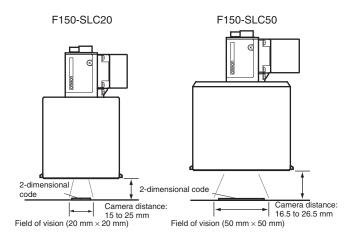


# Using the Camera with Intelligent Light Source or Camera with Light Source

- The Lens has a fixed focus. Because there is a certain amount of variation in the field of vision and focus of each Lens, the mounting distance must be adjusted each time the Lens or Camera is replaced.
- The camera mounting distance is approximate. Use a mounting method that allows the distance to be adjusted back and forth in the direction of the 2-dimensional code.

### <u>2-Dimensional Code Reader Distance</u> vs. Field of Vision

Mount the Camera at a distance that will provide accurate imaging of the 2-dimensional codes.



### Lenses

#### CCTV Lenses (Other lenses are available.) See chart on page 11.

Model	F150-LE20	F150-LE50
Dimensions	20 mm dia.	50 mm dia.

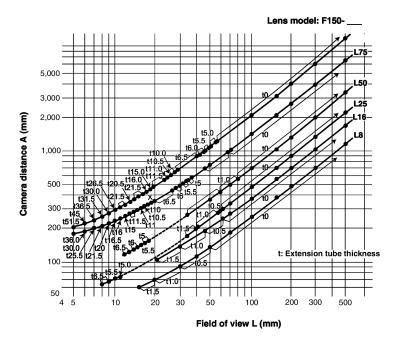
Note: Refer to the following optical graph to select the Lens and Extension Tube according to the field of vision and camera mounting distance being used.

#### **Extension Tubes**

Model	F150-EXT
	A set of six Extension Tubes that are 40, 20, 10, 5, 1, and 0.5 mm in length respectively.

### **Optical Graph**

Point: Based on the necessary field of vision and workpiece, select the Lens and Extension Tube to suit the working distance (WD). Lengthening the Extension Tube lowers the brightness, and increasing distance WD increases the depth of field..

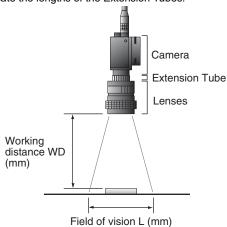


**Note: 1.** All values are apporximate. It is recommended that the camera distance be adjusted by sliding the camera forward or backward in actual operation.

2. Slight differences exist between cameras. When mounting the Lens, provide a means of adjusting the camera mounting distance

### **Reading the Optical Graph**

The X axis of the graph shows field of vision L in millimeters, and the Y axis shows the camera mounting distance A in millimeters. The curves on the graph indicate different Lenses, and the "t" values indicate the lengths of the Extension Tubes.

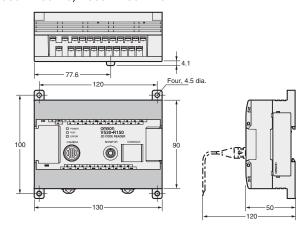


### **Dimensions**

Note: All units are in millimeters unless otherwise indicated.

#### 2-Dimensional Code Reader

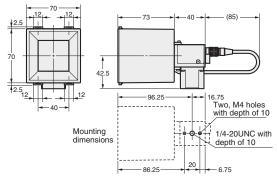
#### V530-R150E-3, V530-R150EP-3



#### Camera

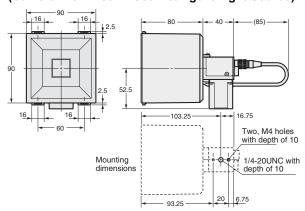
#### F150-SLC20

#### (Camera with F150-LTC20 Intelligent Light Source)

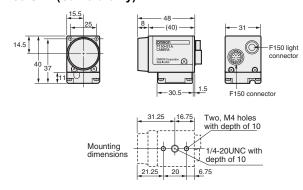


#### F150-SLC50

#### (Camera with F150-LTC50 Intelligent Light Source)

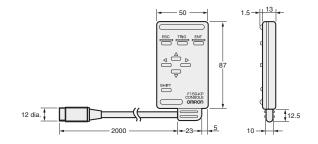


#### F150-S1A (Camera only)



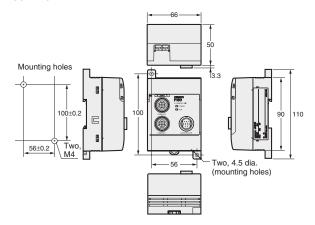
#### Console

#### F150-KP



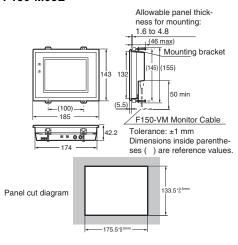
#### **Two-Camera Unit**

#### F150-A20



### **Liquid Crystal Monitor**

#### F150-M05L



### **Certain Terms and Conditions of Sale**

- Offer: Acceptance. These terms and conditions (these "Terms") are deemed part of all catalogs, manuals or other documents, whether electronic or in writing, relating to the sale of goods or services (collectively, the "Goods") by Omron Electronics LLC and its subsidiary companies ("Seller"). Seller hereby objects to any terms or conditions proposed in Buyer's purchase order or other documents which are inconsistent with, or in addition to, these Terms. Please contact your Omron representative to confirm any additional terms for sales from your Omron company. <u>Prices.</u> All prices stated are current, subject to change without notice by
- Seller. Buyer agrees to pay the price in effect at time of shipment.

  Discounts. Cash discounts, if any, will apply only on the net amount of invoices sent to Buyer after deducting transportation charges, taxes and duties, and will be allowed only if (i) the invoice is paid according to Seller's payment terms and (ii) Buyer has no past due amounts owing to Seller.
- Orders. Seller will accept no order less than \$200 net billing.

  Governmental Approvals. Buyer shall be responsible for, and shall bear all costs involved in, obtaining any government approvals required for the importation or sale of the Goods.

  Taxes. All taxes, duties and other governmental charges (other than general
- real property and income taxes), including any interest or penalties thereon, imposed directly or indirectly on Seller or required to be collected directly or indirectly by Seller for the manufacture, production, sale, delivery, importation, consumption or use of the Goods sold hereunder (including customs duties and sales, excise, use, turnover and license taxes) shall be charged to and
- and sales, excise, use, turnover and incerise taxes) shall be charged to and remitted by Buyer to Seller.

  Financial. If the financial position of Buyer at any time becomes unsatisfactory to Seller, Seller reserves the right to stop shipments or require satisfactory security or payment in advance. If Buyer fails to make payment or otherwise comply with these Terms or any related agreement, Seller may (without liability and in addition to other remedies) cancel any unshipped portion of Goods sold hereunder and stop any Goods in transit until Buyer pays all amounts, including amounts payable hereunder, whether or not then due, which are owing to it
- by Buyer. Buyer shall in any event remain liable for all unpaid accounts.

  <u>Cancellation; Etc.</u> Orders are not subject to rescheduling or cancellation unless Buyer indemnifies Seller fully against all costs or expenses arising in connection therewith.
- Force Majeure. Seller shall not be liable for any delay or failure in delivery resulting from causes beyond its control, including earthquakes, fires, floods, strikes or other labor disputes, shortage of labor or materials, accidents to machinery, acts of sabotage, riots, delay in or lack of transportation or the
- requirements of any government authority.

  10. Shipping: Delivery. Unless otherwise expressly agreed in writing by Seller:
  a. Shipments shall be by a carrier selected by Seller;
  b. Such carrier shall act as the agent of Buyer and delivery to such carrier shall constitute delivery to Buyer;
  - shall constitute delivery to Buyer;

    shall constitute delivery to Buyer;

    c. All sales and shipments of Goods shall be FOB shipping point (unless otherwise stated in writing by Seller), at which point title to and all risk of loss of the Goods shall pass from Seller to Buyer, provided that Seller shall retain a security interest in the Goods until the full purchase price is paid by Buyer;

    d. Delivery and shipping dates are estimates only.

    e. Seller will package Goods as it deems proper for protection against normal handling and extra charges apply to special conditions.
- handling and extra charges apply to special conditions.

  <u>Claims.</u> Any claim by Buyer against Seller for shortage or damage to the Goods occurring before delivery to the carrier must be presented in writing to Seller within 30 days of receipt of shipment and include the original transportation bill signed by the carrier noting that the carrier received the Goods from Seller in the condition claimed.

- <u>Warranties.</u> (a) <u>Exclusive Warranty.</u> Seller's exclusive warranty is that the Goods will be free from defects in materials and workmanship for a period of welve months from the date of sale by Seller (or such other period expressed in writing by Seller). Seller disclaims all other warranties, express or implied. (b) <u>Limitations.</u> SELLER MAKES NO WARRANTY OR REPRESENTATION, EXPRESS OR IMPLIED, ABOUT NON-INFRINGEMENT, MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OF THE GOODS. BUYER ACKNOWLEDGES THAT IT ALONE HAS DETERMINED THAT THE GOODS WILL SUITABLY MEET THE REQUIREMENTS OF THEIR INTENDED USE. Seller further disclaims all warranties and responsibility of any type for claims or expenses based on infringement by the Goods or otherwise of any intellectual property right. (c) <u>Buyer Remedy.</u> Seller's sole obligation hereunder shall be to replace (in the form originally shipped with Buyer responsible for labor charges for removal or replacement thereof) the noncomplying Good or, at Seller's election, to repay or credit Buyer an amount Warranties. (a) Exclusive Warranty. Seller's exclusive warranty is that the complying Good or, at Seller's election, to repay or credit Buyer an amount equal to the purchase price of the Good; provided that in no event shall Seller be responsible for warranty, repair, indemnity or any other claims or expenses regarding the Goods unless Seller's analysis confirms that the Goods were properly handled, stored, installed and maintained and not subject to contaminate the confirms that the Goods were properly handled, stored, installed and maintained and not subject to contaminate the confirms that the Goods were properly handled, stored, installed and maintained and not subject to contaminate the confirms that the Goods were properly handled, stored, installed and maintained and not subject to contaminate the confirms that the confirms t nation, abuse, misuse or inappropriate modification. Return of any goods by Buyer must be approved in writing by Seller before shipment. Seller shall not be liable for the suitability or unsuitability or the results from the use of Goods in combination with any electrical or electronic components, circuits, system assemblies or any other materials or substances or environments. Any
- advice, recommendations or information given orally or in writing, are not to be construed as an amendment or addition to the above warranty.

  Damage Limits; Etc. SELLER SHALL NOT BE LIABLE FOR SPECIAL, INDIRECT OR CONSEQUENTIAL DAMAGES, LOSS OF PROFITS OR PRODUCTION OR COMMERCIAL LOSS IN ANY WAY CONNECTED WITH THE GOODS, WHETHER SUCH CLAIM IS BASED IN CONTRACT, WARRANTY, NEGLIGENCE OR STRICT LIABILITY. Further, in no event shall liability of Seller exceed the individual price of the Good on which liability is asserted.
- Indemnities. Buyer shall indemnify and hold harmless Seller, its affiliates and its employees from and against all liabilities, losses, claims, costs and expenses (including attorney's fees and expenses) related to any claim, investigation, litigation or proceeding (whether or not Seller is a party) which arises or is alleged to arise from Buyer's acts or omissions under these Terms or in any way with respect to the Goods. Without limiting the foregoing, Buyer (at its own expense) shall indemnify and hold harmless Seller and defend or settle any action brought against Seller to the extent that it is based on a claim that any Good made to Buyer specifications infringed intellectual property rights of another party.
- Property: Confidentiality. The intellectual property embodied in the Goods is the exclusive property of Seller and its affiliates and Buyer shall not attempt to duplicate it in any way without the written permission of Seller. Notwithstand-
- duplicate it in any way without the written permission of Seller. Notwithstanding any charges to Buyer for engineering or tooling, all engineering and tooling shall remain the exclusive property of Seller. All information and materials supplied by Seller to Buyer relating to the Goods are confidential and proprietary, and Buyer shall limit distribution thereof to its trusted employees and strictly prevent disclosure to any third party.

  Miscellaneous. (a) Waiver. No failure or delay by Seller in exercising any right and no course of dealing between Buyer and Seller shall operate as a waiver of rights by Seller. (b) Assignment. Buyer may not assign its rights hereunder without Seller's written consent. (c) Amendment. These Terms constitute the entire agreement between Buyer and Seller relating to the Goods, and no provision may be changed or waived unless in writing signed by the parties.

  (d) Severability. If any provision hereof is rendered ineffective or invalid, such (d) <u>Severability</u>. If any provision hereof is rendered ineffective or invalid, such provision shall not invalidate any other provision. (e) <u>Setoff.</u> Buyer shall have no right to set off any amounts against the amount owing in respect of this invoice. (f) As used herein, "including" means "including without limitation".

## Certain Precautions on Specifications and Use

- Suitability of Use. Seller shall not be responsible for conformity with any standards, codes or regulations which apply to the combination of the Good in the Buyer's application or use of the Good. At Buyer's request, Seller will provide applicable third party certification documents identifying ratings and limitations of use which apply to the Good. This information by itself is not sufficient for a complete determination of the suitability of the Good in combination with the end product, machine, system, or other application or use. The following are some examples of applications for which particular attention must be given. This is not intended to be an exhaustive list of all possible uses of this Good, nor is it intended to imply that the uses listed may be suitable for this Good. nor is it intended to imply that the uses listed may be suitable for this Good:
  - Outdoor use, uses involving potential chemical contamination or electrical interference, or conditions or uses not described in this document.
  - Energy control systems, combustion systems, railroad systems, aviation systems, medical equipment, amusement machines, vehicles, safety equipment, and installations subject to separate industry or government regulations.
  - (iii) Systems, machines and equipment that could present a risk to life or property. Please know and observe all prohibitions of use applicable to this Good.

IN SUBJECT OF THE PRODUCT FOR AN APPLICATION INVOLVING SERIOUS RISK TO LIFE OR PROPERTY WITHOUT ENSURING THAT THE SYSTEM AS A WHOLE HAS BEEN DESIGNED TO ADDRESS THE RISKS, AND THAT THE SELLER'S PRODUCT IS PROPERLY RATED AND INSTALLED FOR THE INTENDED USE WITHIN THE OVERALL EQUIPMENT OR SYSTEM.

- Programmable Products. Seller shall not be responsible for the user's pro gramming of a programmable Good, or any consequence thereof.

  Performance Data. Performance data given in this catalog is provided as a guide for the user in determining suitability and does not constitute a warranty It may represent the result of Seller's test conditions, and the user must correlate it to actual application requirements. Actual performance is subject to the Seller's Warranty and Limitations of Liability.

  Change in Specifications. Product repositions and accessories may be
- Change in Specifications. Product specifications and accessories may be changed at any time based on improvements and other reasons. It is our prac tice to change part numbers when published ratings or features are changed or when significant construction changes are made. However, some specifica tions of the Good may be changed without any notice. When in doubt, specia part numbers may be assigned to fix or establish key specifications for you application. Please consult with your Seller's representative at any time to confirm actual specifications of purchased Good.
- Errors and Omissions. The information in this catalog has been carefully checked and is believed to be accurate; however, no responsibility is assumed for clerical, typographical or proofreading errors, or omissions.

Complete "Terms and Conditions of Sale" for product purchase and use are on Omron's website at www.omron.com/oei – under the "About Us" tab, in the Legal Matters section.

#### ALL DIMENSIONS SHOWN ARE IN MILLIMETERS.

5/04

 $To \ convert \ millimeters \ into \ inches, \ multiply \ by \ 0.03937. \ To \ convert \ grams \ into \ ounces, \ multiply \ by \ 0.03527.$ 

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